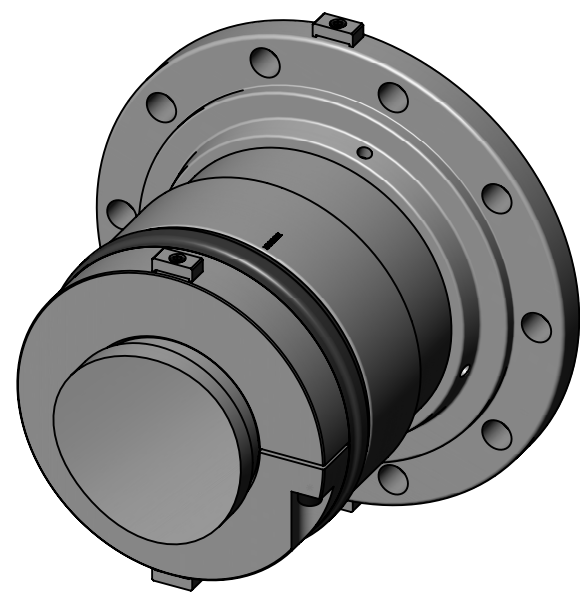
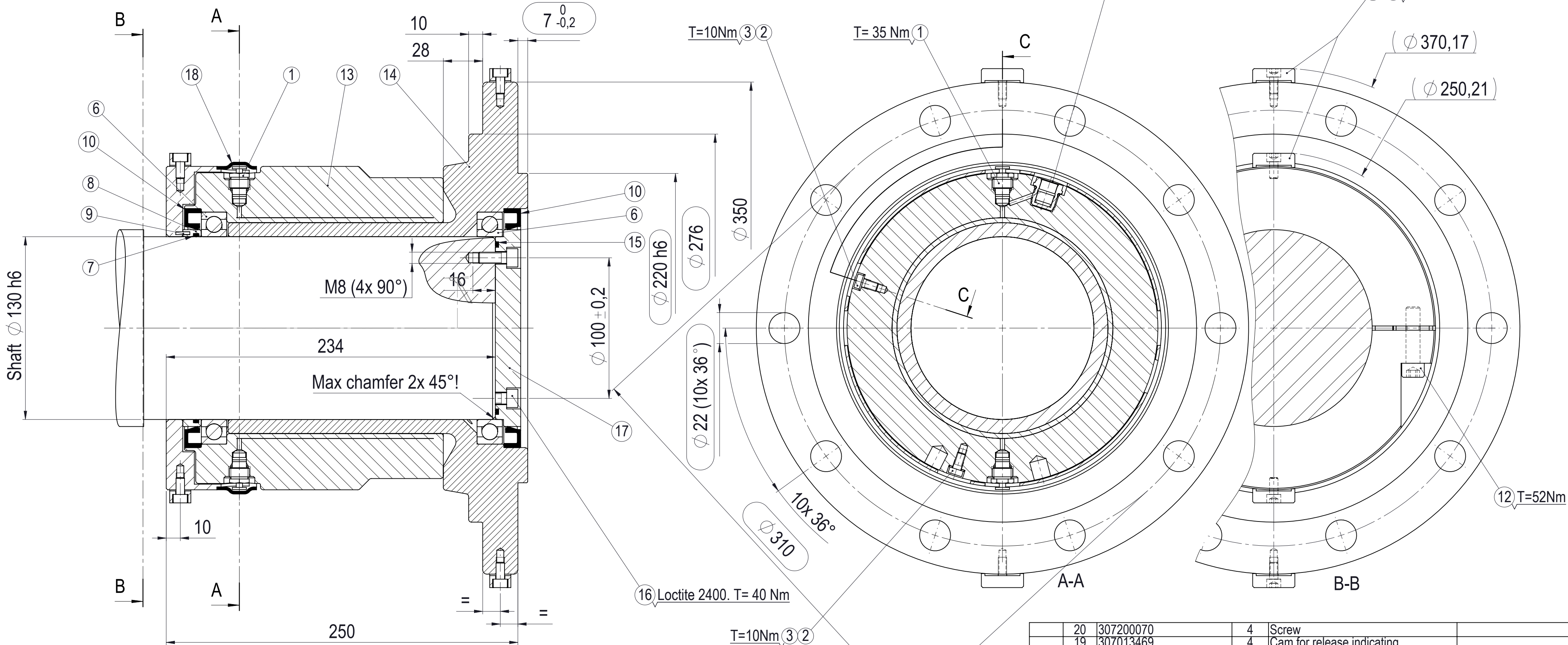
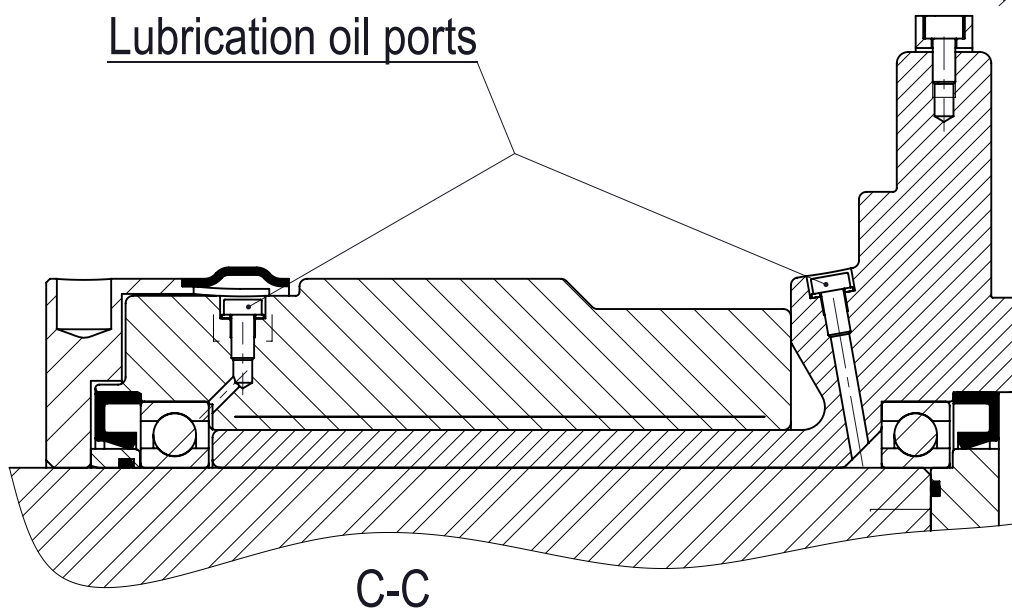




Torque range: 13 - 33 kNm
Max speed: 1500 rpm
Moment of inertia: 0,680 kgm²
Balanced (theoretically): G=6,3
Measuring protocol (if ordered): 5 dim.



F	M10 screw pos. 12 tightening torque 52 Nm was 79 Nm	2017-09-25	JÄL
E	307011810 was 307012654. Max speed 1500rpm added. Loctite 2400 was Loctite 243.	2015-09-30	JW
D	Added 5 measurments (measuring protocol).	2013-11-08	JLi
C	Torque range 13-33kNm was 17-33kNm.	2009-02-04	DF
B	2D till 3D. O-ring 307101338 was 1-0374. O-ring 307101561 was 1-0374	2008-10-08	RE
A	307200070 was 307200071.	2007-12-19	JL
UTG./JSS	ÄNDRING/MODIFICATION	DATUM/DATE	SIGN

	20	307200070		4	Screw	
	19	307013469		4	Cam for release indicating	
	18	307900001		1	Protection rubber band	
1	17	307011813		1	Plate	
4	16	307200079		4	Screw	
1	15	307101338		1	O-ring	
	14	307012655		1	Flange sleeve	
	13	307011810		1	Safeset ring	
	12	307200092		1	Screw	
	11	307011811		1	Shear ring	
	10	307100088		2	Shaft seal	
	9	307200184		1	Pin	
	8	307011814		1	Spacer ring	
1	7	307101561		1	O-ring	
	6	307100297		2	Ball bearing	
	5	307008774		1	Protection plug	
	4	307008612		1	Filling connection	
	3	307100424		4	Seal washer	
	2	307200288		4	Screw	
	1	307000508		2	Shear tube (L28)	
Levereras omonterat	ITEM NO.	Number		Qty	Description	Note

MATERIAL	VIKT / WEIGHT	REF.	RITAD / EXECUTED	DATUM / DATE
Kanter / Chamfers ISO 13715	63.8kg	-	PWP	1995-04-20
Ytfinhet / Surface Quality ISO 1302 R in µm	TOLERANSER ENLIGT ISO 2768-m	SKALA / SCALE	GODK. / APPROVED	DATUM / DATE
+0.8 -0.2	TOLERANCE ACCORDING TO ISO 2768-m	1:2	JW	2015-09-29
	BENÄMNING / NAME			
	Assembly Safaset SR-F 130			
	RITN. NR. / DRAWING NO.	SIDA / PAGE	REV.	
	307019892	1 AV / OF 1	F	

VOITH