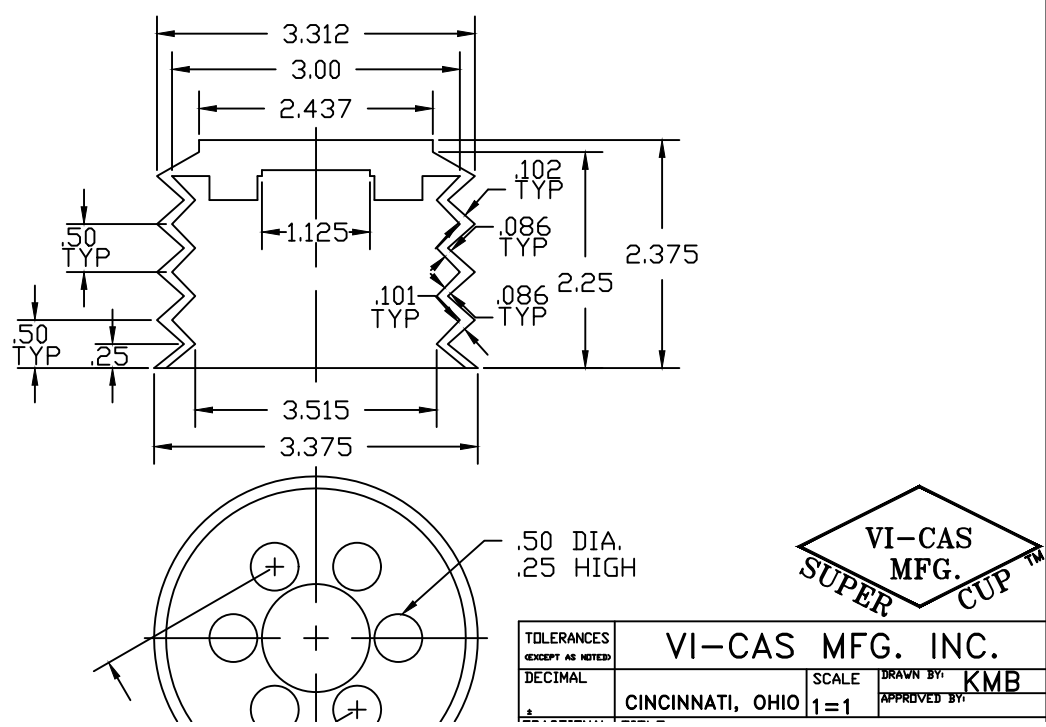




TOLERANCES (EXCEPT AS NOTED)			
DECIMAL	VI-CAS MFG. INC.		
	CINCINNATI, OHIO	SCALE 1=1	DRAWN BY: KMB
			APPROVED BY: