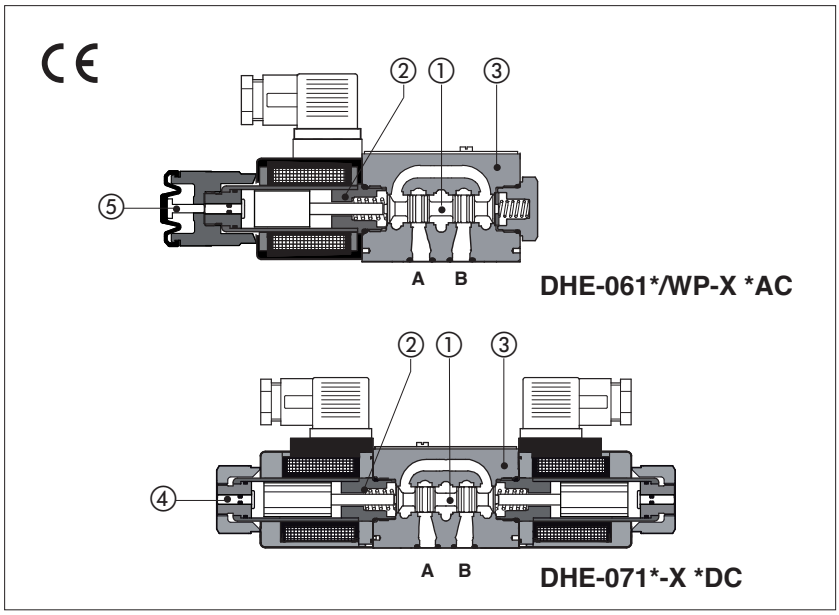
Solenoid directional valves type DHE

direct, spool type, high flow



Spool type, two or three position direct operated valves with high performance threaded solenoids certified according the North American standard **cURus**.

Solenoids ② are made by:

- wet type screwed tube, different for AC and DC power supply, with integrated manual override pin ④
- interchangeable coils, specific for AC or DC power supply, easily replaceable without tools - see section 5 for available voltages

Standard coils protection **IP65,** optional coils with AMP Junior Timer or lead wire connections IP67, Deutsch connector IP69.

Wide range of interchangeable spools ①, see section 2.

The valve body ③ is 3 chamber type made by shell-moulding casting with wide internal passages.

Mounting surface: **ISO 4401 size 06**
Max flow: **80 l/min**
Max pressure: **350 bar**

1 MODEL CODE

DHE - 0	61	1 / A	- X	24 DC	*	/ *

DHE - 0
Directional control valves size 06

61
Valve configuration, see section 2
61 = single solenoid, center plus external position, spring centered
63 = single solenoid, 2 external positions, spring offset
67 = single solenoid, center plus external position, spring offset
70 = double solenoid, 2 external positions, without spring
71 = double solenoid, 3 positions, spring centered
75 = double solenoid, 2 external positions, with detent

1 / A
Spool type, see section 2.

Options, see note 1 at section 4.

X
00-AC = AC solenoids without coils
00-DC = DC solenoids without coils
X = without connector
See section 14 for available connectors, to be ordered separately
Coils with special connectors, see section 11
XJ = AMP Junior Timer connector
XK = Deutsch connector
XS = Lead Wire connection

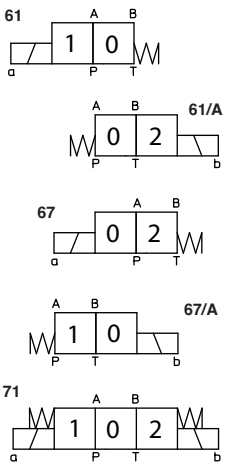
24 DC
Voltage code, see section 5

*****
Series number

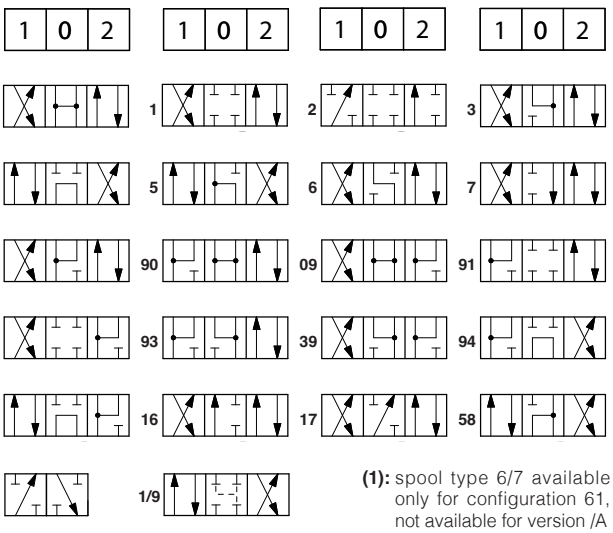
*****
Seals material, see section 3:
- = NBR
PE = FKM
BT = HNBR

2 CONFIGURATIONS and SPOOLS (representation according to ISO 1219-1)

Configurations

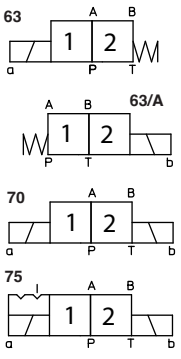


Spools

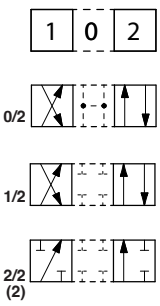


(1): spool type 6/7 available only for configuration 61, not available for version /A

Configurations



Spools



(2): not available for configuration 75

Note: see also section 4, note 3, for special shaped spools

3 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Assembly position / location	Any position		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007		
Storage temperature	**Standard** = -30°C ÷ +80°C **/PE** option = -20°C ÷ +80°C **/BT** option = -40°C ÷ +80°C		
Surface protection	Body: zinc coating with black passivation Coil: zinc nickel coating (DC version) plastic incapsulation (AC version)		
Compliance	CE to Low Voltage Directive 2014/35/EU RoHS Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006		
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +80°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C HNBR seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s		
Max fluid contamination level	ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog		
Hydraulic fluid	**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	
Flow direction	As shown in the symbols of table 2		
Operating pressure	Ports P,A,B: **350** bar; Port T **210** bar for DC version; **160** bar for AC version		
Rated flow	See diagrams Q/Δp at section 6		
Maximum flow	**80 l/min**, see operating limits at section 7		

3.1 Coils characteristics

Insulation class	**H** (180°C) for DC coils **F** (155°C) for AC coils Due to the occuring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Protection degree to DIN EN 60529	**IP 65** (with connectors 666, 667, 669 correctly assembled)
Relative duty factor	100%
Supply voltage and frequency	See electric feature 5
Supply voltage tolerance	± 10%
Certification	**cURus** North American Standard

4 NOTES

1 Options

A = Solenoid mounted at side of port B (only for single solenoid valves). In standard versions, solenoid is mounted at side of port A.

WP = prolonged manual override protected by rubber cap.

⚠ The manual override operation can be possible only if the pressure at T port is lower than 50 bar - see section 12.

L1, L2, L3 = (only for DHE-DC) device for switching time control, installed in the valve solenoid, see section 9.
For spools 4 and 4/8 only device L3 is available.

FI, FV = with proximity or inductive position switch for monitoring spool position: see tab. E110.

MV, MO = auxiliary hand lever positioned vertically (MV) or horizontally (MO).
Available for configuration: **61 - 63 - 71**, spools: **0 - 0/2 - 1 - 1P - 1/2 - 1/2P - 3 - 3P - 4 - 7**.

2 Accessories

WPD/HE-DC = (only for DHE-DC) manual override with detent, to be ordered separately, see tab. K150

3 Special shaped spools

- spools type **0** and **3** are also available as **0/1** and **3/1** with restricted oil passages in central position, from user ports to tank.
- spools type **1, 4**, **5** and **58** are also available as **1/1, 4/8, 5/1** and **58/1.** They are properly shaped to reduce water-hammer shocks during the swiching.
- spools type **1, 1/2, 3, 8** are available as **1P, 1/2P, 3P, 8P** to limit valve internal leakages.
- spool type **1/9** has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.
- Other types of spools can be supplied on request.

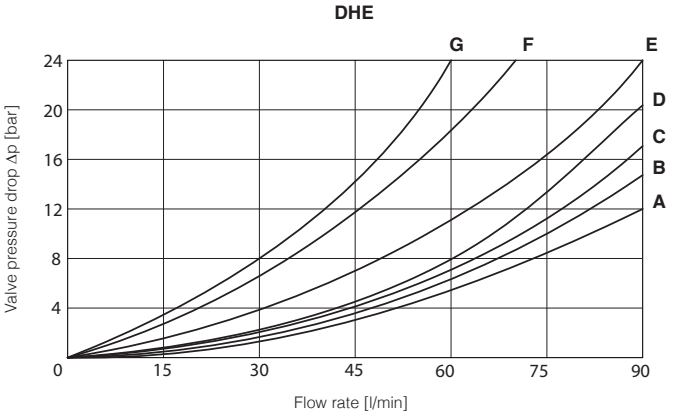
5 ELECTRIC FEATURES

External supply nominal voltage ± 10%	**Voltage code**	Type of connector	Power consumption (2)	Code of spare coil DHE
12 DC	**12 DC**	666 or 667	30 W	COE-12DC
14 DC	**14 DC**			COE-14DC
24 DC	**24 DC**			COE-24DC
28 DC	**28 DC**			COE-28DC
48 DC	**48 DC**			COE-48DC
110 DC	**110 DC**			COE-110DC
125 DC	**125 DC**			COE-125DC
220 DC	**220 DC**			COE-220DC
24/50 AC	**24/50/60 AC**		58 VA (3)	COE-24/50/60AC (1)
48/50 AC	**48/50/60 AC**			COE-48/50/60AC (1)
110/50 AC	**110/50/60 AC**			COE-110/50/60AC (1)
230/50 AC	**230/50/60 AC**			COE-230/50/60AC (1)
115/50 AC	**115/60 AC**		80 VA (3)	COE-115/60AC
230/50 AC	**230/60 AC**			COE-230/60AC
110/50 AC - 120/60 AC	**110 RC**	669	30 W	COE-110RC
230/50 AC - 230/60 AC	**230 RC**			COE-230RC

(1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 20 ÷25% and the power consumption is 52 VA.
(2) Average values based on tests preformed at nominal hydraulic condition and ambient/coil temperature of 20°C.
(3) When solenoid is energized, the inrush current is approx 3 times the holding current.

6 Q/ΔP DIAGRAMS based on mineral oil ISO VG 46 at 50°C

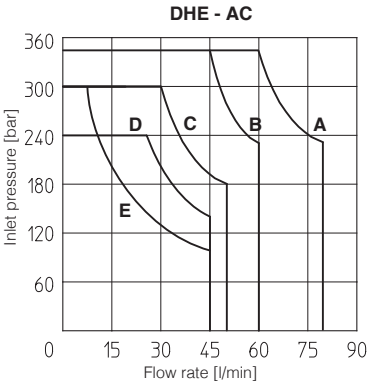
Spool type \ Flow direction	P→A	P→B	A→T	B→T	P→T
0, 0/1	A	A	C	C	D
1, 1/1	D	C	C	C	
3, 3/1	D	D	A	A	
4, 4/8, 5, 5/1, 49, 58, 58/1, 94	F	F	G	C	E
1/2, 0/2	D	D	D	D	
6, 7, 16, 17	D	D	D	D	
8	A	A	E	E	
2	D	D			
2/2	F	F			
09, 19, 90, 91	E	E	D	D	
1/9, 39, 93	F	F	G	G	

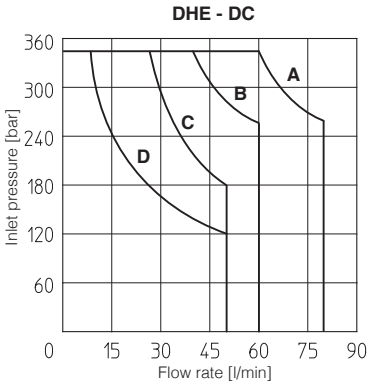


7 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value (V_{nom} - 10%). The curves refer to application with symmetrical flow through the valve (i.e. P→A and B→T). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.

Curve	Spool type AC	Spool type DC
A	1, 1/2, 8	0, 0/1, 1, 1/2, 3, 8
B	0, 0/1, 0/2, 1/1, 1/9, 3	0/2, 1/1, 6, 7, 1/9, 19
C	3, 3/1, 6, 7	3/1, 4, 4/8, 5, 5/1, 16, 17, 19, 39, 49, 58, 58/1, 09, 90, 91, 93, 94
D	4, 4/8, 5, 5/1, 16, 17, 19, 39, 58, 58/1, 09, 90, 91, 93, 94	2, 2/2
E	2, 2/2	-





8 SWITCHING TIMES (average values in msec)

Test conditions: - 36 l/min; 150 bar
- nominal voltage
- 2 bar of counter pressure on port T
- mineral oil: ISO VG 46 at 50°C

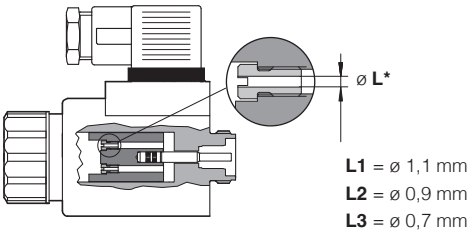
The elasticity of the hydraulic circuit and the variations of the hydraulic characteristics and temperature affect the response time.

Valve	Switch-on AC	Switch-off AC	Switch-on DC	Switch-off DC
DHE	10 - 25	20 - 40	30 - 50	15 - 25
DHE-*/L1	—	—	60	60
DHE-*/L2	—	—	80	80
DHE-*/L3	—	—	150	150

9 DEVICES FOR THE SWITCHING TIME CONTROL

These devices are used to control the valve's switching time (only for DC version) and therefore reduce the hammering shocks in the hydraulic circuit.

Options L1, L2, L3 control the switching time in both moving directions of the valve spool by means of calibrated restrictors installed in the solenoid anchor.



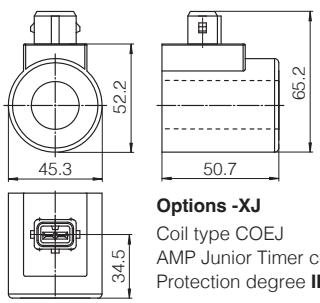
L1 = ø 1,1 mm
L2 = ø 0,9 mm
L3 = ø 0,7 mm

10 SWITCHING FREQUENCY

Valve	AC (cycles/h)	DC (cycles/h)
DHE + 666 / 667	7200	15000

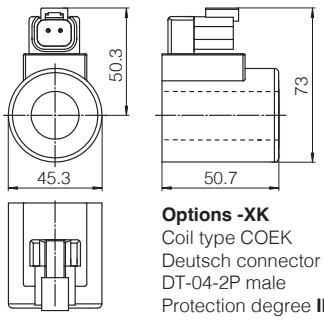
11 COIL WITH SPECIAL CONNECTORS only for voltage supply 12, 14, 24, 28 VDC

AMP Junior timer connector



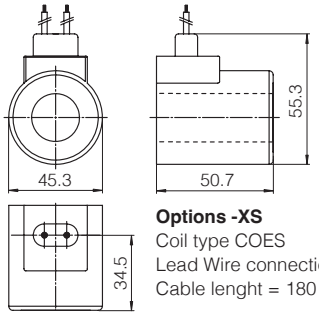
Options -XJ
Coil type COEJ
AMP Junior Timer connector
Protection degree **IP67**

Deutsch connector DT-04-2P



Options -XK
Coil type COEK
Deutsch connector
DT-04-2P male
Protection degree **IP69**

Lead Wire connection

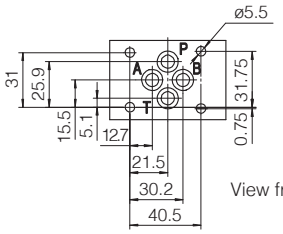


Options -XS
Coil type COES
Lead Wire connection
Cable lenght = 180 mm

Note: for the electric characteristics refer to standard coils features - see section 5

12 DIMENSIONS [mm]

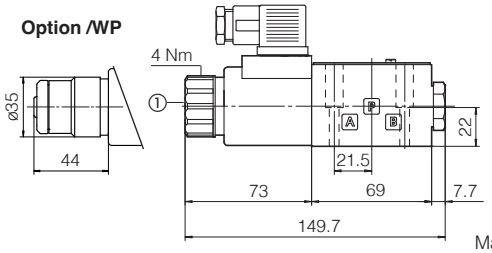
ISO 4401: 2005
Mounting surface: 4401-03-02-0-05
Fastening bolts: 4 socket head screws:
M5x30 class 12.9
Tightening torque = 8 Nm
Seals: 4 OR 108
Ports P,A,B,T: Ø = 7.5 mm (max)



View from X

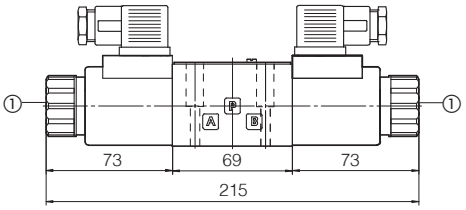
P = PRESSURE PORT
A, B = USE PORT
T = TANK PORT

DHE-06(DC)



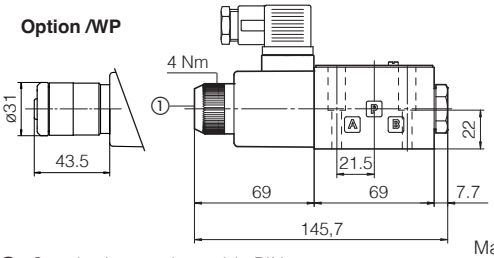
Mass: 1,5 kg

DHE-07(DC)



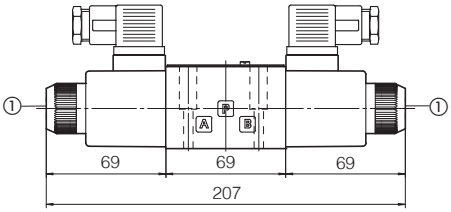
Mass: 2 kg

DHE-06(AC)



Mass: 1,4 kg

DHE-07(AC)



Mass: 1,8 kg

① Standard manual override PIN

⚠ The manual override operation can be possible only if the pressure at T ports is lower than 50 bar

Overall dimensions refer to valves with connector 666

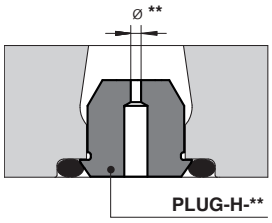
13 PLUG-IN RESTRICTOR (to be ordered separately)

The use of plug-in restrictors in valve's ports P or A or B may be necessary is case of particular conditions as long flexible hoses or the presence of accumulators which could cause at the valve switching instantaneous high flow peaks over the max valve's operating limits.

PLUG-H	-	**	A

08, 10, 12, 15 calibrated orifice diameter in tenths of mm
Example PLUG-H-**12** = orifice diameter **1,2 mm**
Other orifice dimensions are available on request

Short calibrated orifice



14 ELECTRIC CONNECTORS ACCORDING TO DIN 43650 (to be ordered separately)

666 = standard connector IP-65, suitable for direct connection to electric supply source
667 = as 666, but with built-in signal led. Available for power supply voltage 24 AC or DC, 110 AC or DC, 220 AC or DC
669 = with built-in rectifier bridge for supplying DC coils by alternate current (AC 110V and 230V - Imax 1A)

15 MOUNTING SUBPLATES

Model	Ports location	GAS Ports A-B-P-T	Ø Counterbore [mm] A-B-P-T	Mass [kg]
BA-202	Ports A, B, P, T underneath;	3/8"	–	1,2
BA-204	Ports P, T underneath; ports A, B on lateral side	3/8"	25,5	1,8
BA-302	Ports A, B, P, T underneath	1/2"	30	1,8

The subplates are supplied with 4 fastening bolts M5x50. Also available are multi-station subplates and modular subplates. For further details see table K280.