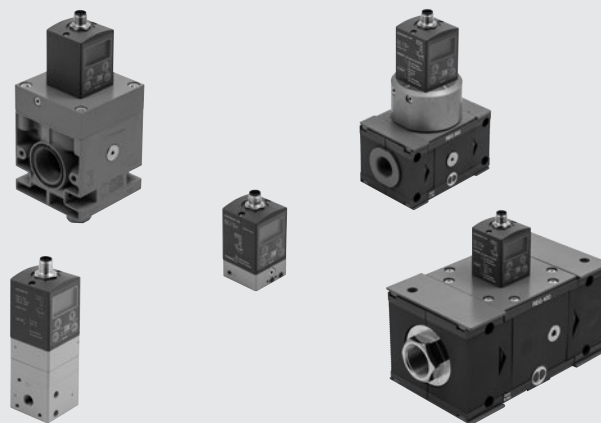


PROPORTIONAL PRECISION PRESSURE REGULATOR REGTRONIC SERIES

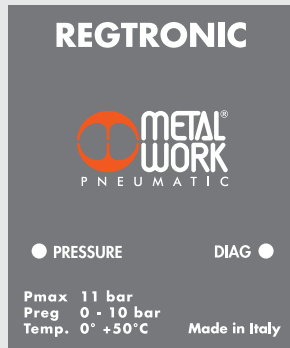
Proportional pressure regulators series REGTRONIC have the job of precisely regulating the pressure in a system, the variables depending on the input command. Remote control regulators are controlled by means of an M12x1 cable and connector and can have Volt, mA, RS232 control or via IO-Link. Regulators with a display can be controlled via a cable or directly using the keys below the display. The pressure value and a series of information and diagnostics are visible at all times on the graphic display. The user-display interface, LEDs and buttons are all on one side. The programming and reading software is comprehensive, simple and intuitive. Pressure control takes place in a "closed-loop" with an electronic precision pressure sensor that measures the downstream pressure, a control system that compares it with the desired pressure, and two mini solenoid valves that adjust the pressure to reach the target value. Through the dedicated "Metal Work RegUp" App, the wireless versions can communicate with Ethernet networks (via MQTT protocol) and mobile devices (smartphones and tablets) via Bluetooth®. Through this App it is possible to view and modify the regulated pressure in real time, set all the operating parameters and view the pressure trend graphs.



TECHNICAL DATA		REGTRONIC				REGTRONIC NEW DEAL		REGTRONIC 300		REGTRONIC 400			
Threaded port		M5	1/8"	1/4"	3/4"	1"	1/2"	3/4"	1"	1"	1 ¼"	1 ½"	2"
Fluid		Filtered, unlubricated air.											
		The air must be filtered at least 10 µm and without condensation.											
MIN inlet pressure	bar	Regulation pressure + 1 bar											
MAX inlet pressure	bar	11											
Temperature range	°C	from 0 to 50											
Pressure regulation range	bar	from 0.05 to 10 (settable full scale and minimum pressure)											
Flow rate at 6.3 bar ΔP 0.5	l/min	10	1300	1500	10000		4500		18000	20000			
Flow rate at 6.3 bar ΔP 1	l/min	10	1450	1700	13000		7000		-	-			
Exhaust flow rate at 6.3 bar with 0.1 bar overpressure	l/min	2	600	1300	1800		250		400	400			
Exhaust flow rate at 6.3 bar with 0.5 bar overpressure	l/min	9	1000	1500	2000		500		850	850			
Response time with ΔP =1 bar	Volume [cc]	100	100	1000	100	1000	1000	1000	1000	1000	1000	1000	1000
from 6 to 7 bar	s	0.5	0.1	0.15	0.1	0.15	0.27	0.25	0.2	0.2			0.2
from 7 to 6 bar	s	0.55	0.1	0.15	0.1	0.15	0.27	0.33	0.35	0.35			0.35
Weight	kg	0.2	0.38	0.38	1.3		1.5		5	5.8			
Class of protection		IP 65											
Supply voltage range IO-Link version	VDC	from 18 to 30											
Current absorption		Max 150 mA at 18VDC											
Supply voltage range analog version	VDC	12 -10% 24 +30%											
Minimum operating voltage	VDC	10.8											
Maximum operating voltage	VDC	31.2											
Maximum admissible voltage	VDC	32 *											
Current absorption		max 220 mA at 12VDC											
Input signal (input impedance)	Voltage	0 to 5 VDC, 0 to 10 VDC (approx. 6.3 KΩ)											
	Current	4 to 20 mA (approx. 100 Ω)											
	Serial ports	RS 232											
	Manual	Keypad											
Output signal	Analog version voltage	0 to 10 VDC (1 VDC = 1 bar) - 1 mA max											
	Analog version current	4 to 20 mA (4 mA = 0 bar, 20 mA = 10 bar)											
	Digital	PNP open collector output: max 24VDC 60 mA											
		NPN open collector output: max 24VDC 60 mA											
Hysteresis		± 0.2% (Full scale)											
Repeatability		± 0.2% (Full scale)											
Sensitivity/Dead-band		setting range 10 to 300 mbar											
Output pressure (display and keyboard version)	Accuracy	± 0.3% (Full scale)											
	Unit of measurement	bar, MPa, psi											
	Minimum resolution	0.01 bar - 0.001 MPa - 0.01 psi											
Analog output accuracy		± 0.1% of the reading											
Temperature characteristics		max 2 mbar / °C											
Installation position		In any position											
Notes		The features shown refer to the static condition only. With air consumption on the output side, the pressure may vary. On all analog versions you can set the parameters using the software "MWRegtronic" downloadable from the website www.metalwork.eu ; to connect the PC to Reatronc you can use the cable code W0970513019.											

* IMPORTANT! Voltage greater than 32VDC will damage the system irreparably.

REMOTE-CONTROL VERSION



DISPLAY AND KEYBOARD VERSION



PROGRAMMABLE AND FLEXIBLE

Setting options:

- LANGUAGE
- UNIT OF MEASUREMENT
- TYPE OF INPUT
- TYPE OF DIGITAL OUTPUT
- DEAD-BAND
- FULL SCALE
- MINIMUM PRESSURE

The remote-control version of the Regtronic has two diagnostic LEDs.

The display version also has buttons for entering the various parameters.

PRECISION

Linearity

$\pm 0.5\%$ (full scale)

Hysteresis

$\pm 0.2\%$ (full scale)

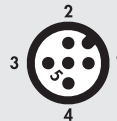
Repeatability

$\pm 0.2\%$ (full scale)

Sensitivity

range **10 to 300** mbar

IO-Link CONNECTOR 5-PIN M12x1



Pin	Signal	Description of Class A Port	Lead colour
1	L+	+24 VDC power supply	Brown
2	NC	/	White
3	L-	0 VDC power supply	Blue
4	C/Q	IO-Link communication	Black
5	NC	/	Gray

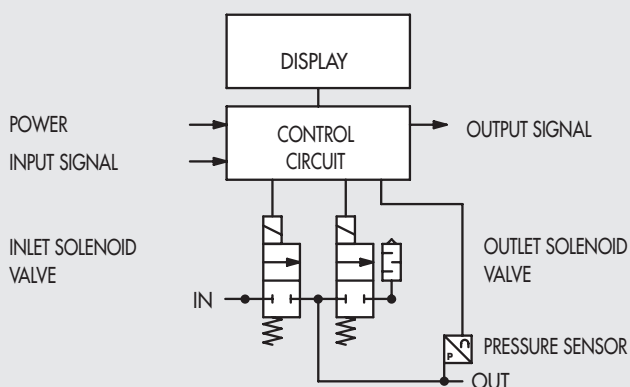
ANALOG CONNECTOR 8-PIN M12x1



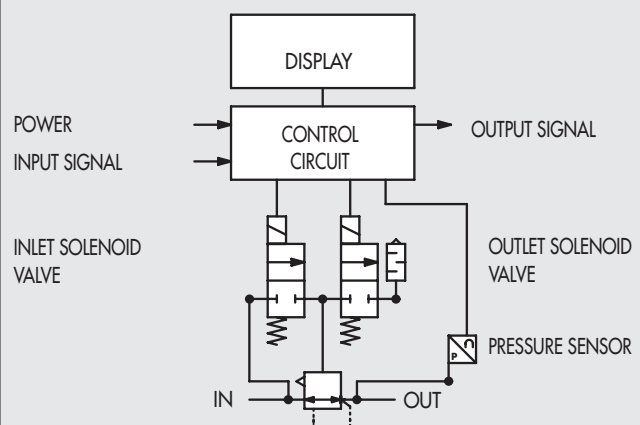
Pin	Signal	Description	Lead colour
1	TX	RS232	White
2	RX	RS232	Brown
3	Pressure set	0 to 10 VDC / 0 to 5 VDC / 4 to 20 mA	Green
4	Digital out	NPN	Yellow
5	Analog out	Voltage version 0 to 10 VDC Current version 4 to 20 mA	Gray
6	Digital out	PNP	Pink
7	0 VDC	Power supply	Blue
8	+ VDC	Power supply	Red

FUNCTION DIAGRAM

REGTRONIC M5



REGTRONIC 1/8" - 1/4" - SK300 - SK400 - NEW DEAL

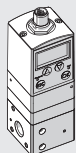


WIRELESS CONNECTION

With the Wireless version of Regtronic, you can establish a connection to a Wi-Fi network via an access point or gateway to monitor and collect all the measured gas values.

Connection to a MQTT Broker via an Access point

MQTT



Broker MQTT



Gathering data from the field makes it possible to:

- carry out a predictive diagnosis of the system;
- monitor the operating parameters at all times and optimize the operation of the machines and the pneumatic system.

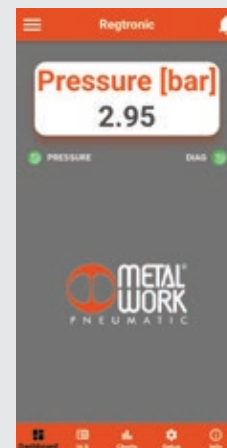
The software can be implemented with analysis functions that provide:

- machine efficiency monitoring;
- to check the pressure trends and long-term forecasting (plant improvement evaluation).

The "Metal Work RegUp" App allows you to connect, via Bluetooth, from Android® and iOS® smartphones, to the Metal Work proportional pressure regulators of the REGTRONIC series with a wireless interface.

Through "Metal Work RegUp" it is possible:

- view and modify the regulated pressure in real time
- set all operating parameters
- view the pressure trend graphs

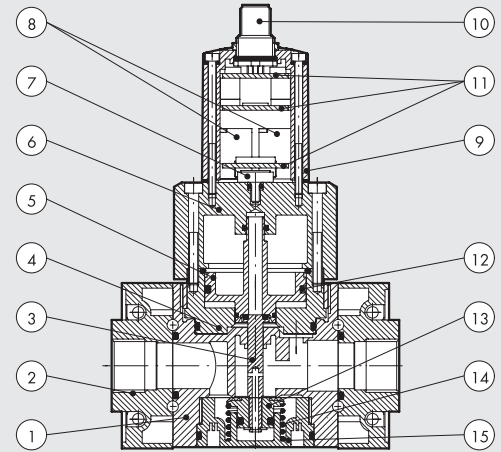


REGTRONIC 300

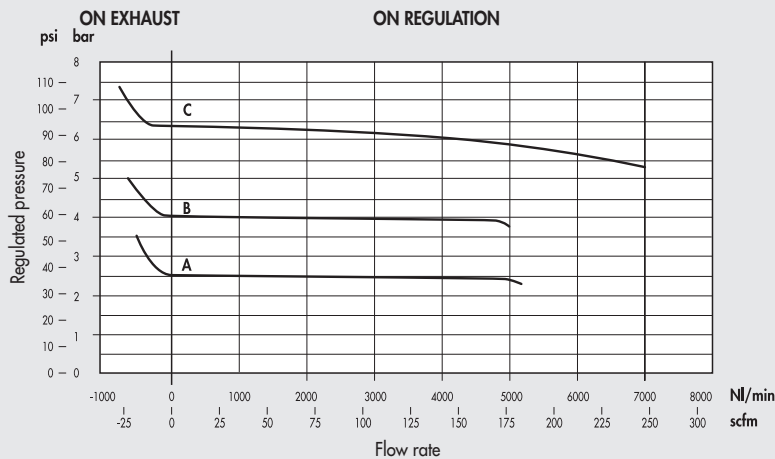
COMPONENTS



- ① BODY: tecnopolymer
- ② END PLATE: zamak
- ③ STEM: OT58 brass
- ④ UPPER CUP: aluminium
- ⑤ PISTON: OT58 brass
- ⑥ CUP: aluminium
- ⑦ PRESSURE SENSOR
- ⑧ SOLENOID VALVE: 10 mm series PLT-10
- ⑨ SHELL: tecnopolymer
- ⑩ CONNECTOR M12
- ⑪ ELECTRONIC BOARDS
- ⑫ GASKET: NBR
- ⑬ VALVE WITH NBR VULCANIZED GASKET
- ⑭ VALVE SPRING: stainless steel
- ⑮ LOWER CUP: tecnopolymer

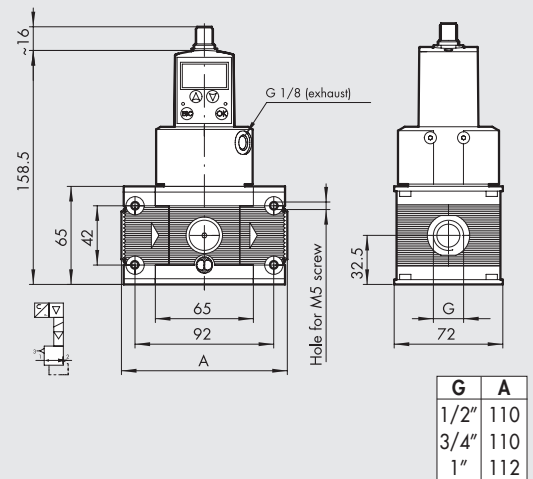


FLOW CHARTS



A = 2.5 bar B = 4 bar C = 6.3 bar Pm = 10 bar

DIMENSIONS



UNITS

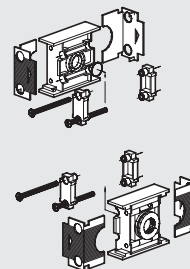
REGTRONIC 300

ORDERING CODES

Code	Description
4402012A	REGTRONIC 300 with display and keyboard without end plates OUT 0-10 V
4402013A	REGTRONIC 300 remote control without end plates OUT 0-10 V
4402012	REGTRONIC 300 1/2 with display and keyboard OUT 0-10 V
4402013	REGTRONIC 300 1/2 remote control OUT 0-10 V
4502012	REGTRONIC 300 3/4 with display and keyboard OUT 0-10 V
4502013	REGTRONIC 300 3/4 remote control OUT 0-10 V
4602012	REGTRONIC 300 1 with display and keyboard OUT 0-10 V
4602013	REGTRONIC 300 1 remote control OUT 0-10 V
4402412A	REGTRONIC 300 with display and keyboard without end plates OUT 4-20 mA
4402413A	REGTRONIC 300 remote control without end plates OUT 4-20 mA
4402412	REGTRONIC 300 1/2 with display and keyboard OUT 4-20 mA
4402413	REGTRONIC 300 1/2 remote control OUT 4-20 mA
4502412	REGTRONIC 300 3/4 with display and keyboard OUT 4-20 mA
4502413	REGTRONIC 300 3/4 remote control OUT 4-20 mA
4602412	REGTRONIC 300 1 with display and keyboard OUT 4-20 mA
4602413	REGTRONIC 300 1 remote control OUT 4-20 mA
4402312A	REGTRONIC IO-Link 300 with display and keyboard without end plates
4402313A	REGTRONIC IO-Link 300 remote control without end plates
4402312	REGTRONIC IO-Link 300 1/2 with display and keyboard
4402313	REGTRONIC IO-Link 300 1/2 remote control
4502312	REGTRONIC IO-Link 300 3/4 with display and keyboard
4502313	REGTRONIC IO-Link 300 3/4 remote control
4602312	REGTRONIC IO-Link 300 1 with display and keyboard
4602313	REGTRONIC IO-Link 300 1 remote control

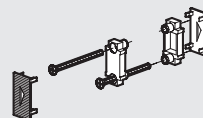
ACCESSORIES

INPUT/OUTPUT END PLATE KIT FOR SKILLAIR



Code	Description
9430701	IN/OUT end plates kit 300 1/2
9530901	IN/OUT end plates kit 300 3/4
9531001	IN/OUT end plates kit 300 1

CONNECTOR KIT FOR SKILLAIR CODE A



Code	Description
9430301	Connector kit 300