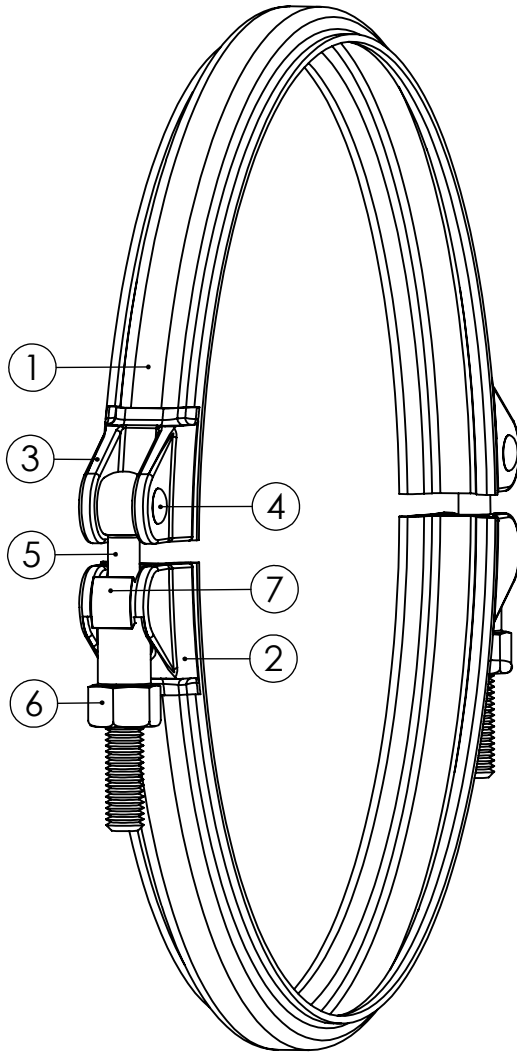


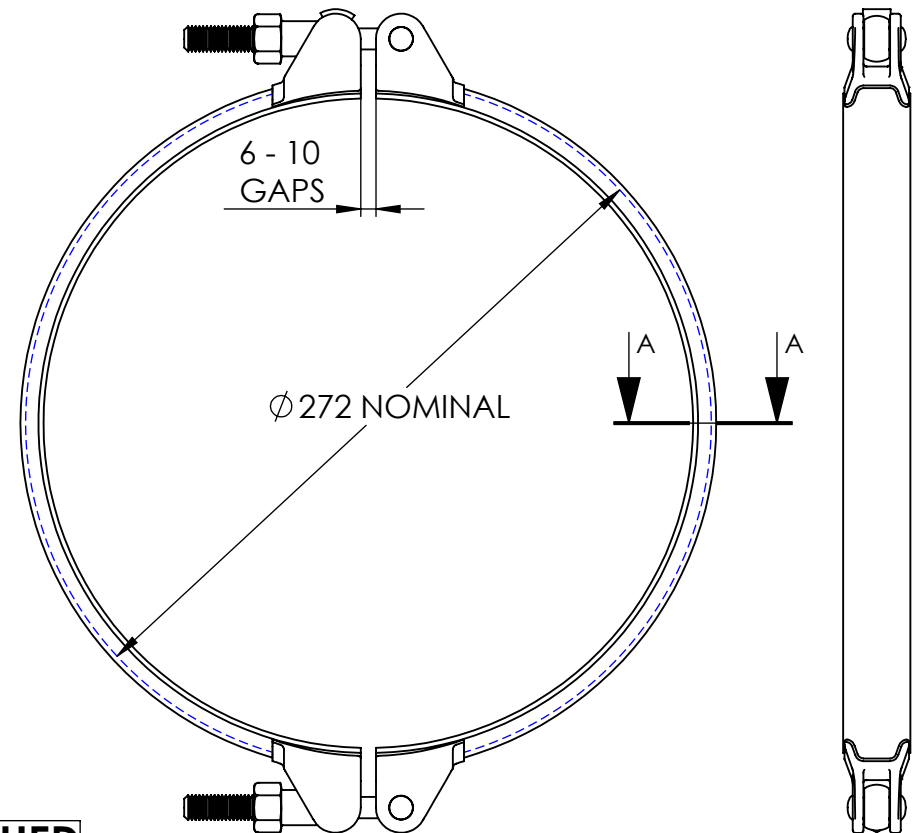
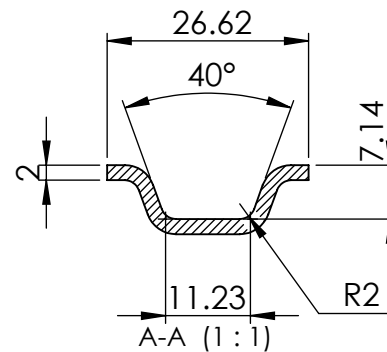
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S1840272A	SEGMENT (2) - 1.4301	2
2	FLG019	CAST LUG (NUT SIDE)	2
3	FLG020	CAST LUG (BOLT SIDE)	2
4	FPB041	RIVET PIN	2
5	FBED01	M10 x 85 EYE-BOLT (1.4301)	2
6	FNDD01	M10 EXTENDED NUT (431)	2
7	FLG047	BOLT RESTRAINT SLUG	1



Gaps set with clamp mounted on a 272 Nominal dia mandrel, with nut torqued to 5.75Nm

Part mark Stahlcon:-
STAHLCON GMBH
XE20272184BD3E
W/O _____

Weld all round Lugs
to Segment interfaces



CLAMP TO BE ELECTRO-POLISHED

Teconnex

Unless Otherwise Stated All Dimensions In Millimeters

EP V CLAMP CAST LUGS EYE-BOLTS 2 SEGMENTS

If In Doubt Ask

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TOLERANCES:-	GENERAL:- ±0.25	ANGLES:-	----	HOLE POSN:-	----
DRAWN BY:- BS	DATE: 22/09/2008	DO NOT SCALE		Third Angle Projection	
CHECKED BY:- Neil Dobson	DATE: 22/09/2008	DRAWING NUMBER: XE20272184BD3E		ISSUE No:	1