



Image may differ from product. See technical specification for details.

PCM 222525 M

POM composite straight bushing

SKF POM composite straight (cylindrical) bushings are suitable for oscillating, rotating and linear movements, and can accommodate radial loads. After initial grease fill, they are optimized for minimal maintenance under tough operating conditions. Pockets in the sliding surface serve as grease reservoirs. Relubrication can extend bearing service life considerably. Despite their compact design, they can accommodate heavy loads.

- Cost-effective with long service life
- Very good frictional properties
- High load carrying capacity
- High sliding velocity

Overview

Dimensions

Bore diameter	22 mm
Outside diameter	25 mm
Width	25 mm

Performance

Basic dynamic load rating	64 kN
Basic static load rating	134 kN

Properties

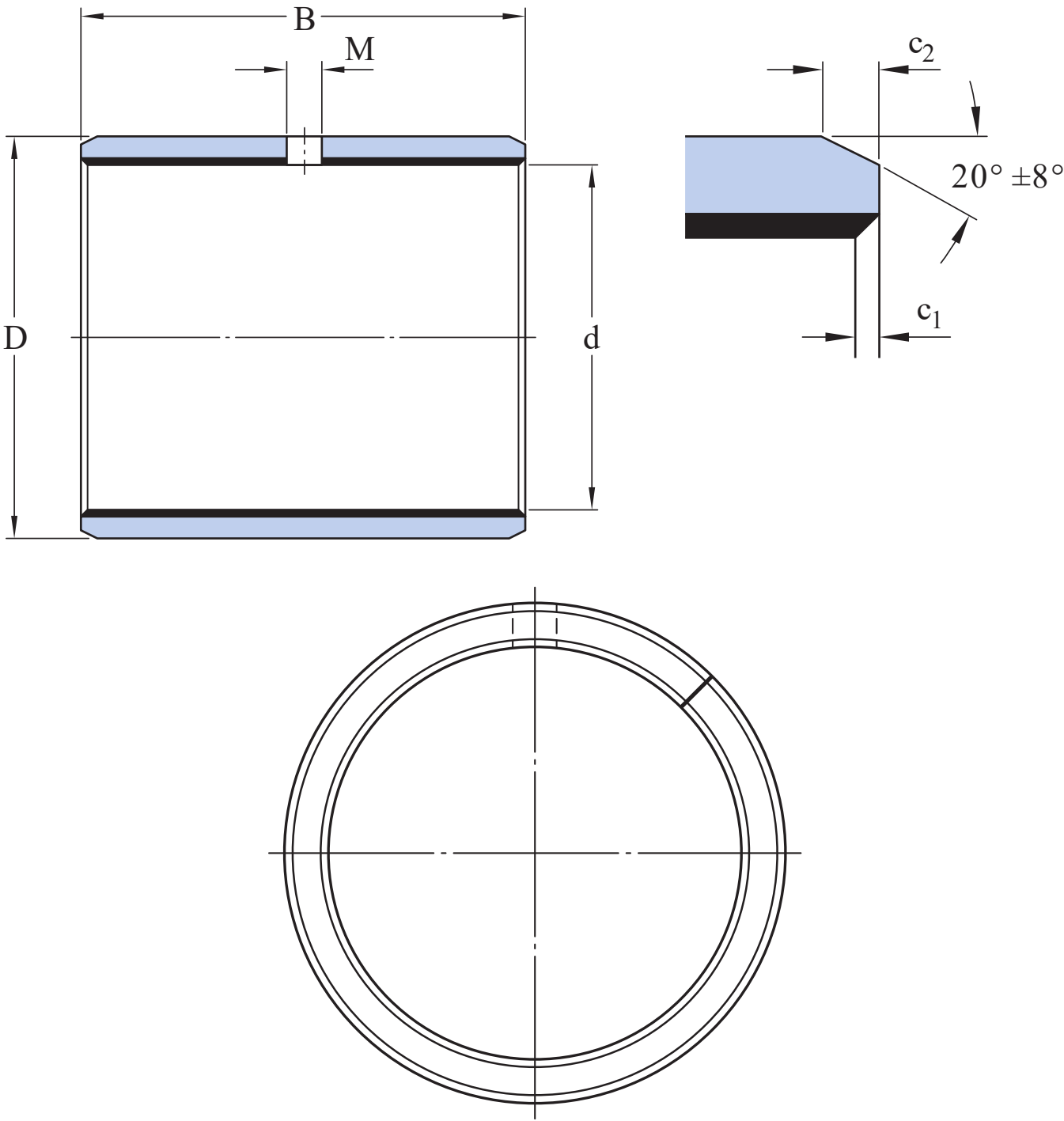
Design	Straight
Material	POM composite
Relubrication feature	With

Logistics

Product net weight	0.015 kg
eClass code	23-05-01-90
UNSPSC code	31171605

Technical specification

Material	POM composite
Operating temperature	min. -40 °C
Operating temperature	max. 110 °C



Dimensions

d	22 mm	Bore diameter
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D	25 mm	Outside diameter
B	25 mm	Width
M	3 mm	Diameter lubrication hole
c ₁	min. 0.1 mm	Length chamfer bore - axial direction
c ₁	max. 0.7 mm	Length chamfer bore - axial direction
c ₂	min. 0.2 mm	Length chamfer outside diameter - axial direction
c ₂	max. 1 mm	Length chamfer outside diameter - axial direction

Recommended fits

Tolerance shaft	h8
Tolerance housing	H7

Calculation data

Basic dynamic load rating, radial direction	C	64 kN
Basic static load rating, radial direction	C ₀	134 kN
Specific dynamic load factor	K	120 N/mm ²
Specific static load factor	K ₀	250 N/mm ²
Factor depending on material and bearing type	K _M	1 900
Permissible sliding velocity	v	max. 2.5 m/s
Coefficient of friction	μ	min. 0.02
Coefficient of friction	μ	max. 0.2

Tolerances and clearances

BUSHING DATA

- [Tolerances](#)
- [Operating clearance](#)

DESIGN OF BUSHING ARRANGEMENTS

- [Shaft and housing tolerances](#)

More Information

 Product details Designs and variants Bushing data Design of bushing arrangements Designation system	 Engineering information Principles of selection	 Tools SKF Product select
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