Inline sensor-fitting with oval gears (operating according to the displacement principle) for flow measurement

- DN 15 to DN 100
- Inline quarter-turn technology
- Transmitters can be supplied for display, monitoring, signal transmission, 2-point control and dosing control

Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

Type SE30
Transmitter for Inline sensor-fitting

Type SE32
Transmitter for Inline sensor-fitting

Type SE35
Transmitter or batch controller for Inline sensor-fitting

Type SE36
ELEMENT transmitter for Inline sensor fitting

Type description

This Inline sensor fitting Type S077 is specifically designed for flow measurement or dosing of high-viscosity liquids, such as adhesives, honey, or oil.

This measuring element must be combined with a Bürkert transmitter Type SE30, Type SE30 Ex, Type SE32, Type SE35, or Type SE36 (equipped with a Hall sensor). Assembly is quick and simple thanks to a mounting/bayonet catch system. Bürkert's "Inline quarter-turn" technology guarantees leak-free operation.

This Inline sensor fitting operates according to the positive displacement principle (with oval gears), a reliable and highly accurate method for measuring volume flow. This technology enables highly accurate and repeatable measurements over a very wide range of flow rates and viscosities.
The low pressure loss and good pressure resistance allow for use in various applications: gravity flow or inline (pumped).

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Visit product website

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1. General technical data

Product properties	
Material	
Make sure the device materials are compatible with the fluid you are using. Further information can be found in chapter "3.1. Bürkert resistApp" on page 4.	
Further information on the materials can be found in chapter "3.2. Material specifications" on page 4.	
Non-wetted parts	
Screw	Stainless steel 316
Wetted parts	
Axis	Stainless steel 316L (1.4401)
Oval gear	Stainless steel 316L (1.4401)
Sensor-fitting body	Aluminium, stainless steel 316L (1.4401)
Cover	Aluminium, stainless steel 316L (1.4401)
Seal	FKM or FEP/PTFE encapsulated
Compatibility	With transmitter Type SE30, Type SE32, Type SE35, Type SE36 with Hall sensor principle Further information can be found in the respective technical data sheets, see **data sheets Type SE30 + S077 ▶, Type SE32 + S077 ▶, Type SE35 + S077 ▶, Type SE36 + S077 ▶**.
Pipe diameter	DN 15...DN 100
Dimensions	Further information can be found in chapter "4. Dimensions" on page 5.
Measuring principle	Oval gear
Measuring range	• Viscosity > 5 mPa.s: 2...1200 l/min (0.53...320 gpm) • Viscosity < 5 mPa.s: 3...1000 l/min (0.78...266.66 gpm)
Performance data	
Measurement deviation	• Teach-in or specific K factor (engraved on the sensor fitting): ± 0.5 % of the measured value at Teach-in flow rate value • Standard K factor: ± 1 % of the measured value
Repeatability	± 0.03 % of the measured value
Medium data	
Fluid temperature	With Inline sensor fitting S077 in: • Aluminium: - 20...+ 80 °C (- 4...+ 176 °F) • Stainless steel: - 20...+ 120 °C (- 4...+ 248 °F)
Fluid pressure	With Inline sensor fitting S077 with: • DN 15: max. 55 bar (798.05 PSI) (threaded process connection) • DN 25: max. 55 bar (798.05 PSI) [1.)] • DN 40 or DN 50: max. 18 bar (261.18 PSI) • DN 80: max. 12 bar (174.12 PSI) • DN 100: max. 10 bar (145.1 PSI)
Dynamic viscosity η	Max. 1 Pa.s (higher on request)
Maximum particle size	250 µm To prevent damage from dirt or foreign matter, we strongly recommend the installation of a 250 µm (60 mesh) strainer as close as possible to the inlet side of the meter.
Product connections	
Pipe connection	• Thread: ½", 1", 1½", 2" or 3" (G or NPT) • Flange: – 25, 40, 50, 80 or 100 mm DIN PN 16 flange – 1", 1½", 2", 3" or 4" ANSI 150LB flange
Approvals and conformities	
Directives	
CE directive [2.)]	Further information on the CE Directive can be found in chapter "2.2. Standards" on page 4.
Pressure equipment directive	Complying with article 4, paragraph 1 of 2014/68/EU directive Further information on the pressure equipment directive can be found in chapter "2.3. Pressure Equipment Directive (PED)" on page 4.
Environment and installation	
Ambient temperature	Operation and storage: 0...+ 60 °C (+ 32...+ 140 °F)

1.) Or in accordance to the value of the used flanges

2.) Without CE marking

2. Approvals and conformities

2.1. Conformity

In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

2.2. Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

2.3. Pressure Equipment Directive (PED)

The device conforms to article 4, paragraph 1 of the Pressure Equipment Directive (PED) 2014/68/EU under the following conditions:

Device used on a pipe

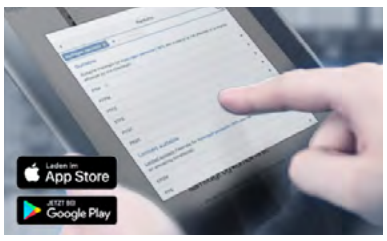
Note:

- The data in the table is independent of the chemical compatibility of the material and the fluid.
- PS = maximum admissible pressure (in bar), DN = nominal diameter of the pipe

Type of fluid	Conditions
Fluid group 1, Article 4, Paragraph 1.c.i	DN ≤ 25
Fluid group 2, Article 4, Paragraph 1.c.i	DN ≤ 32 or PS*DN ≤ 1000
Fluid group 1, Article 4, Paragraph 1.c.ii	DN ≤ 25 or PS*DN ≤ 2000
Fluid group 2, Article 4, Paragraph 1.c.ii	DN ≤ 200 or PS ≤ 10 or PS*DN ≤ 5000

3. Materials

3.1. Bürkert resistApp

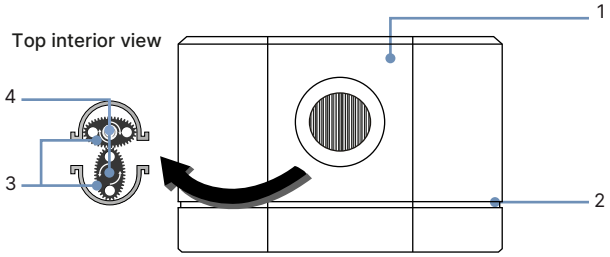


Bürkert resistApp – Chemical resistance chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

Start chemical resistance check

3.2. Material specifications

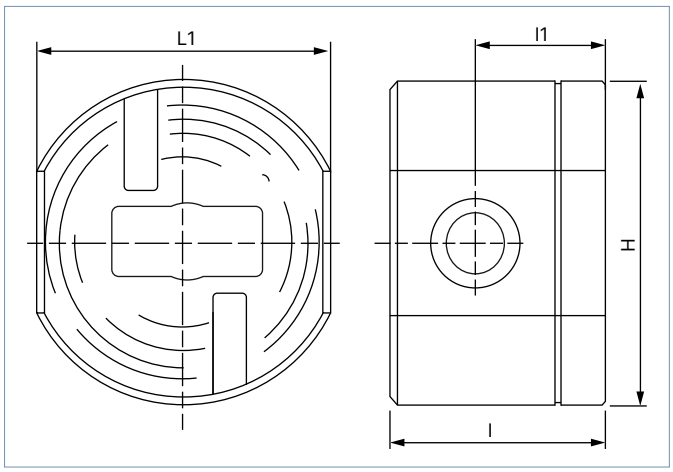


No.	Element	Material
1	Sensor fitting body	Stainless steel
2	Seal	FKM or FEP/PTFE encapsulated
3	Oval gear	PPS, aluminium or stainless steel (316L)
4	Axis	Stainless steel (316L)

4. Dimensions

4.1. Internal thread connection

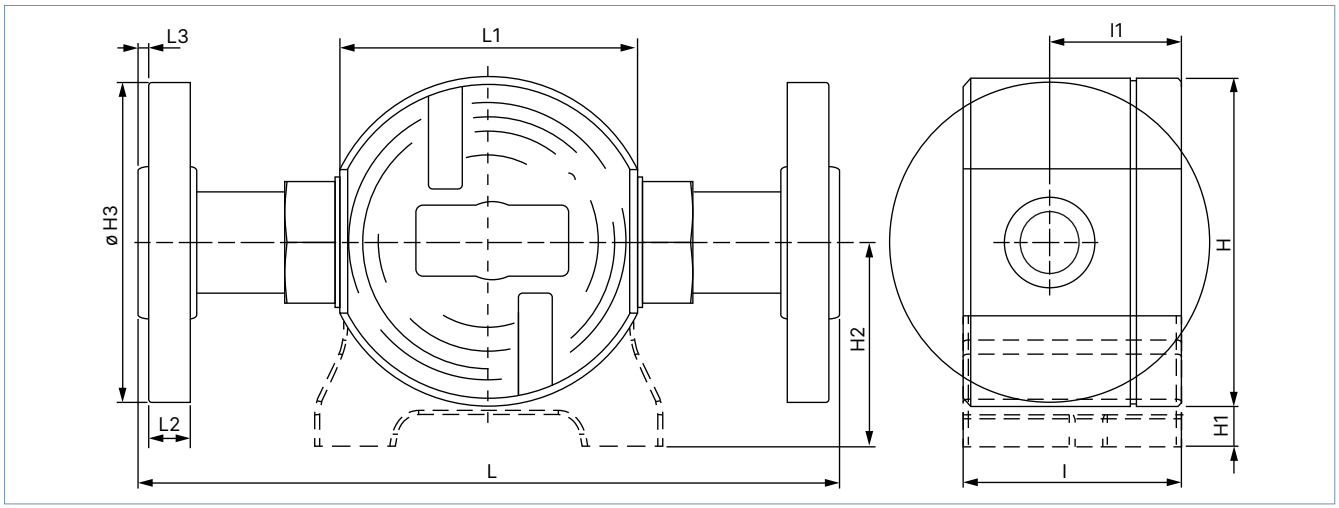
Note:
Dimensions in mm, unless otherwise stated



DN	H	L1		l	l1
		Stainless steel	Aluminium		
15	87	81	81	49	28
25	112	100	100	75	45
40	137	120	120	103	61
50	163	140	140	124	72
80	220	260	302	180	80

4.2. Flange connection

Note:
Dimensions in mm, unless otherwise stated



DN	H	H1	H2	Ø H3		L				L1	L2		L3		l	l1
						Stainless steel		Aluminium								
				DIN	ANSI	DIN	ANSI	DIN	ANSI		DIN	ANSI	DIN	ANSI		
25	112	–	–	115	108	240	240	240	240	100	16.0	12.7	2	2	75	45
40	137	–	–	150	125	240	240	240	240	120	16.0	15.9	3	2	103	61
50	163	–	–	165	152	264	264	264	264	140	18.0	17.5	3	2	124	72
80	226	28	141	200	191	344	348	435	435	–	20.0	27.4	3	1.6	180	78
100	291	42	191	220	229	–	–	583	583	–	30.2	28.4	0	1.6	226	108

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5. Product installation

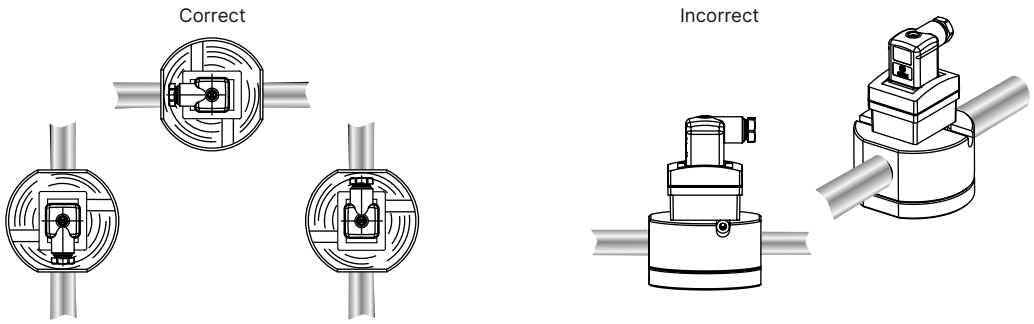
5.1. Installation notes

Flow measurement

Note:

- The following installation view uses a picture of a transmitter Type SE30 mounted on an Inline sensor fitting Type S077. This also applies to all variants of the Type S077 mounted with either transmitter Type SE32, Type SE35 or Type SE36.
- The device is not suitable for use in gaseous media and steam.

The sensor fitting can be installed in any orientation as long as **the rotor shafts are always in a horizontal plane**.



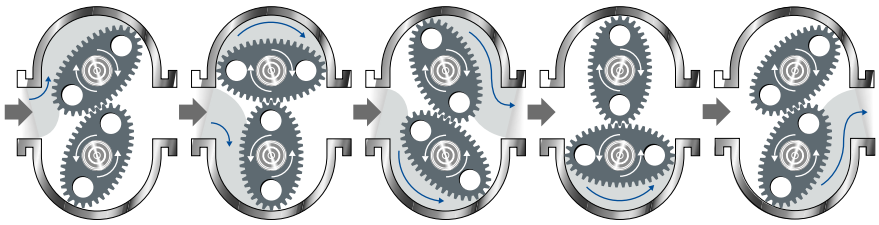
The following installation conditions must also be observed:

- The pipe always has to be filled with fluid at all times near the device.
- The pipe design must be such that no air bubbles or cavitation can form within the medium near the device at any time.
- We recommend the installation of a 250 µm strainer as close as possible to the inlet side of the meter, to prevent damage from particles,
- Air purges can damage the appliance and should therefore be avoided.

6. Product operation

6.1. Measuring principle

When liquid flows through the pipe, the rotors turn. This rotation produces a measuring signal in the associated Hall sensor. The rotation frequency of this signal is proportional to the flow velocity of the fluid. The volume of the fluid being transferred in this way is exactly determined through the sensor geometry.



A conversion coefficient, specific to each meter size, enables the conversion of this frequency into a flow rate. The standard K factor depending on the meter size is available in the flowmeter's operating instructions, see **Type S077** ▶. To improve the measurement deviation, a device-specific K factor is given on the device label.

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7. Networking and combination with other Bürkert products

Example:

Type S077

Type SE30 ▶
Transmitter for Inline sensor fitting variant with Hall transducer

Type SE30 Ex ▶
Transmitter for Inline sensor fitting ATEX variant

Type SE32 ▶
Transmitter for Inline sensor fitting variant with Hall transducer

Type SE35 ▶
Transmitter or batch controller for Inline sensor fitting variant with Hall transducer

Type SE36 ▶
ELEMENT transmitter for Inline sensor fitting variant with Hall transducer

8. Ordering information

8.1. Bürkert eShop

Bürkert eShop – Easy ordering and quick delivery

You want to find your desired Bürkert product or spare part quickly and order directly? Our online shop is available for you 24/7. Sign up and enjoy all the benefits.

Order online now

8.2. Recommendation regarding product selection

A complete device to measure the flow rate is made up of a compact Inline sensor-fitting Type S077 with oval gears and a transmitter Type SE30, Type SE30 Ex, Type SE32, Type SE35 or Type SE36, see **data sheet Type SE30** ▶, **data sheet Type SE32** ▶, **data sheet Type SE35** ▶ or **data sheet Type SE36** ▶.

Two different components must be ordered to obtain a complete device. The following information is required:

- **Article no.** of the desired flow transmitter (see **data sheet Type SE30** ▶, **data sheet Type SE32** ▶, **data sheet Type SE35** ▶ or **data sheet Type SE36** ▶)
- **Article no.** of the selected S077 Inline sensor-fitting (see chapter "8.4. Ordering chart" on page 8)

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8.3. Bürkert product filter

Bürkert product filter – Get quickly to the right product

You want to select products comfortably based on your technical requirements?
Use the Bürkert product filter and find suitable articles for your application quickly and easily.

Try out our product filter

8.4. Ordering chart

DN	Measuring range for fluid with viscosity		Pipe connection	Material			Article no.
	> 5 mPa.s	< 5 mPa.s		Body	Oval gear	Seal	
	[l/min]	[l/min]					
15	2...30	3...25	G ½"	Aluminium	PPS	FKM	567223
				Stainless steel	Stainless steel	FEP/PTFE	567224
			NPT ½"	Aluminium	PPS	FKM	567225
				Stainless steel	Stainless steel	FEP/PTFE	567226
25	6...120	10...100	G 1"	Aluminium	PPS	FKM	567227
				Stainless steel	Stainless steel	FEP/PTFE	567228
			NPT 1"	Aluminium	PPS	FKM	567229
				Stainless steel	Stainless steel	FEP/PTFE	567230
			25 mm DIN PN 16 flange	Aluminium	PPS	FKM	567231
				Stainless steel	Stainless steel	FEP/PTFE	567232
			1" ANSI 150 LB flange	Aluminium	PPS	FKM	567233
				Stainless steel	Stainless steel	FEP/PTFE	567234
40	10...250	15...235	G 1½	Aluminium	PPS	FKM	567235
				Stainless steel	Stainless steel	FEP/PTFE	567236
	10...250	15...235	NPT 1½	Aluminium	PPS	FKM	567237
				Stainless steel	Stainless steel	FEP/PTFE	567238
	10...250	15...235	40 mm DIN PN 16 flange	Aluminium	PPS	FKM	567239
				Stainless steel	Stainless steel	FEP/PTFE	567240
	10...250	15...235	1 ½" ANSI 150 LB flange	Aluminium	PPS	FKM	567241
				Stainless steel	Stainless steel	FEP/PTFE	567242
50	15...350	30...300	G 2"	Aluminium	PPS	FKM	567243
	15...350	30...300	NPT 2"	Aluminium	PPS	FKM	567244
	15...350	30...300	50 mm DIN PN 16 flange	Aluminium	PPS	FKM	567245
				Stainless steel	Stainless steel	FEP/PTFE	567246
	15...350	30...300	2" ANSI 150 LB flange	Aluminium	PPS	FKM	567247
				Stainless steel	Stainless steel	FEP/PTFE	567248
80	20...733	66...616	G 3"	Aluminium	Aluminium	FKM	567249
	20...733	66...616	NPT 3"	Aluminium	Aluminium	FKM	567250
	20...733	66...616	80 mm DIN PN 16 flange	Aluminium	Aluminium	FKM	567251
	20...733	66...616	3" ANSI 150 LB flange	Aluminium	Aluminium	FKM	567252
100	120...1200	220...1000	100 mm DIN PN 16 flange	Aluminium	Aluminium	FKM	567253
	120...1200	220...1000	4" ANSI 150 LB flange	Aluminium	Aluminium	FKM	567254

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8.5. Ordering chart accessories

Orifice size		Material	Article no.
[mm]	[inch]		
Oval gears			
DN 15	½"	PPS	567741
		Stainless steel	567742
DN 25	1"	PPS	567743
		Stainless steel	567744
DN 40	1½"	PPS	567745
		Stainless steel	567746
DN 50	2"	PPS	567747
		Stainless steel	567748
O-ring			
DN 15	½"	FEP/PTFE	567754
		FKM	567755
DN 25	1"	FEP/PTFE	567756
		FKM	567757
DN 40	1½"	FEP/PTFE	567758
		FKM	567759
DN 50	2"	FEP/PTFE	567760
		FKM	567761

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