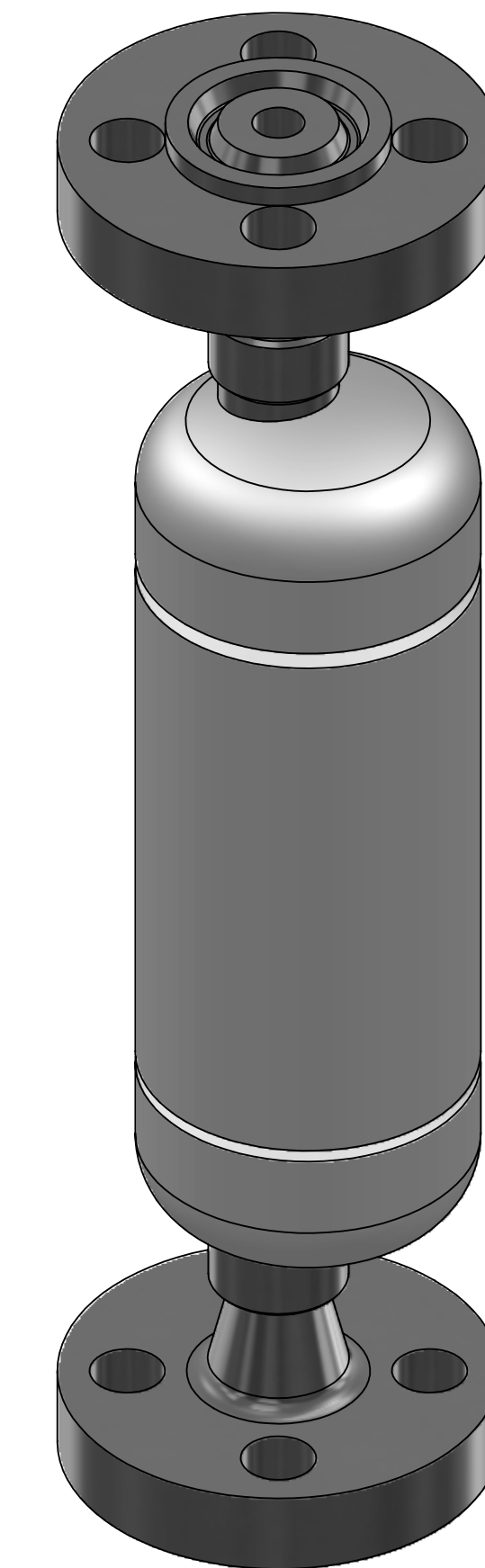
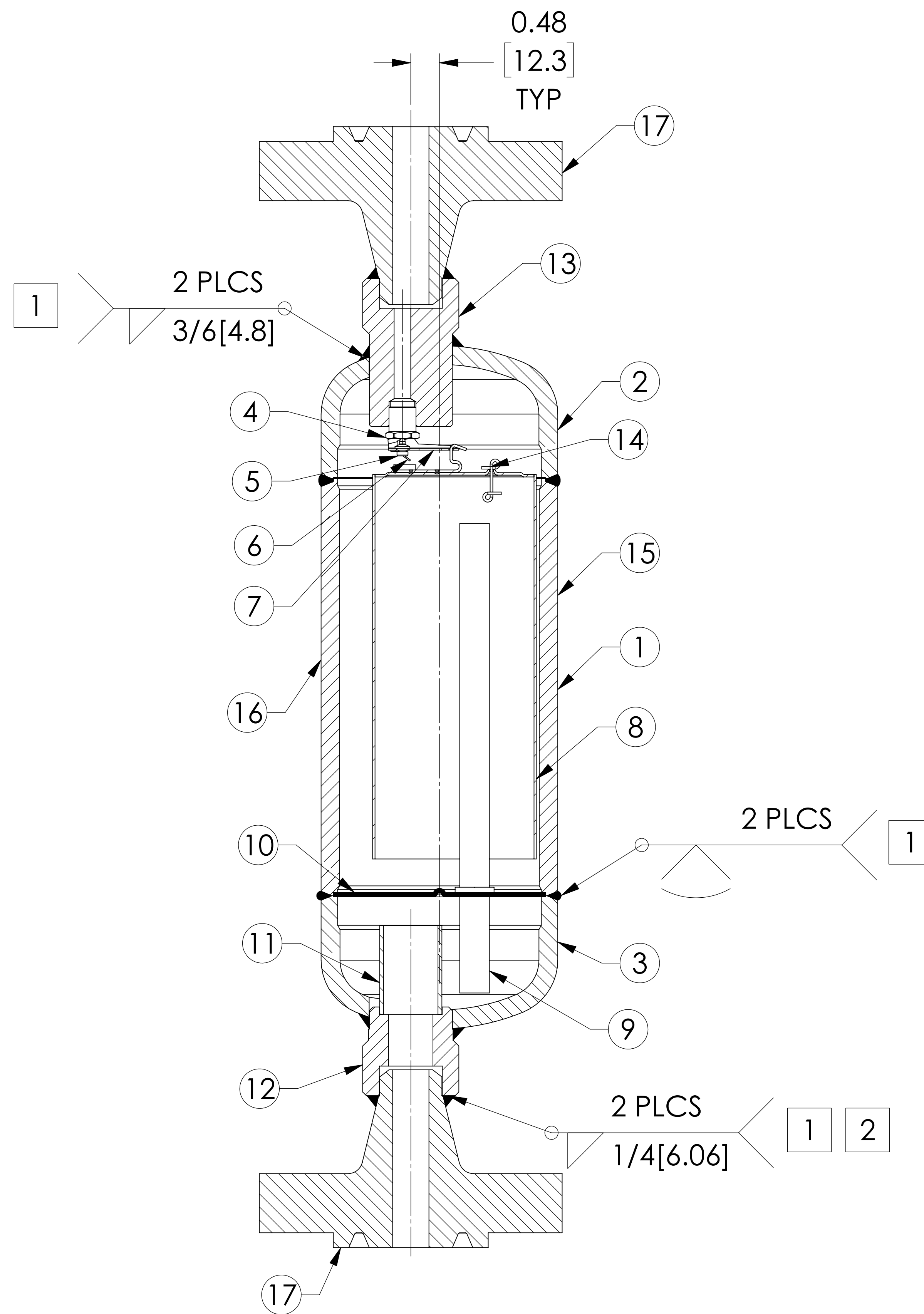
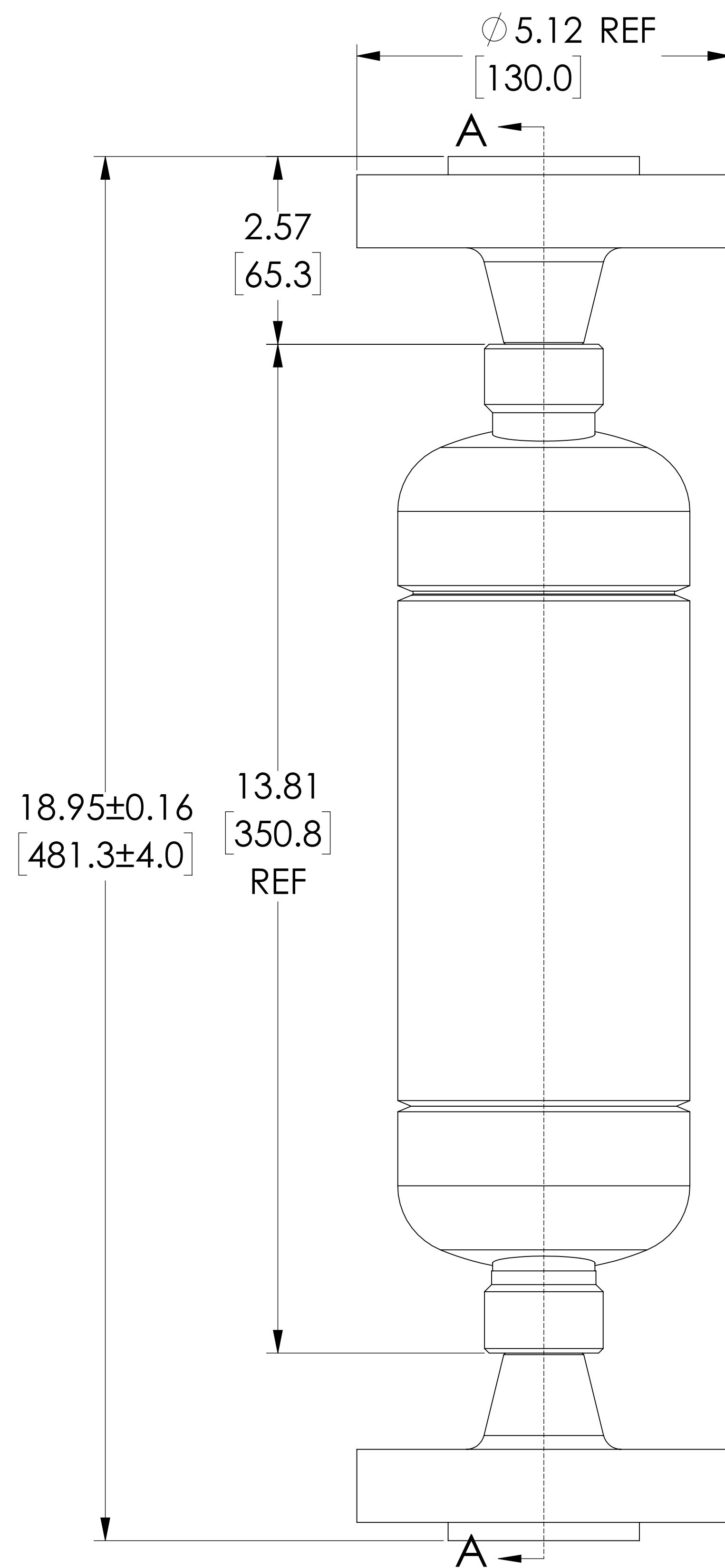
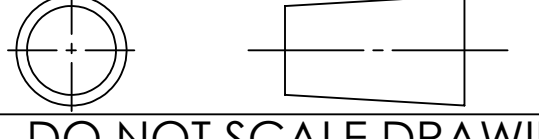
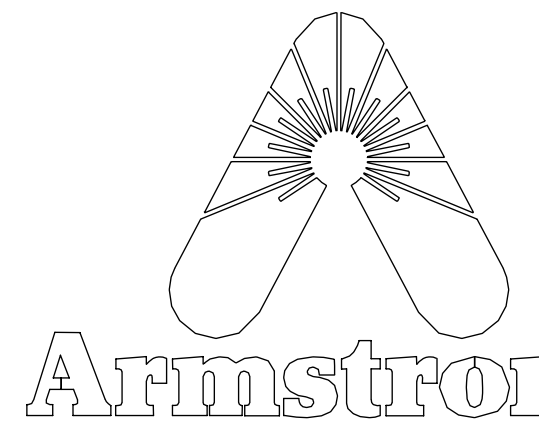




SECTION A-A

NOTES:

- WELD PROCEDURES AND WELDER TO BE QUALIFIED TO ASME BPVC SEC IX.
- CONTRACTION RING REQD. FOR ALL SOCKET WELDS OR APPROX. 1/16 [1.6] GAP MAINTAINED BETWEEN END OF FLANGE AND BOTTOM OF SOCKET.
- FLANGE HOLES STRADDLE TO TRAP CENTERLINE.
- PMA: 1295 PSI @ 650 °F [89.3 BAR @ 344 °C]
PMO: 1295 PSI [89.3 BAR]

 DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED DIMENSIONING ENGLISH [mm] FRACTIONAL ± 1/64 ANGULAR: ± 2 DECIMAL .XXXX ± .0005 .XXX ± .005 .XX ± .015 .X ± .3				ARMSTRONG INTERNATIONAL Copyright © 2010 ARMSTRONG INTERNATIONAL, INC.	
				501SH 3/4 1500RJ RF 5/64 T316 FLGS	
				MATERIAL	
				CN80942	
				SHEET 1 OF 1	
				DWG.END63846	