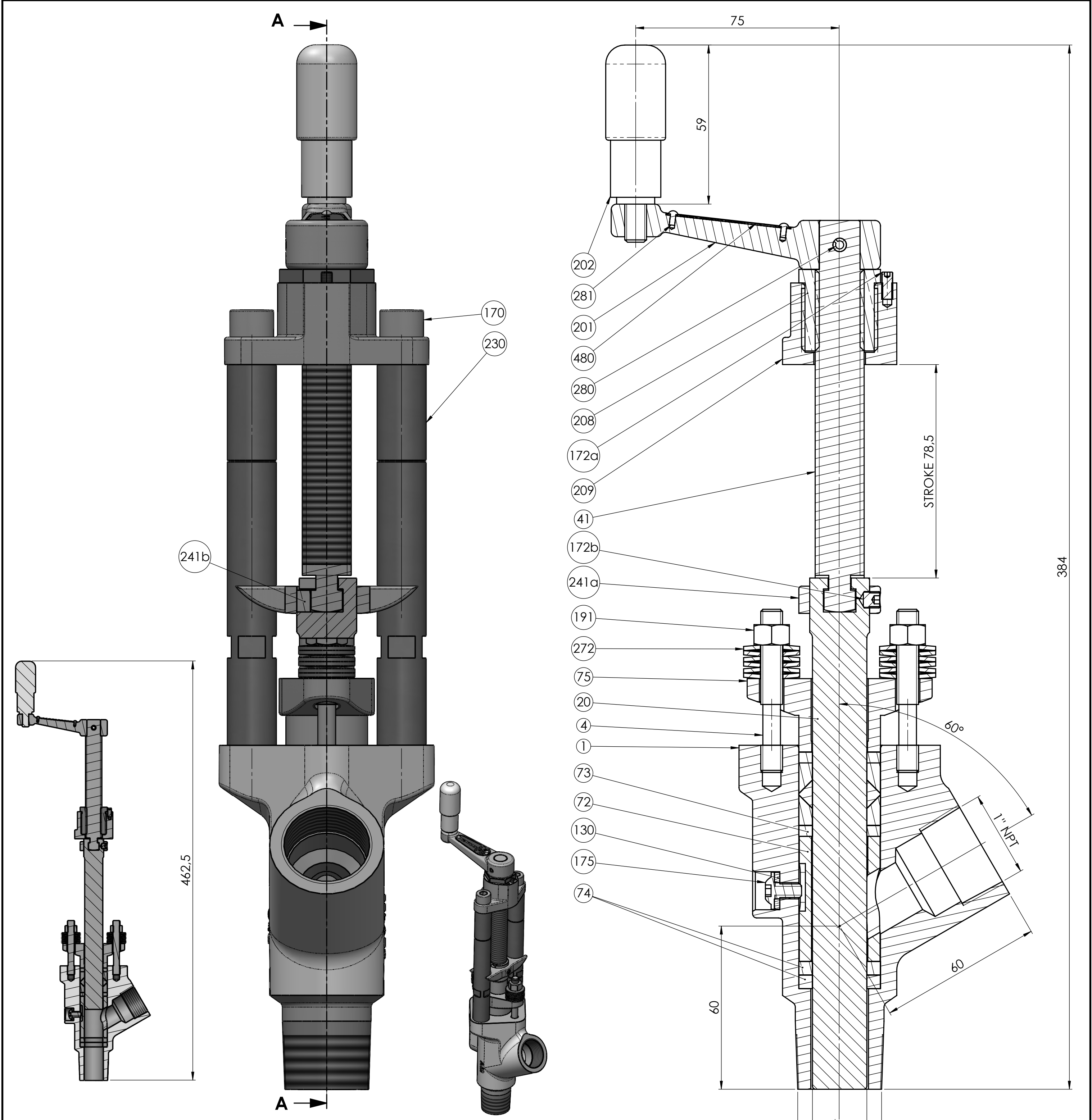




480	R35248	18PLAQUER35248LC	1	LEPV20 plate	AU4G - 2017 - AlCuMg1 (LC)	-
281	08GCC	08GCC002004IE	2	Round-head grooved pin Ø2 length 4	304 -1,4301 X5CNI18.10 (IE)	-
280	08GM	08GM005030IE	1	Slotted spring pin ø5 Length 30	304 -1,4301 X5CNI18.10 (IE)	-
272	08RS08IE	08RS08IE	12	Conical spring washer M08	304 -1,4301 X5CNI18.10 (IE)	-
241 b	S11191	0BTL11191IA	1	Cale de centrage	304L -1,4306 X2CrNi19.11 (IA) (CE)	-
241 a	S11088	31IDS11088CE	1	Position indicator	Asm A351 Gr. CF8 (CE)	-
230	S11083	31CL018S11083WB140- 036	2	Column LEV	Asm A564 A630 H1150 (WB)	-
209	S11081	30PAS11081CE	1	YOKE	Asm A351 Gr. CF8 (CE)	-
208	S11016	31NMS11016BL01	1	Yoke nut	CuZn39Pb2 (BL01)	-
202	S11095	31MVS11095SS	1	Handle	SS	-
201	R34292	31PGR34292CE	1	R75 Crank	Asm A351 Gr. CF8 (CE)	-
191	08HH	08HH08WH	2	Hex nut M8	Asm A194 grade 8 (WH)	Class 2
175	08VTBHCE	08VTBHCE06010010IB	1	Hex. socket button head screw with collar	A4-70 (IB)	M6 L10 th.10
172 b	08VS06	08VS06006006IE	1	Socket set screw M06 L 006	304 -1,4301 X5CNI18.10 (IE)	-
172 a	08VS04	08VS04010010IE	1	Set screw M04 L 010	304 -1,4301 X5CNI18.10 (IE)	-
170	08VC10	08VC10025025IE	2	Socket head cap screw M10 L 25/25	A2-70 (IE)	-
130	35JP013506020GI01	35JP013506020GI01 <Repair Kit>	1	Gasket	GRAPHITE KLINGER KGL(GI01)	-
75	R34281	30DO020R34281IF	1	Ø20mm Gland	Asm A351 Gr. CF8M (IF)	-
74	35GT203005GJ	35GT203005GJ	2	Graphite packing ring	Graphite Braid (GR)	-
73	35GT2030325GX01	35GT2030325GX01	1	low emission graphite packing stack	Graphite Braid (GR)	ISO 15848 approved
72	R34279	30LT020R34279IB	1	Lantern	Asm A479 316/316L (IB)	-
41	S11094	31TG018S11094IH144	1	LEPV Stem	420 -1,4021 X20Cr13 (IH)	-
20	R34282	30PIR34282IB188	1	Piston LEV20	Asm A479 316/316L (IB)	0in PE
4	S11552	08GJS11552WM	2	Stud bolt M8	Asm A193 grade B8 (WM)	-
1	R34278	30CCR34278IF	1	1" x 1" Low emission	Asm A351 Gr. CF8M (IF)	-
Item n°	SW-Nom de fichier	Part n°	Qty	Part name	Material	Observation

-	FIRST ISSUE	SB	FR	09/30/2024
-01	Standardized packing item number + 241b bubble	JDe	JDe	12/18/2025
REV	DESCRIPTION	ENG	CHK	DATE
2014/68 EU	FLUID	GROUP	CAT.	TS
BODY				
JACKET				
Strahman job n° :		BODY		JACKET
DESIGN CONDITIONS				
OPERATING CONDITIONS				
TESTING PRESSURES		Tightness seal 114 Body resistance 156 Jacket resistance -		Operating ΔP - Fugitive emission test
GENERAL TOLERANCES :		- Machining according to ISO2768-cl - Welding according to ISO13920-DH		
UPV United Process Valves Strahman		SAVOIE HEXAPOLE F-73420 MERY TEL: +33.(0)4.79.35.78.00 FAX: +33.(0)4.79.35.78.20		Project Manager
1" x 1" Low emission Piston valve		SHEET 1 OF 1		
	SCALE	SIZE	WEIGHT	DRAWING NO.
	1:1	A2	3.6 kg	LEPV206MSTSTG0000-NNF
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