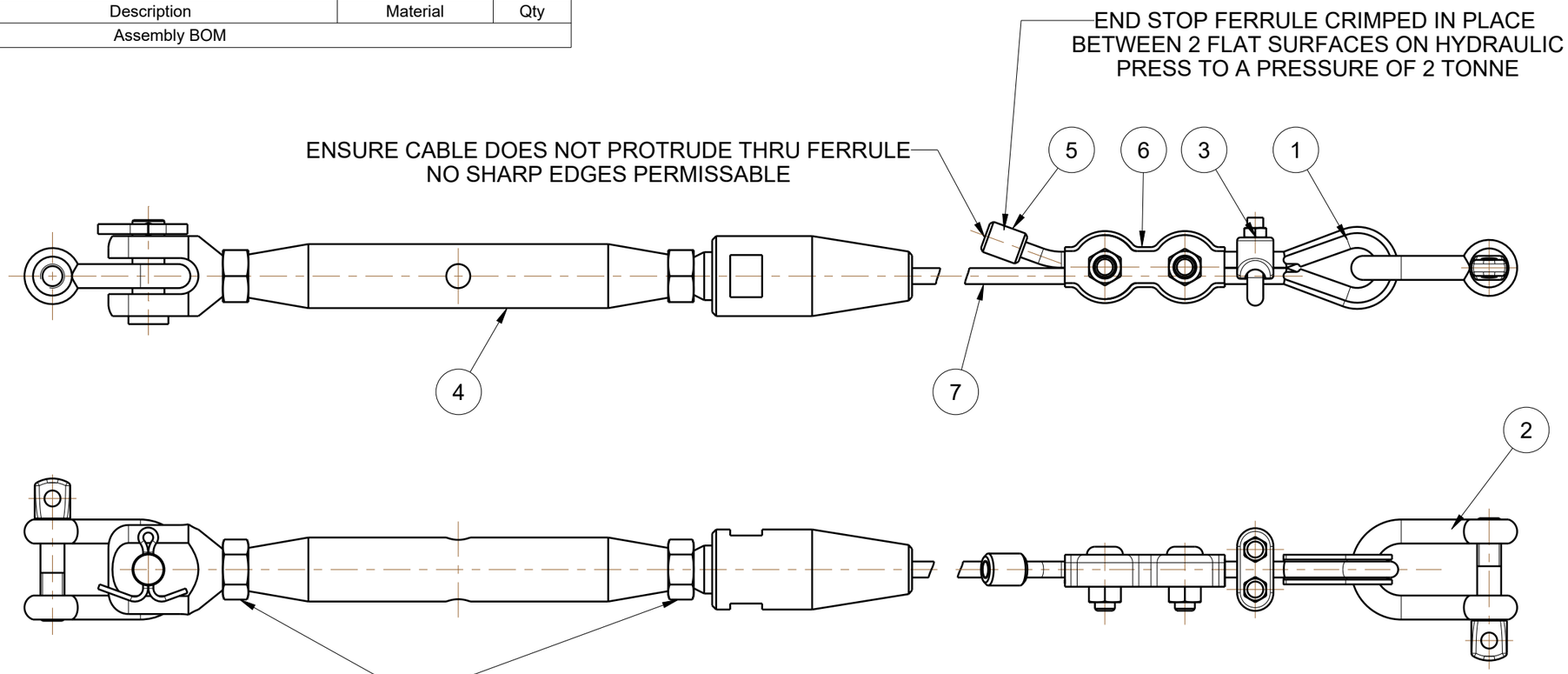
Index	Part Number	Description	Material	Qty
7	856/5208/XX	CABLE (SEE TABLE 1)	316 STST	1
6	324/56X7	DUPLEX TYPE CABLE CLAMP (SEE TABLE 1)	316 STST	1
5	324/5626/XXX	END STOP FERRULE (SEE TABLE 1)	316 STST	1
4	324/5620/XXX	RIGGING SCREW ASSEMBLY (SEE TABLE)	316 STST	1
3	324/56X8	CABLE CLAMP (SEE TABLE 1)	316 STST	1
2	324/5604	SHACKLE 529L-MOD	316 STST	2
1	324/5603/XX	THIMBLE (SEE TABLE 1)	316 STST	1

Assembly BOM

DRAWING STATUS		PRODUCTION		
REVISION	03	SIG	J KAY	15-Sep-17
5118-017 REMOVED.				



PART NUMBER	DESCRIPTION
324/5620/060	RIGGING SCREW ASSEMBLY TO SUIT ∅ 6mm CABLE
324/5620/040	RIGGING SCREW ASSEMBLY TO SUIT ∅ 4mm CABLE
RIGGING SCREW ASSEMBLY	

PART NUMBER	DESCRIPTION
324/5626/060	TO SUIT ∅ 6mm CABLE
324/5626/040	TO SUIT ∅ 4mm CABLE
END STOP FERRULE	

PART NUMBER	DESCRIPTION
324/5628	6mm CABLE CLAMP
324/5638	4mm CABLE CLAMP
CABLE CLAMP	

PART NUMBER	DESCRIPTION
856/5208/06	∅6mm (7x19) CABLE (1570 AISI) 3200mm LONG
856/5208/04	∅4mm (7x7) CABLE (1570 AISI) 3200mm LONG
CABLE	

PART NUMBER	DESCRIPTION
324/5603/06	TO SUIT ∅ 6mm CABLE
324/5603/04	TO SUIT ∅ 4mm CABLE
THIMBLE	

PART NUMBER	DESCRIPTION
324/5627	6mm DUPLEX CLAMP
324/5637	4mm DUPLEX CLAMP
DUPLEX TYPE CABLE CLAMP	

PART NUMBER	DESCRIPTION	RIGGING SCREW	CABLE	THIMBLE	END STOP FERRULE	CABLE CLAMP	DUPLEX TYPE CABLE CLAMP
856/6290/06	6mm CABLE KIT	324/5620/060	856/5208/06	324/5603/06	324/5626/060	324/5628	324/5627
856/6290/04	4mm CABLE KIT	324/5620/040	856/5208/04	324/5603/04	324/5626/040	324/5638	324/5637

TABLE 1 (CABLE KIT)

NOTE:
CUT CABLE TO 3200mm AND CRIMP END STOP FERRULE ON ONE END
CUSTOMER TO TRIM AND ASSEMBLE

FORT VALE

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NETHERLANDS, SINGAPORE

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DO NOT SCALE - IF IN DOUBT ASK

UNLESS OTHERWISE STATED
FIRST ANGLE PROJECTION
X.X ±0.50
X.XX ±0.30
X.XXX ±0.18
ANGLES ±0.50°
SURFACE FINISH 3.2um MAX
CORNER RADII 0.8
CORNER CHAMFER 1.0 X 45°
REMOVE ALL BURRS AND SHARP EDGES

ISO9001:2008 REGISTERED FIRM: LRQ4007111

MATERIAL: 316 STST
SCALE: NTS
MASS: 0.48 kg
CHECKED
DVN: 30602
SHEET 1 OF 1
DRAWN BY: L CRONSHAW
DATE: 04-Jun-13

DESCRIPTION: CABLE KIT
TYPE: 5" RAIL FOOTVALVE
DRG.NO. 856/6290/XX

A3 UNITS mm