BAILEY MOTOR EQUIPMENT CO.
407-422-8134

ES52

User Manual



CONNECT. CONTROL. PROTECT.

Revision History

VERSION	DATE	NOTES
2.10	08/2012	Improved crank disconnect procedure. Added VTS2 connection to technical notes. Made other minor changes.
3.0	12/2015	Updated Troubleshooting note for flashing Over-speed. Updated technical notes for 10A diode to apply only to EI, FE and LT (cooldown). Removed reference to hour meter; not available on ES52. Updated wiring guidelines section. Changed max temp in Specifications. Clarified that Aux Input is also failure, as for Oil and Temp. Cleaned up Troubleshooting section on loss of speed during cranking. Added new DynaGen logo. Changed wiring diagram to clarify that Auto/Test switch is actually a switch. Clarified section on Test/RSC. Reorganized remote start contacts and added section on pins 12 to 19 in I/O table. Added 20A fuse blown to unit inoperable section in Troubleshooting.
4.0	08/2017	Added Zero Speed Restart™ feature to manual. Added default settings. Added title page picture. Relabeled “Oil Switch Verification”. Added section to Troubleshooting about unit not cranking. Added flashing Over-crank to LED tables.
5.0	04/2019	Added remote start contact relay to wiring diagram. Improved Oil Verification section. Clarified that 69 Hz/1080 Hz refers to Over-speed, not crank disconnect.
A	09/2021	Document rebranded, and contact information updated.
B	09/2022	Updated branding information.
C	06/2024	Remove Warranty

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1 Overview

Please read this manual before installing the unit.

1.1 Receipt of Shipment and Warranty Return Information

Upon receipt of shipment, carefully remove the unit from the shipping container and thoroughly examine the unit for shipping damage. In case of damage, immediately contact the carrier and request that an inspection report be filed prior to contacting Cattron.

All returned items are to be shipped prepaid and include a Return Material Authorization (RMA) number issued by Cattron.

1.2 Limited Warranty

For warranty information, please refer to the standard terms and conditions of sale at

1.3 DynaGen ES52 Support Webpage

For up-to-date manuals and other information, please visit

1.4 ES52 Specifications

Parameter	Specification
Operating VDC Limits	3.3 VDC min – 30 VDC max (provided minimum 8 VDC present at starting
Standby Current Draw	12.2 mA at 12 VDC (12.4 mA at 24 VDC)
Operating Current Draw	140 mA at 12 VDC (80 mA at 24 VDC)
Reverse Polarity Protected	Internal protection will prevent damage to unit under a reverse polarity condition; re-connect power leads properly, and normal operation will resume
J1113-11 Transients	Pulse 1A (Supply Disconnect), Pulse 2A (Sudden Disconnect), Pulse 4 (Starter Motor Engagement), Pulse 5 (Load Dump); details of the test parameters are available, please contact Cattron at www.cattron.com
Speed Sensing Input Accepts	Generator AC output directly Fly Wheel Alternator Engine Alternator Magnetic Pickup
Speed Sensing Maximum Rating	Withstands line voltage up to 300 VAC
Operating Temperature Range	-40°C to +70°C
Operating Humidity Range	0 to 95% non-condensing
Fuel & Crank Contact Output	10A maximum each continuous sourcing (+Bat) output
Annunciation Outputs	Sourcing (+Bat) outputs (300 mA maximum per output)
Lamp Test Terminal	Close to +Bat to test LEDs

Parameter	Specification
Actual Unit Weight	0.67 lb (0.30 kg)
Shipping Weight	1 lb (0.45 kg)
Unit Dimensions	3.302” x 3.342” x 1.8”
Shipping Dimensions	4” (10.16 cm) x 4” (10.16c m) x 3” (7.62 cm)

2 Introduction

The ES52 provides Automatic Start/Stop and protection control for all types of engine-driven equipment. Simplicity of use, safety, features, versatility, and over-all quality are paramount, providing the most cost effective and reliable solution available. Ours is one of the smallest controllers available, with the best value per dollar-cost.

The ES52 maintains backward compatibility to the extent that it can replace similar products without substantial rewiring. Functionally, however, it is loaded with unique features, as follows:

- "No speed signal" detection: Should the frequency of the speed sensing signal go to Zero while the engine is running, or fail to appear during cranking, a No Speed Failure is asserted and specifically indicated

  Note: Speed signal detection during cranking can be disabled via an onboard Dip Switch. In some cases when using the generator main power as the speed signal source, it is required to disable this shutdown (when the residual is very low).

- Differential speed sensing inputs (for twisted-pair connection): Very effective interference prevention by means of noise cancellation
- Excellent EMI handling: Software detection of, and recovery from, noise corruption
- Replaceable Relays: Replaceable relays provided within onboard sockets; relays rated 20A at 30 VDC
- Replaceable Fuse: Onboard replaceable 20A fuse, mini-fuse (standard automotive type)
- Reverse Polarity Protection: No requirement for series diode on supply
- 3.3 VDC to 30 VDC, -40ºC to +85ºC Operation: Works anywhere, anytime
- *Zero Speed Restart*™: Prevents starter pinion wear by ensuring that no engagement of the starter is possible unless the speed is Zero
- *Oil Bypass*™: Waits 15 seconds from start for 1-3 crank tries, and 20 seconds for more than 3 crank tries, before enabling low oil pressure monitoring; this requires no user setting
- Four Timer Functions: Glow Plug, *Smart Choke*™, Air-Gate and Slow
- Rest Time Indication: Provides feedback between crank attempts
- Warm Up: Turns on an output which can control a load device; Warm Up timer output is provided on all ES52 units via Terminal 19 and Warm Up timer is fixed at 2 minutes
- Small Size: 3.302" x 3.342" x 1.842"; 0.67 lb

3 Wiring Installation Guidelines

	**WARNING** THE CONTROLLER DOES NOT GENERATE A WARNING PRIOR TO *AUTOMATIC* ENGINE START. DO NOT WORK ON THE ENGINE WHILE POWER IS APPLIED TO THE UNIT. IT IS HIGHLY RECOMMENDED THAT WARNING SIGNS BE PLACED ON THE ENGINE EQUIPMENT INDICATING THE ABOVE.

Following these instructions will help avoid common installation problems during wiring and setup:

- Battery must be disconnected before any wiring connections are made
- Wire length from the engine to the controller should not exceed 6 m (20 ft)

3.1 Wire Sizing

Wiring size and type should be as specified below. **Use stranded wire**, since solid wire tends to crack, break and loosen over time.

Terminal	Wire Size	Current (max)	Function
CON 1	18	100 mA	Speed signal connection via onboard connector
1	18	100 mA	LED Test Switch
2	18	7 mA	Oil Pressure Switch
3	18	7 mA	High Temperature Switch
4	18	7 mA	Auxiliary Input Switch
5	14	10 A	Starter Solenoid/Pilot Relay
6	12	20 A	Battery Negative (-)
7	12	20 A	Auto Switch
8	12	20 A	RSC1 (Remote Start Contact Connection)
9	12	20 A	RSC2 (Remote Start Contact Connection)
10	12	20 A	Start/Stop Connection
11	14	10 A	Fuel Solenoid/Pilot Relay
12	18	300 mA	Timer Output
13 to 18	18	300 mA	Annunciation Outputs
19	18	300 mA	Warm up Output
20	18	300 mA	Annunciator Common Ground Only **(DO NOT use this as main ground connection)**

3.2 Wiring Guidelines

	**WARNING** DO NOT APPLY EXTERNAL VOLTAGE TO ANNUNCIATOR OUTPUTS (TERMINALS 13 TO 18). THIS WILL DAMAGE THE ES52. IF THIS MAY OCCUR IN YOUR APPLICATION, PLACE A DIODE IN SERIES WITH EACH AFFECTED ANNUNCIATOR OUTPUT.

- DO NOT use wire smaller than 18 AWG
- The connections supplying DC power to the ES52 panel should preferably run directly from the battery posts with no splices or other connections except a 25A fuse connecting the positive line directly to the +Battery terminal. Avoid, as much as possible, using the chassis (aluminum or iron engine parts) as a return conductor for battery negative voltage; copper wiring is recommended. Failure to follow the above may result in erratic operation, due to large voltage drops across the wiring connections
- DO NOT short the Crank output or Fuel outputs to ground, as this will cause the onboard 20A fuse to blow and may result in damage to the ES52's onboard relays
- When replacing the fuse, removable terminals, and relays, only use factory recommended parts
- DO NOT use AC coil slave relays from controller outputs. Use intermediate relays of suitable size and coil rating

> **Note:** All ES52 engine controllers are shipped standard with 12 VDC coil relays for +12 VDC systems. If the engine controller is used in a +24 VDC system, the onboard relays MUST be replaced with 24 VDC coil relays.

- DO NOT exceed the maximum rated current and voltage on each of the controller outputs. Do not exceed 10A for the Fuel output, 10A for the Crank output, and 300 mA for the Annunciation and Timer outputs
- The Annunciation and Timer outputs are internally protected against overload and short circuit (fault)

> **Note:** When a fault appears on one of the annunciation outputs, only that specific output becomes un-operable; all other annunciation outputs and the entire front panel LEDs continue to operate. When the fault is removed and the unit is restarted, the output resumes proper operation.

- Two wires must be connected for the speed signal
- Diodes are provided across Fuel, Crank, and Annunciation outputs, to protect the outputs from inductive kick-back. Diodes should be placed across slave relay contacts when used to actuate any inductive loads, such as solenoids, to protect the contacts from damage caused by arcing. In addition to prolonging the useful life of the relays, placing such diodes will help reduce generated electrical noise
- To verify the operation of engine controller outputs, measure voltage (i.e., set meter to read in volts) when outputs should be ON

3.3 Terminal Descriptions

Terminal #	Description
CON1 (Speed)	Speed signal input for crank disconnect, engine run, and Over-speed sensing. Generator output, magnetic pickup (MPU) sensor, or alternator output can be used. • Use at least twisted pair wiring for this connection. • Polarity does not matter. • Use two female 0.250” inch insulated female quick connects for the connection. For MPU Sensor: • One side of the MPU must both be grounded and connected to the controller, otherwise erratic behavior can result. Use a shielded MPU with a shielded cable grounded at one end only for best reliability.
1	**Lamp test** connecting +12/24 VDC to lamp test activates all the front panel LEDs. **Note:** *Annunciation outputs **DO NOT** activate under LED test.*
2	**Oil pressure input** for proper operation, oil input must be connected to ground or +12/24 VDC via an oil switch. This switch **must** be the N.O. type, close on failure (low pressure). When active, it shuts down the engine.
3	**Temperature switch** for proper operation, temperature input must be connected to ground or +12/24 VDC via a temperature switch. This switch **must** be the N.O. type, close on failure (high temperature). When active, it shuts down the engine.
4	**Auxiliary input** for proper operation, auxiliary input must be connected to ground or +12/24 VDC via a sensor switch. This switch **must** be the N.O. type, close on failure. When active, it shuts down the engine.
5	**Crank output** provides **10A** maximum. Crank output closes to +12/24 VDC during cranking, and opens when the engine has started, or during crank rest.
6	**Battery ground** connection for the controller module. A good ground connection, **directly from the battery**, is required for proper operation.
7	**Auto** when +12/24 VDC is applied; the controller is in the standby mode waiting for a Start/Stop signal (+12/24 VDC applied to Start/Stop).
8 - 9	**Remote Start Contacts** RSC1 is tied internally to Auto (terminal 7) and RSC2 is tied internally to Start/Stop (terminal 10), so when RSC1 and RSC2 are shorted, they bring the battery positive that is at the Auto terminal to the Start/Stop terminal which causes the controller to start the engine (see Start/Stop below) and provide power to the crank and fuel outputs. This means the current for **Crank output** and **Fuel output** will pass through the remote start contacts. The wiring and the remote device/switch must be rated for this current draw. If this is a problem, then an external relay can be used. See the 25 section at the end of this manual.

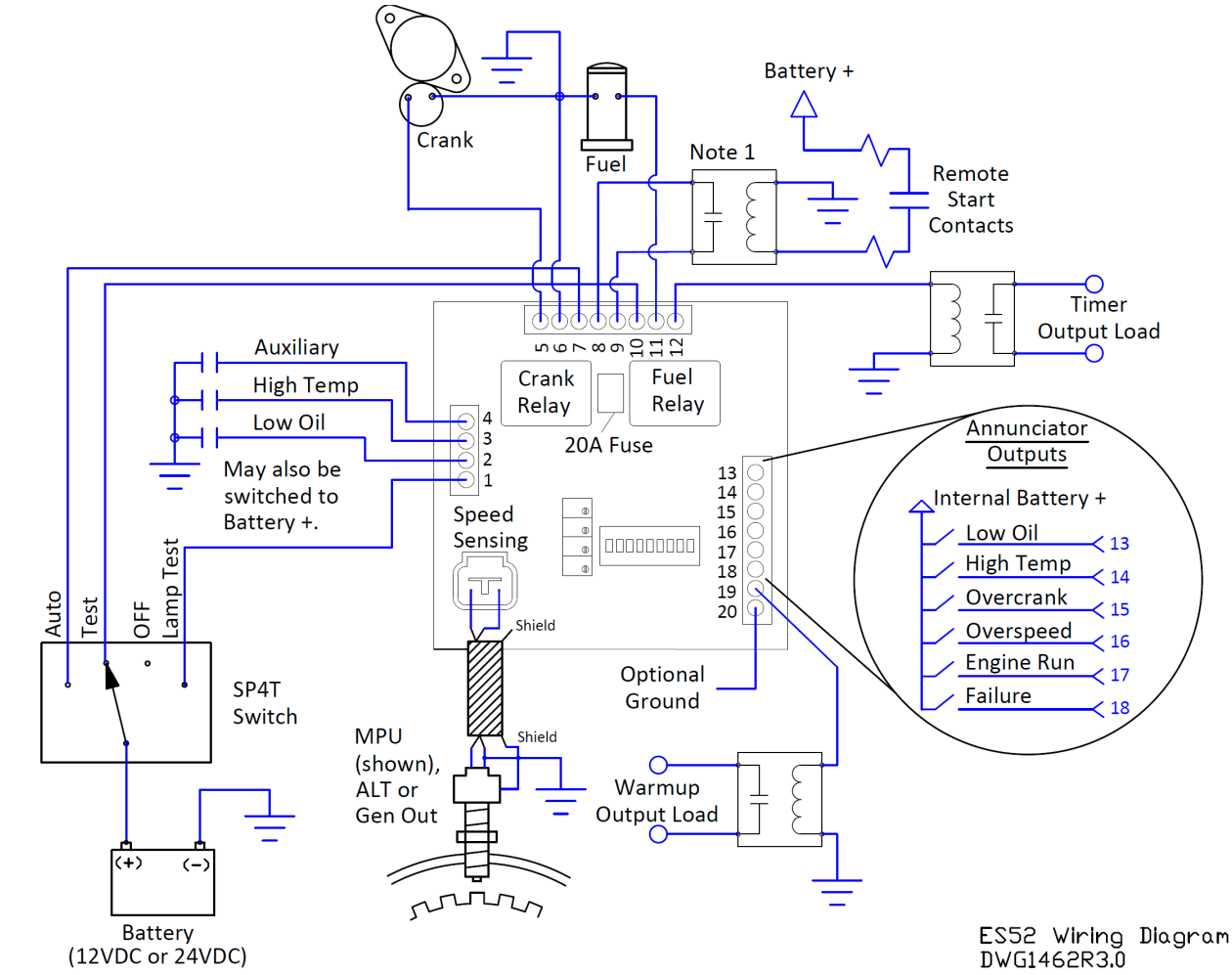
Terminal #	Description
10	**Start/Stop** when +12/24 VDC is applied, the controller is powered and proceeds to start the engine. The power for the **crank output** and **fuel output** is obtained from this terminal. If the 20A fuse is blown, then the ES52 will not start.
11	**Fuel output** provides **10A** maximum. Fuel output closes to +12/24 VDC when start signal is actuated, and it opens when either an engine failure is detected or when the stop signal is applied.
12	**Timer output** has one of four possible functions (Glow Plug, *Smart Choke*, Air-Gate or Slow). This output closes to +12/24 VDC when activated.
13	**Low oil pressure output** closes to +12/24 VDC when the engine shuts down due to a low oil pressure condition. Flashing Low Oil output indicates an Auxiliary Input failure.
14	**High temperature output** closes to +12/24 VDC when the engine shuts down due to a high temperature condition.
15	**Over-crank output** closes to+12/24 VDC when the engine shuts down due to an Over-crank failure.
16	**Over-speed output** closes to +12/24 VDC on an Over-speed failure and is open otherwise. Flashing output indicates Loss of Speed Signal.
17	**Engine running output** closes to +12/24 VDC when the engine speed is greater than the crank disconnect setting, and it opens when the engine stops. Flashing output indicates Crank Rest period.
18	**Engine failure output** activates on any failure (closes to +12/24 VDC when activated).
19	**Warm up output** turns on after the controller has been running for **2 minutes** and **10 seconds.** Output turns on immediately if battery voltage is applied to Start/Stop (terminal 10) and the speed is greater than the crank disconnect pot setting when the controller is not cranking.
	Note: Pins 12 to 19
	The maximum rating of each output depends on how many outputs are on simultaneously on pins 12 to 19. Do not exceed these values: *1 on = 300 mA, 2 on = 230 mA, 3 on = 160 mA, 4 on = 123 mA, 5 on = 91 mA, 6 on = 80 mA, 7 on = 66 mA, 8 on = 52 mA* *Good practice is to use 50% of the maximum rating.*
20	**Common ground** for annunciation outputs only. **DO NOT USE AS MAIN GROUND TO CONTROLLER UNIT.**

3.4 General Wiring Diagram

Please see the following figures for the wiring diagram (Figure 1) and dimensions (Figure 2).

ATTENTION: All ES52 Controllers come with 12 VDC Relays for 12V systems. For 24V systems, replace with 24VDC Relays.

ES52 Variant Note: A diode across Auto and Start/Stop terminals is required on versions of the ES52 with the Cool-Down feature (ES52 EI, FE, and LT variants). See the 24 section at the end of this manual for further information. The standard ES52 version does not require this.



Note 1: A relay may be required for the remote start contacts. See ES52 manual for more details.

Figure 1: Wiring Diagram

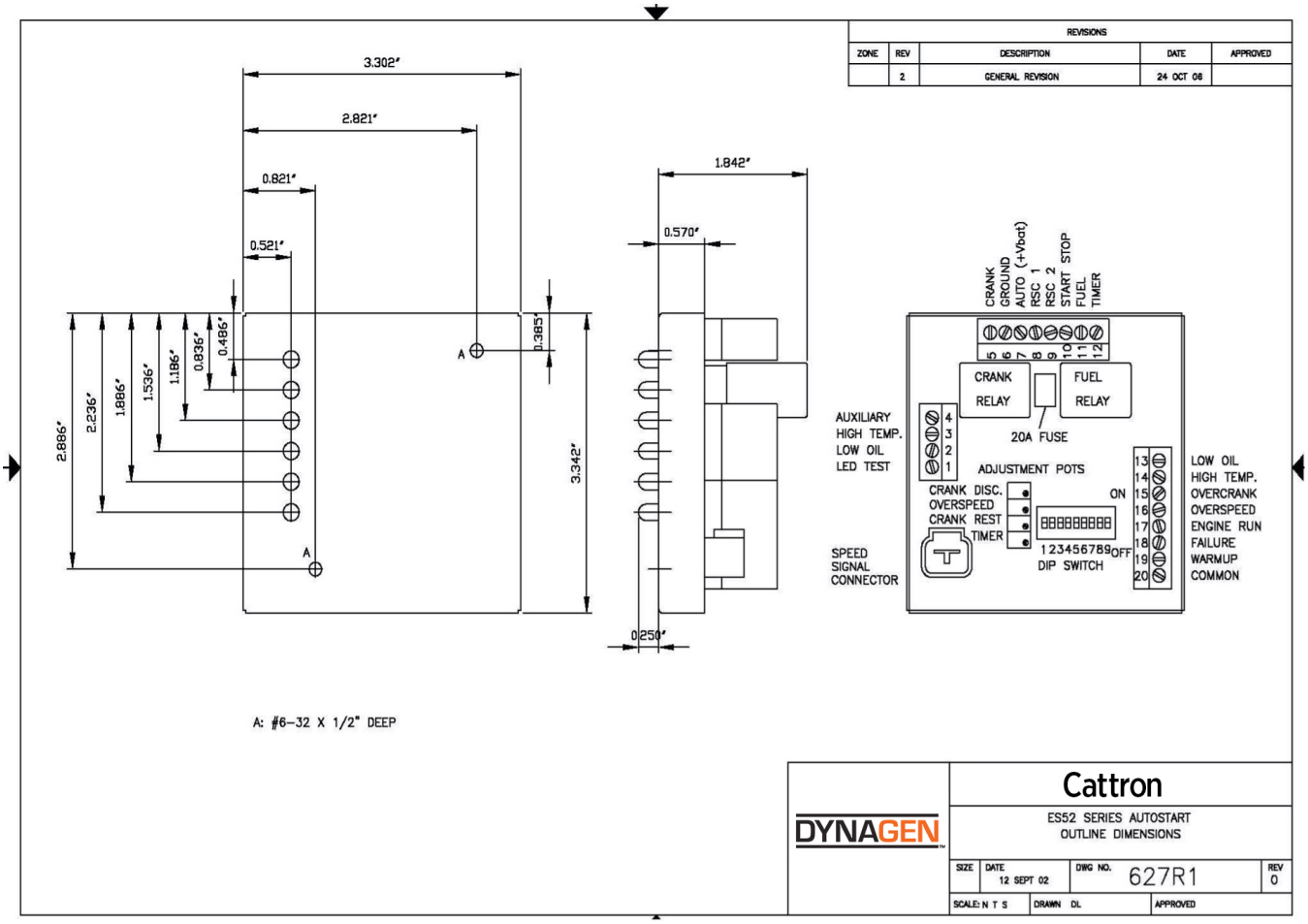


Figure 2: Dimensions

3.5 Adjustments and Setup Procedures

⚠	**WARNING**
	THE FOLLOWING PROCEDURES WILL REQUIRE ENGINE OPERATION. BE SURE TO FOLLOW ALL SAFETY GUIDELINES AND WIRING PROCEDURES.

The rear of the ES52 controller contains **four** adjustable potentiometers (abbreviated as “pots” throughout this document and **nine** DIP switches.

Potentiometer (Pot) Adjustment

To increase a pot’s setting, turn it clockwise. To decrease it, turn it counterclockwise. Onboard pots are 20 turns nominal; therefore, turn pots fully 20 turns to ensure that you are at either the minimum or maximum setting. Each pot has a clutch to protect from overturning and thus potentially requires one to two turns to overcome this clutch if the pot is at the minimum or maximum position before the value actually starts to change.

Potentiometers are shown in Figure 3 as they appear on the rear of the ES52 series units. Figure 4 shows the label on the rear of these units.

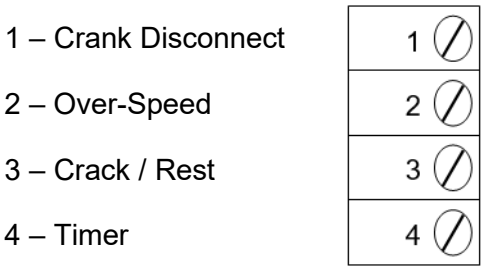


Figure 3: Potentiometers

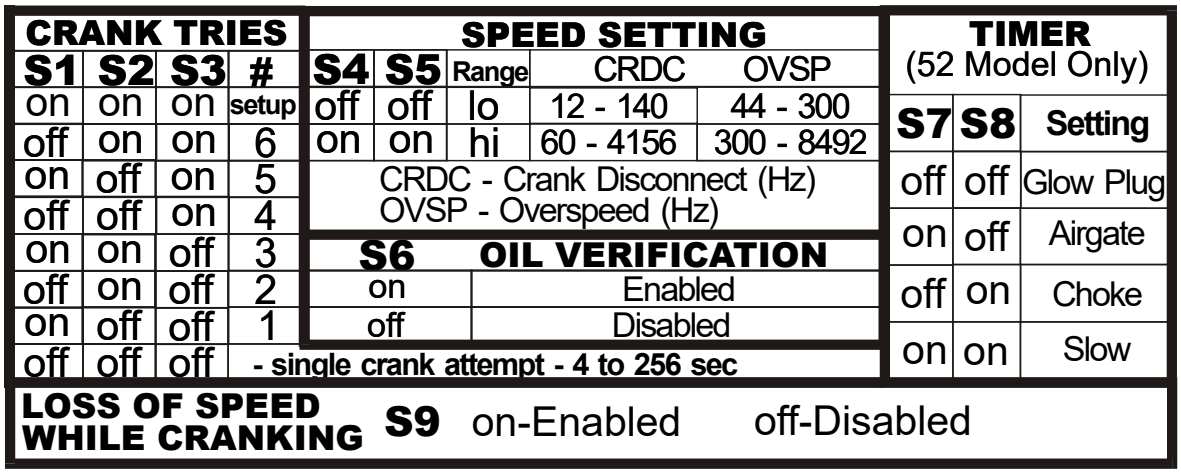


Figure 4: Label on Rear of ES52 Series Units

"*Oil Bypass*" period refers to the delay period (fixed at 15 seconds for 1-3 crank tries and 20 seconds for more than 3 crank tries) immediately after the Engine Running LED illuminates (engine starts). During this period the oil input is bypassed (ignored).

3.5.1 Factory Settings

The ES52 is set up with the following settings from the factory:

- 20 Hz / 300 Hz Crank Disconnect in low- or high-speed mode respectively
- 10 s Crank / Crank Rest
- 10 s Timer output; Timer set to preheat functionality
- DIP switches 1 and 2 ON; all others OFF

The steps to calibrate the ES52 controller to a specific system are as follows:

1. Select the Engine Speed Range (DIP switches 4 and 5).
2. Low Oil Pressure Switch Verification – verify the low oil pressure switch is enabled or disabled (DIP switch 6).
3. Select a Timer function (DIP switches 7 and 8).
4. Adjust the Timer setting (only needed for Glow Plug and Slow functions).
5. Calibrate the Crank / Rest Time.
6. Select the maximum number of Crank Tries (DIP switches 1, 2 and 3).
7. Calibrate the Crank Disconnect / Over-speed settings.
8. Enable / disable Loss of Speed (During Cranking).

See the following sections for a more detailed explanation of each step.

3.5.2 Selecting the Engine Speed Range

Two speed ranges are provided to permit the greatest accuracy when adjusting the Crank Disconnect and Over-speed settings. The speed ranges are selectable from DIP switches 4 and 5.

Generator output: When using generator output (50 or 60 Hz), speed range 1 (LO) is required.

Flywheel alternator: When using a flywheel alternator, speed range 1 (LO) is required. Refer to the engine's specification for the number of poles attached to the flywheel (i.e., 1 pole (60 Hz), 2 poles (120 Hz), and 4 poles (240 Hz)).

Engine alternator: An engine alternator would require speed range 1 (LO) or 2 (HI). Refer to the engine's specification for pulley ratio and number of poles before selecting the range.

Magnetic pickup: When using a magnetic pickup, speed range 2 (HI) is required.

Selection of the proper engine speed range is summarized in the following table.

Range	SW 4	SW 5	Crank Disconnect (Hz)	Over-Speed (Hz)
1 (LO)	OFF	OFF	12 - 140 Hz	44 - 300 Hz
2 (HI)	ON	ON	60 - 4156 Hz	300 - 8492 Hz

3.5.3 Low Oil Pressure Switch Verification

The low oil pressure switch must be the type that opens when oil pressure is normal and closes on Low Oil pressure (failure condition or engine stopped). **DIP switch 6 must be set to the ON position if you wish to enable oil verification, and it must be set to the OFF position if oil verification is to be disabled.**

If DIP switch 6 is ON, prior to Cranking, the controller will attempt to verify that the pressure switch is connected and operating properly by checking if the circuit is closed. If the oil pressure switch does not work or the wire fails to make the connection, the engine will be prevented from starting, and the ES52 will assume a 'wait and see' mode (as indicated by a steady Low Oil and flashing Engine Running LED). As soon as the oil pressure switch closes, Cranking will proceed as usual.

If the engine starts, the controller will check for a Low Oil failure condition only after the *Oil Bypass* period.

Note that if this verification was not performed, a 'bad connection' of the oil switch might go unnoticed until such time as the oil runs out and engine damage occurs!

Note:

i. Oil circuit verification is only performed under the following conditions:
   a. On the first Cranking attempt.
   b. If the engine has been previously running, and more than 5 minutes of rest have elapsed.

ii. If DIP switch 6 is set to the OFF position, the ES52 does not provide oil verification. The ES52 goes immediately into cranking; it will then check for a low oil failure condition after the *Oil Bypass* period has elapsed.

Low Oil Pressure Switch verification is summarized in the following table.

SW 6	Low Oil Pressure Switch Verification
ON	Enabled
OFF	Disabled

3.5.4 Selecting a Timer Function

The timer function is configurable from DIP switches 7 and 8. The output terminal associated with this timer setting is terminal # 12. It has four configurable functions, of which two are adjustable, as follows:

Glow Plug: The Glow Plug timer is **adjustable from 0 - 32 seconds**. Glow Plug is a timing function used with diesel engines. This output is energized on every Crank attempt for a set time *prior* to cranking engine.

Choke: The choke function is used on gasoline engines having an electric choke. The choke output is energized 2.5 seconds into the cranking cycle, but only on even numbered Crank attempts (exception: single crank attempt mode allows choke). If the engine speed remains above the Crank Disconnect setting, Choke output is turned off; but as soon as the speed falls below Crank Disconnect, it is re-applied. This ON/OFF regulation will continue, if necessary, for as long as the *Oil Bypass* period is in effect.

Air-gate: The air-gate output is used to control an air damper and only actuates for a fixed **10 seconds** immediately after an Over-speed Failure occurs. This feature is used for some diesel engines that cannot be stopped quickly enough by merely shutting off the Fuel in the event of an Over-speed condition. An electrically operated air damper is installed at the air intake, which effectively 'gags' the engine to a stop. Refer to the engine's manual for more information.

Slow: This function is **adjustable from 0 - 256 seconds** via the "Timer" pot. The "Timer" output energizes when the engine speed goes above the Crank Disconnect speed (engine starts), and it remains so for the prescribed duration. It is called "Slow" because it would, presumably, be used to tell a *governor* to 'go slowly' for such applications as irrigation pumps, where running slowly for the first minute or two prevents 'water hammer'.

The timer settings are as specified in the following table.

SW 7	SW 8	Timer Function	Adjustable Time
OFF	OFF	Glow Plug	0 - 32 seconds
ON	OFF	Air-gate	Not Adjustable (fixed at 10 s)
OFF	ON	Choke	Not Adjustable
ON	ON	Slow	0 - 256 seconds

3.5.5 Adjusting Timer Duration

This section applies to the Glow Plug and Slow timer functions only, as Air-gate and Choke do not use pots. The Glow Plug is adjustable from 0 - 32 seconds; the Slow function is adjustable from 0 - 256 seconds.

For the **Glow Plug setting (DIP switches 7 and 8 OFF)**:

1. Remove the wires connected to the Timer terminal # 12 and the Crank terminal # 5.
2. Apply power to the Start/Stop terminal # 10.
3. Measure the time that the “Timer” LED remains ON.
4. Remove power from the Start/Stop terminal # 10.
5. Increase or decrease pot setting as required. The pot resolution is **1.6 seconds/turn**.
6. Return to step 2 as needed.
7. Re-connect the wires to the Timer terminal # 12 and the Crank terminal # 5.

For the **Slow setting (DIP switches 7 and 8 ON)**:

1. Apply power to Start/Stop terminal # 10.
2. Allow the engine to Crank and start; the Engine Running LED turns ON.
3. The “Timer” LED will illuminate; measure the time that this LED remains ON.
4. Increase or decrease pot setting as required. The pot resolution is **12.8 seconds/turn**.
5. Return to step 1 as needed.

3.5.6 Crank and Crank Rest

Enter the ***Setup Mode*** by setting DIP switches 1, 2 and 3 to the ON position. Apply power to Auto, and the Over-crank LED will flash. The time between flashes indicates the Crank and Crank Rest time. Adjust the pot accordingly to increase or decrease the Crank/Rest time.

3.5.7 Selecting the Maximum Number of Crank Tries

The Crank tries are adjustable from DIP switch positions 1, 2 and 3. Select the Crank tries most appropriate for your application.

Note: An extended Crank attempt range is available, which extends the Crank time to a time spanning from 4 to 256 seconds.

The number of Crank tries and the timer ranges are as specified in the following table.

Crank Attempts	Switch 1	Switch 2	Switch 3	Time Range
SETUP	ON	ON	ON	4 - 36 sec
6	OFF	ON	ON	4 - 36 sec
5	ON	OFF	ON	4 - 36 sec
4	OFF	OFF	ON	4 - 36 sec
3	ON	ON	OFF	4 - 36 sec
2	OFF	ON	OFF	4 - 36 sec
1	ON	OFF	OFF	4 - 36 sec
1	OFF	OFF	OFF	4 - 256 sec

3.5.8 Crank Disconnect and Over-Speed Pot Adjustment

From the factory, the **Crank disconnect** is set to 20 Hz in low-speed mode and 300 Hz in high-speed mode. One turn gives approximately 6.4 Hz in low speed and approximately 205 Hz in high speed.

From the factory, the **Over-speed** is set to 69 Hz in low-speed mode and 1080 Hz in high-speed mode. One turn gives approximately 13 Hz in low speed and approximately 410 Hz in high speed.

The best method to determine the proper Crank disconnect and Over-speed setpoints is to use a signal generator (also known as a function generator). If you do not have one, you can adjust the pots knowing the factory defaults and the Hz/turn numbers provided above.

3.5.9 Loss of Speed (During Cranking)

In the event there is a loss of speed, while cranking or running, the unit will shut down, and this is indicated by a **flashing Over-speed LED**. Loss of speed is defined as no speed signal for **at least 3 seconds**. Loss of speed begins 3 seconds into the crank cycle.

The **Loss of Speed While Cranking** portion can be disabled via DIP switch 9. When the DIP switch is in the UP or ON position, the Loss of Speed While Cranking function is enabled. When the DIP switch is in the DOWN or OFF position, the Loss of Speed While Cranking function is disabled.

Note: The Loss of Speed feature is maintained during all running conditions.

Note: If unit is configured for Generator Output, there may not be enough residual voltage during cranking for this feature. It is recommended to disable this feature.

The following values are minimal recommended voltages for speed signal:

20 Hz – 0.075 V (75 mV)

60 Hz – 0.6V (600 mV)

4500 Hz – 0.8V (800 mV)

3.5.10 Warm Up

A Warm-up timer is provided on all ES52 series engine controllers. Terminal # 19 is the Warm-up timer output. This output energizes 2 minutes after the engine running LED turns on (i.e., speed above crank disconnect setting). When a stop signal is initiated, the Warm-up output turns off.

This Warm-up output can be used to control a load device; for example, allowing a generator to warm up before connecting the load.

4 Operation

4.1 ES52 Startup / Shutdown Behavior

Note: The fuel output remains on during crank rest. There is no way to disable this.

4.2 Zero Speed Restart Feature

The ES52 has a starter protection feature where it will not turn on the crank output until the engine speed is zero.

- If the speed is not zero before cranking, preheat (timer) will be performed but the ES52 will pause until the speed is 0 Hz or it will go into a failure (alternating Over-crank and Over-speed LEDs flashing) after 30 to 40 seconds
- If the speed is not zero during engine rest, the ES52 will not crank until it is zero. It will sit in engine rest for 30 to 40 seconds and then go into failure (alternating Over-crank and Over-speed LEDs flashing)

4.3 Oil Verification

If Low Oil verification is enabled (DIP Switch 6 ON) and the low oil pressure switch fails verification, the controller will remain in crank rest after the first crank attempt until the oil switch passes verification. During this time the low oil pressure lamp will be on solid red. The engine run lamp will be on flashing green. See the setup section on oil verification for more information.

4.4 Front Panel LED Indications

Figure 5 shows the LED indicator lights on the front panel of the ES52.



Figure 5: LED Indicators

The following table lists the conditions that are indicated by the status of each of these LEDs.

What The LEDs Look Like	Condition / Failure
No LEDs ON	“Ready” – unit waiting for start signal; +12/24 VDC to Auto terminal
	“OFF” – no +12/24 VDC to Auto terminal

What The LEDs Look Like	Condition / Failure
Low Oil, steady No other lights ON?	Low Oil Pressure Failure
Is Engine Running Flashing?	Oil switch is not closed (mis-wired or not installed); engine will crank when oil switch verifies
Low Oil, flashing	Auxiliary Input Failure
High Temperature, steady	Over-temperature Failure
Over-Crank, steady	Engine would not start after specified number of Crank tries
Over-Crank, flashing	Unit is in setup mode; time between flashes indicates crank and crank-rest time
Over-Speed, steady	Speed Signal present above Over-speed setting
Over-Speed, flashing Was engine Cranking?	No speed signal available while cranking
Was engine Running?	The speed signal was zero while running for 3 seconds; the engine has stalled, or the speed signal has been lost
Engine Running, steady	Engine Controller is in running mode of operation
Engine Running, flashing No other lights ON?	Crank-rest period; cranking will resume soon
Low oil pressure light ON?	Oil verification failed; see Low Oil, steady above
“Timer”, steady Is Over-Speed LED ON?	10-second Air-gate timer
Is Engine Running LED ON?	Slow timer feature (pot adjustable)
Is the engine Cranking?	Choke feature
If the engine is not cranking or running	Glow Plug timer feature (pot adjustable)
Over-Speed and Over-Crank LEDs flash alternately	Invalid speed range – check DIP switches 4 and 5 Crank disconnect set too high (above Over-speed setting) Speed was not zero at the start of cranking (timeout)

5 Troubleshooting Guidelines

Trouble	Possible Cause	Suggested Action
Over-crank LED flashing	Unit is in setup mode; all DIP switches are ON	Set the DIP switches properly
	All DIP switches are not ON	The unit is damaged; replace it
Unit does not operate; battery voltage present at Start/Stop terminal	Power leads to unit are reversed	Confirm correct wiring for ground and +bat, and re-attempt testing
	Bad ground connection from engine to controller unit	Run wire directly from -bat to the ground terminal # 6 on controller unit
	The 20A fuse is blown	Replace 20A fuse
All annunciator outputs are on	Voltage transient on battery (maybe load dump) or outputs	The unit is damaged; replace it
Engine starts and immediately goes into Over-speed shutdown	Over-speed pot setting too low	Increase Over-speed pot setting to desired value
	Improper speed range setting	Check to ensure that controller is set to proper speed range (using DIP switches 4 and 5)
Engine does not crank	Check crank output and start sequence logic	Disconnect wire from terminal # 5 and confirm battery voltage on terminal when cranking. Sequence should be timer (amber Timer LED, if enabled), crank, crank rest (flashing Run LED) and then repeat this for the set crank attempts. If it follows the above sequence, then the unit is working as it should. Continue with Troubleshooting steps below
	Battery is low or terminals are dirty	Clean terminals and re-charge battery
	Crank circuitry wiring improperly connected	Refer to the engine control wiring section and check crank connections
	Bad ground connection from engine to controller	Run wire directly from battery to the ground terminal # 6 on controller unit
	Crank relay damaged or onboard fuse is blown	Check wiring, onboard 20A fuse and relay; replace fuse and relay, and re-test controller again
Engine cranks but does not start	Fueling issue	Check fuel level, add fuel if necessary; check for air pockets in fuel lines
	Fuel relay damaged	Check fuel relay and replace if damaged

Trouble	Possible Cause	Suggested Action
Engine starts but shuts down after *Oil Bypass* period due to low oil/high temperature/auxiliary input	Oil/temp/aux input wiring improperly connected	Check wiring for proper connections
Engine starts but Running LED does not illuminate	Improper speed range setting	Check to ensure that controller is set to proper speed range (using DIP switches 4 and 5)
	Fault (short or overload) on one of the annunciator outputs	Check for fault; once fault is corrected, then operation resumes
	Crank disconnect pot set too high	Decrease crank disconnect pot setting
Annunciation output not working	Fault (short or overload) on one of the annunciator outputs	Check for fault; once fault is corrected, then annunciation operation resumes
Timer LED and timer output do not activate	Timer pot set to zero	Increase timer pot setting (turn pot clockwise)
Timer LED works OK but timer output does not activate	Fault (short or overload) on timer output	Check for fault; once fault is corrected, then output operation resumes
Flashing Over-speed LED (indicates loss of speed signal)	Speed signal improperly connected, missing, or damaged	Check speed signal wiring; replace damaged speed signal source
	Crank output damaged, not working	Check wiring and replace controller
	Starter or starter solenoid damaged	Replace/repair damaged starter or starter solenoid
	Engine stalled	Check fueling
Flashing Over-speed using generator output during cranking	Not enough residual voltage during cranking	Set DIP switch 9 to OFF
Alternating flashing of Over-speed and Over-crank	Crank disconnect set too high	Check crank disconnect
	Wrong speed range	Check speed range
Flashing Run LED and solid Oil LED	Oil switch not closed as it should be	Check oil switch wiring
		Turn DIP switch 6 OFF to disable oil verification

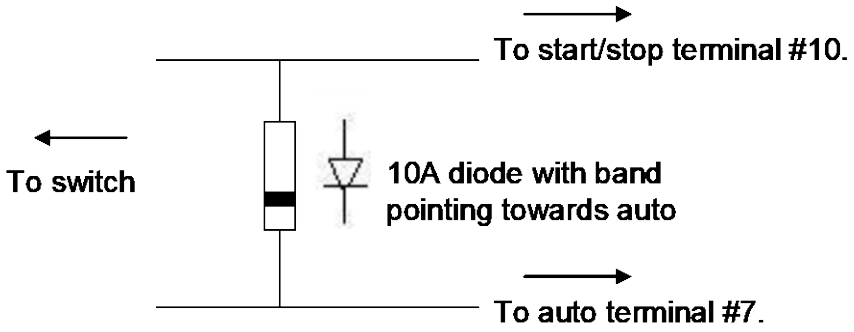
Trouble	Possible Cause	Suggested Action
Solid Oil LED immediately on start-up, without engine actually cranking or starting	False speed signal being detected by controller. This problem can sometimes occur in installations where there is AC power from inverters near generator output lines connected to the speed signal cable.	Avoid running AC lines from inverter in same conduit as generator output lines
		Install a small step-down transformer between the speed sensing wires and the generator output
		If the neutral from the generator output is not grounded, then attach it to ground at the generator

6 Technical Notes on Frequently Asked Questions

1. 10A Diode on Auto/Off/Test Switch on All Units <u>with Cool-Down Feature ONLY! (EI, FE, and LT variants)</u>

This tech note does NOT apply to standard ES52 units.

When using a single switch for auto/off/test on any ES52 series controller **that has the cool-down feature**, a 10A diode must be installed between test and auto with the band pointing to the auto terminal. This diode allows power to go to the auto terminal as well as the test terminal when the switch is put in the test position. It is necessary to have the auto terminal powered as well as the test terminal when the unit is used in the test/manual mode. The diode offers a one-way jumper that only lets the current go from test to auto and not from auto to test. If the controller is to be used in a two-switch configuration with one being for auto and one for test, the Auto Switch has to be ON as well as the test switch when the unit is to be used in test/manual. If only the test terminal is provided with power, then the unit will not operate properly.



2. Controller Memory Clear Time

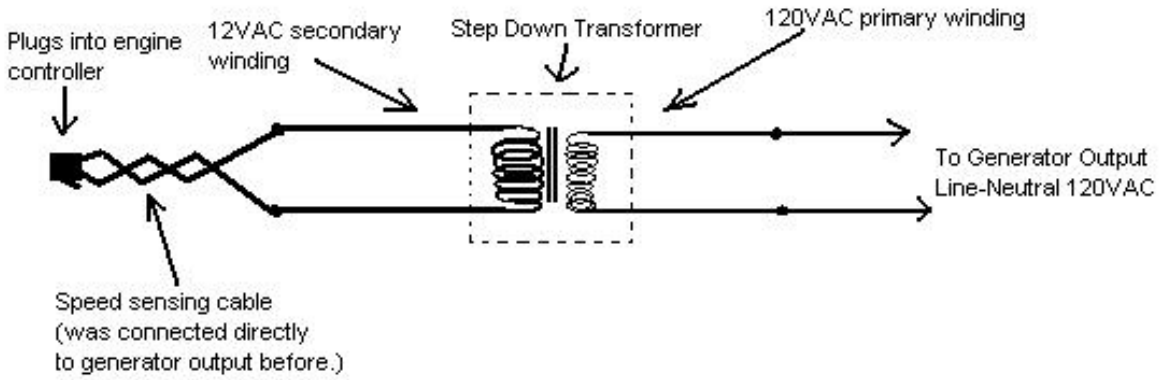
The ES52 needs 10 seconds for its memory to clear. When the power to the controller is turned off and then back on again without waiting a few seconds to clear the memory, a loss of speed will be indicated by the ES52 because the controller remains in run mode and senses that the generator has stopped. This would be indicated by a Flashing Over-speed LED. By leaving the ES52 OFF for 10 seconds before it is returned to the Auto setting, the memory will be cleared, and the unit will function as intended.

3. Step-Down Transformer Use on Speed Sensing Cable with Inverter Systems

In some applications, engine controllers are used on generators where there is no utility connection and inverters are used to provide AC power instead of a utility. Inverters can produce harmonics that can cause small AC signals to appear on wires that are near any power lines being fed by the inverter. If the generator output wires are located close to a line being powered by an inverter, a small AC signal can appear on the generator output lines when the inverter is on. This signal can cause the engine controller to react as if the generator is running if the speed sensing wires are connected to the generator output lines. This small AC signal can cause the controller to appear to have a Low Oil Failure when the remote start contacts are closed or the controller is put in the manual/test mode. The controller may think the generator is already running and immediately check to make sure there is oil pressure. Since the engine really hasn't started yet, there is no oil pressure, and the controller sees a low oil fault. <u>This is seen as the Oil LED turning on solid even before the engine starts to engage the starter</u>.

Without this false speed signal, the controller will not look for oil pressure until the engine has started to run and the crank disengages if oil verification is disabled. Simply installing a small transformer between the generator output and the speed sensing terminals on the controller can eliminate this false speed signal. This transformer should be rated for 120 or 240 volts on the input or primary coil (depending on the generator output voltage you are using for speed sensing), and it should have an output voltage of around 12 VAC on the secondary of the transformer. The two wires from the secondary of the transformer are connected to the two wires of the speed sensing terminals on the ES52 controller. The step-down transformer acts to reduce the false speed signal on the line to a level that the engine controller will not recognize as the engine running. A common size transformer that would serve this purpose would be 24VA.

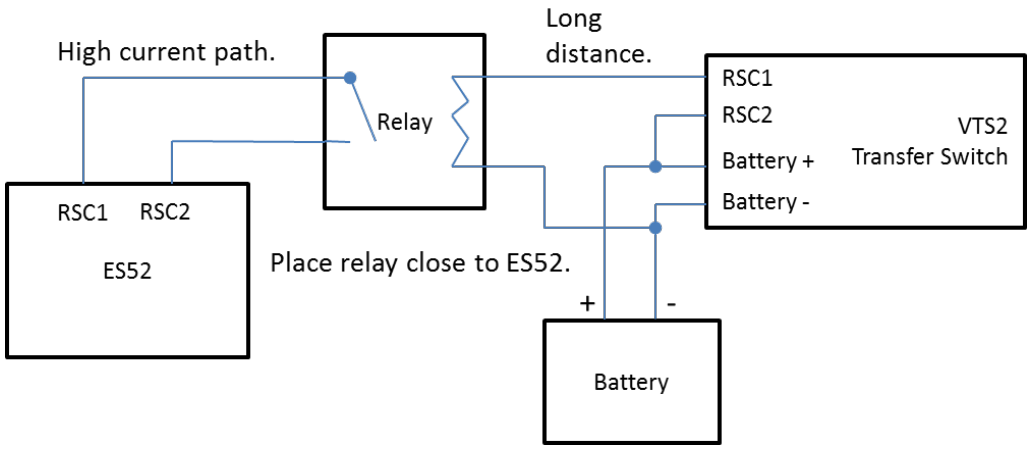
Step Down Transformer Connections On Speed Sensing Cable



4. Connecting ES52 to a Transfer Switch (or Remote Device)

The ES52 remote start contacts carry high current, up to 20A peak during starting (for more information, see the section on RSC1 and RSC2). If necessary, use an external normally open relay to limit the current to the remote device.

Below is an example using the Vigilant transfer switch. Since the Vigilant remote start contacts are rated at 10A, an external relay is a necessary to ensure the contacts are not damaged.



7 Technical Support

For remote and communication control systems support, parts and repair, or technical support, visit us online at: www.cattron.com/contact.

ES52 - EN

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