

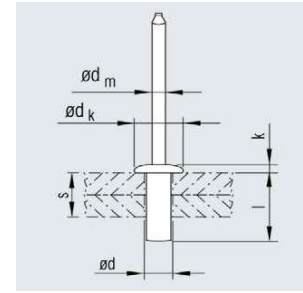
TIFAS® closed end blind rivets

Truss head

Material

 Sleeve:
Aluminum AlMg5

 Mandrel:
Steel



Nominal $\varnothing$ d [mm]	Bore $\varnothing$ [mm]	Grip range s [mm]	Blind sleeve $l \pm 1.0-0.2$ [mm]	Blind rivet head $\varnothing dk \pm 0.9$ [mm]	Height k max [mm]	Mandrel $\varnothing dm$ nom. [mm]	Nominal strength at break		Article No.
							Shear	Tensile	
3.2	3.3	0.5 - 2.0	6.5	6.3	1.4	1.75	1070	1250	420 629 906
		2.0 - 3.5	8.0	6.3	1.4	1.75	1070	1250	420 630 906
		3.5 - 5.0	9.5	6.3	1.4	1.75	1070	1250	420 631 906
		5.0 - 6.5	11.0	6.3	1.4	1.75	1070	1250	420 632 906
		6.5 - 8.0	12.5	6.3	1.4	1.75	1070	1250	420 633 906
4.0	4.1	1.5 - 3.5	8.0	7.7	1.7	2.15	1600	2200	420 670 906
		3.5 - 5.0	9.5	7.7	1.7	2.15	1600	2200	420 671 906
		4.0 - 5.5	10.0	7.7	1.7	2.15	1600	2200	420 672 906
		5.0 - 6.5	11.0	7.7	1.7	2.15	1600	2200	420 673 906
		6.5 - 8.0	12.5	7.7	1.7	2.15	1600	2200	420 674 906
4.8	4.9	8.0 - 10.0	14.5	7.7	1.7	2.15	1600	2200	420 675 906
		2.0 - 3.0	8.0	9.2	2.0	2.65	2200	3100	420 720 906
		3.5 - 5.0	9.5	9.2	2.0	2.65	2200	3100	420 721 906
		5.0 - 6.5	11.0	9.2	2.0	2.65	2200	3100	420 722 906
		6.0 - 7.5	12.0	9.2	2.0	2.65	2200	3100	420 723 906
		8.0 - 9.5	14.5	9.2	2.0	2.65	2200	3100	420 724 906
		9.5 - 11.0	16.0	9.2	2.0	2.65	2200	3100	420 725 906
		11.0 - 13.0	18.0	9.2	2.0	2.65	2200	3100	420 726 906
6.4	6.5	13.0 - 16.0	21.0	9.2	2.0	2.65	2200	3100	420 727 907
		1.5 - 6.0	12.5	12.5	2.7	3.65	3600	4900	420 761 906
		7.0 - 8.5	16.0	12.5	2.7	3.65	3600	4900	420 762 906

* Strengths at break relate to rivet failure.

Other designs available on request.