

NASTRO-SB™ X5 RANGE

The Next Benchmark



SEMI-AUTOMATIC CASE SEALER

100%
MADE in ITALY

NASTRO-SB™ - X5 RANGE



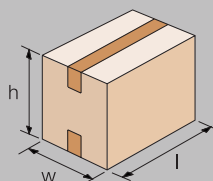
Nastro-SB™ X5 is a range of semi-automatic case sealing machines designed and engineered by SIAT specifically for small - medium fixed box sizes. Nastro-SB™ X5 is the ideal case sealing machine for a variety of industries like food&beverage, chemical, clothes and wine.

SPECIFICATIONS

Max Production Capacity: 1200 boxes/hour

Case type: RSC - FEFCO 0201

Max case weight: 32 kg



Box dimensions	L (mm)	W (mm)	H (mm)
X5S	150 - ∞	150 - 500	120 - 500
X5L	150 - ∞	105 - 500	50 - 500

KEY FEATURES

- » Seals upper & lower flaps of cardboard cases or cartons
- » Lockable electric
- » Central emergency stop to work on both sides safely
- » Best-In-Class components with SIEMENS electronics
- » Re-designed columns & upper frame to maximise strength and resist vibration
- » Quick release Taping Heads (Top & Bottom – No tools required)
- » Easy and quick belt conveyor maintenance

ENERGY SAVING VERSION

Motors and conveyors stop after a defined time when no cartons are detected



Top taping unit position adjustment handle

Bottom taping unit

Central emergency button

Top taping unit

Easy to maintain belt conveyor

On/off lockable switch

Belt conveyor position adjustment handle

Machine dimensions

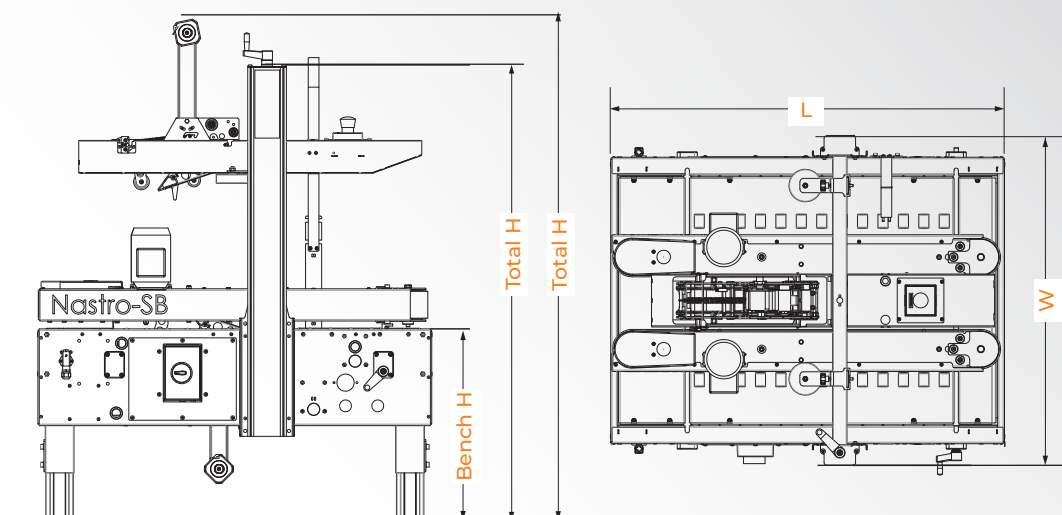
Dimensioni macchina
Maschinenabmessungen
Dimensions machine
Dimensiones de máquina

	Min (mm)	Max (mm)
Total H	1275	1535
H Bench	540	800
W	950	950
W Bench	800	800
L	1100	1100

 **185 Kg**

 **220 Kg**

 **120(L) x 106(w) x 116(H) cm**



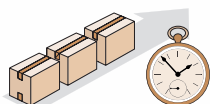
Standard power supply

Alimentazione standard
Standard-Stromanschluß
Alimentation électrique standard
Fuente de alimentación estándar

380/415V - 50Hz - 3Ph	
440V - 60Hz - 3Ph	
Amps	1,08
Power kW	0,18
Phase	3Ph + N + PE

Max Production

Capacità di produzione
Produktionskapazität
Capacité de production
Capacidad de producción



up to 1200 Bph

Optional Extras

Accessori - Zubehör - Accessories - Accesorios

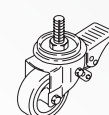
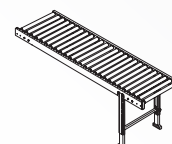
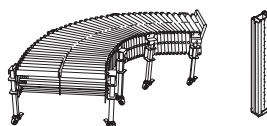
Nastro legs low height (440-700 mm)
Nastro legs max height (760-1020 mm)

GTL - GTR

Higher Legs

RG

AS77





The SIAT Group



Headquartered in Northern Italy, SIAT is established as a quality leader in end-of-line industrial packaging solutions, specializing in taping, strapping and wrapping machines, as well as flexographic printing machines.

Based in Ohio (USA), Combi is a Northern American producer of industrial packaging systems, engineering and manufacturing case erectors, tray formers, case sealers, case packers, robotic packaging systems, and ergonomic monoblock hand-packing stations.



Located in Northern Italy, Tam has been producing small metal parts and providing precision machining services for over 30 years.

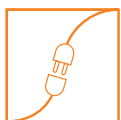
For over 50 years, we have been manufacturing high-tech equipment and are proud to be recognized by our customers as among the leading brands in packaging machinery and components. Our solutions are utilized across various industries, including food and beverage, e-commerce, logistics, packaging, and consumer products.

Our machines are designed to:



Increase customer productivity

Our machines boast an average life of 25 years, while our customers pay off their investment in only 4 to 5 months.



Total lower cost of ownership

Our machines are designed for easy maintenance and simple installation. They are developed to be user-friendly and durable, while also being easy to integrate and manage.



Reduce environmental impact

We strongly believe in pursuing this goal through our environmental approach, envisioning the future of packaging as a collaborative effort with our customers to find the most sustainable and secure solutions. Each machine is designed to consume less energy, minimize material usage, and reduce waste.



Be connected

Thanks to Optirun, the SIAT Group's IoT solutions brand, we can calculate tape and box consumption, monitor film usage, and track all machine parameters to prevent downtime.



E-commerce

Buy directly at www.shop.siat.com



Service

Contact our field service Team at servicenow@siat.com



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