User′s Manual



SIPIN®

SR22

SC42 / 72 / 82 / 83 / 62 / 22

PID+Fuzzy Logic Process Controller





1070605(6207 版)

Warning Symbol

This document contains notices that you should observe to ensure your own personal safety, as well as to protect the product and connected equipment. These notices are highlighted in the manual by a warning triangle and are marked as follows.
The danger symbol indicates that death or severe personal injury may result if proper precautions are not taken. Do not proceed beyond a warning symbol until the indicated conditions are fully understood and met.

Preface

Original equipment manufacturer reserves the right to change information available in this document without notice. Manufacturer is not liable for any damages incurred to equipment/personal during installation or use of equipment as explained in this document. User must acquire sufficient knowledge & skills prior to using equipment in the application and follow all the local standards & regulations to meet safety requirements.

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NOTE

It is strongly recommended that a process should incorporate a Limit Control likea Brainchild L91 which will shut down the equipment at a preset process condition in order to avoid possible damage to products or systems.

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1 Introduction

1.1 Introduction

The new generation low-cost PID microprocessor-based Fuzzy logic controller series incorporate two bright easy to read LCD Displays which indicate Process Value (PV) and Set point(SP). The Fuzzy Logic technology incorporated on these series controllers enables a process to reach a predetermined set point in the shortest time with minimum of overshoot during start up (Power ON) or external load disturbances (example: an oven door being opened).

The below are the different controller models of this series.

Model No	Mounting Type	DIN Size	Dimensions LxWxD(mm)	Depth Behind Panel (mm)
SC22	Panel Mount	1/32 DIN	24x48x85	76
SC62	Panel Mount	1/16DIN	48x48x59	50
SC82/SC83	Panel Mount	1/8 DIN	48x96x59	50
SC72	Panel Mount	1/7 DIN	72x72x59	50
SC42	Panel Mount	1/4 DIN	96x96x59	50
SR22	DIN RAIL		22.5x96x80	

1-1. Controller Models

These controllers are powered by an 11-26 or 90-250 VDC /VAC supply, incorporating a 2 Amp control relay output as a standard. The second output can be used as a cooling control or an alarm. Both outputs can be selected as a 5VDC or 14VDC logic output, linear current or linear voltage to drive an external device. There are six types of alarms and a dwell timer that can be configured for the third output. The controllers are fully programmable for **PT100 and thermocouple types J, K, T, E, B, R, S, N, L, U, P, C, and D**. The input signal is digitized by using an 18-bit A to D converter. Its fast sampling rate allows the controller to control fast processes.

1.2 Features

The new generation of low cost PID controllers has a lot of unique features. The unique features are listed below.

- LCD Display
- High Accuracy 18 Bit A-D Conversion and 15 Bit D-A Conversion
- Fastest Sampling Rate 200 msec
- Universal Input
- Fuzzy Logic +PID Technology
- Possibility of both RS-485 and analog retransmission
- 2Programs of Ramp & Soak with 8 segments
- Current Transformer (CT) Inputs for heater break detection
- Up to 6 Event Inputs
- Remote Setpoint
- Auto-Tuning
- Bumpless Transfer
- Lockout Protection
- Bidirectional Menu Navigation

LCD Display

All the controllers in this series will be equipped with high brightness LCD Display.

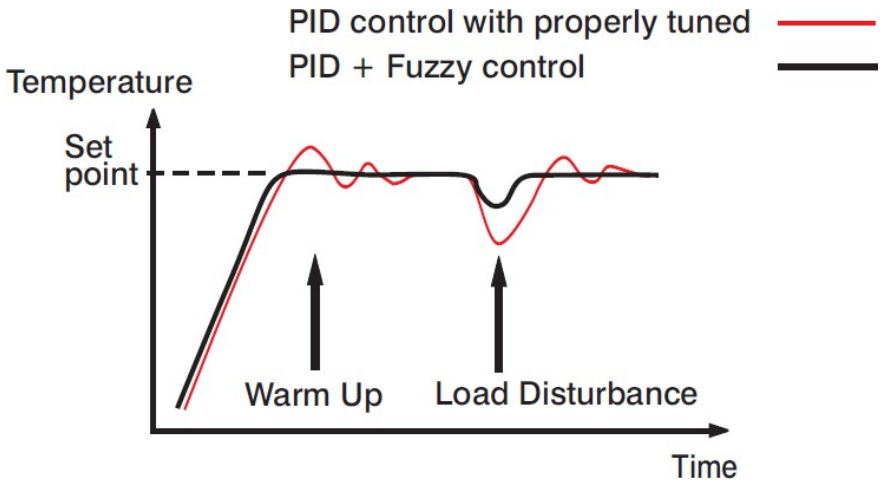
Digital Communication

RS-485 Digital communication is available as an additional option. These options allow the units to be integrated with supervisory control systems and software.

A Micro USB programming port is available for automatic configuration, calibration and testing without the need to access the keys on front panel.

Fuzzy PID Technology

By using proprietary Fuzzy modified PID technology, the control loop will minimize overshoot and undershoot in the shortest allowable time. The following diagram is a comparison of results with and without Fuzzy Logic technology.



1-1.Fuzzy PID Control

High Accuracy

This series of controllers are manufactured using an innovative technology which contains an 18-bit A to D converter for high resolution measurement (true 0.1°F resolution for thermocouple and PT100 sensors) and a 15-bit D to A converter for a linear current or voltage control output. The innovative technology provides improved operating performance, enhanced reliability and higher density with low cost.

Fast Sampling Rate

The sampling rate of the input A to D converter reaches 200 msec. This fast sampling rate allows the controllers to control fast processes.

Fuzzy Control

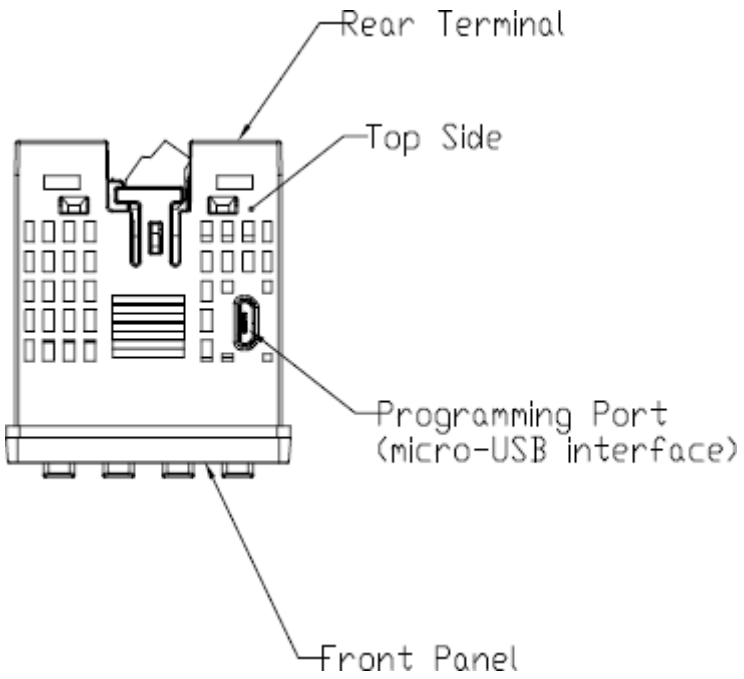
The function of Fuzzy control is to adjust PID parameters from time to time in order to make manipulation of the output more flexible and adaptive to various processes. The result is to enable a process to reach a predetermined set point in the shortest time, with a minimum of overshoot and undershoot during power-up or external load disturbances.

Digital Communication

The controllers can be equipped with an optional RS-485 interface to provide digital communication. By using twisted pair wires, up to 247 units can be connected together via an RS-485 interface to a host computer.

Programming Port

A Micro USB programming port is available for automatic configuration, calibration and firmware upgrades without the need to access the keys on front panel.



1-2.Programming Port

Auto-tuning

The auto-tuning function allows the user to simplify initial setup for a new system. A clever algorithm is provided to obtain an optimal set of control parameters for the process. It can be applied either as the process is warming up (cold start) or when the process is in a steady state (warm start).

Lockout Protection

According to user security requirements, one of four lockout levels (NONE, ALL, USER, SET) can be selected to prevent certain settings from being changed.

Bumpless Transfer

Bumpless transfer allows the controller to continue to control by using its previous output value if the input sensor breaks. Hence, the process can be well controlled temporarily as if the sensor is functioning normally.

Soft-start Ramp

The ramping function can be performed during power up as well as any time the set point is changed. It can be ramp up or ramp down. The process value will reach the set point within a predetermined constant rate.

Digital Filter

A first order low-pass filter with a programmable time constant is used to improve the stability of the process value (PV). This is particularly useful in certain applications where the process value is too unstable to be read.

SEL Function

These controllers have the flexibility for the user to select those parameters which are most significant to them and put these parameters into the “USER” menu for quick access. There are up to 8 parameters that can be selected to allow the user to build their own display sequence in the USER menu.

Event Input

Event Inputs are available as an option to change certain functions and the set point. There are 6 Event Inputs that are available in the SC42, SC82 and SC83 models. There are two event Inputs are that available in the SC62, SC72 controllers, and one event input is available in the SC22, SR22 controllers..

Remote Set Point

A Remote Set point function is available to vary the set point by using either a linear voltage or current input. A remote set point is available in select models.

CT Input

CT Input Options are available to detect if a heater breaks. There are a maximum of two CT inputs available.

Analog Retransmission

Analog retransmission is available as an option.

Profile (Ramp/Soak) Segments

These controllers have the option for Ramp and Soak Profiles. There are a maximum of 2 Programs that can be added with up to 8 segments each. This option is not available with the SC22, SC62 and SR22 models.

Bidirectional Menu Navigation

The SC series controllers have bidirectional menu navigation. This will allow the user to access previous menu settings easily by using ▲ ⟲ keys.

1.3 Specifications

Specification	SC22	SC62	SC82	SC83	SC72	SC42	SR22
Power Supply	90 to 250VAC, 47 to63Hz , 11 to 26VAC / VDC						
Power Consumption	SC22/SR22: 8VA, 4W Maximum., SC62: 10VA, 5W Maximum., SC72/SC82/SC83/SC42: 12VA,6W Maximum						
Signal Input							
Type	Thermocouple(J,K,T,E,B,R,S,N,L,U,P,C,D), RTD(PT100(DIN), PT100(JIS)), Current(mA),Voltage(Volts)						
Resolution	18 Bits						
Sampling Rate	5 Times / Second (200msec)						
Maximum Rating	-2VDC minimum, 12VDC maximum						

Input Characteristics	Type	Range	Accuracy @ 25°C	Input Impedance
	J	-120°C to 1000°C(-184°F to 1832°F)	±2°C	2.2 MΩ
	K	-200°C to 1370°C (-328°F to 2498°F)	±2°C	2.2 MΩ
	T	-250°C to 400°C (-418°F to 752°F)	±2°C	2.2 MΩ
	E	-100°C to 900°C(-148°F to 1652°F)	±2°C	2.2 MΩ
	B	0°C to 1820°C(32°F to 3308°F)	±2°C(200°C to 1800°C)	2.2 MΩ
	R	0°C to 1767.8°C(32°F to 3214°F)	±2°C	2.2 MΩ
	S	0°C to 1767.8°C(32°F to 3214°F)	±2°C	2.2 MΩ
	N	-250°C to 1300°C(-418°F to 2372°F)	±2°C	2.2 MΩ
	L	-200°C to 900°C(-328°F to 1652°F)	±2°C	2.2 MΩ
	U	-200°C to 600°C (-328°F to 1112°F)	±2°C	2.2 MΩ
	P	0°C to 1395°C(32°F to 2543°F)	±2°C	2.2 MΩ
	C	0°C to 2300°C(32°F to 4172°F)	±2°C	2.2 MΩ
	D	0°C to 2300°C(32°F to 4172°F)	±2°C	2.2 MΩ
	PT100(DIN)	-200°C to 850°C(-328°F to 1562°F)	±0.4°C	1.3KΩ
	PT100(JIS)	-200°C to 600°C(-328°F to 1112°F)	±0.4°C	1.3KΩ
	mA	-3mA to 27mA	±0.05%	2.5Ω
	V	-1.3V to 11.5V	±0.05%	1.5MΩ

Temperature Effect	1.5µV /°C for all inputs except mA input, 3.0µV /°C for mA
Sensor Lead Resistance Effect	**Thermocouple:** 0.2 µV /°Ω; **3-wire RTD:** 2.6°C /Ω of Difference of Resistance of two leads **2-wire RTD:** 2.6°C /Ω of Sum of Resistance of two leads
Burn-out Current	200nA
Common Mode Rejection Ratio(CMRR)	120 dB
Normal Mode Rejection Ratio (NMRR)	55dB
Sensor Break Detection	Sensor open for Thermocouple, RTD and mV inputs, Sensor short for RTD input , Below 1mA for 4-20mA input, Below 0.25V for 1 - 5V input, Not available for other inputs.
Sensor Break Response Time	Within 4 seconds for Thermocouple, RTD and mV inputs, 0.1 second for 4-20mA and 1 - 5V inputs.

Remote Set Point Input							
Type	Linear Current, Linear Voltage						
Range	-3mA to 27mA, -1.3V to 11.5V						
Accuracy	±0.05 %						
Remote Set Point Option	Not Available	Not Available	Available	Available	Available	Available	Not Available
Input Impedance	Current: 2.5Ω, Voltage:1.5MΩ						
Resolution	18 Bits						
Sampling Rate	1.66 Times/Second						
Maximum Rating	280mA maximum for Current Input, 12VDC Maximum for Voltage Input						
Temperature Effect	±1.5µV/°C for Voltage Input , ±3.0µV/°C for Current Input						
Sensor Break Detection	Below 1mA for 4-20mA input, Below 0.25V for 1 - 5V input, Not available for other inputs.						
Sensor Break Responding Time	0.1 Second						
Event Input							
No of Event Inputs	1	2	6	6	2	6	1
Logic Low	-10V minimum, 0.8V maximum.						
Logic High	2V minimum, 10V maximum						
Functions	See availability table						
CT Input							
CT Type	CT98-1						
Accuracy	±2%of Full scale Reading,±0.2A						

Specification	SC22	SC62	SC82	SC83	SC72	SC42	SR22
Input Impedance	294Ω						
Measurement Range	0 to 50A AC						
Output of CT	0 to 5V DC						
CT Mounting	Wall (Screw) Mount						
Sampling Rate	1 Time/Second						
Output 1 /Output 2							
Type	Relay, Pulsed Voltage, Linear Voltage or Linear Current						
Relay Rating	2A,240V AC,200000 Life Cycles for Resistive Load						
Pulsed Voltage	Source Voltage 5V,Current Limiting Resistance 66Ω						
Linear Output Resolution	15 Bits						
Linear Output Regulation	0.02% for full load change						
Linear Output Settling Time	0.1 Sec (Stable to 99.9%)						
Isolation Breakdown Voltage	1000 V AC						
Temperature Effect	±0.01% of Span/ °C						
Load Capacity of Linear Output	Linear Current: 500Ω max., Linear Voltage: 10KΩ min						
Alarm							
Relay Type	Form A						
Maximum Rating	2A,240V AC,200000 Life Cycles for Resistive Load						
Alarm Functions	Dwell Timer, Deviation Low, Deviation High, Deviation Band Low, Deviation Band High, Process High, Process Low						
Alarm Mode	Latching, Hold, Normal, Latching/Hold						
Dwell Timer	0.1 to 4553.6 Minutes						
Data Communication							
Interface	RS-485						
Protocol	Modbus RTU (Slave Mode)						
Address	1 to 247						
Baud rate	2.8KBPS to 38.4KBPS						
Parity Bit	None, Even or Odd						
Stop Bit	1 or 2 Bits						
Data Length	7 or 8 Bits						
Communication Buffer	160 Bytes						
Analog Retransmission							
Output Signal	4-20mA, 0-20 mA,0 - 10V						
Resolution	15 Bits						
Accuracy	±0.05% of Span ± 0.0025% / °C						
Load Resistance	0 to 500Ω for current output , 10KΩ minimum for Voltage Output						
Output Regulation	0.01% for full load change						
Output Setting Time	0.1Second (stable to 99.9%)						
Isolation Breakdown	1000VAC min						
Integral Linearity Error	±0.005% of span						
Temperature Effect	±0.0025% of span /°C						
Saturation Low	0mA or 0V						
Saturation High	22.2mA or 5.55V,11.1V min						
Linear Output Ranges	0 - 22.2mA (0 - 20mA/4 - 20mA), 0 - 5.55V (0 - 5V, 1 - 5V),0 - 11.1V (0 - 10V)						
User Interface							
Keypad	4 Keys						
Display Type	4 Digit LCD Display						
No of Display	2	2	3	3	3	3	2
Upper Display Size	0.4"(10mm)	0.58"(15mm)	0.7"(17.7mm)	0.7"(17.7mm)	0.58"(15mm)	0.98"(25mm)	0.31"(8mm)
Lower Display Size	0.19"(4.8mm)	0.3"(7.8mm)	0.4"(11.2mm)	0.4"(11.2mm)	0.32"(8.3mm)	0.55"(14mm)	0.25"(6.5mm)
Programming Port							
Interface	Micro USB						
PC Communication Function	Automatic Setup, Calibration and Firmware upgrade						
Control Mode							
Output 1	Reverse (Heating) or Direct (Cooling) Action						
Output 2	PID cooling control, Cooling P band 50~300% of PB, Dead band -36.0 ~ 36.0 % of PB						
ON-OFF	0.1 - 90.0 (°F) hysteresis control (P band = 0)						
P or PD	0 - 100.0 % offset adjustment						
PID	Fuzzy logic modified Proportional band 0.1~900.0°F, Integral time 0–3600 Secs, Derivative Time 0 - 360.0 Secs						

Specification	SC22	SC62	SC82	SC83	SC72	SC42	SR22
Cycle Time	0.1 to 90.0 Seconds						
Manual Control	Heat(MV1) and Cool(MV2)						
Auto-tuning	Cold Start and Warm Start						
Failure Mode	Auto transfer to manual mode while sensor break or A-D Converter damage						
Ramping Control	0 to 900.0°F/Minute or 0 to 900.0°F/Hour Ramp Rate						
Digital Filter							
Function	First Order						
Time Constant	0,0.2, 0.5, 1, 2, 5, 10, 20, 30, 60 Seconds, Programmable						
Profiler							
Availability	No	No	Option	Option	Option	Option	No
No of Programs	NA	NA	2	2	2	2	NA
No of Segments/Program	NA	NA	8	8	8	8	NA
Environmental and Physical Specifications							
Operating Temperature	-10°C to 50°C						
Storage Temperature	-40°C to 60°C						
Humidity	0 to 90 % RH (Non-Condensing)						
Altitude	2000 Meters Maximum						
Pollution	Degree II						
Insulation Resistance	20MΩ Minimum(@500V DC)						
Dielectric Strength	2000V AC,50/60 Hz for 1 Minute						
Vibration Resistance	10 to 55 Hz , 10m/s^2 for 2 Hours						
Shock Resistance	200 m/s^2(20g)						
Housing	Flame Retardant Polycarbonate						
Mounting	Panel	Panel	Panel	Panel	Panel	Panel	DIN Rail
Dimensions (W*H*D) (mm)	48*24*92	48*48*59	48*96*59	96*48*59	72*72*59	96*96*59	22.5*96*83
Depth Behind Panel (mm)	84	50	50	50	50	50	
Cut Out Dimensions (mm)	45*22.2	45*45	45*92	92*45	68*68	92*92	
Weight (grams)	120	160	220	220	190	290	160
Approval Standards							
Safety	UL61010C-1, CSA C22.2 No.24-93, EN61010-1 (IEC1010-1)						
Protective Class	IP66 for Panel, IP20 for terminals and housing. All indoor use.						
EMC	EN61326						

1.4 Ordering Code

1.4.1 SC22/SR22 Ordering Code

SC22 – ☐ ☐ ☐ ☐ ☐

SR22 – ☐ ☐ ☐ ☐ ☐

Power Input
4: 90 to 250 VAC, 47-63Hz
5: 11 to 26 VAC/VDC

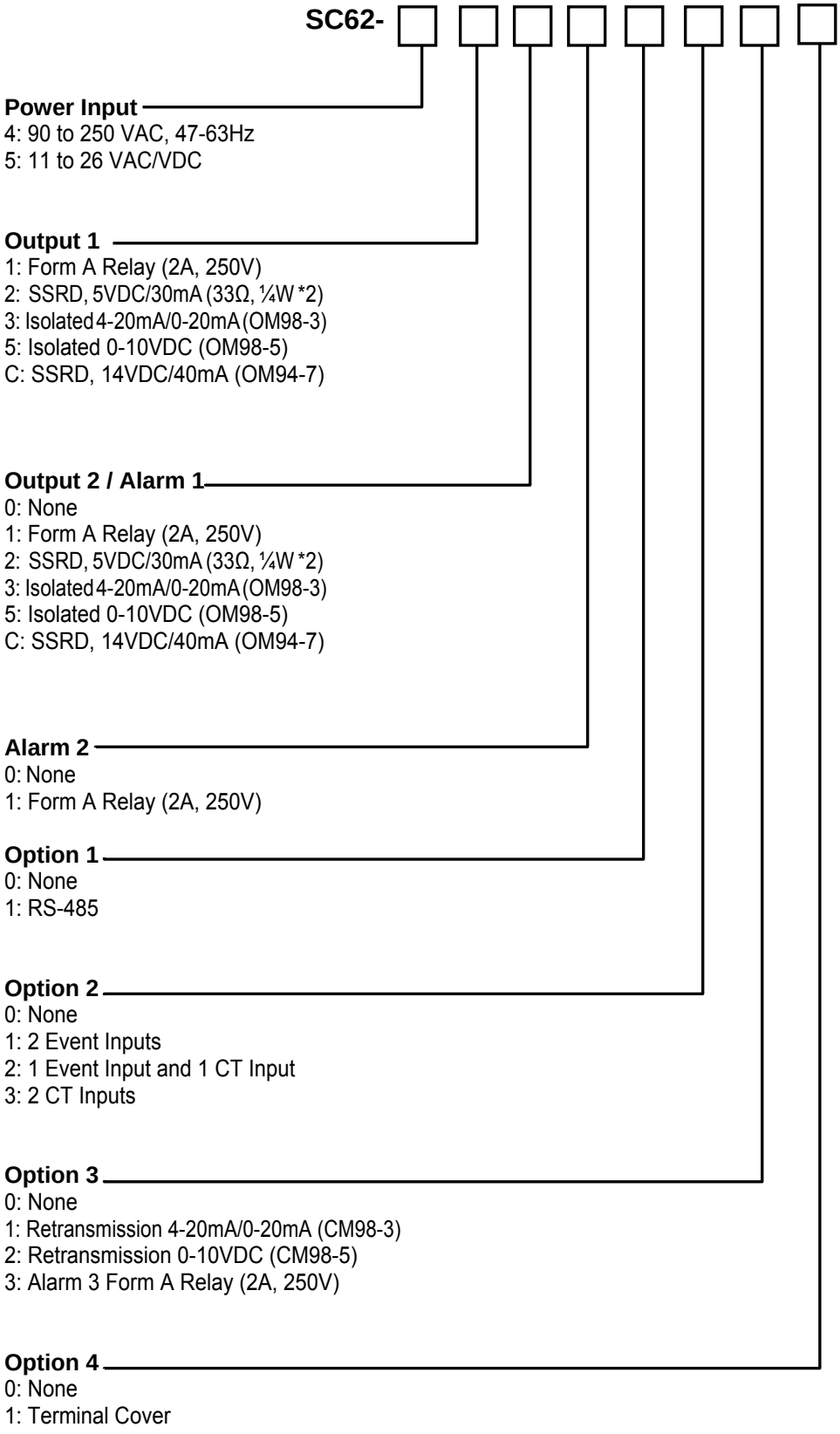
Output 1
1: Form A Relay (2A, 250V)
2: SSRD, 5VDC/30mA (33Ω, ¼W *2)
3: Isolated 4-20mA/0-20mA (OM98-3)
5: Isolated 0-10VDC (OM98-5)
C: SSRD, 14VDC/40mA (OM94-7)

Output 2 / Alarm 1
0: None
1: Form A Relay (2A, 250V)
2: SSRD, 5VDC/30mA (33Ω, ¼W *2)
3: Isolated 4-20mA/0-20mA (OM98-3)
5: Isolated 0-10VDC (OM98-5)
C: SSRD, 14VDC /40mA (OM94-7)

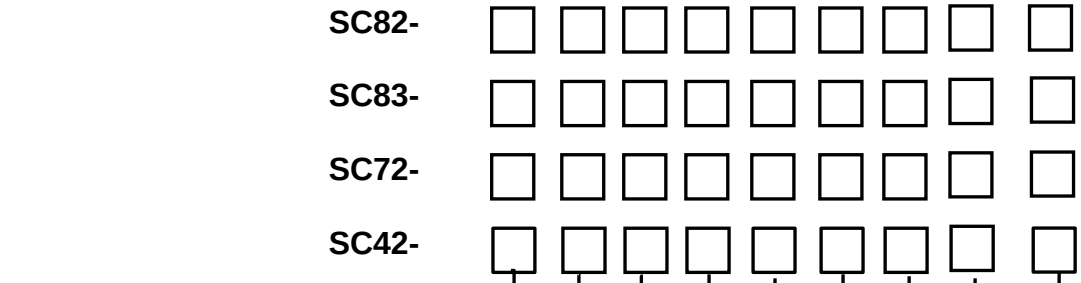
Alarm 2
0: None
1: Form A Relay (2A, 250V)

Option
0: None
1: RS-485
2: 1 Event Input
3: 1 CT Input
4: Isolated 4 - 20mA / 0 - 20mA
5: Isolated 0 - 10V

1.4.2 C62 Ordering Code



1.4.3 SC82, SC83, SC72, SC42 Ordering Code



Power Input
4: 90 to 250 VAC, 47-63Hz
5: 11 to 26 VAC/VDC

Output 1
1: Form A Relay (2A, 250V)
2: SSRD, 5VDC/30mA (33Ω, ¼W *2)
3: Isolated 4–20mA/0–20mA (OM98-3)
5: Isolated 0–10VDC (OM98-5)
C: SSRD, 14VDC/40mA (OM94-7)

Output 2 / Alarm 1
0: None
1: Form A Relay (2A, 250V)
2: SSRD, 5VDC/30mA (33Ω, ¼W *2)
3: Isolated 4-20mA/0 - 20mA (OM98-3)
5: Isolated 0-10VDC (OM98-5)
C: SSRD, 14VDC/40mA (OM94-7)

Alarm 2 to 3
0: None
1: Form A Relay on Alarm 2 (2A, 250V)
2: Form A Relay on Alarm 2 to 3 (2A, 250V)
3: Form A Relay on Alarm 2 to 4 **(unavailable for SC72)** (2A, 250V)

Event Inputs
0: None
1: 6 Event Inputs **(2 Event Inputs for SC72)**

Option 1
0: None
1: RS-485 and Remote Setpoint

Option 2
0: None
1: 1 CT Input and Remote Setpoint
2: 2 CT Inputs and Remote Setpoint

Option 3
0: None
1: Retransmission 4-20mA/0-20mA (CM98-3) and Remote Setpoint
2: Retransmission 0-10VDC (CM98-5) and Remote Setpoint
3:Alarm 4 and Remote Setpoint
4: Alarm 4 (Form A Relay), Retransmit 4-20mA / 0-20mA(CM98-3)and Remote Setpoint**(unavailable for SC72)**
5: Alarm 4 (Form A Relay), Retransmit 0-10VDC(CM98-5)and Remote Setpoint**(unavailable for SC72)**

Option 4
0: None
1: Terminal Cover
2: Ramp & Soak profiles
3: Terminal cover and Ramp & Soak profiles

1.4.4 Accessories

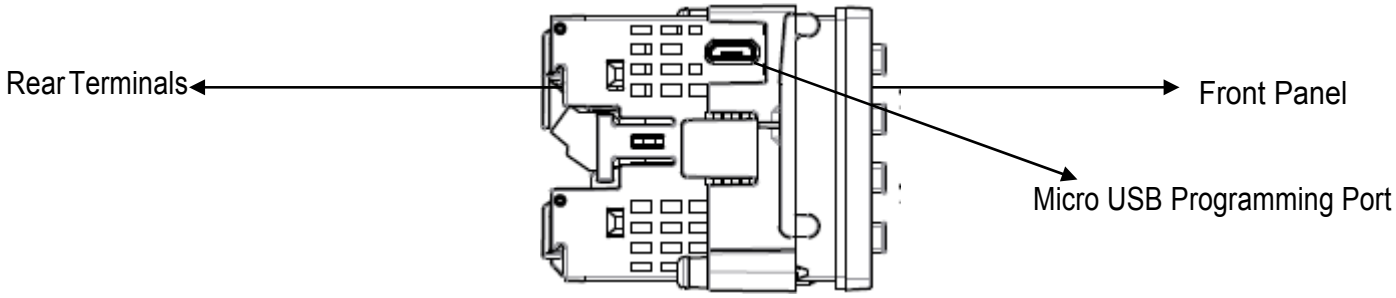
OM94-7 = 14VDC/40mA SSR Drive Module
OM98-3 = Isolated 4-20mA/0-20mA Analog Output Module
OM98-5 = Isolated 0-10VDC Analog Output Module
CM98-3 = Isolated 4-20mA/0-20mA Retransmission Module for all models except SC22 & SR22
CM98-5 = Isolated 0-10VDC Retransmission Module for all models except SC22 & SR22
PA98-1 = USB Programming Adaptor
CC98-1 = Programming Port Cable (1.5m)

1.4.5 Related Products

SNA10A = Smart Network Adaptor for third party software, which converts up to 255 channels of RS-485 or RS-422 to be usable on an RS-232 Network.
BC-Set = Configuration Software

1.5 Programming Port

A Micro USB Port provided on the controller can be used to connect to a PC by using a programming port cable (CC98-1) and a programming adapter (PA98-1) for firmware upgrades. The controller can also be connected to an ATE system for automatic calibration and testing using the micro-USB port. The programming port is used for off-line automatic setup and testing procedures only. Do not attempt to make any connections to this port while the controller is being used during normal operation.



1-3.Programming Port

1.6 Keys and Displays

KEYPAD
OPERATION
SCROLL KEY: ⊡
This key is used to select a parameter to be viewed or adjusted.
UP KEY: ⊡
This key is used to increase the value of the selected parameter.
DOWN KEY: ⊡
This key is used to decrease the value of the selected parameter.
RESET KEY: R
This key is used to:

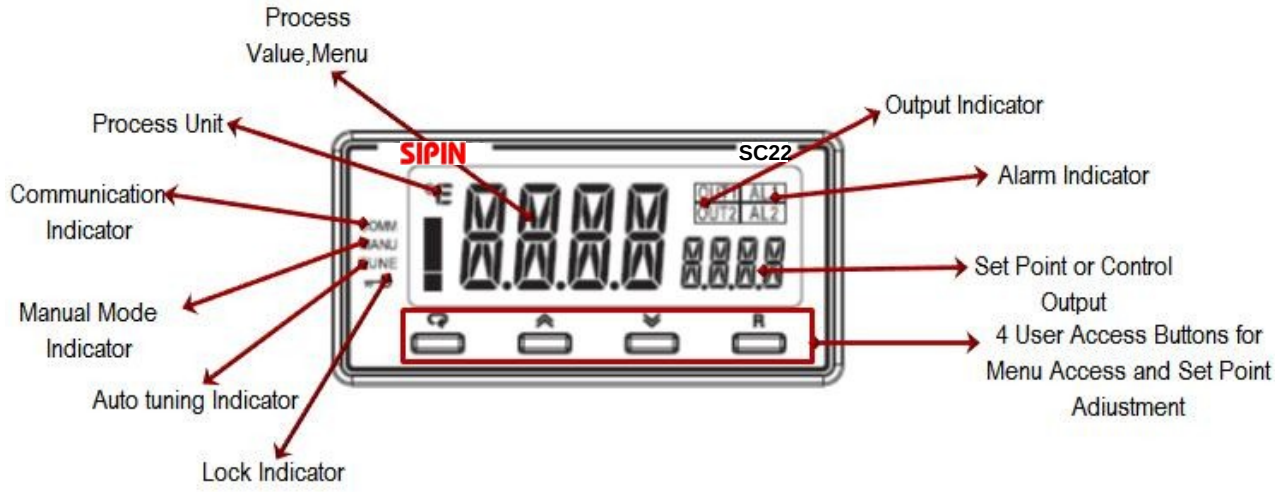
1. Revert the display to the home screen.
2. Reset a latching alarm once the alarm condition is removed.
3. Stop manual control mode, auto-tuning mode or calibration mode.
4. Clear an auto-tuning or communication error message.
5. Restart the dwell timer when the dwell timer has timed out.
6. Enter the manual control menu if failure mode occurs.

ENTER KEY: Press ⊡ and hold for 5 seconds or longer to:

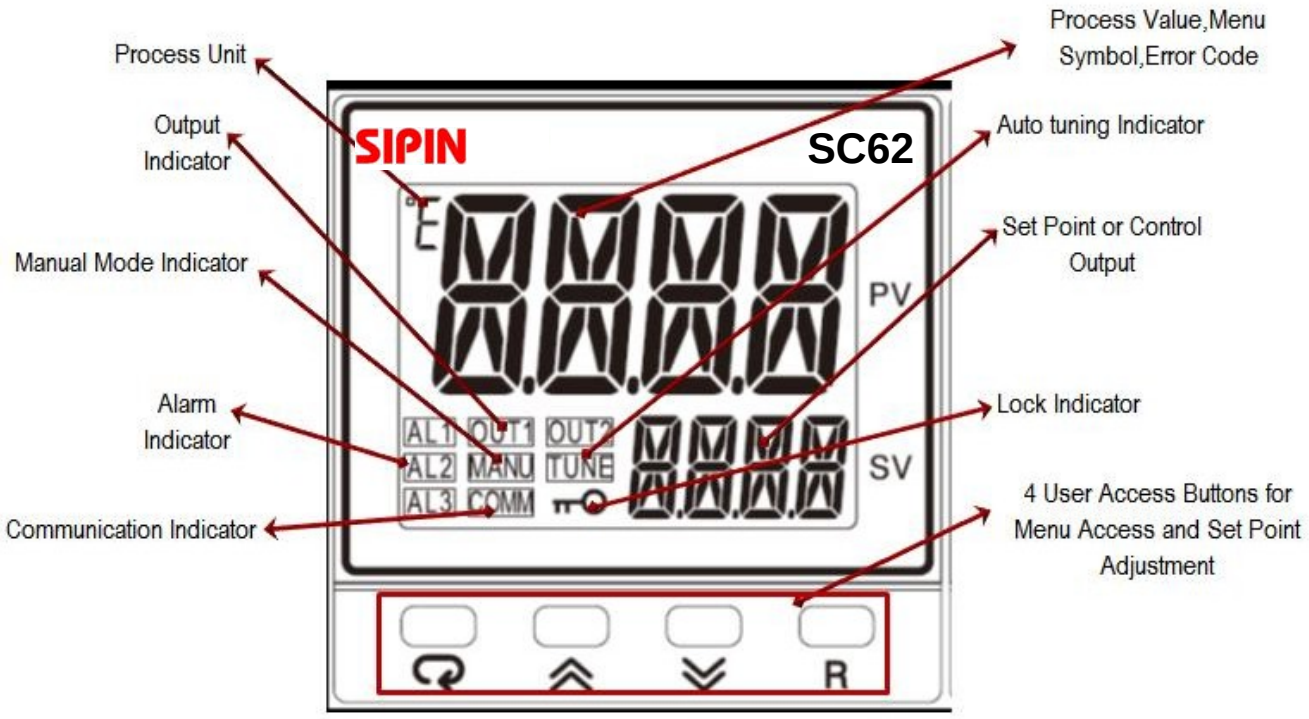
1. Enter the setup menu. The display will show SEt .
2. Enter manual control mode. The display will show HAnd.
3. Enter auto-tuning mode. The display will show A-t .
4. Perform calibration of a selected parameter during the calibration procedure.

Press and hold ⊡ for 6.2 seconds, then let go, to select manual control mode.
Press and hold ⊡ for 7.4 seconds, then let go to select auto-tuning mode.
Press and hold ⊡ for 8.6 seconds, then let go to select calibration mode.

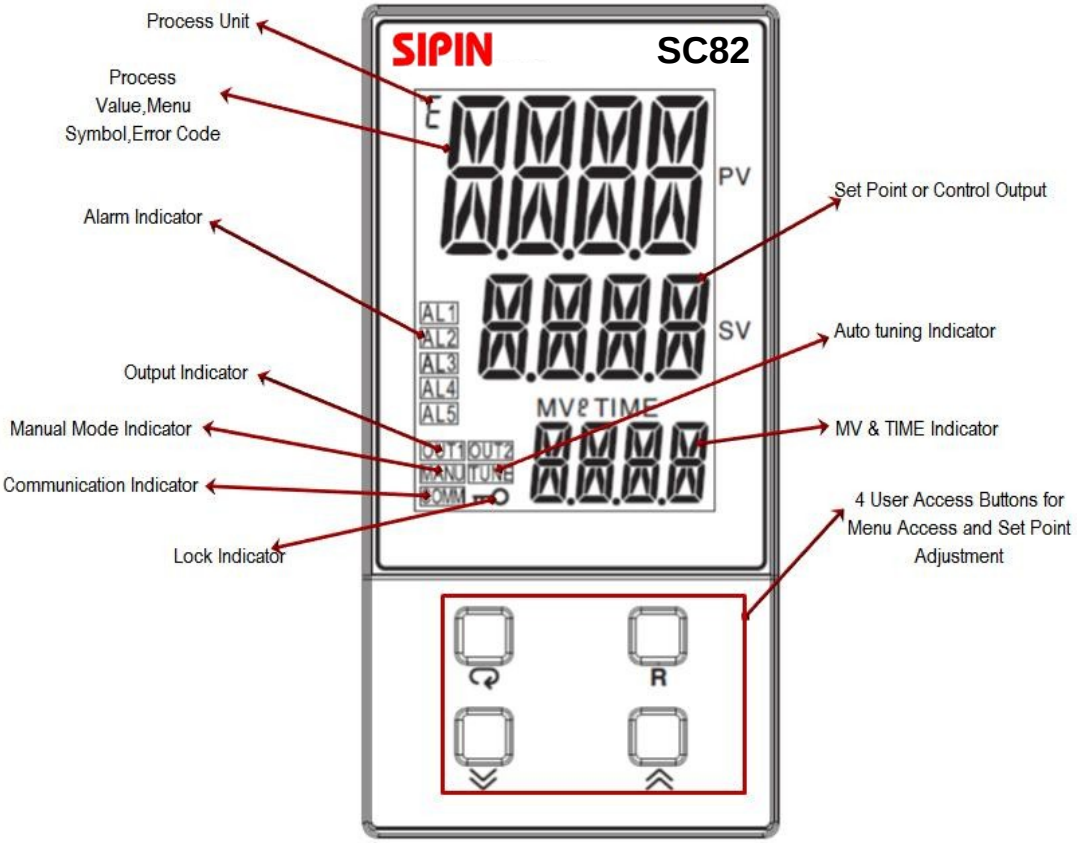
During power-up, the upper display will show PROG and the lower display will show the Firmware version for 6 seconds.



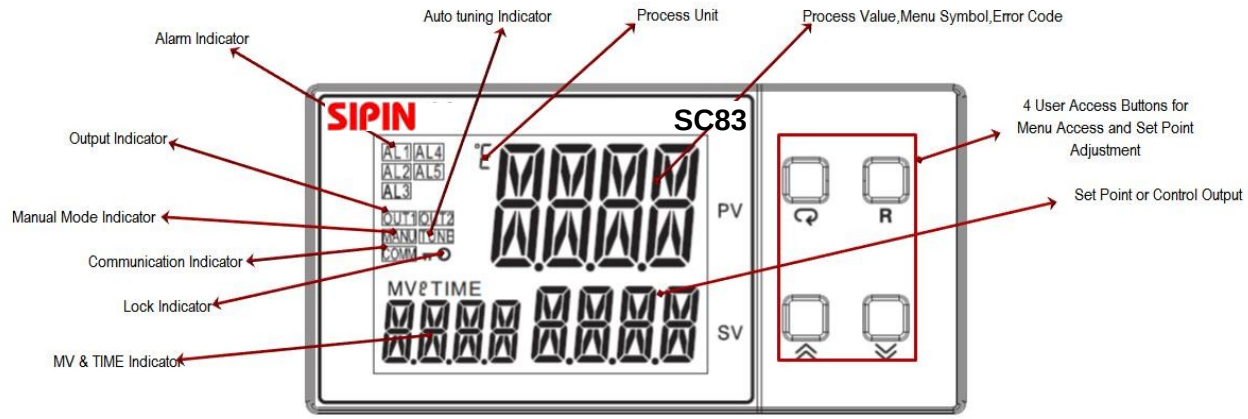
1-4. SC22 Front Panel Keys and Display



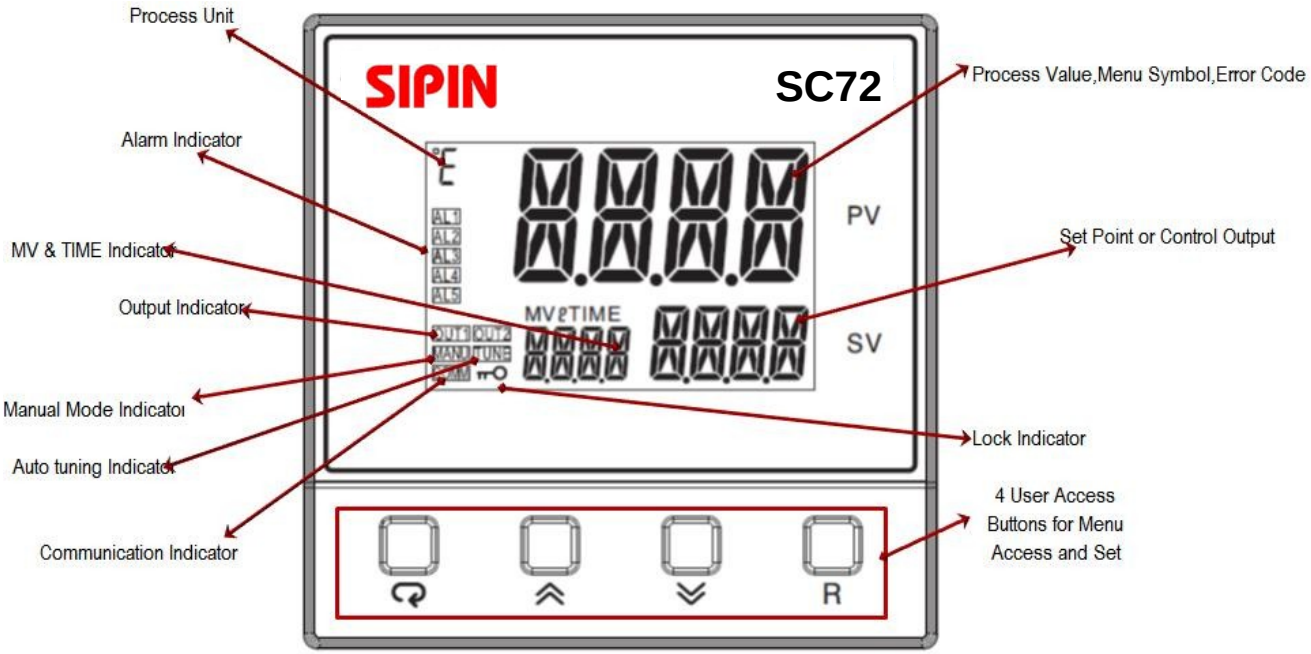
1-5.SC62 Front Panel Keys and Display



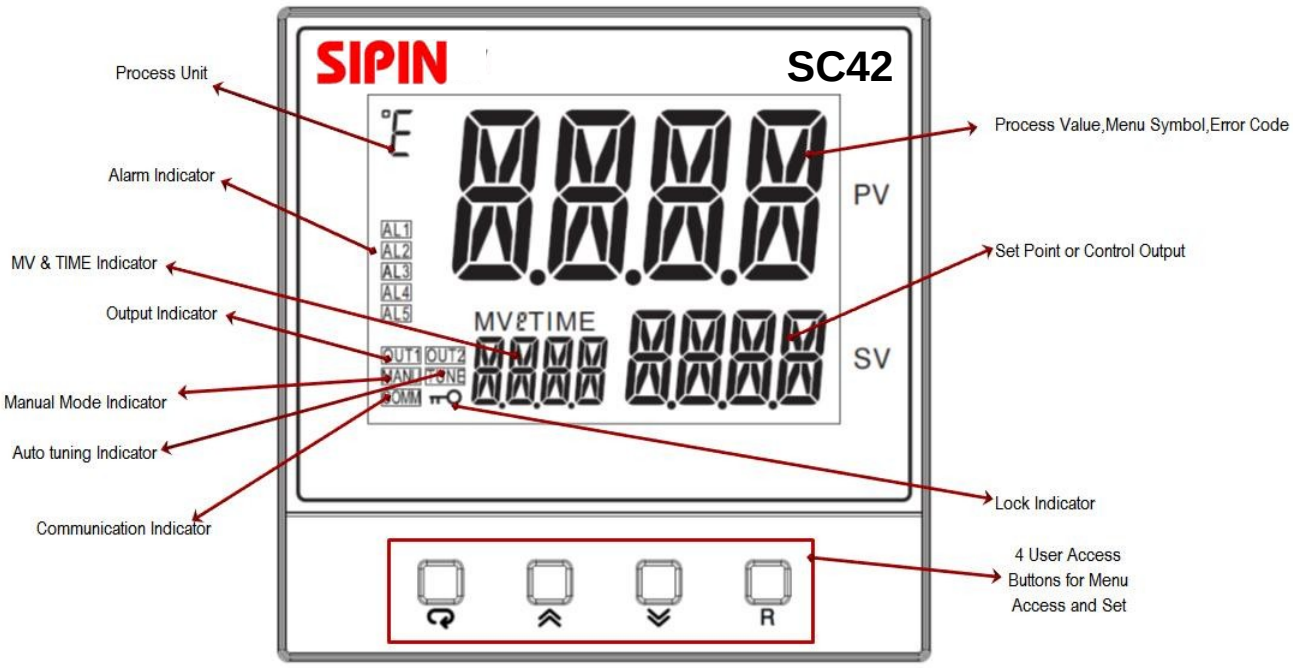
1-6.SC82 Front Panel Keys and Display



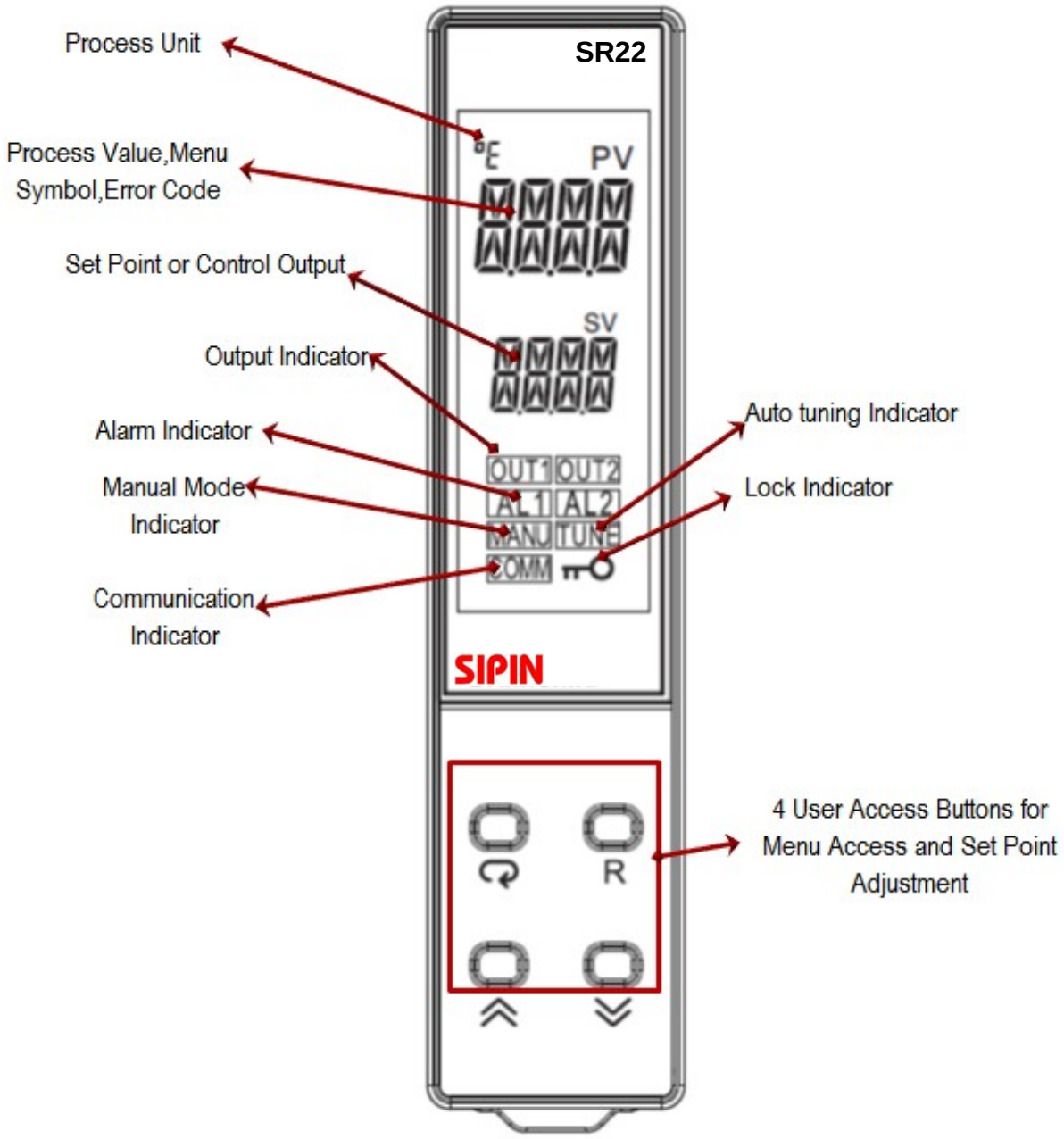
1-7.SC83 Front Panel Keys and Display



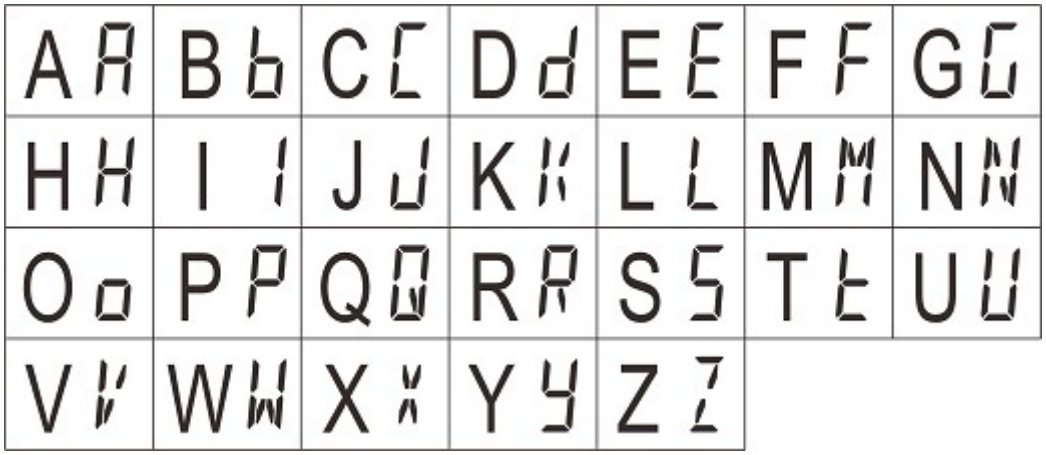
1-8.SC72 Front Panels Keys and Display



1-9.SC42 Front Panel Keys and Display



1-10.SR22 Front Panel Keys and Display

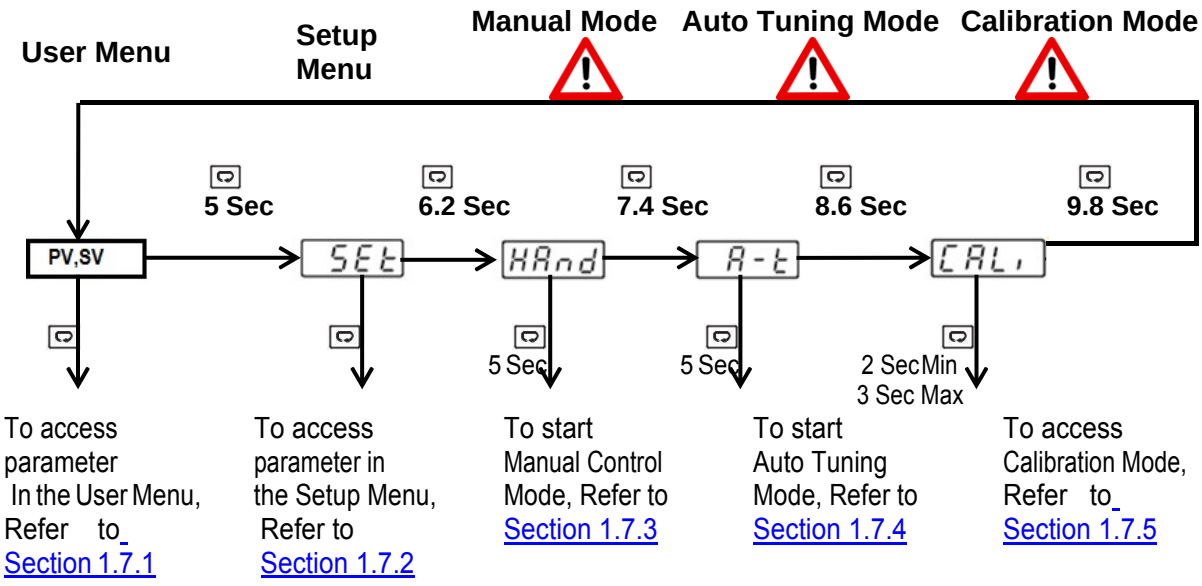


1-11.How Characters are Displayed on the LCD screen

1.7 Menu Flowchart

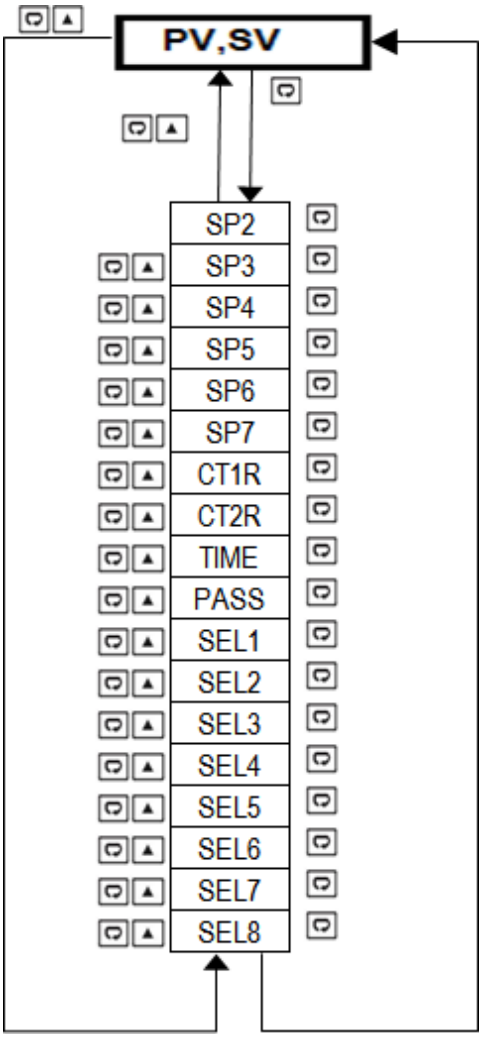
The Menu has been divided in to 5 groups. They are as follows:

1. User Menu
2. Setup Menu
3. Manual Mode Menu
4. Auto Tuning Mode Menu
5. Calibration Mode Menu

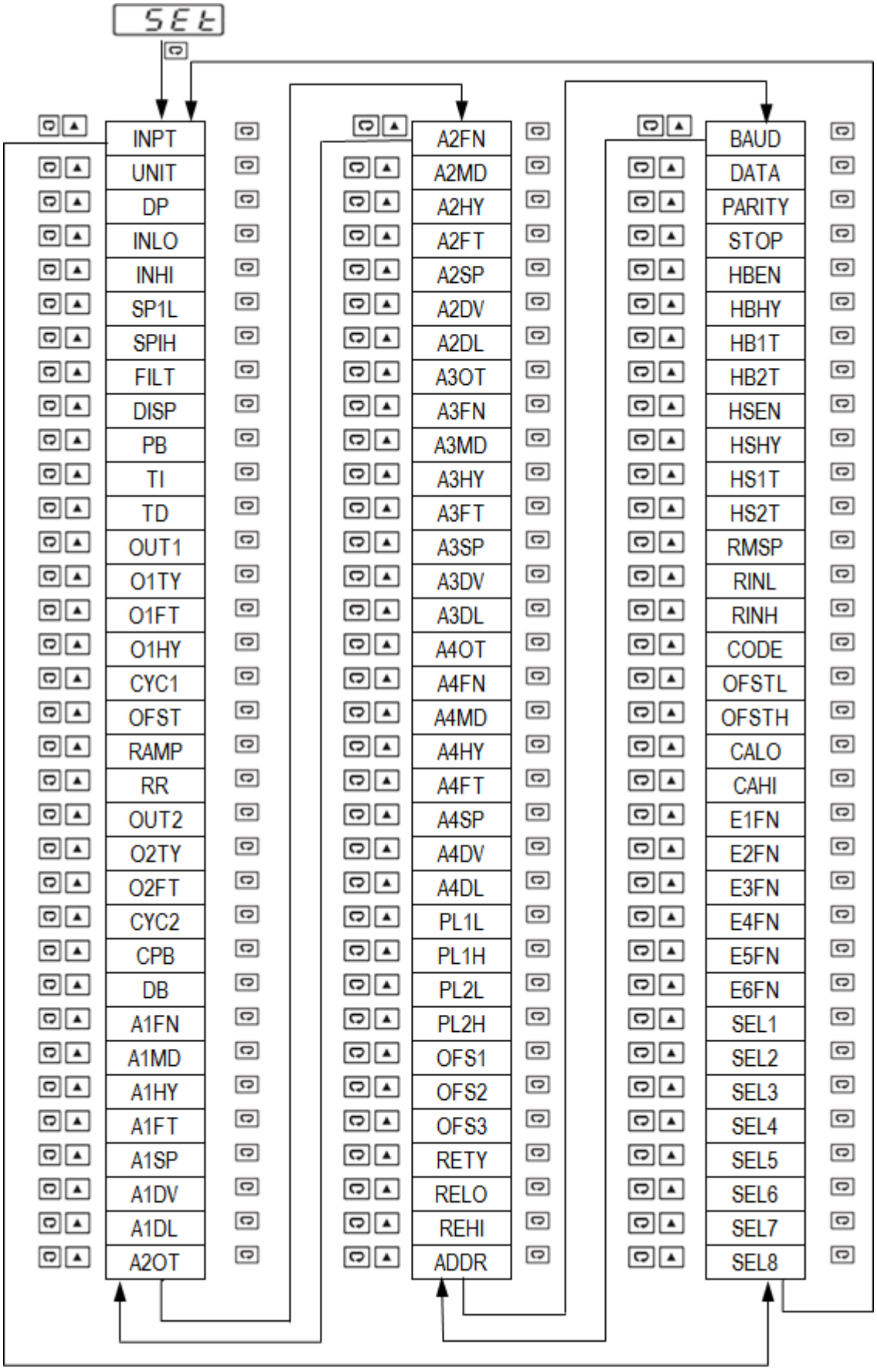


Press ▭ for the next parameter
Press ▭ and ▲ key to return to the previous parameter.

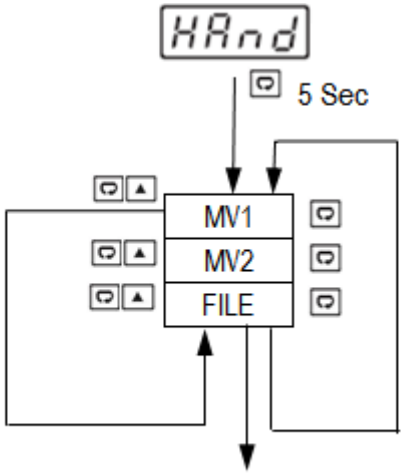
1.7.1 User Menu



1.7.2 Setup Menu



1.7.3 Manual Mode Menu



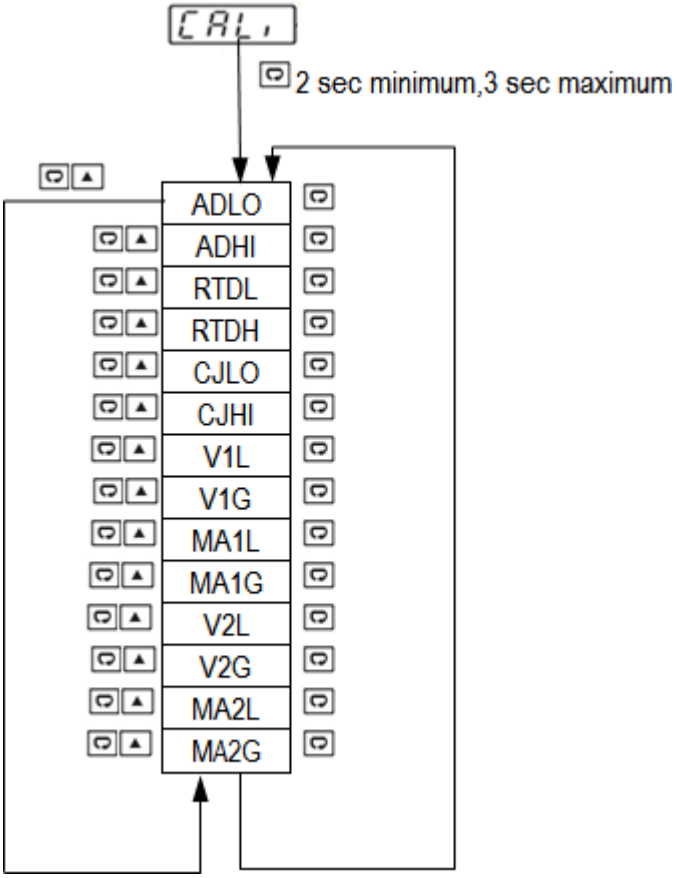
Press key 5 Sec To execute the selected default program

1.7.4 Auto Tuning Mode



Press key 5 seconds to activate Auto tuning Mode

1.7.5 Calibration Mode



Press ⊡ key for 2 seconds or longer (not more than 3 seconds) then release it to enter calibration Mode.
Press ⊡ Key for 5 seconds to perform calibration.

Note:

- Using Manual, Auto tuning, Calibration modes will break the control loop and change some of the previous setting data. Make sure that the system is allowable to apply these modes.
- The flow chart shows a complete list of all parameters. For actual application, the number of available parameters will vary depending on the setup and model of controller, and will be less than that shown in the flow chart.
- The user can select up to 8 parameters to put in the user menu by using the SEL1~SEL8 parameters in the setup menu

1.8 Parameter Availability Table

Parameter	SC22,SR22	SC62	SC82,SC83 ,SC42	SC72	Existence Condition
SP1	V	V	V	V	Exists unconditionally
SP2	V	V	V	V	Exists if E1FN is set to SP2
SP3		V	V	V	Exists if E2FN is set to SP3
SP4			V		Exists if E3FN is set to SP4
SP5			V		Exists if E4FN is set to SP5
SP6			V		Exists if E5FN is set to SP6
SP7			V		Exists if E6FN is set to SP7
TIME	V	V	V	V	**SC82/SC83/SC42:**Exists if A1FN is set to TIMR or if A2FN is set to TIMR, or if A3FN is set to TIMR, or if A4FN is set to TIMR **SC72:**Exists if A1FN is set to TIMR, or A2FN is set to TIMR, or A3FN is set to TIMR, or if OPT1 is set to AL4(or AL.RS), or if A4FN is set to TIMR **SC62:**Exists if A1FN is set to TIMR, or if A2FN is set to TIMR, or if OPT3 is set to ALM3,or if A3FN is set to TIMR **SC22/SR22:**Exists if A1FN is set to TIMR or if A2FN is set to TIMR
INPT	V	V	V	V	Exists unconditionally
UNIT	V	V	V	V	Exists unconditionally
DP	V	V	V	V	Exists unconditionally
INLO	V	V	V	V	Exists if INPT is set to 4-20, 0-20, 0-5V, 1-5V, or 0-10
INHI	V	V	V	V	
SP1L	V	V	V	V	Exists unconditionally
SP1H	V	V	V	V	Exists unconditionally
FILT	V	V	V	V	Exists unconditionally

Parameter	SC22,SR22	SC62	SC82,SC83 ,SC42	SC72	Existence Condition
DISP			V	V	Exists unconditionally
PB	V	V	V	V	Exists unconditionally
TI	V	V	V	V	Exists if PB1≠ 0
TD	V	V	V	V	
OUT1	V	V	V	V	Exists unconditionally
O1TY	V	V	V	V	Exists unconditionally
O1FT	V	V	V	V	Exists unconditionally
O1HY	V	V	V	V	Exists if PB1= 0
CYC1	V	V	V	V	Exists if PB1≠ 0
OFST	V	V	V	V	Exists if PB1≠ 0 and TI = 0
RAMP	V	V	V	V	Exists unconditionally
RR	V	V	V	V	Exists if RAMP is set to MINR or HRR
OUT2	V	V	V	V	Exists unconditionally
O2TY	V	V	V	V	Exists if OUT2 is set to COOL, AL1 or RAL1
O2FT	V	V	V	V	
CYC2	V	V	V	V	Exists if OUT2 is set to COOL
CPB	V	V	V	V	
DB	V	V	V	V	
A1FN	V	V	V	V	Exists if OUT2 is set to AL1 or RAL1
A1MD	V	V	V	V	Exists if OUT2 is set to AL1 or RAL1, or if A1FN is set to DEHI,DELO,DBHI,DBLO,PVHI,PVLO,H.BK, or H.ST
A1HY	V	V	V	V	Exists if OUT2 is set to AL1 or RAL1, or if A1FN is set to TIMR, DEHI, DELO, DBHI, DBLO, PVHI, or PVLO
A1FT	V	V	V	V	
A1SP	V	V	V	V	
A1DV	V	V	V	V	
A2OT	V	V	V	V	Exists unconditionally
A2FN	V	V	V	V	Exists unconditionally
A2MD	V	V	V	V	Exists if A2FN is set to DEHI,DELO,DBHI,DBLO,PVHI,PVLO,H.BK, or H.ST
A2HY	V	V	V	V	Exists if A2FN is set to TIMR, DEHI, DELO, DBHI, DBLO, PVHI, or PVLO
A2FT	V	V	V	V	
A2SP	V	V	V	V	
A2DV	V	V	V	V	
A3OT		V	V	V	**SC82/SC83/SC72/SC42:**Exists unconditionally **SC62:**Exists if OPT3 is set to ALM3
A3FN		V	V	V	
A3MD		V	V	V	**SC82/SC83/SC72/SC42:** Exists if A3FN is set to DEHI,DELO,DBHI,DBLO,PVHI,PVLO,H.BK, or H.ST **SC62:** Exists if OPT3 s is set to ALM3, or if A3FN is set to DEHI,DELO,DBHI,DBLO,PVHI,PVLO,H.BK, or H.ST
A3HY		V	V	V	**SC82/SC83/SC72/SC42:**Exists if A3FN is set to TIMR, DEHI, DELO, DBHI, DBLO, PVHI, or PVLO **SC62:**Exists if OPT3 is set to ALM3, or if A3FN is set to TIMR, DEHI, DELO, DBHI, DBLO, PVHI, or PVLO
A3FT		V	V	V	
A3SP		V	V	V	
A3DV		V	V	V	
A4OT			V	V	**SC82/SC83/SC42:**Exists unconditionally **SC72:**Exists if OPT1 is set to AL4
A4FN			V	V	

Parameter	SC22,SR22	SC62	SC82,SC83 ,SC42	SC72	Existence Condition
A4MD			V	V	**SC82/SC83/SC42:** Exists if A4FN is set to DEHI,DELO,DBHI,DBLO,PVHI,PVLO,H.BK, or H.ST **SC72:** Exists if OPT3 is set to AL4, or if A4FN is set to DEHI,DELO,DBHI,DBLO,PVHI,PVLO,H.BK, or H.ST
A4HY			V	V	**SC82/SC83/SC42:** Exists if A4FN is set to TIMR, DEHI, DELO, DBHI, DBLO, PVHI, or PVLO **SC72:** Exists if OPT1 is set to AL4 or AL.RS, or if A4FN is set to TIMR, DEHI, DELO, DBHI, DBLO, PVHI, or PVLO
A4FT			V	V	
A4SP			V	V	
A4DV			V	V	
BPL1	V	V	V	V	Exists unconditionally
BPL2	V	V	V	V	Exists unconditionally
CJCL	V	V	V	V	Exists unconditionally
PV64	V	V	V	V	Exists unconditionally
SV65	V	V	V	V	Exists unconditionally
MV166	V	V	V	V	Exists unconditionally
MV267	V	V	V	V	Exists if OUT2 is set to COOL
TIMER	V	V	V	V	Exists unconditionally
EROR	V	V	V	V	Exists unconditionally
MODE	V	V	V	V	Exists unconditionally
PROG71	V	V	V	V	Exists unconditionally
CMND	V	V	V	V	Exists unconditionally
JOB1	V	V	V	V	Exists unconditionally
JOB2	V	V	V	V	Exists unconditionally
JOB3	V	V	V	V	Exists unconditionally
CJCT	V	V	V	V	Exists unconditionally
ADLO	V	V	V	V	Exists unconditionally
ADHI	V	V	V	V	Exists unconditionally
RTDL	V	V	V	V	Exists unconditionally
RTDH	V	V	V	V	Exists unconditionally
CJLO	V	V	V	V	Exists unconditionally
CJHI	V	V	V	V	Exists unconditionally
V1L	V	V	V	V	Exists unconditionally
V1G	V	V	V	V	Exists unconditionally
MA1L	V	V	V	V	Exists unconditionally
MA1G	V	V	V	V	Exists unconditionally
V2L			V	V	Exists if OPT1 is not set to NONE, or OPT2 is not set to NONE, or OPT3 is not set to NONE
V2G			V	V	
MA2L			V	V	
MA2G			V	V	
PL1L	V	V	V	V	Exists if PB1≠ 0
PL1H	V	V	V	V	
PL2L	V	V	V	V	Exists if OUT2 is set to COOL
PL2H	V	V	V	V	
SEL1	V	V	V	V	Exists unconditionally
SEL2	V	V	V	V	Exists unconditionally

Parameter	SC22,SR22	SC62	SC82,SC83 ,SC42	SC72	Existence Condition
SEL3	V	V	V	V	Exists unconditionally
SEL4	V	V	V	V	Exists unconditionally
SEL5	V	V	V	V	Exists unconditionally
SEL6	V	V	V	V	Exists unconditionally
SEL7	V	V	V	V	Exists unconditionally
SEL8	V	V	V	V	Exists unconditionally
OFS1			V		Exists unconditionally
				V	
		V			
	V				
OFS2			V	V	**SC62/SC82/SC83/SC72/SC42:**Exists unconditionally **SC22/SR22:**Does not exist
		V			
OFS3			V	V	**SC62/SC82/SC83/SC72/SC42:**Exists unconditionally **SC22/SR22:** Does not exist
		V			
RETY		V	V	V	**SC62/SC82/SC83/SC72/SC42:**Exists if OPT3 is set to 4-20, 0- 20, 0-5V, 1-5V, 0-10 **SC22/SR22:** Does not exist
RELO		V	V	V	
REHI		V	V	V	
ADDR	V	V	V	V	Exists if OPT1 is set to RS-485
BAUD	V	V	V	V	
DATA	V	V	V	V	
PARI	V	V	V	V	
STOP	V	V	V	V	
CT1R	V	V	V	V	**SC82/SC83/SC42/SC72:**Exists if OPT2 is set to CT1 or CT1.2 **SC62:**Exists if OPT2 is set to CT1.2 **SC22/SR22:**Exists if OPT1 is set to CT1
CT2R		V	V	V	**SC82/SC83/SC42/SC72:**Exists if OPT2 is set to CT1.2 **SC62:**Exists if OPT2 is set to EI.CT or CT1.2 **SC22/SR22:** Does not exist
HBEN	V	V	V	V	**SC82/SC83/SC42/SC72:**Exists if OPT2 is set to CT1 or CT1.2 **SC62:**Exists if OPT2 is set to EI.CT or CT1.2 **SC22/SR22:**Exists if OPT1 is set to CT1
HBHY	V	V	V	V	Exists if HBEN exists and HBEN is set to ON
HB1T	V	V	V	V	Exists if CT1R exists and HBEN is set to ON
HB2T		V	V	V	Exists if CT2R exists and HBEN is set to ON
HSEN	V	V	V	V	**SC82/SC83/SC42/SC72:**Exists if OPT2 is set toCT1 or CT1.2 **SC62:**Exists if OPT2 is set to EI.CT or CT1.2 **SC22/SR22:**Exists if OPT1 is set to CT1
HSHY	V	V	V	V	Exists if HSEN exists and HSEN is set to ON
HS1T	V	V	V	V	Exists if CT1R exists and HSEN is set to ON
HS2T		V	V	V	Exists if CT2R exists and HSEN is set to ON
RMSP			V	V	**SC82/SC83/SC72/SC42:**Exists if OPT1, OPT2 and OPT3 are not set to "None" **SC22/SC62/SR22:** Does not exist
RINL			V	V	
RINH			V	V	

Parameter	SC22,SR22	SC62	SC82,SC83 ,SC42	SC72	Existence Condition
FILE	V	V	V	V	Exists unconditionally
PV	V	V	V	V	Exists unconditionally
SV	V	V	V	V	Exists unconditionally
MV1	V	V	V	V	Exists unconditionally
MV2	V	V	V	V	Exists if OUT2 is set to COOL
PASS	V	V	V	V	Exists unconditionally
CODE	V	V	V	V	Exists unconditionally
OFSTL	V	V	V	V	Exists unconditionally
OFSTH	V	V	V	V	Exists unconditionally
CALO	V	V	V	V	Exists unconditionally
CAHI	V	V	V	V	Exists unconditionally
PROG	V	V	V	V	Exists unconditionally
E1FN	V	V	V	V	**SC82/SC83/SC72/SC42:**Exists unconditionally **SC62:**Exists if OPT2 is set to EI12 or EICT **SC22/SR22:**Exists if OPT1 is set to EI1
E2FN		V	V	V	**SC82/SC83/SC72/SC42:**Exists unconditionally **SC62:**Exists if OPT2 is set to EI12 **SC22/SR22:** Does not exist
E3FN			V		**SC82/SC83/SC42:**Exists unconditionally **SC22/SC62/SC72/SR22:** Does not exist
E4FN			V		
E5FN			V		
E6FN			V		
A1DL	V	V	V	V	Exists if OUT2 is set to AL1 or RAL1
A2DL	V	V	V	V	Exists unconditionally
A3DL		V	V	V	**SC82/SC83/SC72/SC42:**Exists unconditionally **SC62:**Exists if OPT3 is set to AL3
A4DL			V	V	**SC82/SC83/SC42:**Exists unconditionally **SC72:**Exists if OPT3 is set to AL4

1-2.Parameter Availability

1.9 Parameters Description

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
0	SP1	Set Point 1	Low: SP1L High: SP1H	25.0°C (77.0°F)	R/W	-19999	45536
1	SP2	Set Point 2	Low: SP1L High: SP1H	100.0°C (212.0°F)	R/W	-19999	45536
2	SP3	Set Point 3	Low: SP1L High: SP1H	100.0°C (212.0°F)	R/W	-19999	45536
3	SP4	Set Point 4	Low: SP1L High: SP1H	100.0°C (212.0°F)	R/W	-19999	45536
4	SP5	Set Point 5	Low: SP1L High: SP1H	100.0°C (212.0°F)	R/W	-19999	45536
5	SP6	Set Point 6	Low: SP1L High: SP1H	100.0°C (212.0°F)	R/W	-19999	45536
6	SP7	Set Point 7	Low: SP1L High: SP1H	100.0°C (212.0°F)	R/W	-19999	45536
7	TIME	Dwell timer output	Low: 0.0 High: 4553.6	0.0	R/W	-19999	45536

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
8	INPT	Input sensor selection	**0** ***J_tC***: J type Thermocouple **1** ***K_tC***: K type Thermocouple **2** ***T_tC***: T type Thermocouple **3** ***E_tC***: E type Thermocouple **4** ***B_tC***: B type Thermocouple **5** ***R_tC***: R type Thermocouple **6** ***S_tC***: S type Thermocouple **7** ***N_tC***: N type Thermocouple **8** ***L_tC***: L type Thermocouple **9** ***U_tC***: U type Thermocouple **10** ***P_tC***: P type Thermocouple **11** ***C_tC***: C type Thermocouple **12** ***D_tC***: D type Thermocouple **13** ***Pt.dN***: PT100 Ω DIN curve **14** ***Pt.JS***: PT100 Ω JIS curve **15** ***4-20***: 4-20mA linear current input **16** ***0-20***: 0-20mA linear current input **17** ***0-5V***: 0-5VDC linear voltage input **18** ***1-5V***: 1-5VDC linear voltage input **19** ***0-10***: 0-10VDC linear voltage input	1	R/W	0	65535
9	UNIT	Input unit selection	**0** ***oC***:°C unit **1** ***oF***:°F unit **2** ***Pu***:Process unit	0	R/W	0	65535
10	DP	Decimal point selection	**0** ***No.dP***: No decimal point **1** ***1-dP***: 1 decimal digit **2** ***2-dP***: 2 decimal digit **3** ***3-dP***: 3 decimal digit	1	R/W	0	65535
11	INLO	Input low scale value	Low: -19999 High: 45536	-17.8°C (0.0°F)	R/W	-19999	45536
12	INHI	Input high scale value	Low: INLO+50 High: 45536	93.3°C (200.0°F)	R/W	-19999	45536
13	SP1L	Low limit of set point value	Low: -19999 High :45536	-17.8°C (0.0° F)	R/W	-19999	45536

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
14	SP1H	High limit of set point value	Low: SP1L High: 45536	537.8°C (1000.0°F)	R/W	-19999	45536
15	FILT	Filter damping time constant of PV	**0** ***0***: 0 second time constant **1** ***0.2***: 0.2 second time constant **2** ***0.5***: 0.5 second time constant **3** ***1***: 1 second time constant **4** ***2***: 2 second time constant **5** ***5***: 5 second time constant **6** ***10***: 10 second time constant **7** ***20***: 20 second time constant **8** ***30***: 30 second time constant **9** ***60***: 60 second time constant	2	R/W	0	65535
16	DISP	MV/TIME display selection	**0** ***None***: No Display **1** ***MV1***: Display MV1 (66/130) **2** ***MV2***: Display MV2(67/131) **3** ***tIMR***: Display Time (68)	1	R/W	0	65535
17	PB	Proportional band value	Low: 0.0 High: 500.0°C (900.0°F)	10.0° C (18.0° F)	R/W	0	65535
18	TI	Integral time value	Low: 0 High: 3600 sec	100	R/W	0	65535
19	TD	Derivative time value	Low: 0.0 High: 360.0 sec	25	R/W	0	65535
20	OUT1	Output 1 function	**0** ***REVR***: Reverse (heating) control action **1** ***dIRt*** : Direct (cooling) control action	0	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
21	O1TY	Output 1 signal type	**0** ***RELY***: Relay output **1** ***SSrd***: Solid state relay drive output **2** ***4-20***: 4-20mA linear current **3** ***0-20***: 0-20mA linear current **4** ***0-5V***: 0-5VDC linear voltage **5** ***1-5V***: 1-5VDC linear voltage **6** ***0-10***: 0-10VDC linear voltage	0	R/W	0	65535
22	O1FT	Output 1 failure transfer mode	Select BPLS (Bumpless transfer), or 0.0 ~ 100.0 % to continue output 1 control function if the sensor fails, or select OFF (0) or ON (1)for ON-OFF control	0	R/W	-19999	45536
23	O1HY	Output 1 ON-OFF control hysteresis	Low: 0.1°C (0.2°F) High: 50.0°C (90.0°F)	0.1° C (0.2 °F)	R/W	0	65535
24	CYC1	Output 1 cycle time	Low: 0.1 High: 90.0 sec.	18	R/W	0	65535
25	OFST	Offset value for P control	Low: 0 High: 100.0 %	25	R/W	0	65535
26	RAMP	Ramp function selection	**0** ***NoNE***: No Ramp Function **1** ***MINR***: Use unit/minute as Ramp Rate **2** ***HRR***: Use unit/hour as Ramp Rate	0	R/W	0	65535
27	RR	Ramp rate	Low: 0.0 High: 500.0°C (900.0°F)	0	R/W	0	65535
28	OUT2	Output 2 function	**0** ***NoNE***: Output2 turned off **1** ***COOL***: Cooling PID Function **2** ***AL1***: Alarm 1 Function **3** ***rAL1***: Reverse Alarm 1 Function	2	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
29	O2TY	Output 2 signal type	**0** ***RELY***: Relay output **1** ***SSrd***: Solid state relay drive output **2** ***4-20***: 4-20mA linear current **3** ***0-20***: 0-20mA linear current **4** ***0-5V***: 0-5VDC linear voltage **5** ***1-5V***: 1-5VDC linear voltage **6** ***0-10***: 0-10VDC linear voltage	0	R/W	0	65535
30	O2FT	Output 2 failure transfer mode	Select BPLS (Bumpless transfer), or 0.0 ~ 100.0 % to continue output 2 control function if the sensor fails	0	R/W	-19999	45536
31	CYC2	Output 2 cycle time	Low: 0.1 High: 90.0 sec.	18	R/W	0	65535
32	CPB	Cooling proportional band value	Low: 50 High: 300 %	100	R/W	0	65535
33	DB	Heating-cooling dead band (negative value= overlap)	Low: - 36.0 High: 36.0 %	0	R/W	-19999	45536
34	A1FN	Alarm 1 function for alarm 1 output	**0** ***NoNE***: No alarm function **1** ***tIMr***: Dwell timer action **2** ***dE.HI***: Deviation high alarm **3** ***dE.Lo:*** Deviation low alarm **4** ***db.HI***: Deviation band out of band alarm **5** ***db.Lo***: Deviation band in band alarm **6** ***PV.HI***: Process value high alarm **7** ***PV.Lo***: Process value low alarm **8** ***H.bK***: Heater break alarm **9** ***H.St***: Heater short alarm	2	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
35	A1MD	Alarm 1 operation mode	**0** ***NoRM***: Normal alarm action **1** ***LtCH:*** Latching alarm action **2** ***HoLd:*** Hold alarm action **3** ***Lt.Ho:*** Latching & Hold action **4** ***SP.Ho:*** Set point holding alarm	0	R/W	0	65535
36	A1HY	Hysteresis control of alarm 1	Low: 0.1°C High: 50.0°C(90.0°F)	0.1 °C (0.2 °F)	R/W	0	65535
37	A1FT	Alarm 1 failure transfer mode	**0** ***OFF***: Alarm output OFF if sensor fails **1** ***ON***: Alarm output ON if sensor fails	1	R/W	0	65535
38	A1SP	Alarm 1 set point	Low: -1128 High: 2512	100.0 °C (212.0°F)	R/W	-19999	45536
39	A1DV	Alarm 1 deviation value	Low: -1111 High: 2529	10.0 °C (18.0°F)	R/W	-19999	45536
40	A2OT	Alarm 2 Output	**0** ***AL2***: Alarm 2 output 1 **1** ***rAL2***: Reverse Alarm 2 Output	0	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
41	A2FN	Alarm 2 function for alarm 2 output	**0** ***NoNE***: No alarm function **1** ***tIMr***: Dwell timer action **2** ***dE.HI***: Deviation high alarm **3** ***dE.Lo***: Deviation low alarm **4** ***db.HI***: Deviation band out of band alarm **5** ***db.Lo***: Deviation band in band alarm **6** ***PV.HI***: Process value high alarm **7** ***PV.Lo***: Process value low alarm **8** ***H.bK***: Heater break alarm **9** ***H.St***: Heater short alarm ***10 E1.C.o:***Event Input 1 Control Alarm Output ***11 E2.C.o:***Event Input 2 Control Alarm Output	2	R/W	0	65535
42	A2MD	Alarm 2 operation mode	**0** ***NoRM***: Normal alarm action **1** ***LtCH:*** Latching alarm action **2** ***HoLd:*** Hold alarm action **3** ***Lt.Ho:*** Latching & Hold action **4** ***SP.Ho:*** Set point holding alarm	0	R/W	0	65535
43	A2HY	Hysteresis control of alarm 2	Low: 0.1°C High: 50.0°C(90.0°F)	0.1° C (0.2° F)	R/W	0	65535
44	A2FT	Alarm 2 failure transfer mode	**0** ***OFF***: Alarm output OFF if sensor fails **1** ***ON***: Alarm output ON if sensor fails	1	R/W	0	65535
45	A2SP	Alarm 2 set point	Low: -1128 High: 2512	100.0 °C (212.0°F)	R/W	-19999	45536
46	A2DV	Alarm 2 deviation value	Low: -1111 High: 2529	10.0°C (18.0 °F)	R/W	-19999	45536
47	A3OT	Alarm 3 output	**0** ***AL3***: Alarm 3 output **1** ***rAL3***: Reverse Alarm 3 Output	0	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
48	A3FN	Alarm 3 function for alarm 3 output	**0** ***NoNE***: No alarm function **1** ***tlMr***: Dwell timer action **2** ***dE.Hl***: Deviation high alarm **3** ***dE.Lo***: Deviation low alarm **4** ***db.Hl***: Deviation band out of band alarm **5** ***db.Lo***: Deviation band in band alarm **6** ***PV.Hl***: Process value high alarm **7** ***PV.Lo***: Process value low alarm **8** ***H.bK***: Heater break alarm **9** ***H.St***: Heater short alarm ***10 E1.C.o:*** Event Input 1 Control Alarm Output ***11 E2.C.o:*** Event Input 2 Control Alarm Output	2	R/W	0	65535
49	A3MD	Alarm 3 operation mode	**0** ***NoRM***: Normal alarm action **1** ***LtCH:*** Latching alarm action **2** ***HoLd:*** Hold alarm action **3** ***Lt.Ho:*** Latching & Hold action **4** ***SP.Ho:*** Set point holding alarm	0	R/W	0	65535
50	A3HY	Hysteresis control of alarm 3	Low: 0.1°C High: 50.0°C(90.0°F)	0.1°C (0.2°F)	R/W	0	65535
51	A3FT	Alarm 3 failure transfer mode	**0** ***OFF***: Alarm output OFF if sensor fails **1** ***ON***: Alarm output ON if sensor fails	1	R/W	0	65535
52	A3SP	Alarm 3 set point	Low: -1128 High: 2512	100.0°C (212.0°F)	R/W	-19999	45536
53	A3DV	Alarm 3 deviation value	Low: -1111 High: 2529	10.0°C (18.0°F)	R/W	-19999	45536

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
54	A4OT	Alarm 4 output	**0** ***AL3***: Alarm 4 output **1** ***rAL3***: Reverse Alarm 4 Output	0	R/W	0	65535
55	A4FN	Alarm 4 function for alarm output	**0** ***NoNE***: No alarm function **1** ***tlMr***: Dwell timer action **2** ***dE.Hl***: Deviation high alarm **3** ***dE.Lo***: Deviation low alarm **4** ***db.Hl***: Deviation band out of band alarm **5** ***db.Lo***: Deviation band in band alarm **6** ***PV.Hl***: Process value high alarm **7** ***PV.Lo***: Process value low alarm **8** ***H.bK***: Heater break alarm **9** ***H.St***: Heater short alarm	2	R/W	0	65535
56	A4MD	Alarm 4 operation mode	**0** ***NoRM***: Normal alarm action **1** ***LtCH:*** Latching alarm action **2** ***HoLd:*** Hold alarm action **3** ***Lt.Ho:*** Latching & Hold action **4** ***SP.Ho:*** Set point holding alarm	0	R/W	0	65535
57	A4HY	Hysteresis control of alarm 4	Low: 0.1°C High: 50.0°C(90.0°F)	0.1 °C (0.2°F)	R/W	0	65535
58	A4FT	Alarm 4 failure transfer mode	**0** ***OFF***: Alarm output OFF if sensor fails **1** ***ON***: Alarm output ON if sensor fails	1	R/W	0	65535
59	A4SP	Alarm 4 set point	Low: -1128 High: 2512	100.0°C (212.0°F)	R/W	-19999	45536
60	A4DV	Alarm 4 deviation value	Low: -1111 High: 2529	10.0 °C (18.0 °F)	R/W	-19999	45536
61	BPL1	Bumpless transfer value of MV1	Low: 0.00 High: 100.00	------	R	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
62	BPL2	Bumpless transfer value of MV2	Low: 0.00 High: 100.00	------	R	0	65535
63	CJCL	Sense voltage during cold junction calibration low	Low: 0 High: 7552	------	R	0	65535
64	PV64	Process value	Low: -19999 High: 45536	------	R	-19999	45536
65	SV65	Current set point value	Low: SP1L High: SP1H	------	R	-19999	45536
66	MV1 66	Output 1 %Value (Heating)	Low: 0.00 High: 100.00 %	------	R (R/W,Manual)	0	65535
67	MV2 67	Output 2 %Value (Cooling)	Low: 0.00 High: 100.00 %	------	R (R/W,Manual)	0	65535
68	TIMER	Remaining time of dwell timer	Low: 0.0 High: 4553.6	------	R	-19999	45536
69	EROR	Error code	Low: 0 High: 65535	------	R	0	65535
70	MODE	Operation mode & alarm status	Low: 0 High: 65535	------	R	0	65535
71	PROG71	Program code	**SC22:**22.XX **SC62:**62.XX **SC82:**82.XX **SC83:**83.XX **SC72:**72.XX **SC42:**42.XX **SR22:**23.XX	------	R	0	65535
72	CMND	Command code	Low: 0 High: 65535	------	R/W	0	65535
73	JOB1	Job code	Low: 0 High: 65535	------	R/W	0	65535
74	JOB2	Job code	Low: 0 High: 65535	------	R/W	0	65535
75	JOB3	Job code	Low: 0 High: 65535	------	R/W	0	65535
76	CJCT	Cold Junction Temperature	Low: -4000 High: 9000	------	R	-19999	45536
77	ADLO	mV calibration low coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
78	ADHI	mV calibration high coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
79	RTDL	RTD calibration low coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
80	RTDH	RTD calibration high coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
81	CJLO	Cold junction calibration low coefficient	Low: -5.00 High: 40.00	------	R/W	-19999	45536
82	CJHI	Cold junction calibration high coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
83	V1L	V1 calibration low coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
84	V1G	V1 calibration high coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
85	MA1L	MA1 calibration low coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
86	MA1G	MA1 calibration high coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
87	V2L	V2 calibration low coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
88	V2G	V2 calibration high coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
89	MA2L	MA2 calibration low coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
90	MA2G	MA2 calibration high coefficient	Low: -1999 High: 1999	------	R/W	-19999	45536
91	PL1L	Power limit 1 low	Low: 0 High:PL1H or 50%	0	R/W	0	65535
92	PL1H	Power limit 1 high	Low: PL1L High: 100 %	100	R/W	0	65535
93	PL2L	Power limit 2 low	Low: 0 High: PL2H or 50%	0	R/W	0	65535
94	PL2H	Power limit 2 high	Low: PL2L High: 100 %	100	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
95	SEL1	Select 1'st parameter for user menu	**0** ***NoNE***: No Parameter selected **1** ***SP2:*** SP2 moved to USER Menu **2** ***SP3:*** SP3 moved to USER Menu **3** ***SP4:*** SP4 is moved to USER Menu **4** ***SP5:*** SP5 is moved to USER Menu **5** ***SP6:*** SP6 is moved to USER Menu **6** ***SP7:*** SP7 is moved to USER Menu **7** ***INPt:*** INPT is moved to USER Menu **8** ***Pb***: PB is moved to USER Menu **9** ***tI***: TI is moved to USER Menu **10** ***td***: TD is moved to USER Menu **11** ***o1HY***: O1HY is moved to USER Menu **12** ***CPb***: CPB is moved to USER Menu **13** ***db***: DB is moved to USER Menu **14** ***A1HY***: A1HY is moved to USER Menu **15** ***A1SP***: A1SP is moved to USER Menu **16** ***A2HY***: A2HY is moved to USER Menu **17** ***A2SP***: A2SP is moved to USER Menu **18** ***A3HY***: A3HY is moved to USER Menu **19** ***A3SP***: A3SP is moved to USER Menu **20** ***A4HY***: A4HY is moved to USER Menu **21** ***A4SP***: A4SP is moved to USER Menu	0	R/W	0	65535
96	SEL2	Select 2'nd parameter for user menu	Same as SEL1	0	R/W	0	65535
97	SEL3	Select 3'rd parameter for user menu	Same as SEL1	0	R/W	0	65535
98	SEL4	Select 4'th parameter for user menu	Same as SEL1	0	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
99	SEL5	Select 5'th parameter for user menu	Same as SEL1	0	R/W	0	65535
100	SEL6	Select 6'th parameter for user menu	Same as SEL1	0	R/W	0	65535
101	SEL7	Select 7'th parameter for user menu	Same as SEL1	0	R/W	0	65535
102	SEL8	Select 8'th parameter for user menu	Same as SEL1	0	R/W	0	65535
103	OFS1	Option function 1 selection	**SC82/SC83/SC72/SC42:** **0 *NoNE:*** Not selected **1 *R485:*** RS-485 and Remote SP **SC62:** **0 *NoNE:*** Not selected **1 *R485:*** RS-485 **SC22/SR22:** **0 *NoNE:*** Not selected **1 *R485:*** RS-485 **2 *EI1:*** Event 1 input **3 *CT1:*** CT 1 input **4 *4-20:*** 4-20mA retransmission output **5 *0-20:*** 0-20mA retransmission output **6 *0-5V***: 0-5VDC retransmission output **7 *1-5V:*** 1-5VDC retransmission output **8 *0-10:*** 0-10VDC retransmission output	0	R/W	0	65535
104	OFS2	Option function 2 selection	**SC82/SC83/SC72/SC42:** **0 *NoNE:*** Not selected **1 *CT1:*** CT1 input and Remote SP **2 *CT1.2:*** CT1,CT2 inputs and Remote SP	0	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
			SC62: **0** ***NoNE:*** Not selected **1** ***EI1.2:*** Event input 1 and Event input 2 **2** ***EI.CT:*** Event input 1 and CT2 input **3** ***CT1.2:*** CT1 and CT2 inputs				
105	OFS3	Option function 3 selection	**SC82/SC83/SC42:** **0** ***NoNE:*** Not selected **1** ***4-20:*** 4-20mA retransmission output and Remote SP **2** ***0-20:*** 0-20mA retransmission output and Remote SP **3** ***0-5V:*** 0-5VDC retransmission output and Remote SP **4** **1-5V:** 1-5VDC retransmission output and Remote SP **5** ***0-10:*** 0-10VDC retransmission output and Remote SP	0	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
			SC72: **0** ***NoNE:*** Not selected **1** ***4-20:*** 4-20mA retransmission output and Remote SP **2** ***0-20:*** 0-20mA retransmission output and Remote SP **3** ***0-5V:*** 0-5VDC retransmission output and Remote SP **4** **1-5V:** 1-5VDC retransmission output and Remote SP **5** **0-10V:** 0-10VDC retransmission output and Remote SP **6** **AL4:**Alarm 4 Output **SC62:** ***0 NoNE:*** Not selected **1** ***4-20:*** 4-20mA retransmission output **2** ***0-20***: 0-20mA retransmission output **3** ***0-5V:*** 0-5VDC retransmission output **4** ***1-5V:*** 1-5VDC retransmission output **5** ***0-10:*** 0-10VDC retransmission output **6** ***AL3:*** Alarm 3 output				
106	RETY	Retransmission type	**0** ***rE.PV :*** Retransmit process value **1** ***rE.SV***: Retransmit set point value	0	R/W	0	65535
107	RELO	Retransmission low scale value	Low: -19999 High: 45536	0.0°C (32.0°F)	R/W	-19999	45536
108	REHI	Retransmission high scale value	Low: -19999 High: 45536	100.0 °C (212.0 °F)	R/W	-19999	45536
109	ADDR	Address assignment of digital communication	Low: 1 High: 255	------	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
110	BAUD	Baud rate of digital communication	**0** ***2.4***: 2.4 Kbits/s baud rate **1** ***4.8:*** 4.8 Kbits/s baud rate **2** ***9.6:*** 9.6 Kbits/s baud rate **3** ***14.4:*** 14.4 Kbits/s baud rate **4** ***19.2:*** 19.2 Kbits/s baud rate **5** ***28.8:*** 28.8 Kbits/s baud rate **6** ***38.4:*** 38.4 Kbits/s baud rate	2	R/W	0	65535
111	DATA	Data bit count of digital communication	**0** ***7bIt:*** 7 data bits ***1*** ***8bIt***:8 data bits	1	R/W	0	65535
112	PARI	Parity bit of digital communication	***0*** ***EVEN:*** Even parity ***1*** ***Odd:*** Odd parity ***2*** ***NoNE:*** No parity bit	0	R/W	0	65535
113	STOP	Stop bit count of digital communication	***0*** ***1bIt:*** One stop bit ***1*** ***2bIt:*** Two stop bits	0	R/W	0	65535
114	CT1R	Reading of CT 1	Low: 0.0 High: 150.0	0.0	R	0	65535
115	CT2R	Reading of CT 2	Low: 0.0 High: 150.0	0.0	R	0	65535
116	HBEN	Enable Heater break detection	**0** ***oFF:*** Off **1** ***oN:*** On	0	R/W	0	65535
117	HBHY	Heater break hysteresis	Low: 0.1 High: 50.0	0.1	R/W	0	65535
118	HB1T	Triple point current for heater break 1	Low: 0.0 High: 120.0	0.0	R/W	0	65535
119	HB2T	Triple point current for heater break 2	Low: 0.0 High: 120.0	0.0	R/W	0	65535
120	HSEN	Enable Heater short detection	**0** ***oFF:*** Off **1** ***oN:*** On	0	R/W	0	65535
121	HSHY	Heater short hysteresis	Low: 0.1 High: 50.0	0.1	R/W	0	65535
122	HS1T	Triple point current for heater short 1	Low: 0.0 High: 120.0	50.0	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
123	HS2T	Triple point current for heater short 2	Low: 0.0 High: 120.0	50.0	R/W	0	65535
124	RMSP	Remote SP type	**0** ***4-20:*** 4-20mA retransmission output **1** ***0-20:*** 0-20mA retransmission output **2** ***0-5V:*** 0-5VDC retransmission output **3** ***1-5V:*** 1-5VDC retransmission output **4** ***0-10:*** 0-10VDC retransmission output	0	R/W	0	65535
125	RINL	Remote SP Input low scale value	Low: -19999 High: RINH-50	-17.8°C (0.0°F)	R/W	-19999	45536
126	RINH	Remote SP Input high scale value	Low: RINL+50 High: 45536	93.3°C (200.0°F)	R/W	-19999	45536
127	FILE	Default File Selection	***0*** ***dFLt:*** Default Menu **1** ***Ld.Us:*** Load User Setting ***2*** ***St.Us:*** Store User Setting	0	R/W	0	65535
128	PV	Process value	Low: -19999 High: 45536	------	R	-19999	45536
129	SV	Current set point value	Low: SP1L High: SP1H	------	R	-19999	45536
130	MV1	Output 1 percentage value (Heating)	Low: 0.00 High: 100.00	------	R (R/W, manual mode)	0	65535
131	MV2	Output 2 percentage value (Cooling)	Low: 0.00 High: 100.00	------	R (R/W, manual mode)	0	65535
132	PASS	Password entry	Low: 0 High: 9999	0	R/W	0	65535
133	CODE	Security code for parameter protection	Low: 0 High: 9999 0 = unprotected 1000 = user mode unprotected 9999 = SPx(1 to 7) unprotected	0	R/W	0	65535
134	OFSTL	Offset value for low point calibration	Low: -1999 High: 1999	0	R/W	-19999	45536

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
135	OFSTH	Offset value for high point calibration	Low: -1999 High: 1999	0	R/W	-19999	45536
136	CALO	Input signal value during low point calibration	Low: -19999 High: CAHI-1	0	R/W	-19999	45536
137	CAHI	Input signal value during high point calibration	Low: CALO+1 High: 45536	1000	R/W	-19999	45536
138	…	Reserved	…	…	…	…	…
139	…	Reserved	…	…	…	…	…
140	PROG	Program code	Same as PROG71	------	R	0	65535
141	E1FN	Event input 1 function	**0** ***NoNE***: none **1** ***SP2:*** SP2 activated to replace SP1 **2** ***rS.A1:*** Reset alarm 1 output **3** ***rS.A2:*** Reset alarm 2 output **4** ***rS.A3:*** Reset alarm 3 output **5** ***rS.A4:*** Reset alarm 4 output **6** ***rS.Ao:*** Reset all alarm outputs **7** ***CA.LH:*** Cancel alarm latch **8** ***d.o1:*** Disable output 1 **9** ***d.o2:*** Disable output 2 **10** ***d.o12:*** Disable output 1 and 2 **11** ***LoCK:*** Lock all parameters **12** ***AU.MA:*** Switch Auto and Manual control mode ***13*** ***F.tra:*** Failure Transfer ***14*** ***AL.oN:*** EI Control Alarm Output	0	R/W	0	65535
142	E2FN	Event input 2 function	***1*** ***SP3:*** SP3 activated to replace SP1 ***Others:*** Same as E1FN	0	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
143	E3FN	Event input 3 function	**0** ***NoNE***: none **1** ***SP4:*** SP4 activated to replace SP1 **2** ***rS.A1:*** Reset alarm 1 output **3** ***rS.A2:*** Reset alarm 2 output **4** ***rS.A3:*** Reset alarm 3 output **5** ***rS.A4:*** Reset alarm 4 output **6** ***rS.Ao:*** Reset all alarm outputs **7** ***CA.LH:*** Cancel alarm latch **8** ***d.o1:*** Disable output 1 **9** ***d.o2:*** Disable output 2 **10** ***d.o12:*** Disable output 1 and 2 **11** ***LoCK:*** Lock all parameters **12** ***AU.MA:*** Switch Auto and Manual control mode ***13*** ***F.tra:*** Failure Transfer	0	R/W	0	65535
144	E4FN	Event input 4 function	***1*** ***SP5:*** SP5 activated to replace SP1 ***Others:*** Same as E3FN	0	R/W	0	65535
145	E5FN	Event input 5 function	***1*** ***SP6:*** SP6 activated to replace SP1 ***Others:*** Same as E3FN	0	R/W	0	65535
146	E6FN	Event input 6 function	***1*** ***SP7:*** SP7 activated to replace SP1 ***Others:*** Same as E3FN	0	R/W	0	65535
147	A1DL	Alarm 1 Delay	Low: 00.00 High:99.59	00.00	R/W	0	65535
148	A2DL	Alarm 2 Delay	Low: 00.00 High:99.59	00.00	R/W	0	65535
149	A3DL	Alarm 3 Delay	Low: 00.00 High:99.59	00.00	R/W	0	65535

Modbus Register Address	Parameter Notation	Parameter Description	Range	Default Value	Data Access Type	Scale	
						Low	High
150	A4DL	Alarm 4 Delay	Low: 00.00 High:99.59	00.00	R/W	0	65535

2 Installation and Wiring

Some times dangerous voltages capable of causing death are present in this instrument. Before doing installation or any troubleshooting procedures, the power to the equipment must be switched off and isolated. Units suspected of being faulty must be disconnected and removed to a properly equipped workshop for testing and repair. Component replacement and internal adjustments must be made by a qualified maintenance person only.

To minimize the possibility of fire or shock hazards, do not expose this instrument to rain or excessive moisture.

Do not use this instrument in areas under hazardous conditions such as excessive shock, vibration, dirt, moisture, corrosive gases or oil. The ambient temperature of the area should not exceed the maximum rating specified in the specification

Remove stains from this equipment using a soft, dry cloth. Do not use harsh chemicals, volatile solvents such as thinner or strong detergents to clean the equipment in order to avoid deformation.

2.1 Unpacking

Upon receipt of the shipment, remove the controller from the carton and inspect the unit for shipping damage. If any damage is found, contact your local representative immediately. Note the model number and serial number for future reference when corresponding with our service center. The serial number (S/N) is labeled on the box and the housing of the controller.
The controller is designed for indoor use only, and is not intended for use in any hazardous area. It should be kept away from shock, vibration, and electromagnetic fields (such as variable frequency drives), motors and transformers. It is intended to operate under the following environmental conditions.

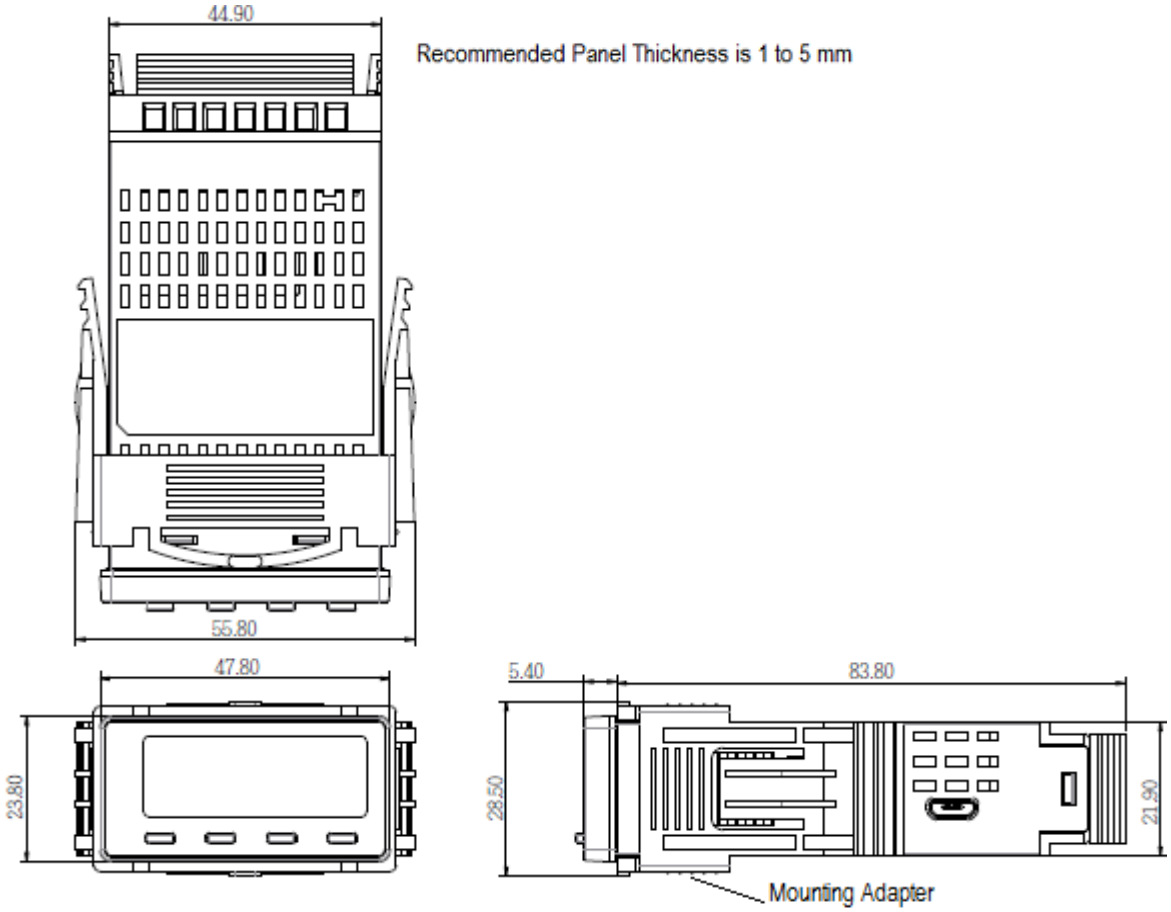
Environmental Parameter	Specification
Operating Temperature	-10°C to 50 °C
Humidity	0% to 90% RH(Non-condensing)
Altitude	2000 M Maximum

2-1. Environmental Specification

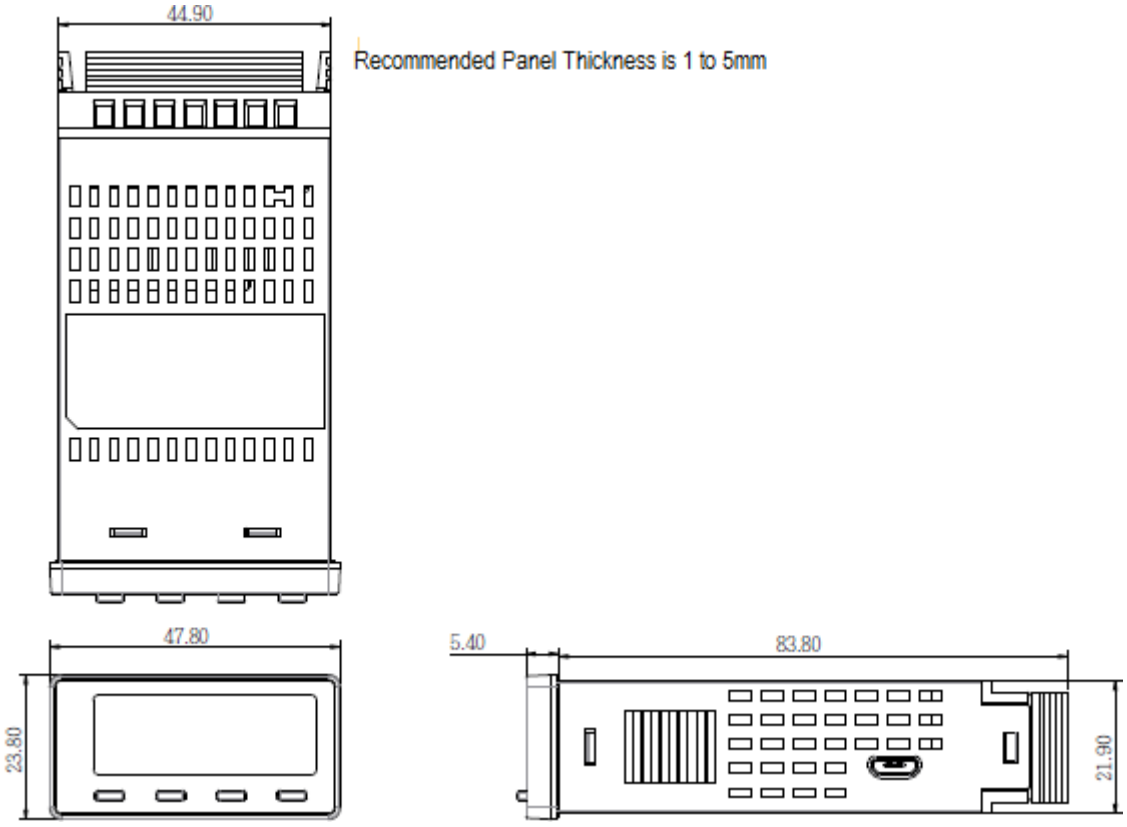
2.2 Mounting

Make the panel cut out as per the dimensions required by the controller. The dimensions of the different sizes of this series controller series are given in the following section. Remove the mounting clamps from the controller and insert the controller into the panel cut out. After inserting the controller into the panel cut out, re-install the mounting clamps. Gently tighten the clamp screws until the controller is properly secured into the cutout.

2.2.1 SC22 Dimension

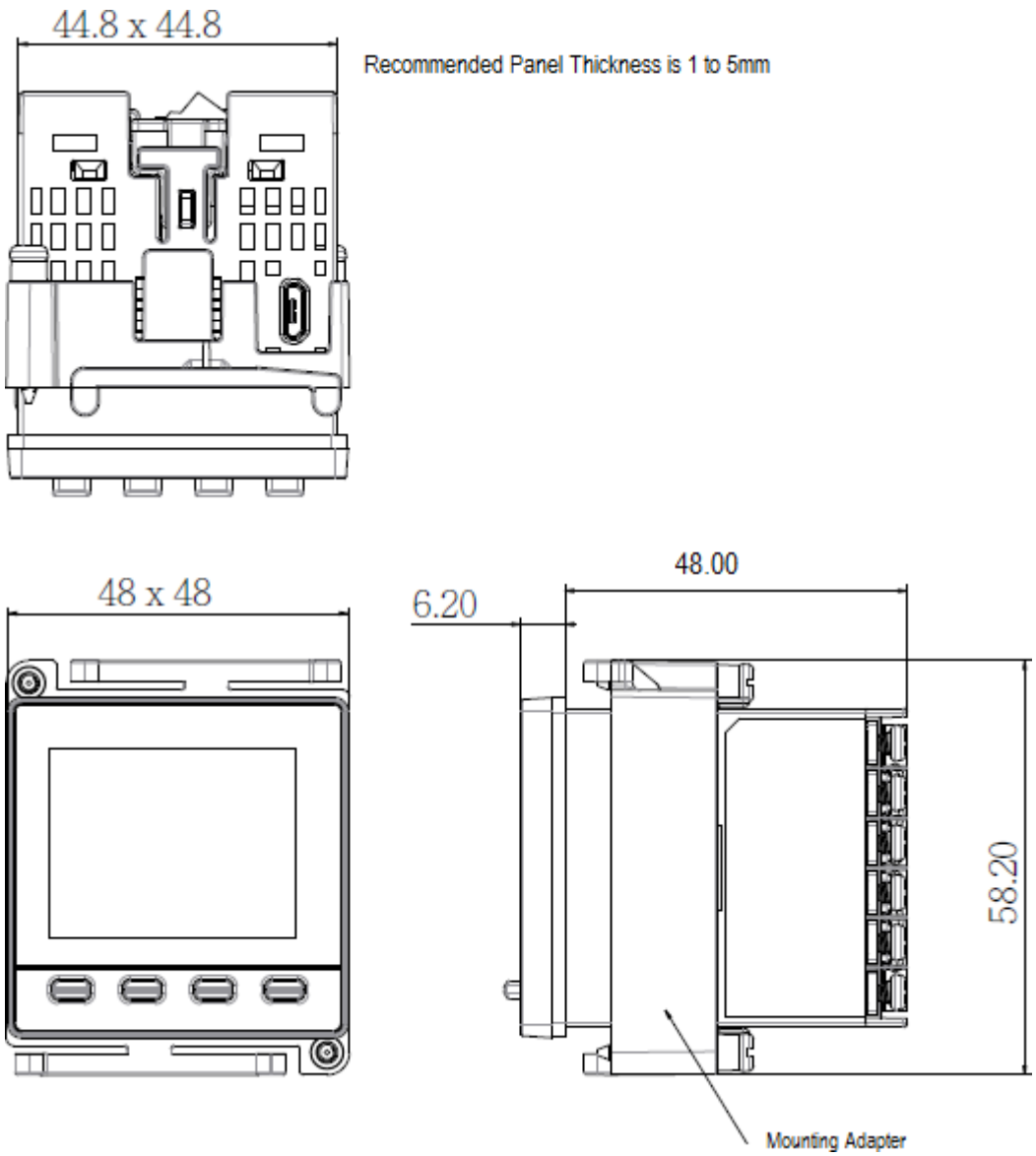


2-1. SC22 Dimensions with clamp

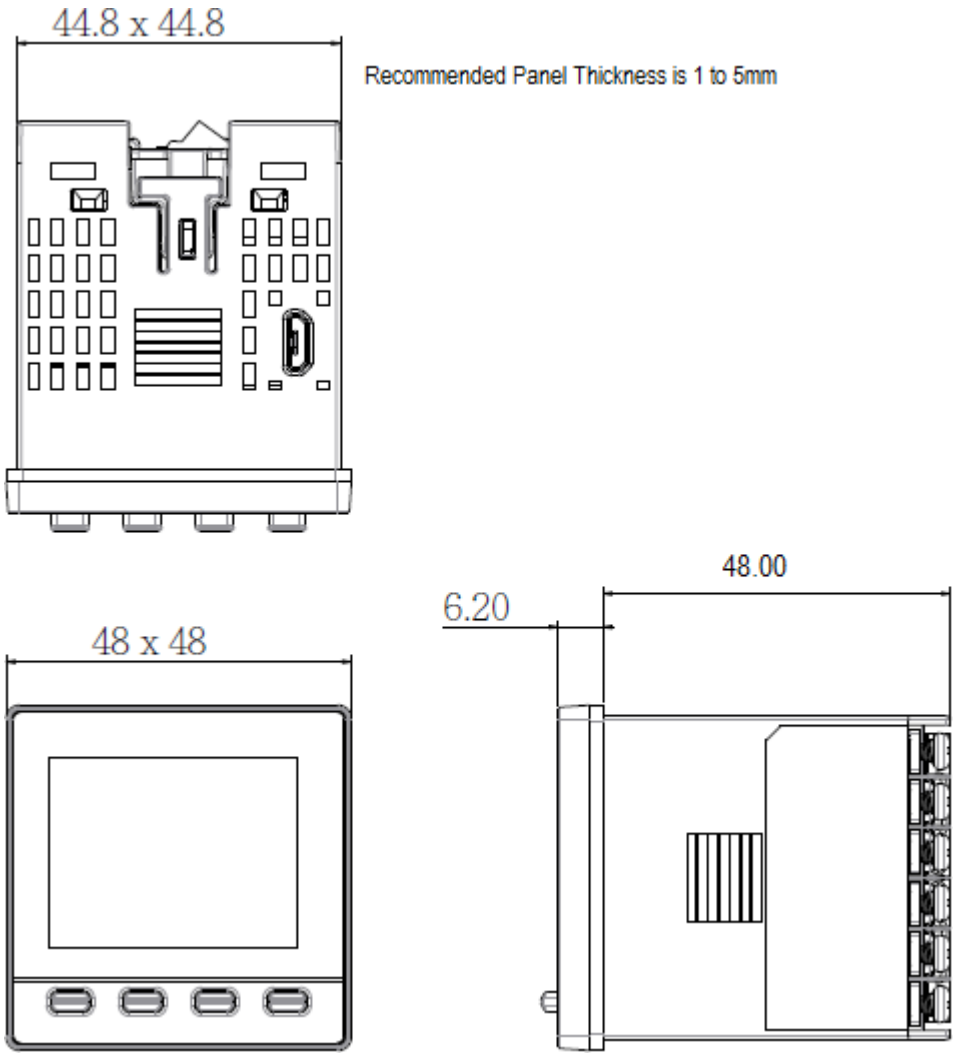


2-2. SC22 Dimension without Clamp

2.2.2 SC62 Dimension

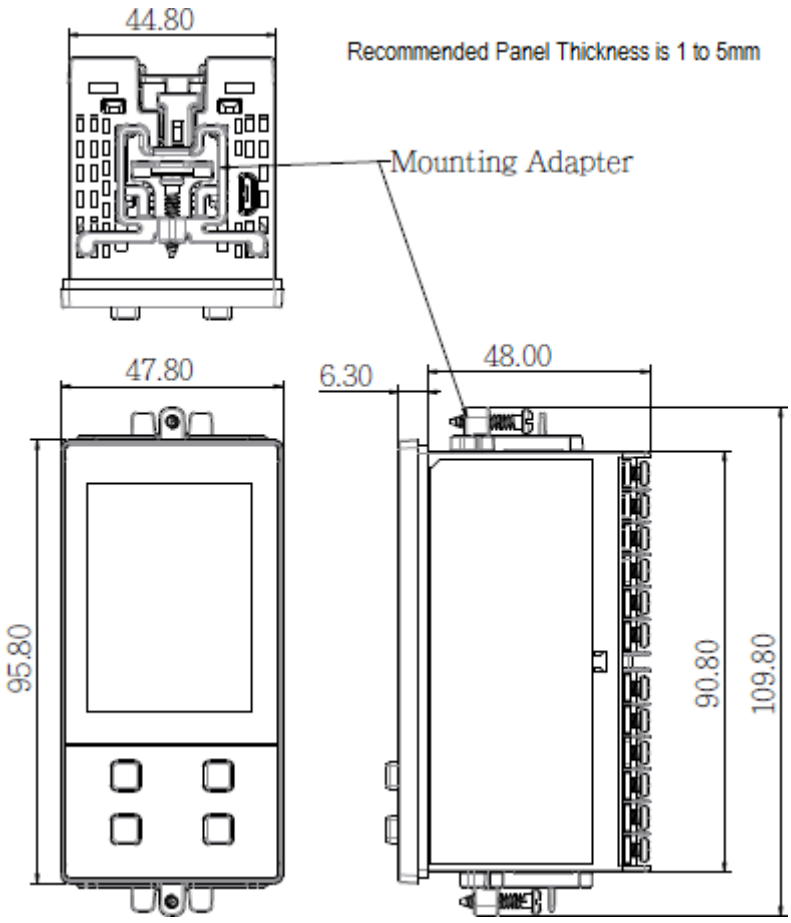


2-3. SC62 Dimension with clamp

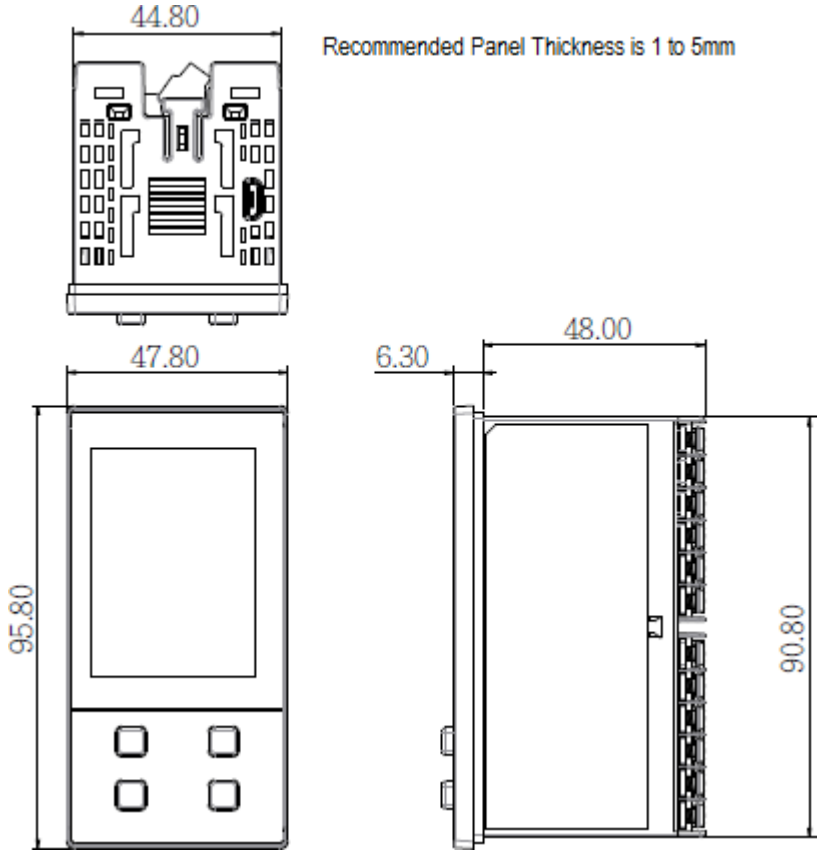


2-4. SC62 Dimension without Clamp

2.2.3 SC82 Dimension

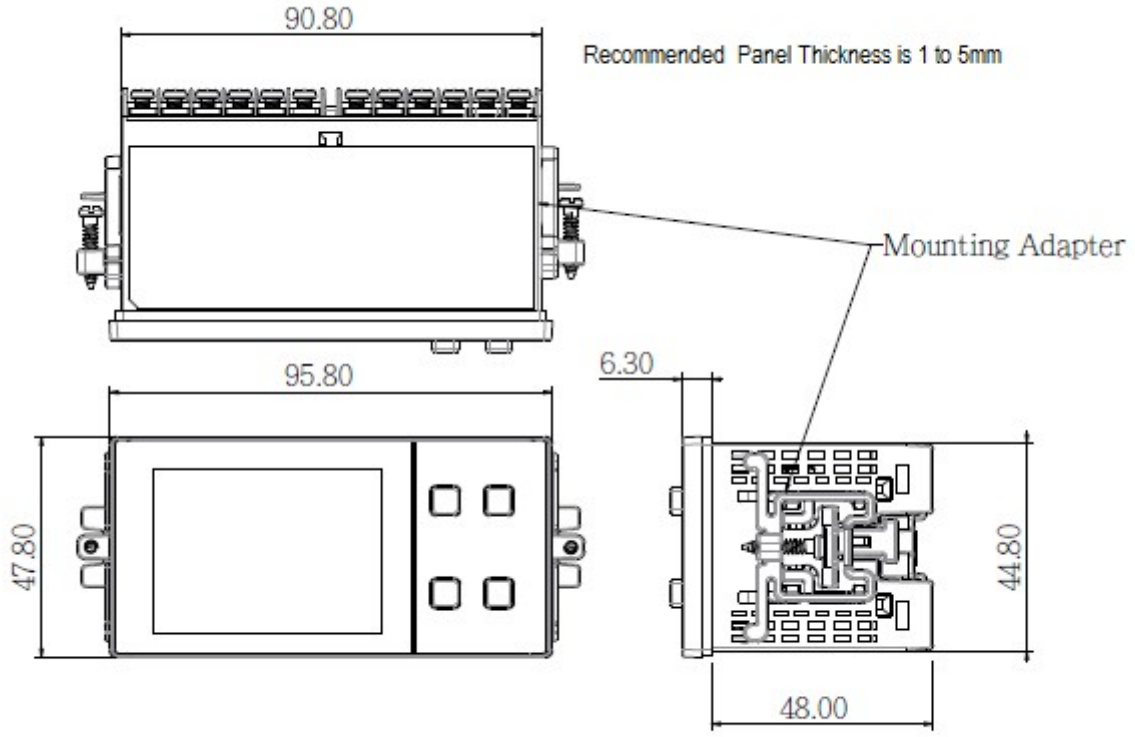


2-5. SC82 Dimension with Clamp

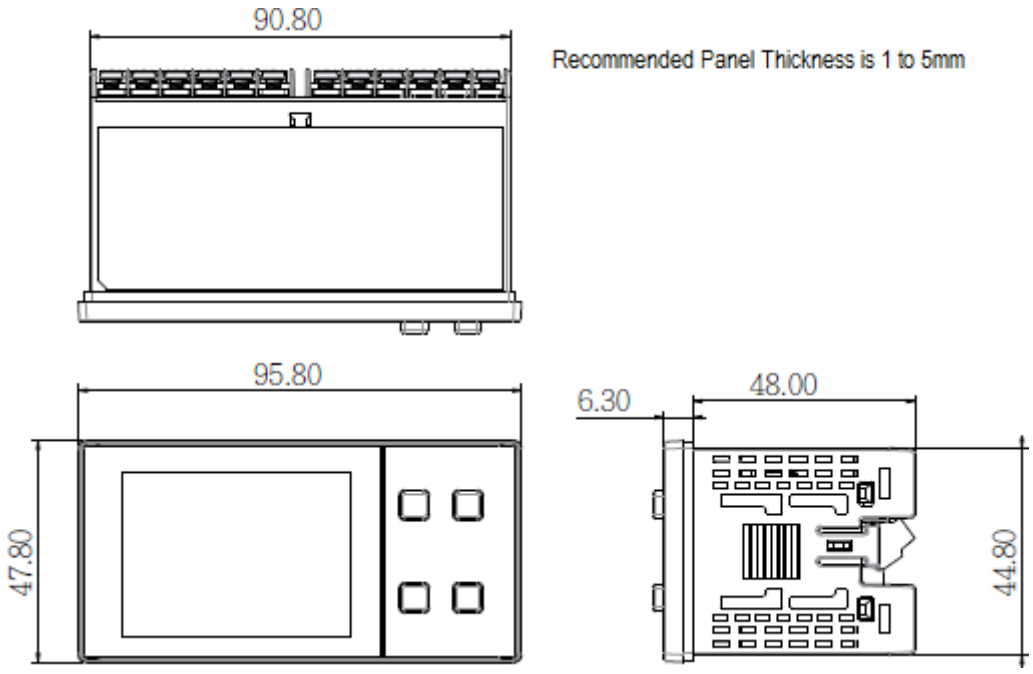


2-6. SC82 Dimension without Clamps

2.2.4 SC83 Dimension

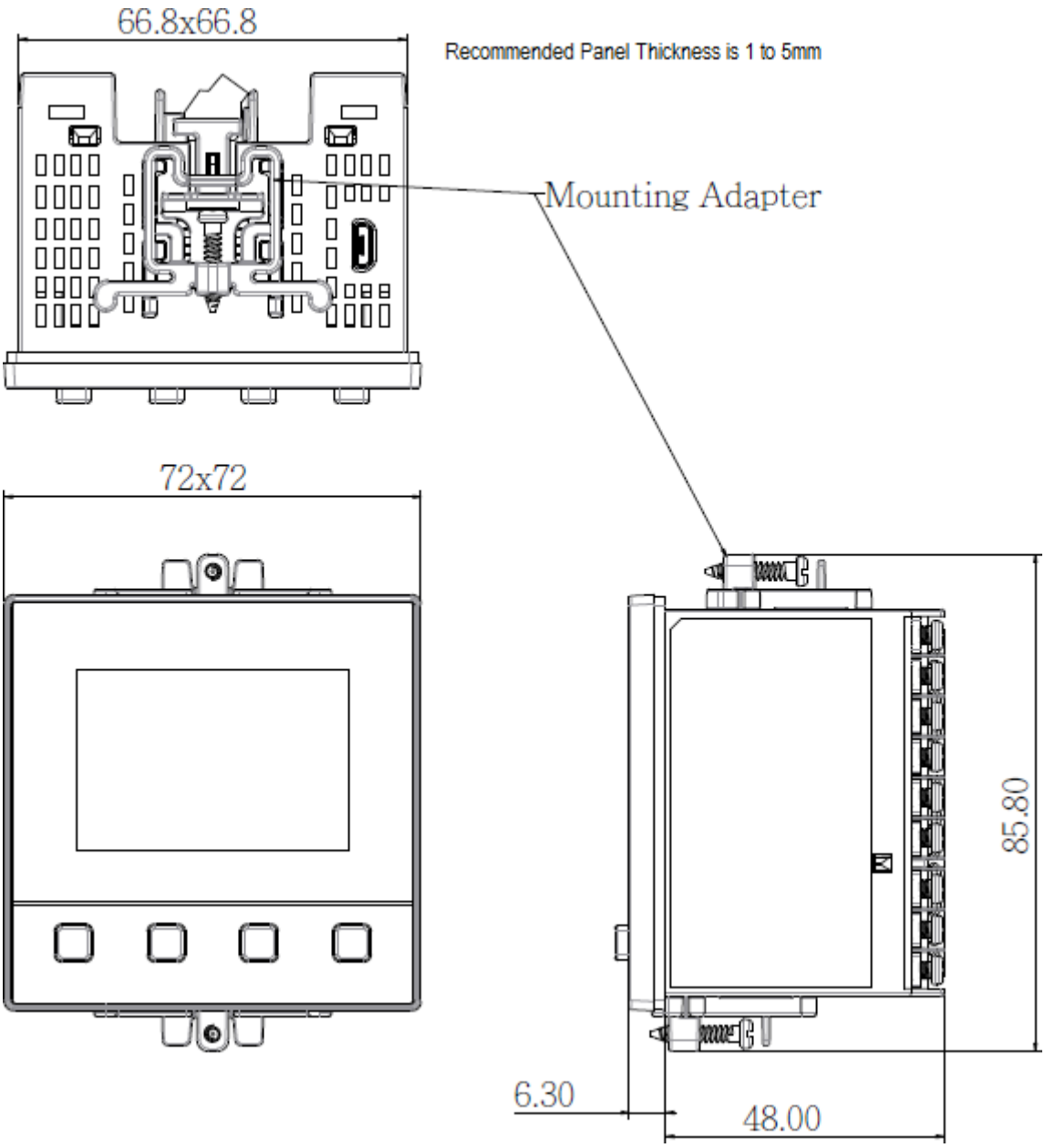


2-7. SC83 Dimension with Clamps

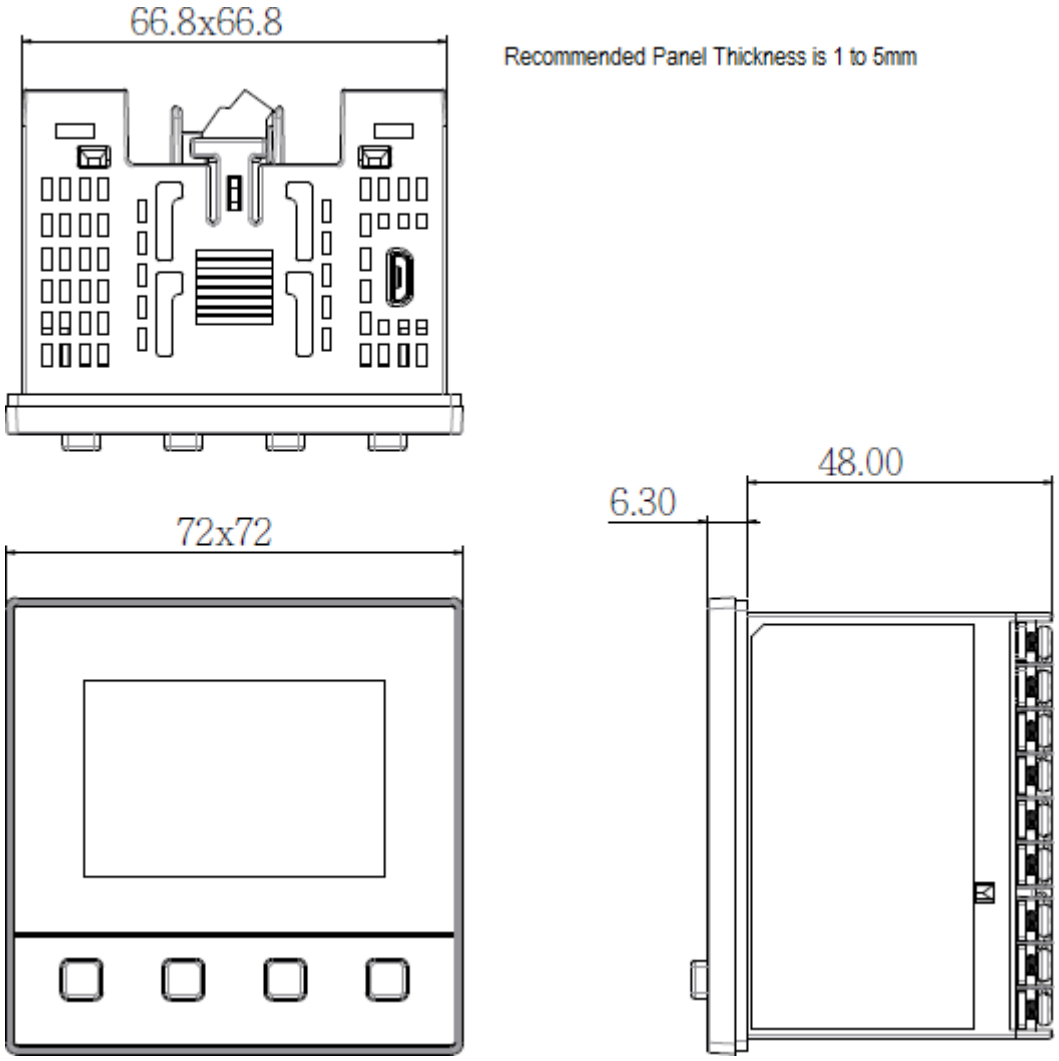


2-8.SC83 Dimension without Clamp

2.2.5 SC72 Dimension

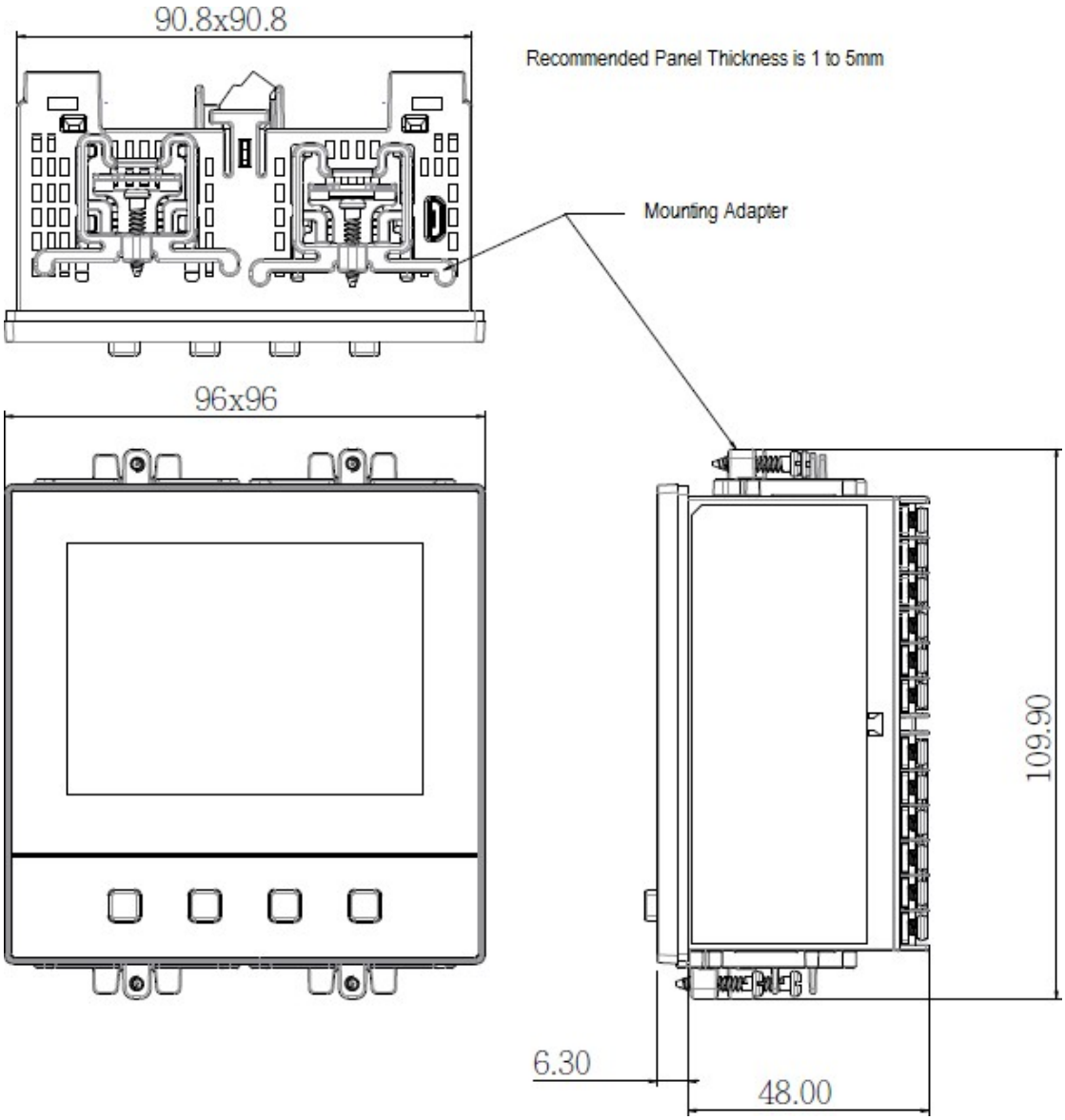


2-9. SC72 Dimension with Clamp

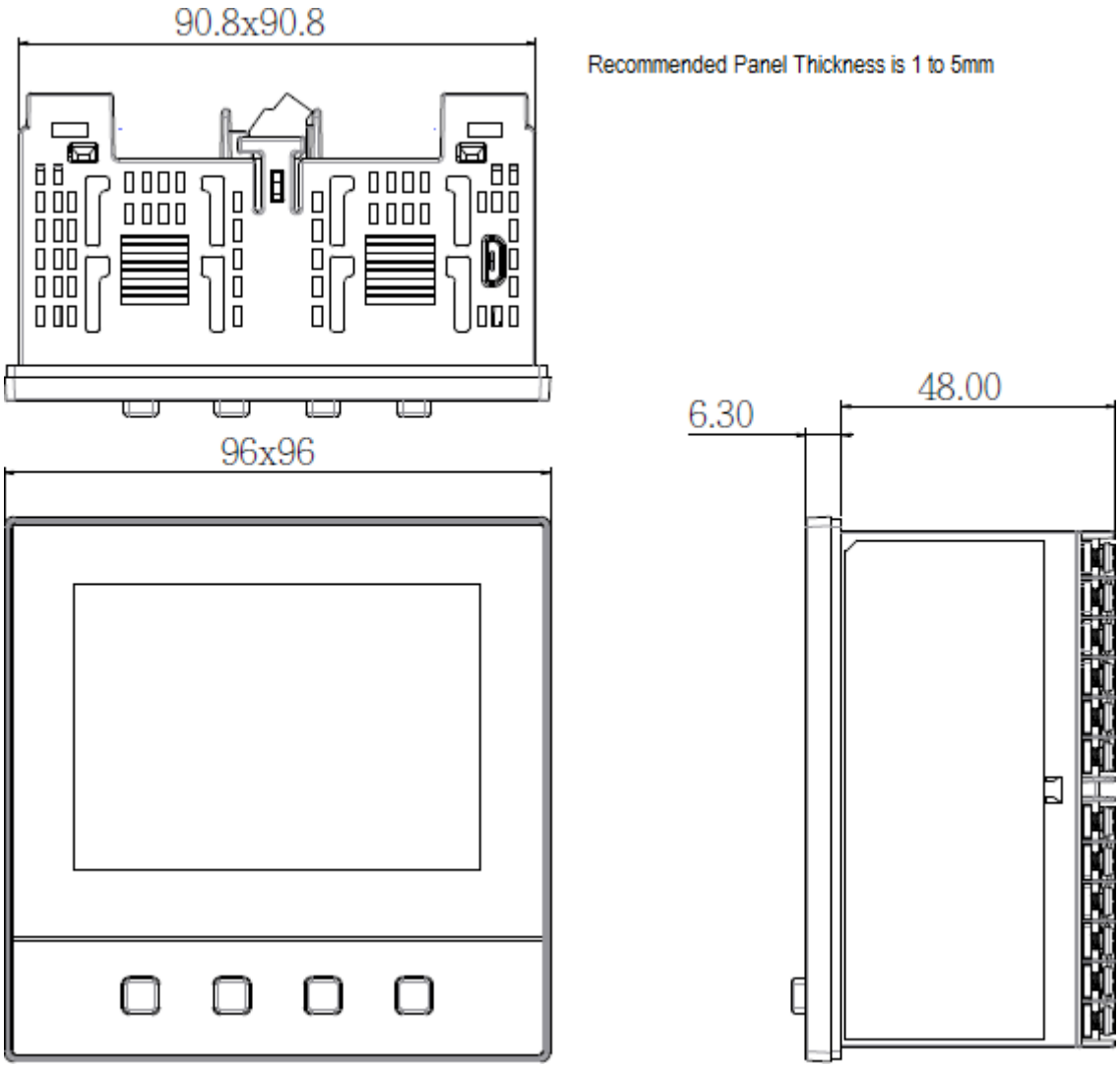


2-10. SC72 Dimension without Clamp

2.2.6 SC42 Dimension

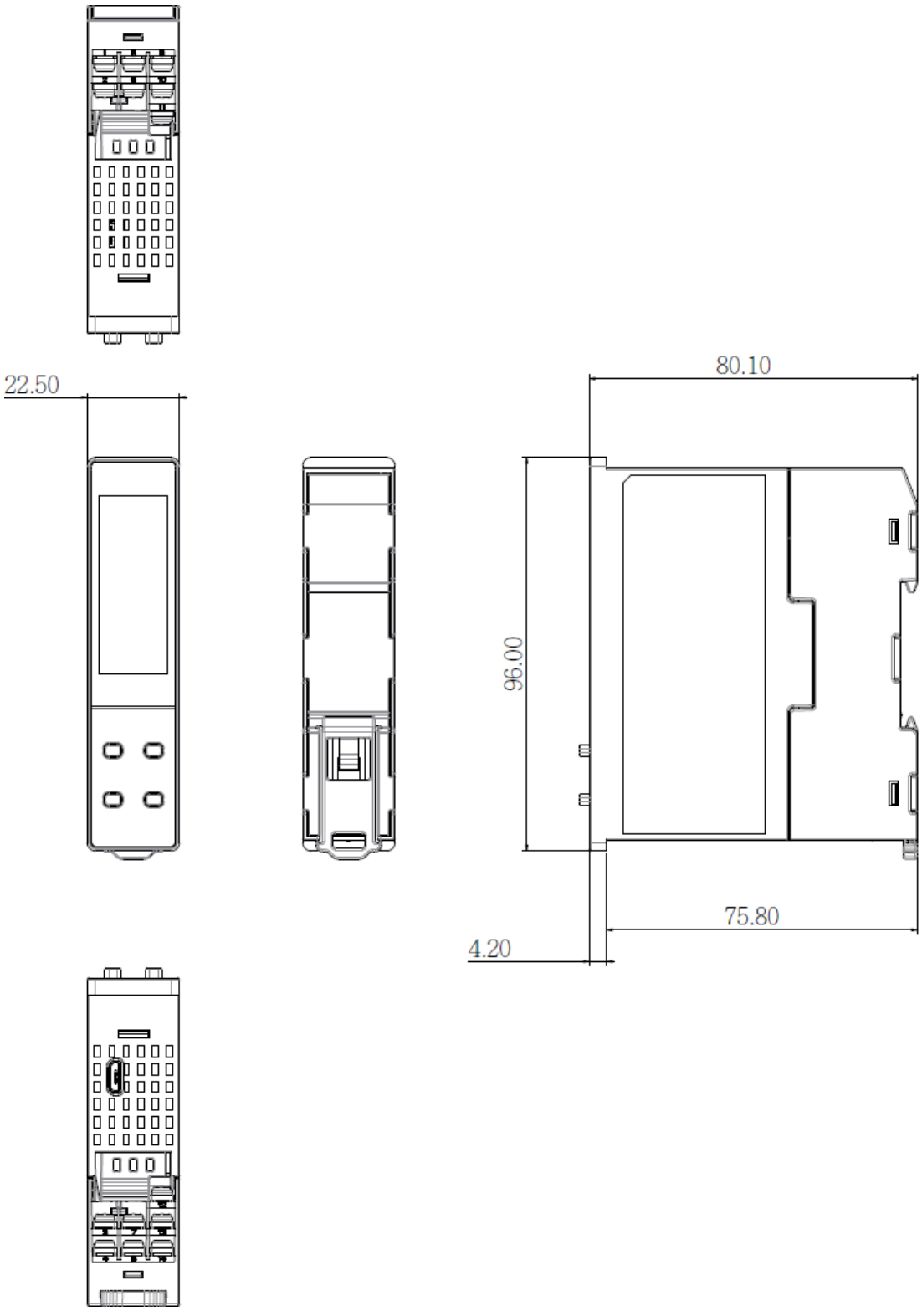


2-11. SC42 Dimension with Clamps



2-12. SC42 Dimension without Clamp

2.2.7 SR22 Dimension



2-13. SR22 Dimension

2.3 Wiring

Sometimes dangerous voltages capable of causing death are present in this instrument. Before doing installation or any troubleshooting procedures, the power to the equipment must be switched off and isolated. Units suspected of being faulty must be disconnected and removed to a properly equipped workshop for testing and repair. Component replacement and internal adjustments must be made by a qualified maintenance person only.

The utmost care must be taken to ensure that the maximum voltage rating specified on the label is not exceeded.

It is recommended that the supply power of these units be protected by fuses or circuit breakers rated at the lowest value possible

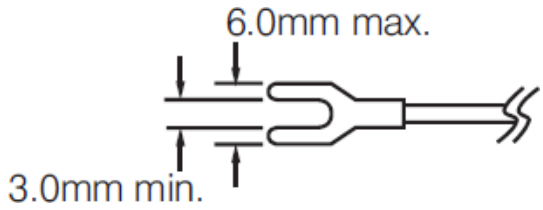
All units should be installed inside a suitably grounded metal enclosure to prevent live parts being accessible to human hands and metal tools.

All wiring must conform to appropriate standards of good practice and local codes and regulations. Wiring must be suitable for the voltage, current, and temperature rating of the system.

The tightening torque on the Screw terminals should not exceed 1 N-m (8.9 Lb-in or 10.2 Kg F-cm).

Except Thermocouple Wiring, all other wires used are to be standard copper conductors with the maximum Gauge not exceeding 18AWG.

Before power on the controller, the equipment ground must be connected with minimum of 1.6mm diameter conductor for protective grounding.

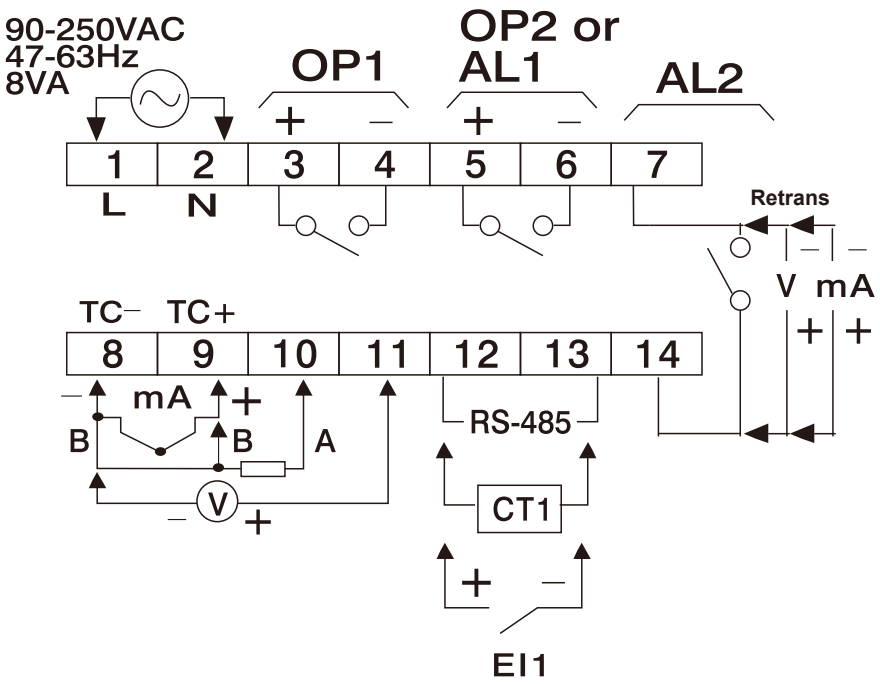


2-14.Lead Terminal for all models except SC22



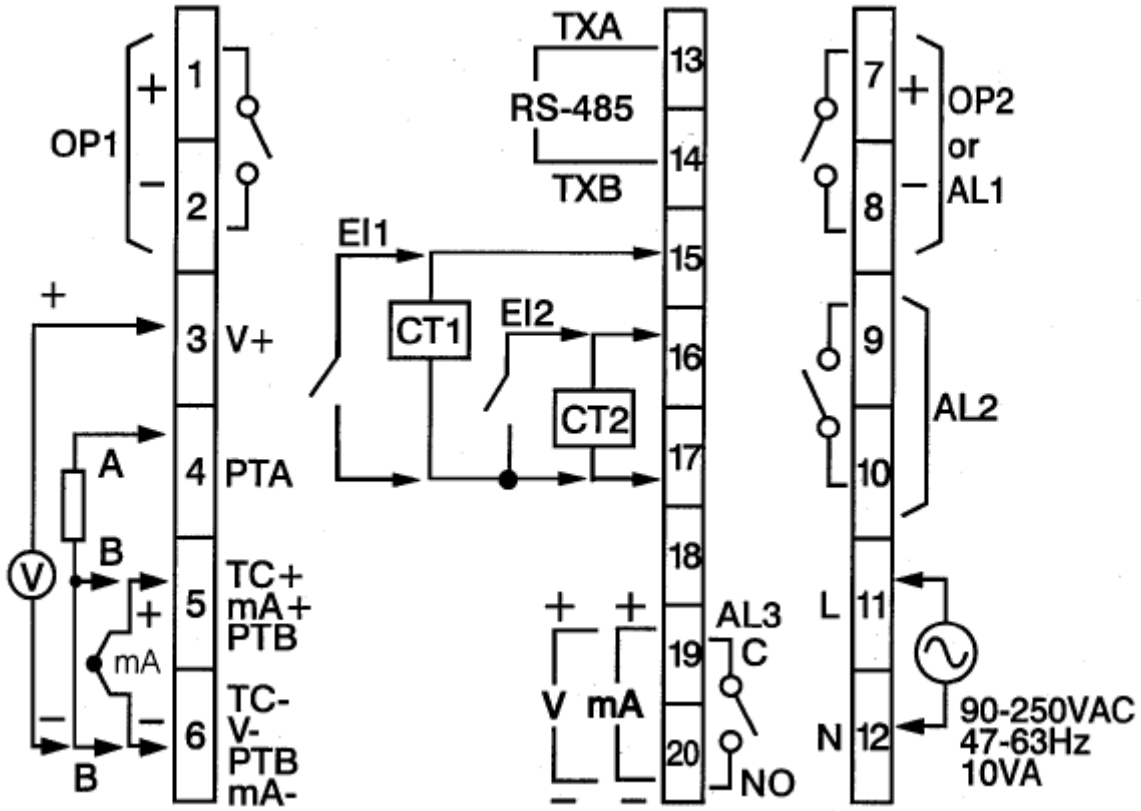
2-15.Lead Terminal for SC22

2.3.1 SC22 Terminal Connection



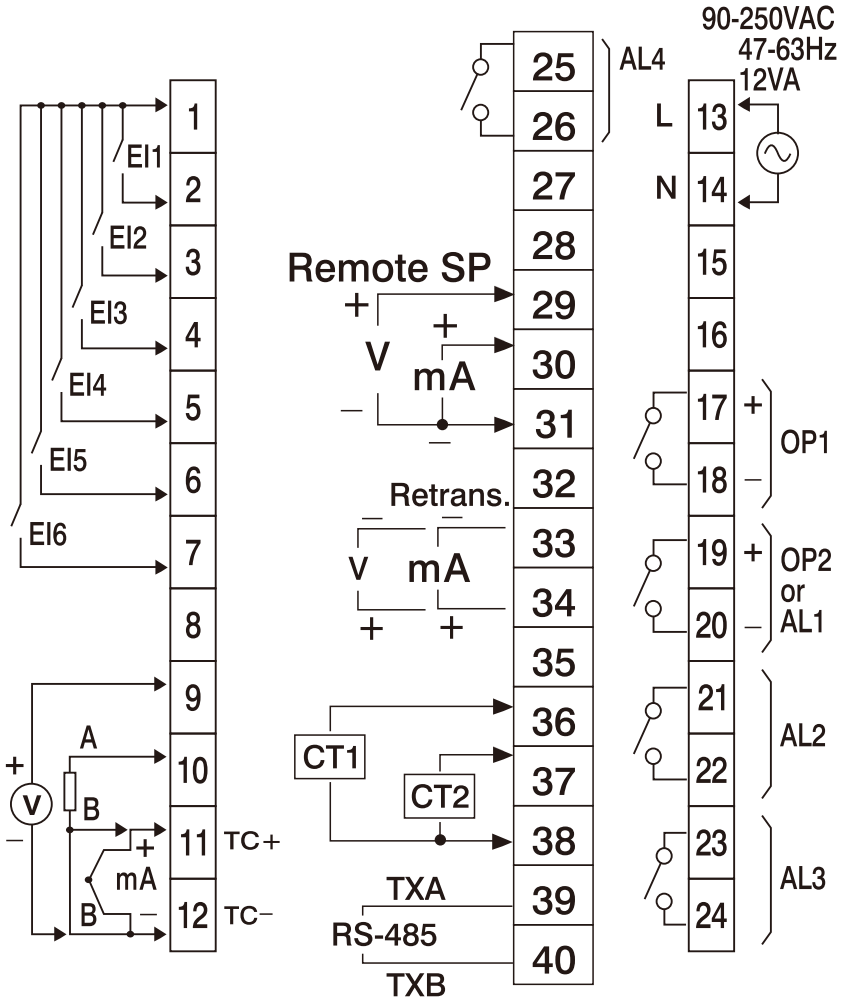
2-16. SC22 Rear Terminal Connection

2.3.2 SC62 Terminal Connection



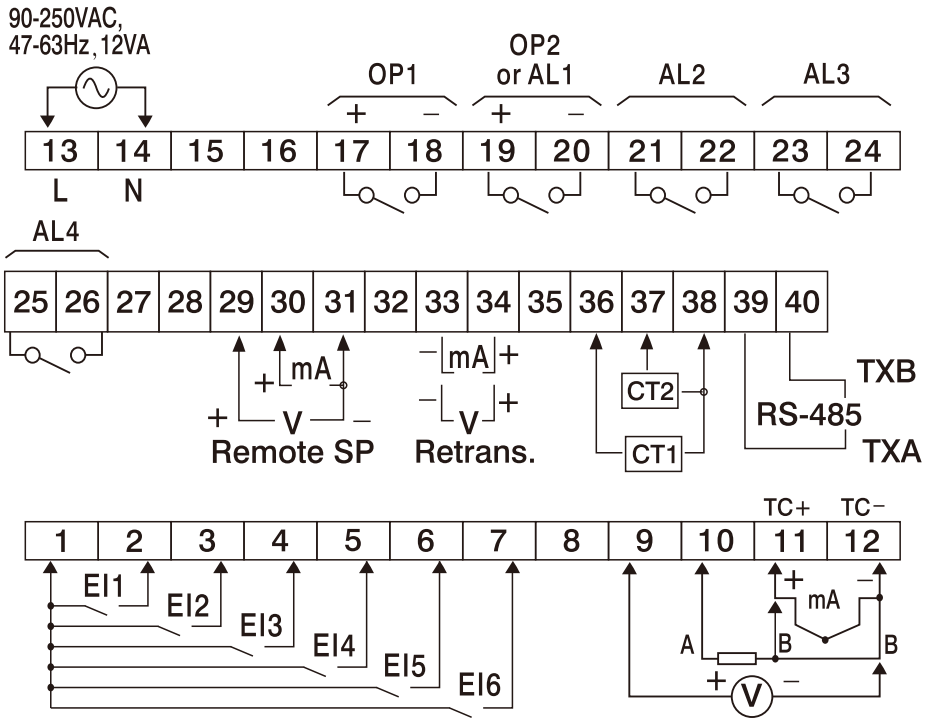
2-17. SC62 Rear Terminal Connection

2.3.3 SC82 & SC42 Terminal Connection



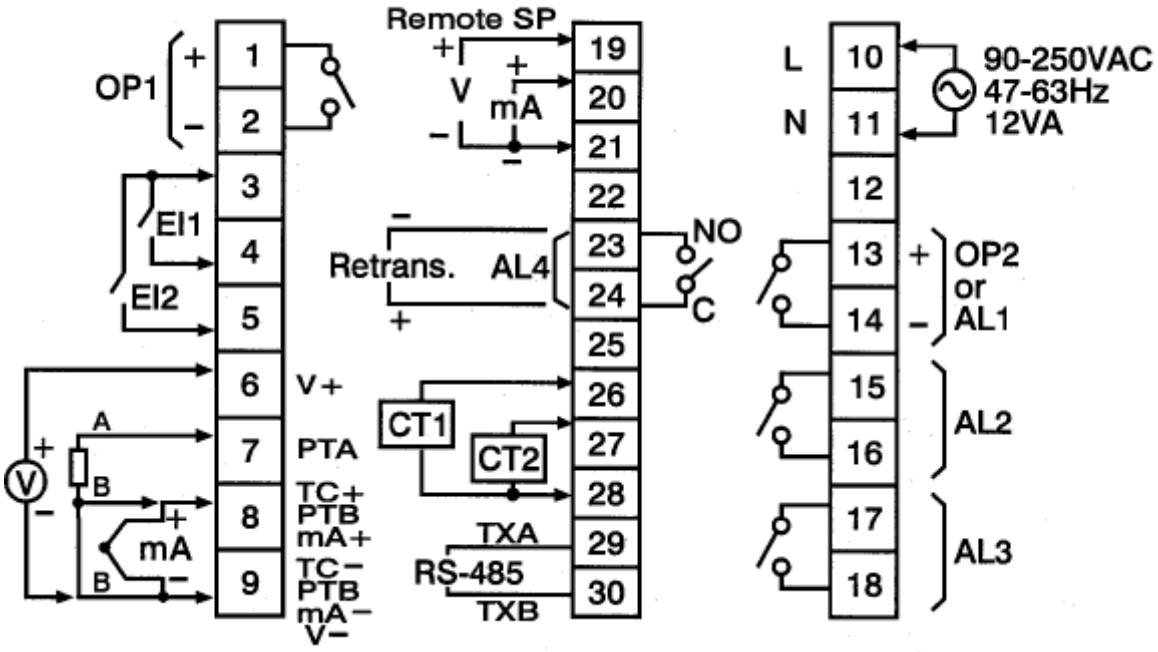
2-18. SC82 & SC42 Rear Terminal Connection

2.3.4 SC83 Terminal Connection



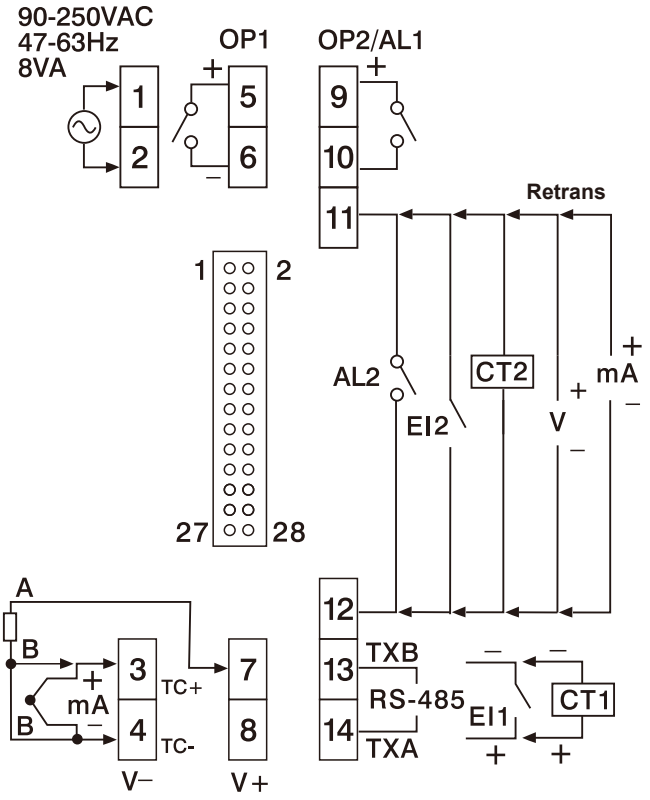
2-19. SC83 Rear Terminal Connection

2.3.5 SC72 Terminal Connection



2-20. SC72 Rear Terminal Connection

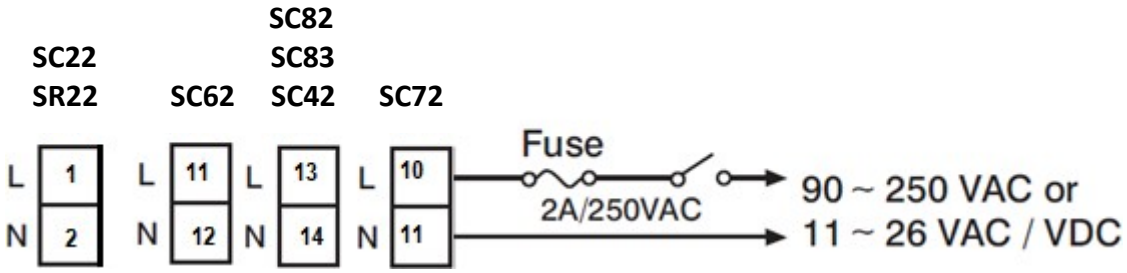
2.3.6 SR22 Terminal Connection



2-21. SR22 Terminal Connection

2.4 Power Wiring

The controller is designed to operate at either 11-26VAC/VDC or 90-250VAC depending on power input option ordered. Check that the installation voltage corresponds with the power rating indicated on the product label before connecting power to the controller. Near the controller, a fuse and a switch rated at 2A/250VAC should be equipped as shown below.



2-22.Power Wiring

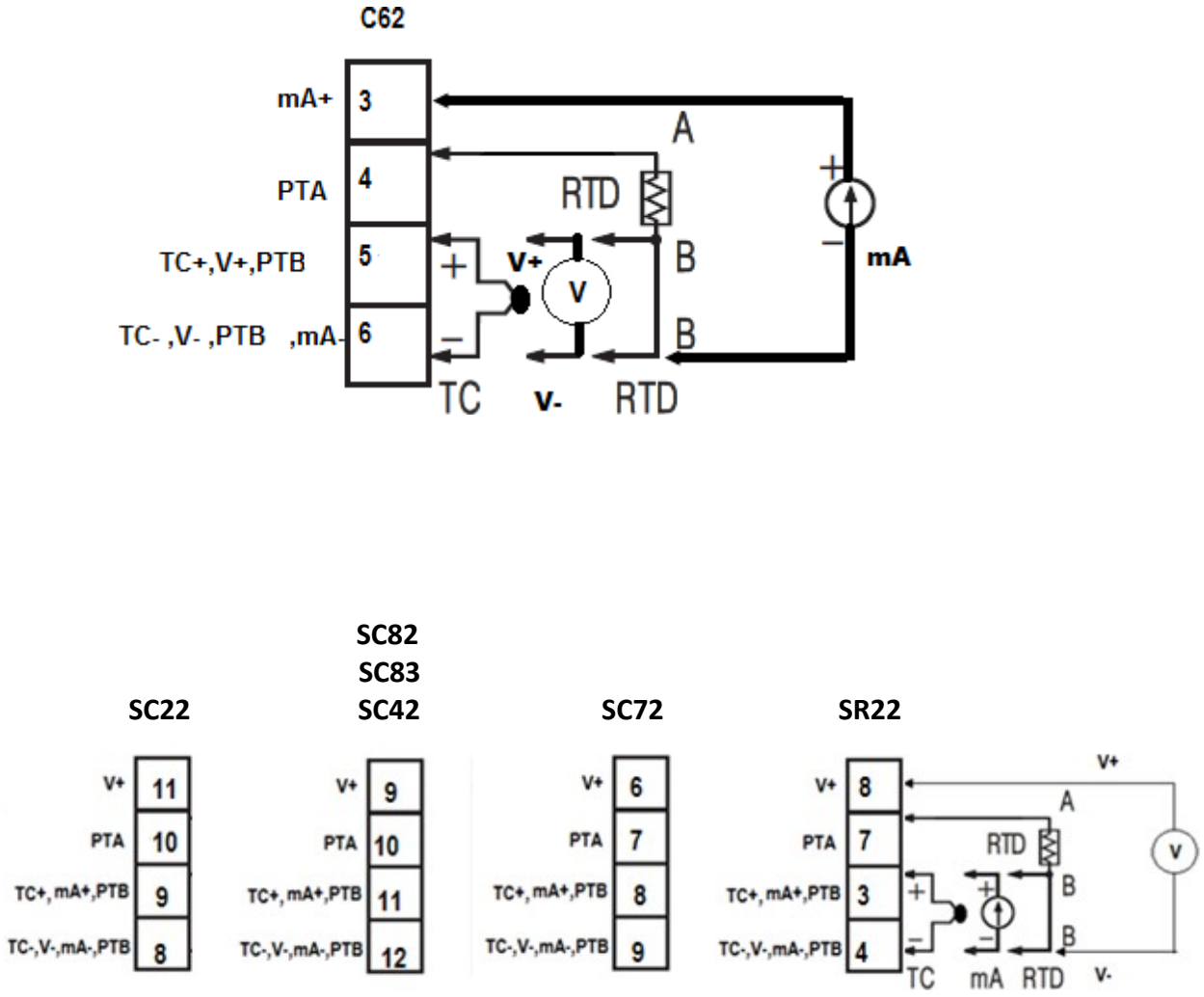
⚠ This equipment is designed for installation in an enclosure which provides adequate protection against electric shock. The enclosure must be connected to earth ground.

⚠ Local requirements regarding electrical installation should be rigidly observed. Consideration should be given to prevent from unauthorized persons from accessing the power terminals.

2.5 Sensor Installation

Proper sensor installation can eliminate many problems in a control system. The probe should be placed so that it can detect any temperature change with minimal thermal lag. In a process that requires fairly constant heat output, the probe should be placed close to the heater. In a process where the heat demand is variable, the probe should be closed to the work area. Some experiments with probe location are often required to find this optimum position.
In a liquid process, the addition of a stirrer or agitator can help to eliminate thermal lag. Since the thermocouple is basically a point measuring device, placing more than one thermocouple in parallel can provide an average temperature readout and produce better results in most air heated processes.
Proper sensor type is also a very important factor to obtain precise measurements. The sensor must have the correct temperature range to meet the process requirements. In special processes, the sensor might need to have different requirements such as being leak-proof, antivibration, antiseptic, etc.
Standard sensor limits of error are ±4°F (±2°C) or 0.75% of sensed temperature (half that for special) plus drift caused by improper protection or an over-temperature occurrence. This error is far greater than controller error and cannot be corrected on the sensor except by proper selection and replacement.

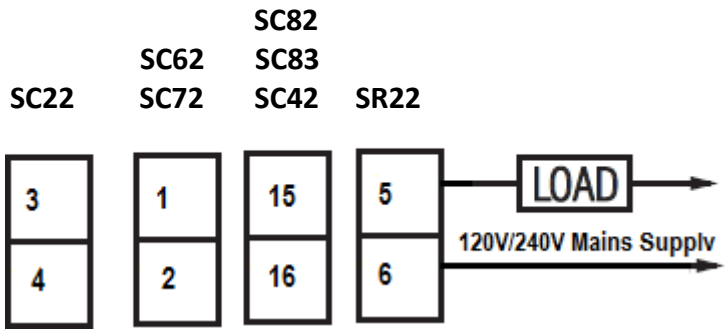
2.6 Sensor Input Wiring



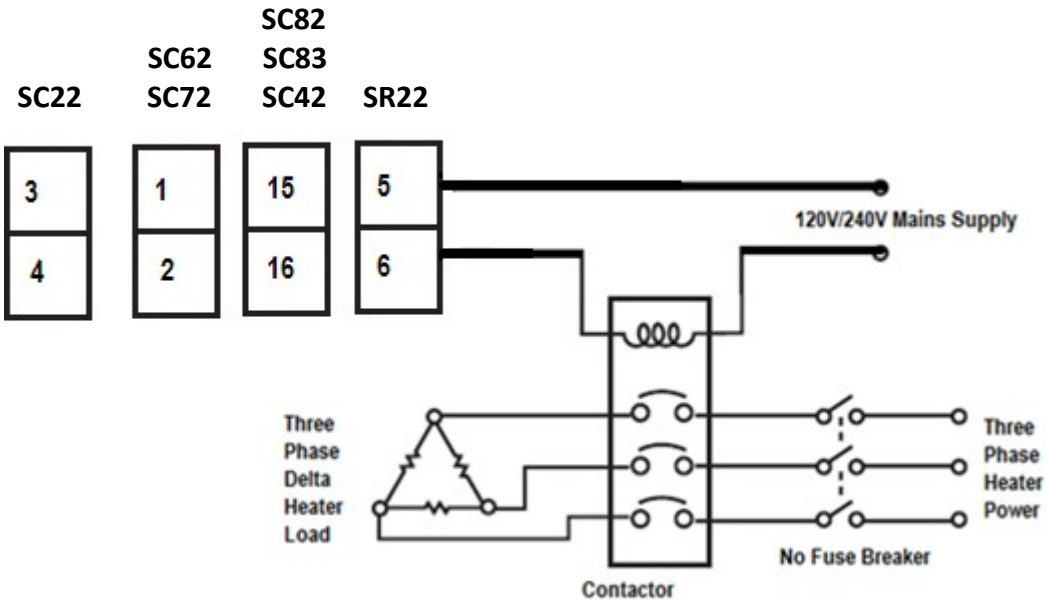
2-23.Sensor Input Wiring

2.7 Control Output Wiring

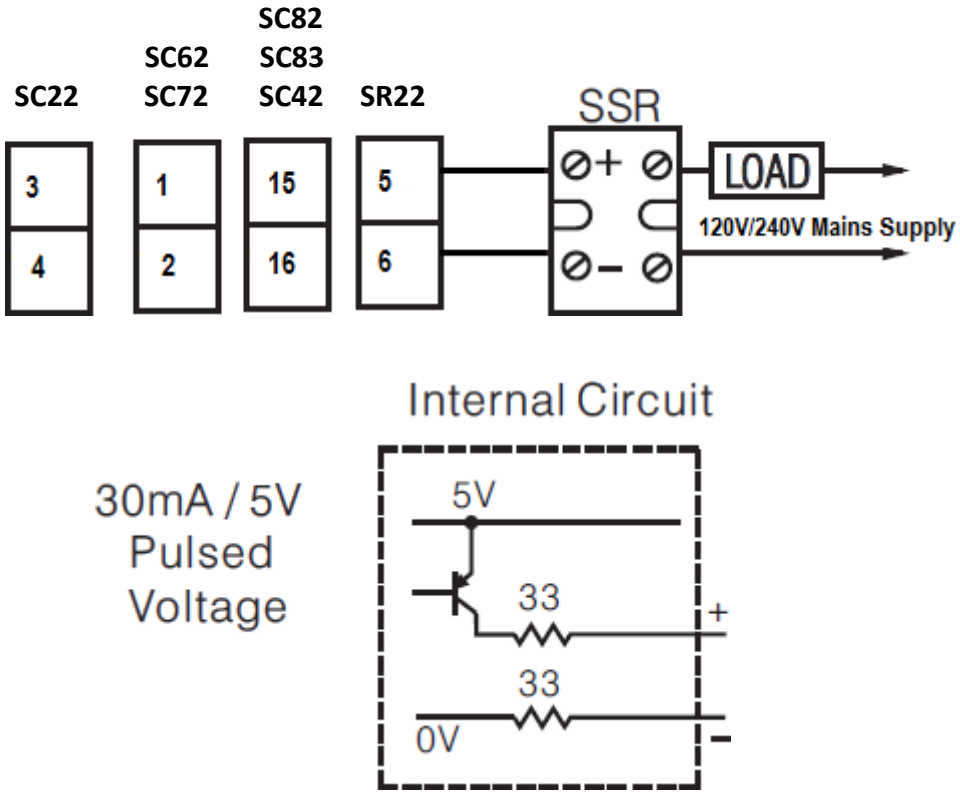
2.7.1 Output 1



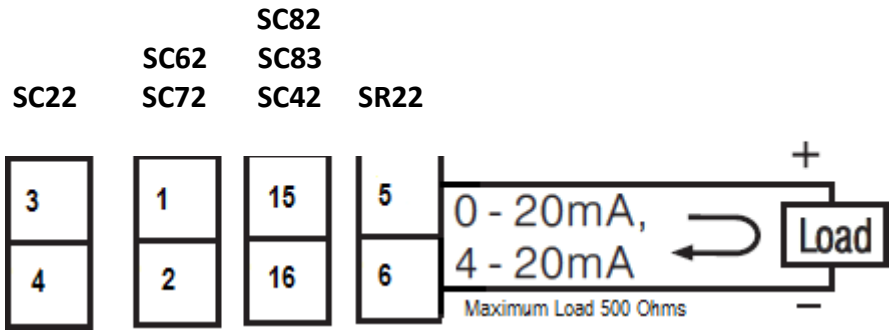
2-24. Output 1 Relay to Drive Load



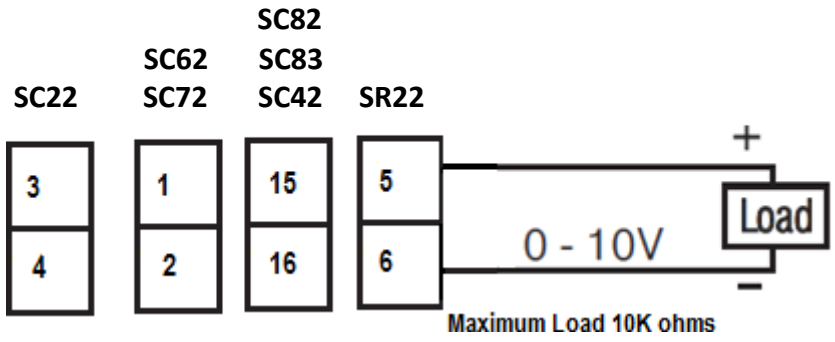
2-25. Output 1 Relay to Drive Contactor



2-26. Output1 Pulsed voltage to Drive SSR

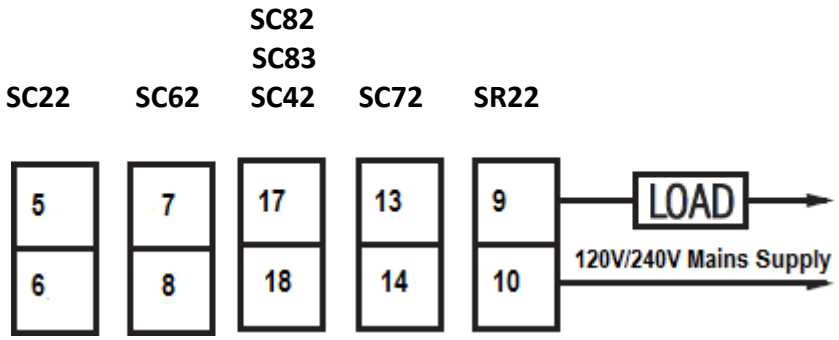


2-27. Output 1 Linear Current Control

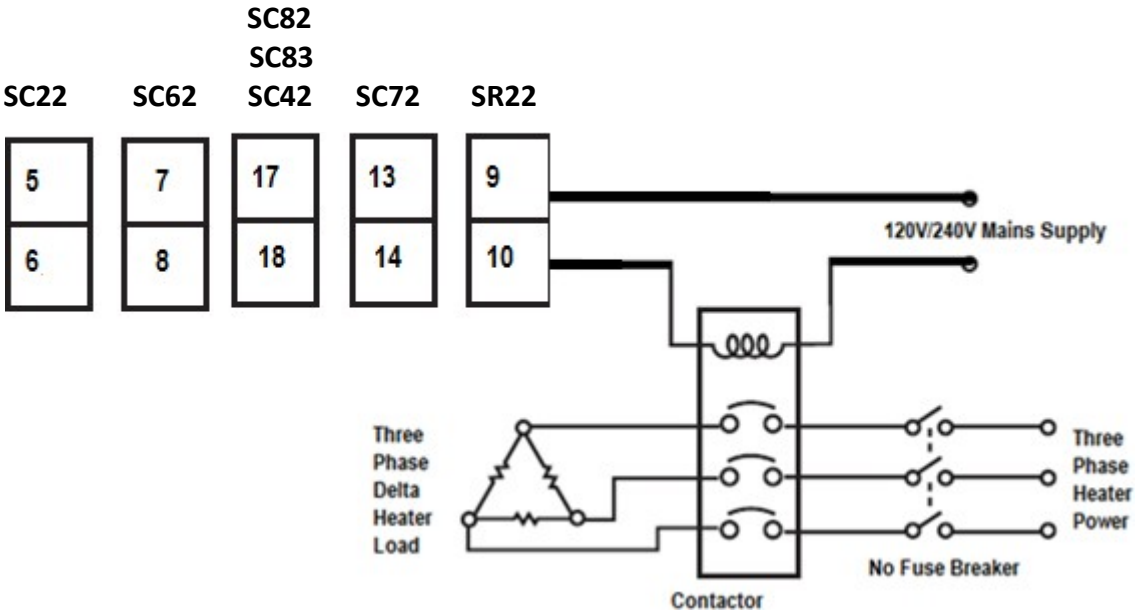


2-28. Output 1 Linear Voltage Control

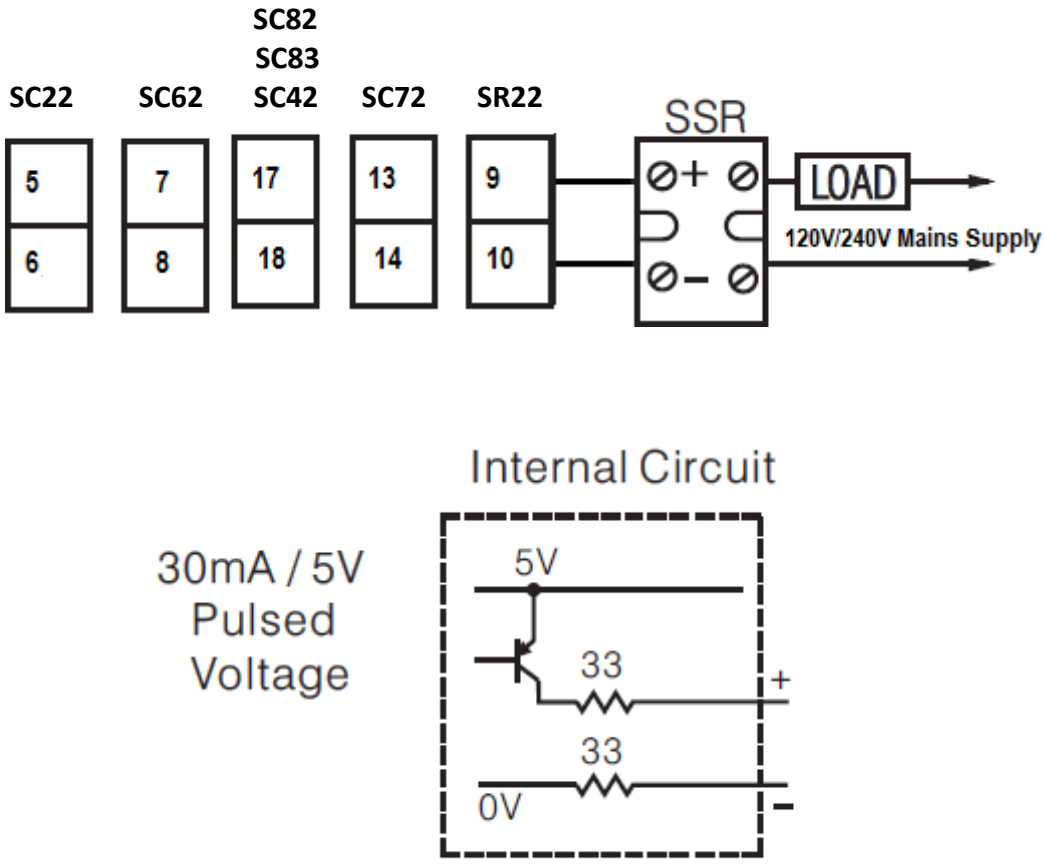
2.7.2 Output 2



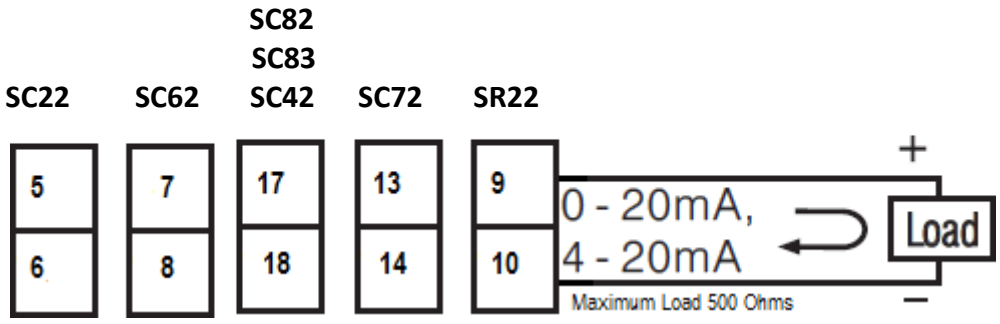
2-29. Output 2 Relay to Drive Load



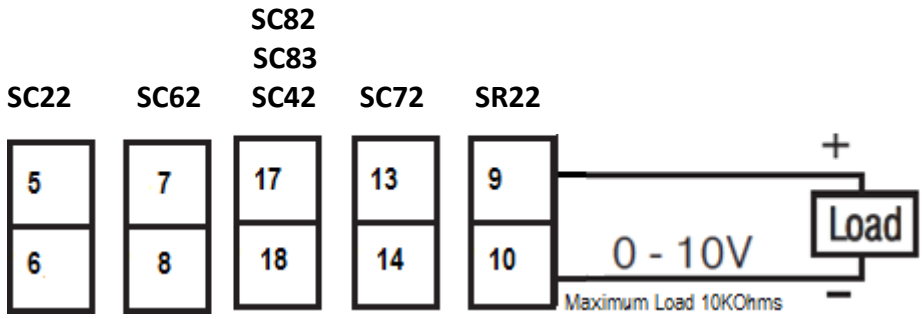
2-30. Output 2 Relay to Drive Contactor



2-31. Output 2 Pulsed Voltage to Drive SSR



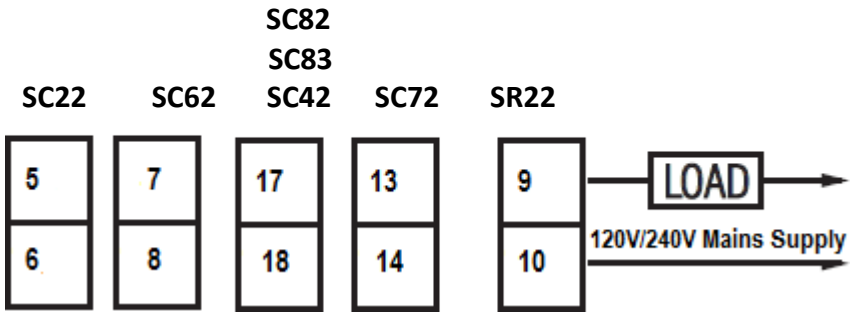
2-32. Output 2 Linear Current Control



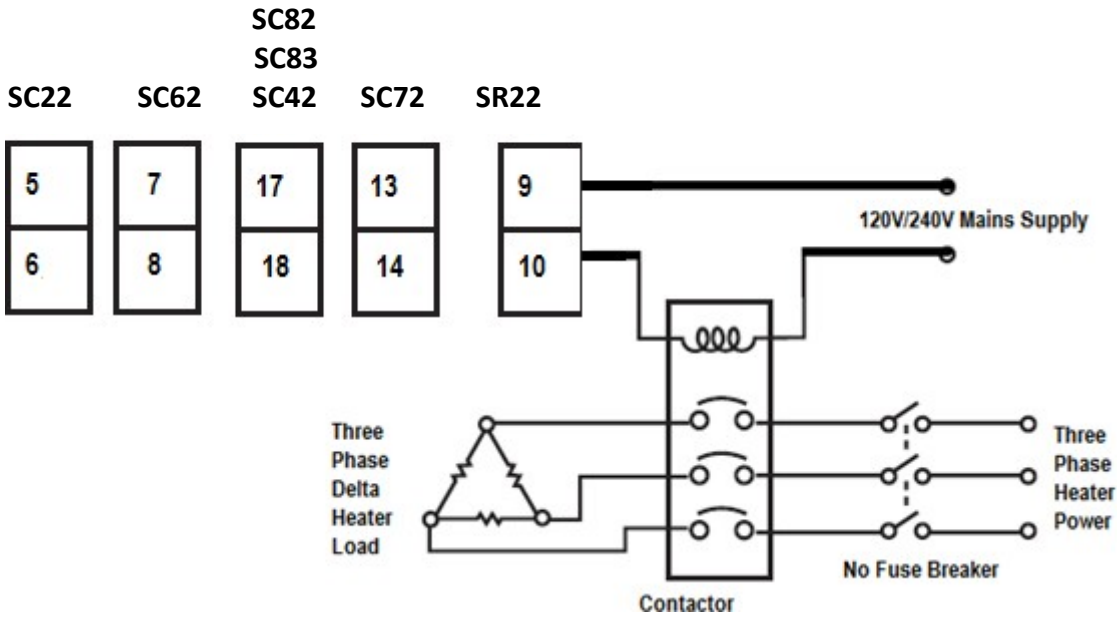
2-33. Output 2 Linear Voltage Control

2.8 Alarm Wiring

2.8.1 Alarm 1

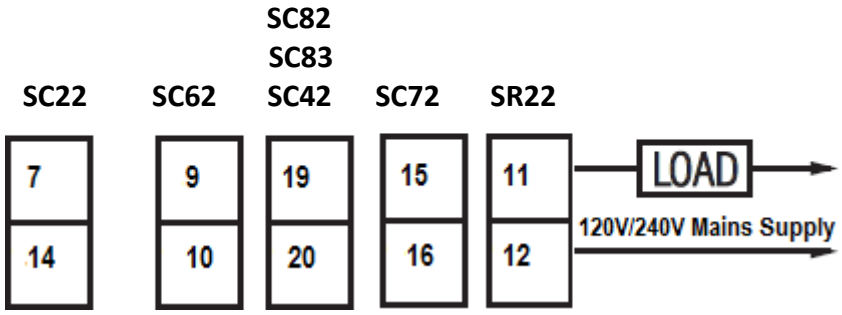


2-34. Alarm 1 Output to Drive Load

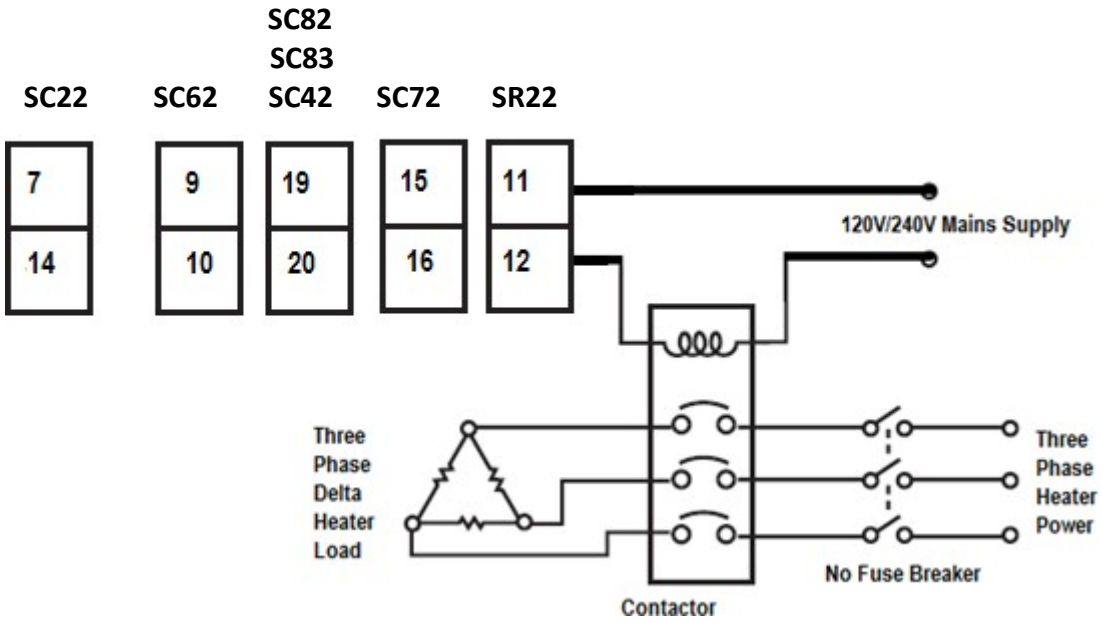


2-35. Alarm 1 Output to Drive Contactor

2.8.2 Alarm 2

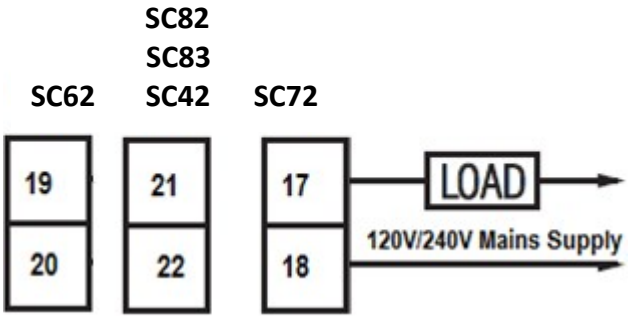


2-36. Alarm 2 Output to Drive Load

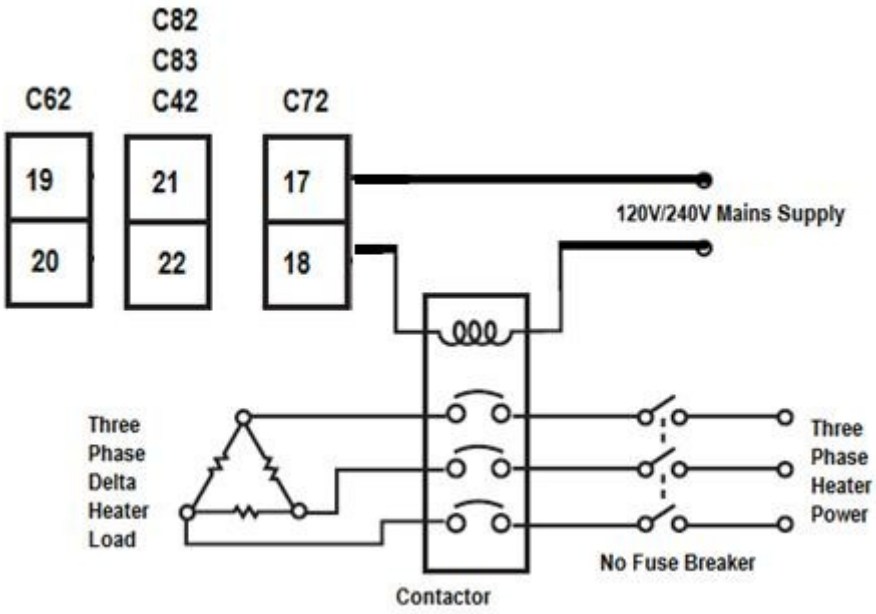


2-37. Alarm 2 Output to Drive Contactor

2.8.3 Alarm 3



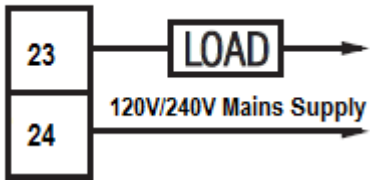
2-38. Alarm 3 Output to Drive Load



2-39. Alarm 3 Output to Drive Contactor

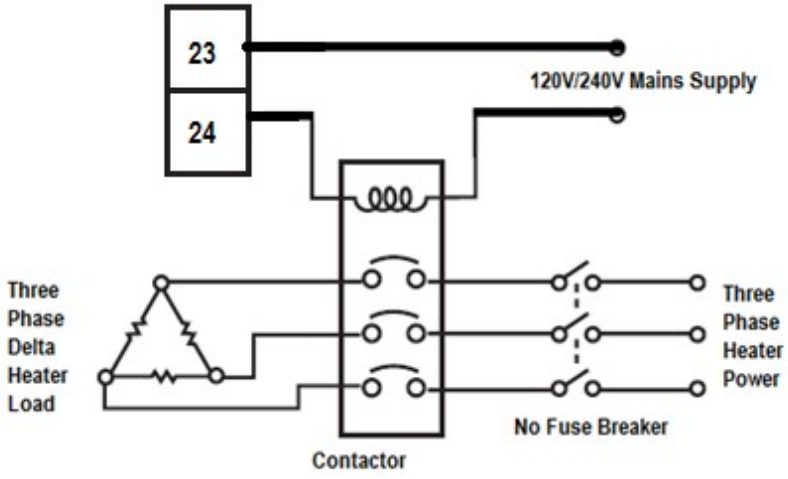
2.8.4 Alarm 4

SC72,SC82,SC83,SC42



2-40. Alarm 4 Output to Drive Load

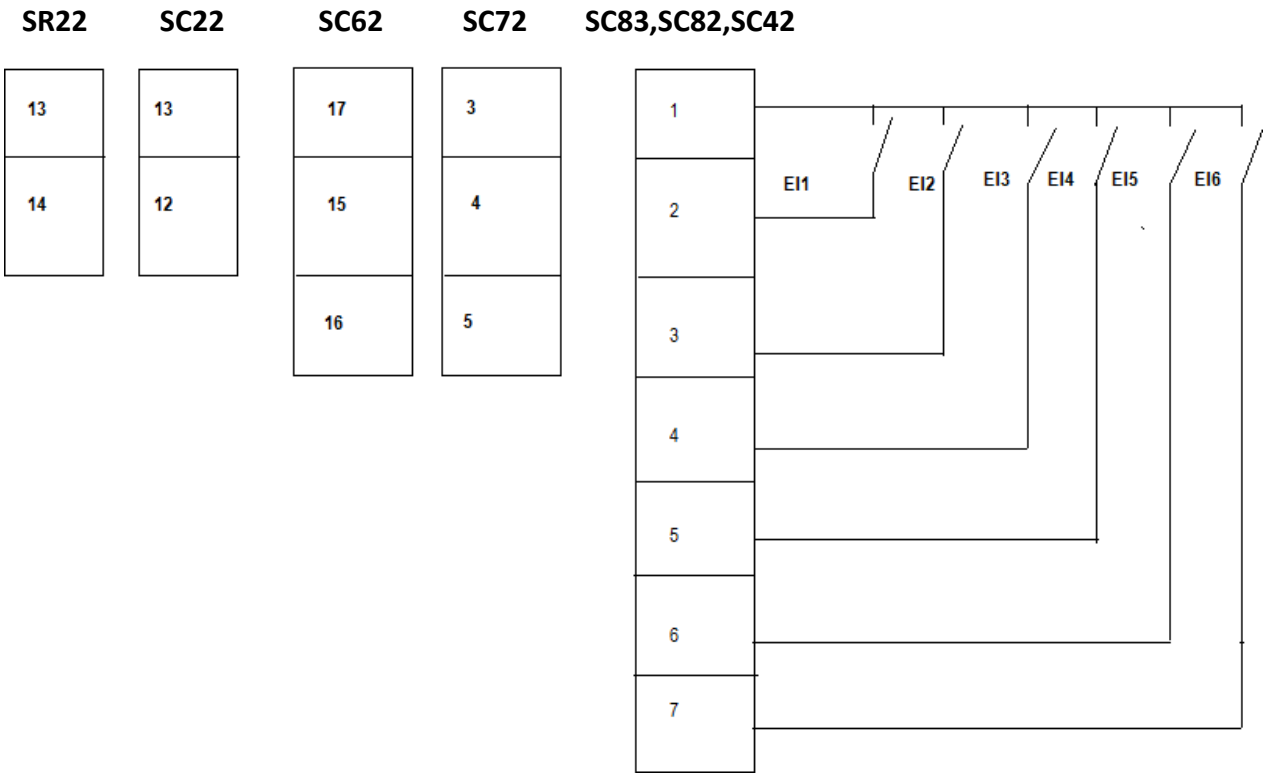
SC72,SC82,SC83,SC42



2-41. Alarm 4 Output to Drive Contactor in SC42

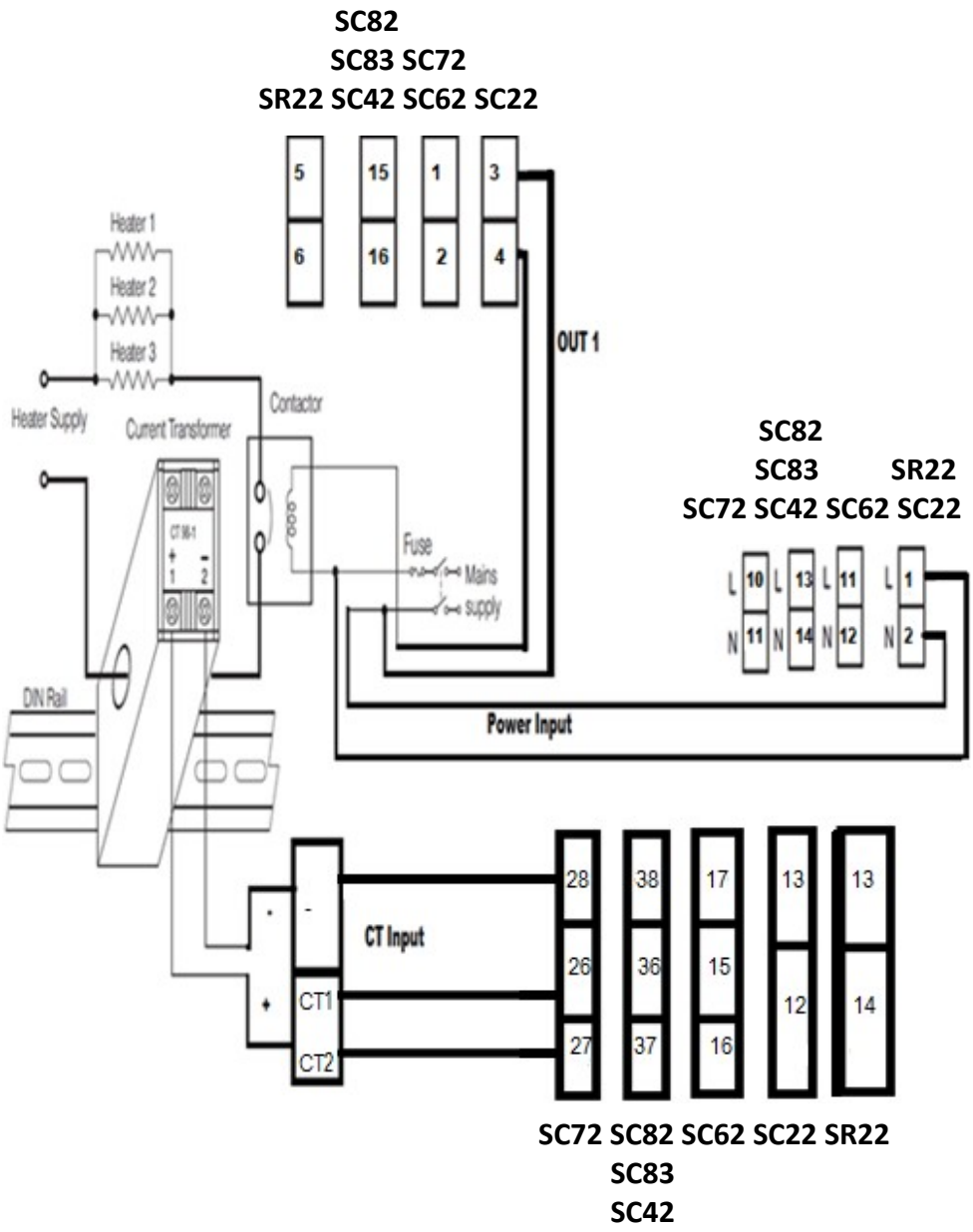
2.9 Event Input Wiring

The event input can accept a switch (dry contact) or an open collector signal. The event input function (EIFN) is activated as the switch is closed or an open collector (or a logic signal) is pulled down.

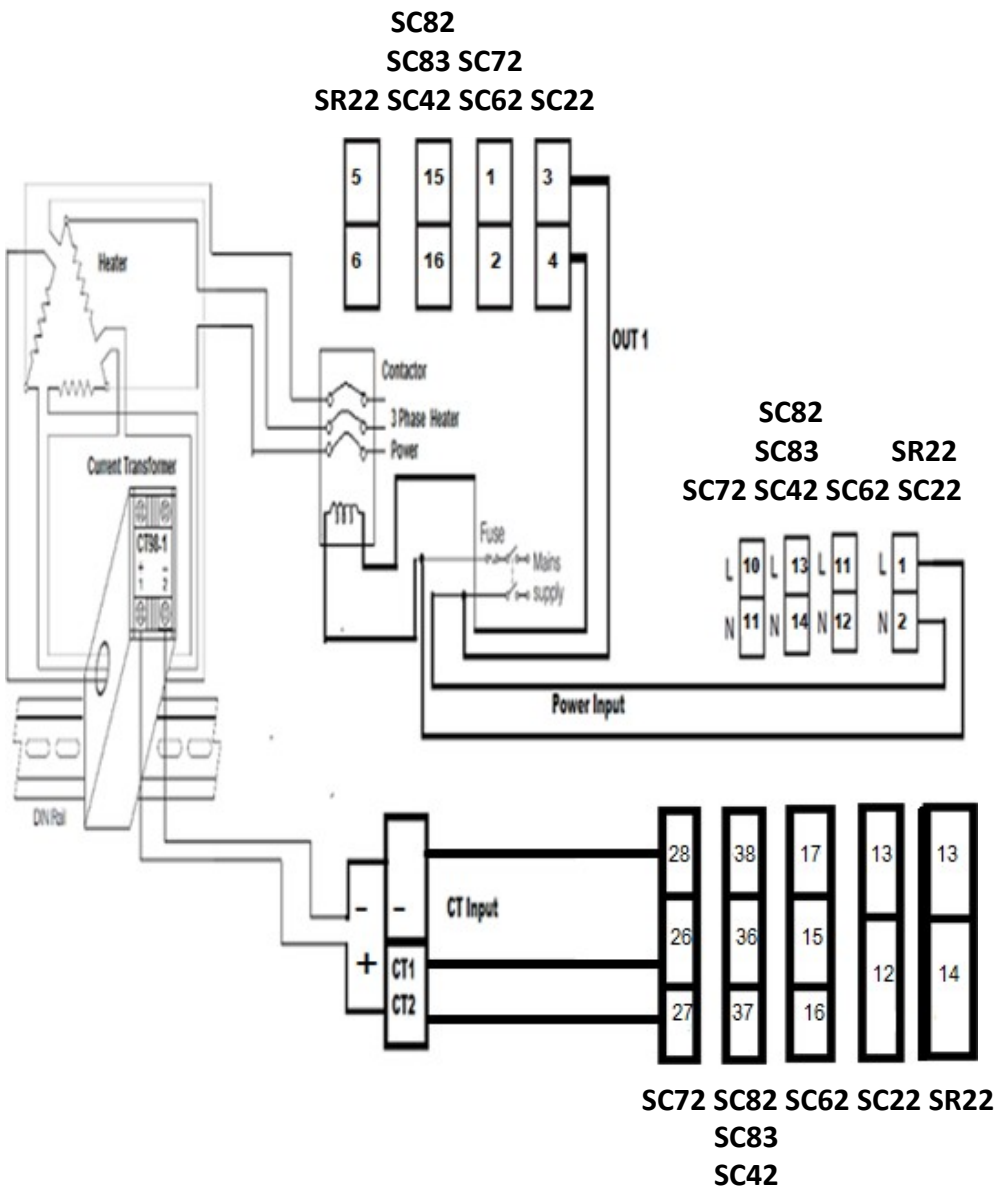


2-42. Event Input Wiring

2.10 CT Input Wiring

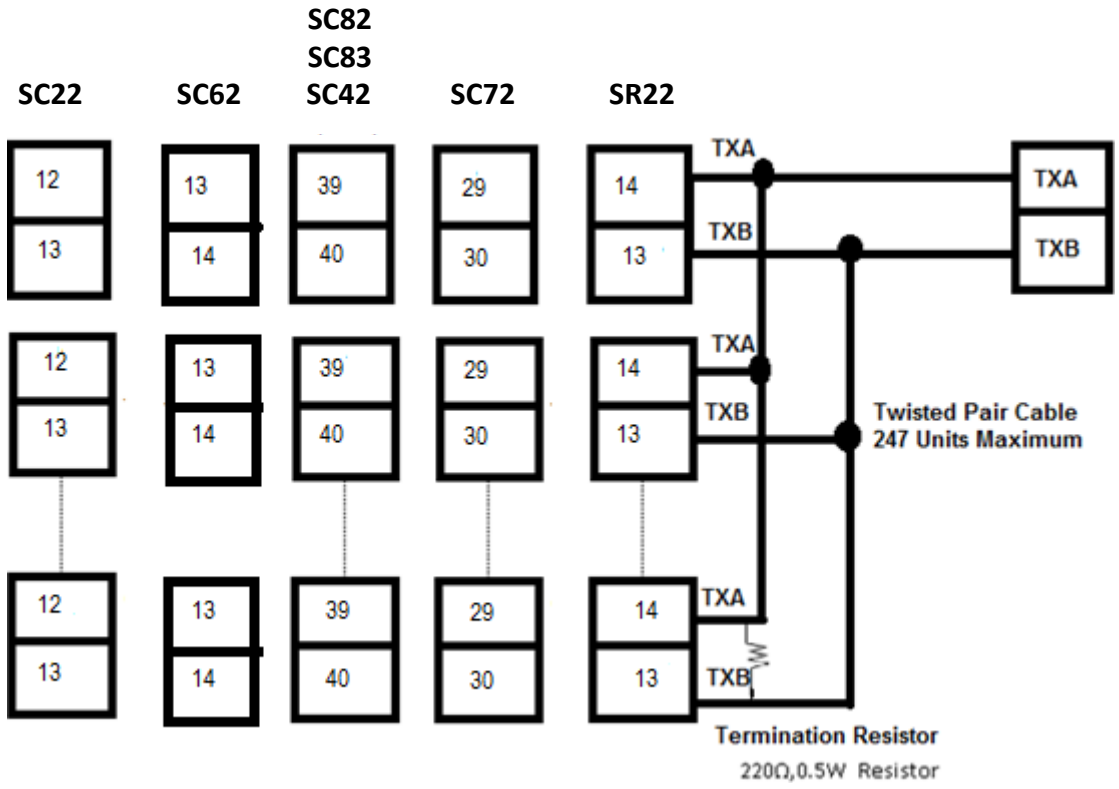


2-43. CT Input Wiring for Single Phase Heater



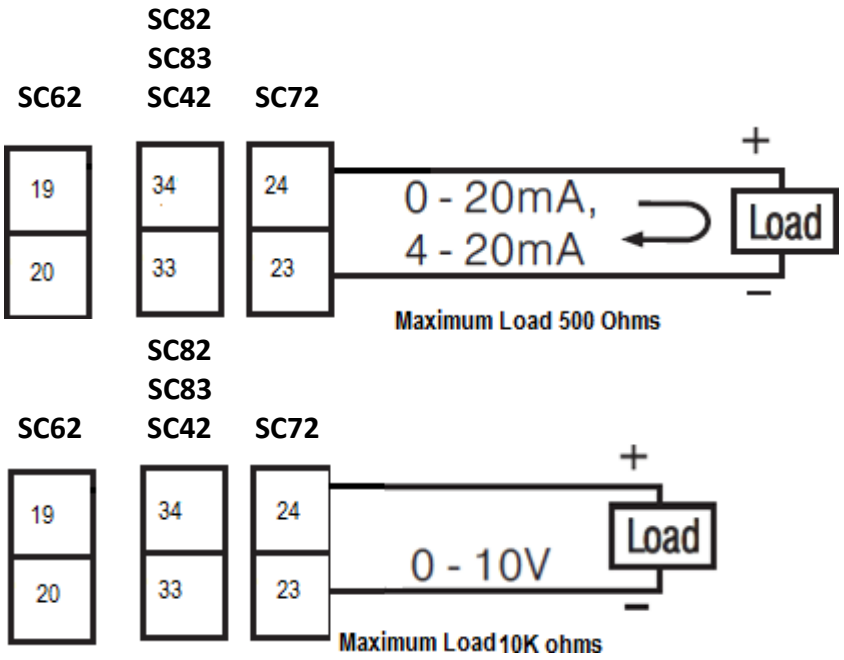
2-44.CT Input Wiring for 3Phase Heater

2.11 RS-485 Data Communication



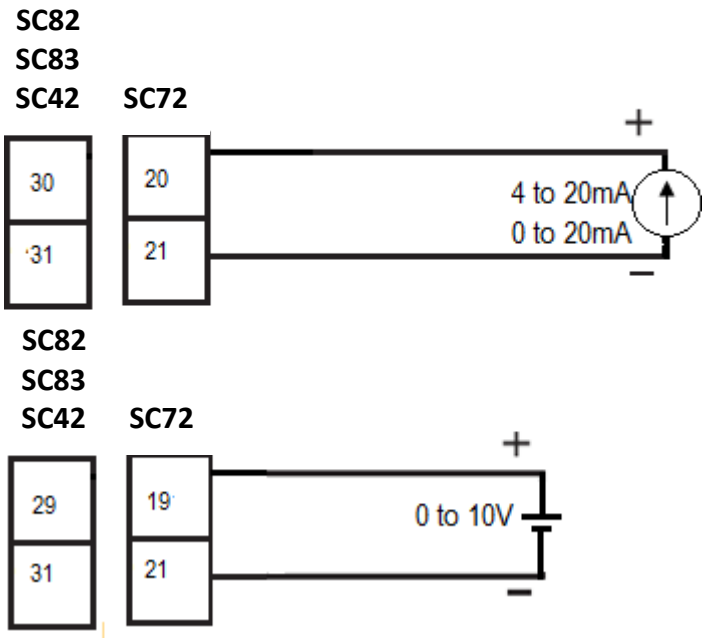
2-45.RS-485 Wiring

2.12 Retransmission Wiring



2-46. Retransmission Wiring

2.13 Remote Set Point Wiring



2-47.Remote Set Point

3 Programming

Press  for 5 seconds and release to enter the setup menu. Press and release  to select the desired parameter. The upper display indicates the parameter symbol, and the lower display indicates the value of the selected parameter.

3.1 User Security

There are two parameters PASS (password) and CODE (security code) which will control the data security function.

CODE Value	PASS Value	Access Rights
0	Any Value	All parameters are changeable
1000	=1000	All parameters are changeable
	≠1000	Only user menu parameters changeable
9999	=9999	All parameters are changeable
	≠9999	Only SP1 to SP7 are changeable
Others	=CODE	All parameters are changeable
	≠CODE	No parameters can be changed

3-1.User Access Rights

3.2 Signal Input

INPT: Select the sensor type or signal type for signal input

Range: (Thermocouple) J_TC, K_TC, T_TC, E_TC, B_TC, R_TC, S_TC, N_TC, L_TC
(RTD) PT.DN, PT.JS
(Linear) 4-20, 0-20, 0-60, 0-1V, 0-5V, 1-5V, 0-10

UNIT: Select the process unit

Range: °C, °F, PU (Process unit). If the unit is neither °C nor °F, then selects PU.

DP: Select the resolution of process value.

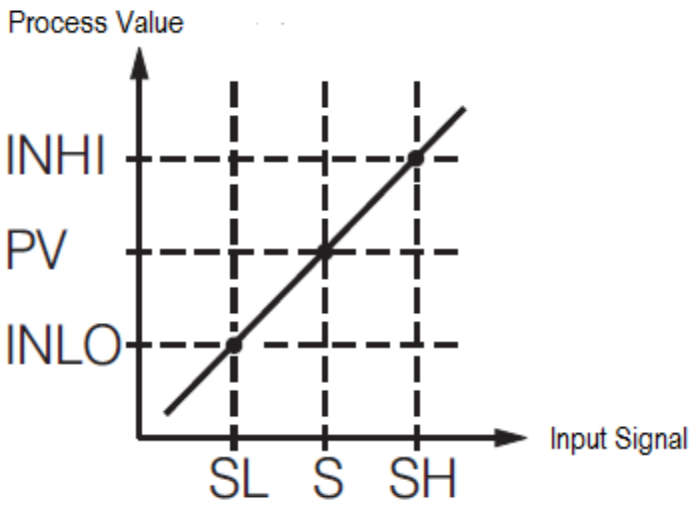
Range: For Thermocouple and RTD Signal NO.DP, 1-DP and For Linear Signal NO.DP, 1- DP, 2-DP, 3-DP

INLO: Select the low scale value for the linear type input.

INHI: Select the high scale value for the linear type input.

How to use INLO and INHI:

If 4-20mA is selected for INPT, let SL represent the low scale of the input signal (i.e. 4 mA), let SH represent the high scale of the input signal (i.e. 20 mA). S represents the current input signal value; the conversion curve of the process value is shown as follows:



3-1.Conversion Curve for Linear Type Process Signal

Formula: PV = INLO + (INHI-INLO)((S – SL)/(SH-SL))
Example: A 4 -20mA current loop pressure transducer with range of 0-15 kg/cm is connected to the input. The following parameters should be set as follows:
INPT = 4–20, INLO = 0.00, INHI = 15.00, DP = 2-DP
Of course, the user may select a different value for DP to alter the resolution.

3.3 Control Output

There are 4 kinds of control modes can be configured as shown below.

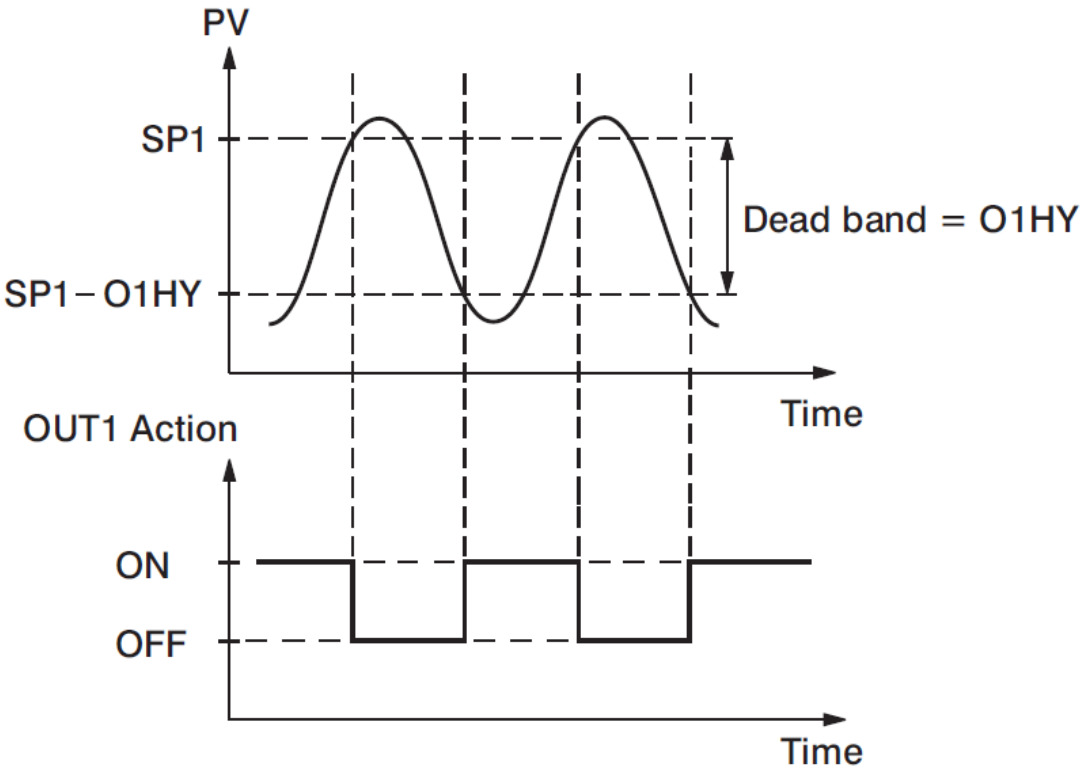
Control Mode	OUT 1	OUT 2	O1HY	O2HY	CPB	DB
Heat Only	REVR	X	Δ	X	X	X
Cool Only	DIRT	X	Δ	X	X	X
Heat PID Cool ON-OFF	REVR	DE.HI	X	O	X	X
Heat PID Cool PID	REVR	COOL	X	X	O	O

3-2.Control Mode

X: Not applicable
O: Adjust to meet process Requirements
Δ: Required if ON-OFF Control is configured

3.3.1 Heat Only ON-OFF Control

Select REVR for OUT1, Set PB to 0. O1HY is used to adjust the dead band for ON-OFF control. The output 1 hysteresis (O1HY) setting becomes available when PB = 0. The heat only ON-OFF control function is shown below.



3-2.Heat Only ON-OFF Control

ON-OFF control may cause excessive process oscillations even if the hysteresis is set to the smallest value. If ON-OFF control is set (i.e. PB = 0), TI, TD, CYC1, OFST, CYC2, CPB, DB will no longer be applicable and will be hidden. Auto-tuning mode and bumpless transfer will also be unavailable.

3.3.2 Heat only P or PD Control

Select REVR for OUT1, set TI = 0, OFST is used to adjust the control offset (manual reset).If PB ≠0 then O1HY will be hidden.

OFST Function: OFST is measured in % with a range of 0 - 100.0 %. When the process is stable, let's say the process value is lower than the set point by 5°C. Let's also say that 20 is used for the PB setting. In this example, 5°C is 25% of the proportional band (PB).

By increasing the OFST value by 25%, the control output will adjust itself, and the process value will eventually coincide with the set point.

When using Proportional (P) control (TI = 0), auto-tuning will be unavailable. Refer to "manual tuning " section for the adjustment of PB and TD. Manual reset (OFST) is usually not practical because the load may change from time to time, meaning the OFST setting would need to be constantly adjusted. PID control can avoid this problem.

3.3.3 Heat only PID Control

Select REVR for OUT1. PB and TI should not be zero. Perform auto-tuning for initial start up, or set PB, TI and TD using historical values. If the control result is not satisfactory, use manual or auto-tuning to improve the control performance. The unit contains a very clever PID and Fuzzy algorithm to achieve the set point with a very small overshoot and very quick response to the process if it is properly tuned.

3.3.4 Cool only Control

ON-OFF control, P (PD) control and PID control can be used for cooling control. Set OUT1 to DIRT (direct action). The other functions for cooling only are ON-OFF control, cool only P (PD) control and cool only PID control are same as for heating, except that the output variable (and action) is reversed.

NOTE: ON-OFF control may result in excessive overshoot and undershoot problems in the process. P (or PD) control will result in a deviation of the process value from the set point. It is recommended to use PID control for Heat-Cool control to produce a stable and zero offset process value.

3.3.5 Other Setup Required

O1TY, CYC1, O2TY, CYC2, O1FT, O2FT O1TY & O2TY are set in accordance with the type of outputs installed(OUT1 & OUT2) installed. CYC1 & CYC2 are set according to the output 1 type (O1TY) & output 2 type (O2TY). Generally, if SSRD or SSR is used for O1TY, CYC1 is set to a value of 0.5 - 2 seconds. If a Relay is used for O1TY, CYC1 is set to a value of 10 - 20 seconds .If a linear output is used, CYC1 is not applicable. The similar conditions are applied for CYC2 selection.

The user can use auto-tuning program for initial start-up, or they can directly set the appropriate values for PB, TI & TD using the historical records for repeat systems. If the control behavior is still inadequate, then manual tuning may be required to improve control.

3.3.6 CPB Programming

The cooling proportional band is measured by % of PB with a range of 50~300. Initially, set 100% for CPB and examine the cooling effect. If the cooling action should be enhanced, decrease the CPB value. If the cooling action is too strong, increase the CPB value. The value of CPB is directly proportional to the PB setting. Its value remains unchanged throughout the auto-tuning process.

Adjustment of CPB is related to the cooling media used. If air is used as a cooling media, set the CPB to 100(%). If oil is used as the cooling media, set the CPB to 125(%). If water is used as the cooling media, set the CPB to 250(%).

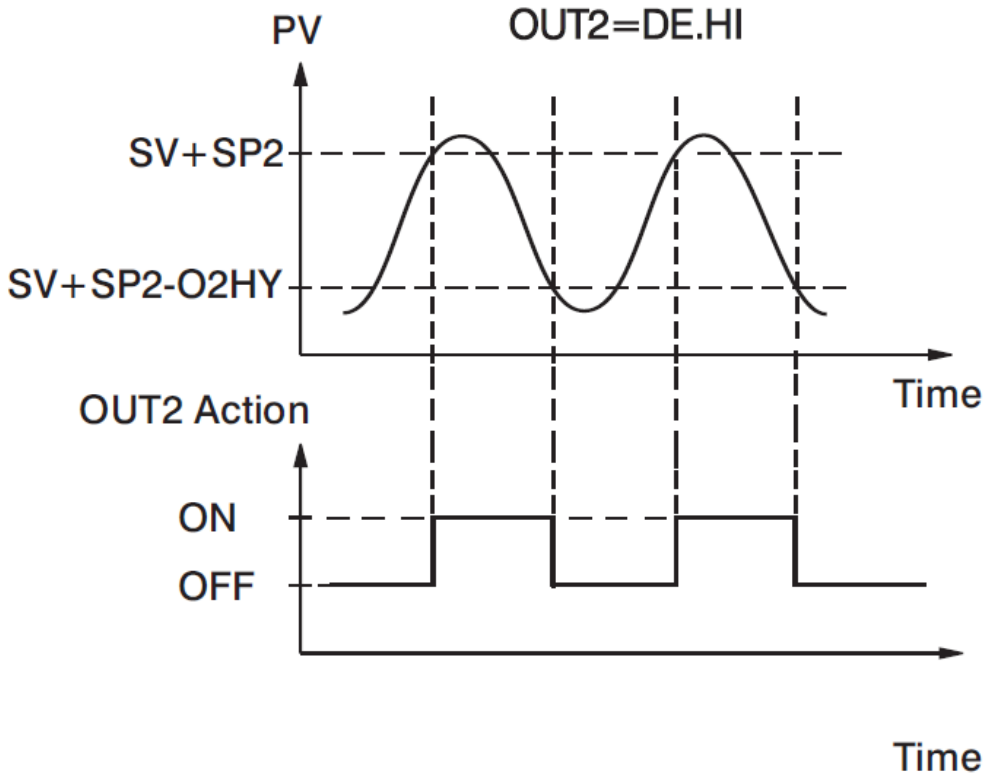
3.3.7 DB Programming

Adjustment of DB (Deadband) is dependent on system requirements. If greater dead band is used, then an unwanted cooling action can be avoided, but an excessive overshoot of the set point will occur. If a smaller dead band (DB) is used, then an excessive overshoot can be minimized, but an overlapping of the heating and cooling action will occur. The DB setting is adjustable in the range of -36.0% to 36.0 % of PB.

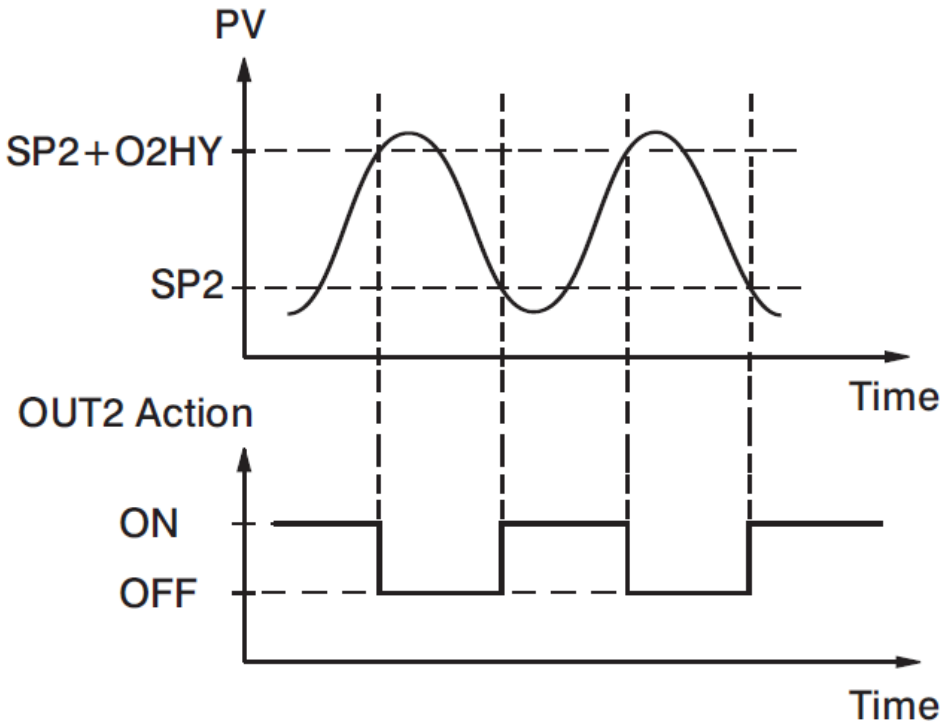
A negative DB value will have an overlap where both outputs are active. A positive DB value has a dead band area where neither output is active.

3.3.8 Output 2 ON-OFF Control (Alarm function)

Output 2 can also be configured as an alarm output. There are 8 kinds of alarm functions and a Dwell timer (tIMr) that can be selected for output 2. They are tIMr (Dwell Timer), dE.HI (deviation high alarm), dE.Lo (deviation low alarm), dB.Hi (Out of band alarm),dB.Lo(In band Alarm), PV.HI (process value high alarm) and PV.LO (process value low alarm), H.bK (Heater Break Alarm), H.St (Heater Short Alarm).



3-3.Output 2 Deviation High Alarm



3-4.Output 2 Process Low Alarm

3.4 Alarm

The controller has up to four alarm outputs depending on the controller model. There are 11 types of alarm functions and one dwell timer that can be selected. There are 4 kinds of alarm modes (A1MD, A2MD, A3MD, A4MD) available for each alarm function (A1FN, A2FN, A3FN, A4FN). In addition to the alarm output, output 2 can also be configured as an alarm. But output 2 has only provides 8 different alarm functions or dwell timer available.

3.4.1 Alarm Types

There are 11 different types of alarms as listed below that the user can assign to different alarm outputs.

1. **tIMr:** Dwell timer
2. **dE.HI:** Deviation high alarm
3. **dE.Lo:** Deviation low alarm
4. **dB.Hi:** Deviation band out of band alarm
5. **dB.Lo:** Deviation band in band alarm
6. **PV.HI:** Process value high alarm
7. **PV.Lo:** Process value low alarm
8. **H.bK**: Heater break alarm
9. **H.St:** Heater short alarm
10. **E1.C**.o:Event Input 1 Control Alarm Output
11. **E2.C**.o:Event Input 2 Control Alarm Output

The **Dwell timer** can be used separately or accompanied with a Ramp. Alarm outputs can be configured as dwell timers by selecting tIMr for A1FN. If A1FN is set to TIMR, Alarm 1 will act as a dwell timer. Similarly, Alarm 2, Alarm3 or Alarm4 will act as dwell timers if A2FN, A3FN, or A4FN is set to tIMr. When the dwell timer is configured, the parameter TIME is used for dwell time adjustment.

A deviation alarm alerts the user when the process value deviates too far from the set point. When the process value is higher than SV+A1DV, a **deviation high alarm (dE.HI)** occurs. The alarm is off when the process value is lower than SV+A1DV-A1HY. When the process value is lower thanSV-A1DV, a **deviation low alarm (dE.Lo)** occurs. The alarm is off when the process value is higher than SV+A1DV+A1HY. The trigger level of a deviation alarm is moves with the set point.

A deviation band alarm presets two trigger levels centered on the set point. The two trigger levels are SV+A1DV and SV–A1DV. When the process value is higher than (SV+A1DV) or lower than (SV – A1DV), a **deviation band high alarm (dB.HI)** occurs. When the process value is within the trigger levels, a **deviation band low alarm (dB.Lo)** occurs.

In the above descriptions, SV denotes the current set point value for control. This is different from SP1 when the ramp function is used.

A process alarm can set two absolute trigger levels. When the process value is higher than A1SP, a **process high alarm (PV.HI)** occurs. The alarm is off when the process value is lower than A1SP-A1HY. When the process value is lower than A1SP, a **process low alarm (PV.Lo)** occurs. The alarm is off when the process is higher than A1SP+A1HY. A process alarm is independent of the set point.

In the above description A1SP and A1HY denote Alarm1 Setpoint and Alarm1 Hysteresis. The respective Setpoint and Hysteresis parameters need to be set for other Alarm outputs.

Heater break detection is enabled by setting A1FN to HBEN. A **Heater break alarm (H.bK)** alerts the user when the current measured by CT1 in CT1R is lower than HB1T-HBHY, or CT2 in CT2R is lower than HB2T-HBHY. When the current measured by CT1 in CT1R is higher than HB1T-HBHY and CT2 in CT2R is lower than HB2T-HBHY, the heater break alarm will be off. The Heater break alarm will be off when both CT values are in normal range.

The Heater short detection is enabled by setting A1FN to HSEN. A **Heater short alarm (H.St)** alerts the user when the current measured by CT1 in CT1R is higher than HS1T+HSHY, or CT2 in CT2R is higher than HS2T+HSHY. When the current measured by CT1 in CT1R is lower than HS1T+HSHY and CT2 in CT2R is lower than HS2T+HSHY, the heater short alarm will be off. The Heater short alarm will be off when both CT values are in normal range.

The Heater break and Heater short alarms will work only with Relay and SSR outputs in output1. These alarm function will be enabled only when the output 1 is ON.

The Alarm outputs can be controlled by Event input1 and Event input 2 by selecting **Event Input 1 Control Alarm Output (E1.C.o.) and Event Input 2 Control Alarm Output (E2.C.o.)** for alarm function A2FN and A3FN .The output will be ON as long as the event input is ON. The output will goes OFF when the input is OFF.

3.4.2 Alarm Modes

There are four types of alarm modes available for each alarm function.

1. Normal alarm
2. Latching alarm
3. Holding alarm
4. Latching/ Holding alarm

3.4.2.1 Normal Alarm: ALMD = NORM

When a normal alarm is selected, the alarm output is de-energized in the non-alarm condition and energized in an alarm condition.

3.4.2.2 Latching Alarm: ALMD = LTCH

If a latching alarm is selected, once the alarm output is energized, it will remain unchanged even if the alarm condition is cleared. The latching alarm can be reset by pressing the RESET key once the alarm condition is removed.

3.4.2.3 Holding Alarm: ALMD = HOLD

A holding alarm prevents an alarm condition during power up. The alarm is enabled only after the process value reaches the set point value. Afterwards, the alarm performs the same function as normal alarm.

3.4.2.4 Latching / Holding Alarm: ALMD = LT.HO

A latching / holding alarm performs both holding and latching functions. The latching alarm is reset when the RESET key is pressed after the alarm condition is removed.

3.4.3 Alarm Delay

In certain applications during startup, nuisance alarms will be generated before the process value reaches the set point. To avoid these kinds of nuisance alarms, a time delay for alarms is available. To enable the time delay for alarms, set the delay time using the A1DL, A2DL, A3DL, and A4DL parameters.

3.4.4 Alarm Failure Transfer

Alarm Failure transfer is activated as the unit enters failure mode. The respective Alarm will go on if ON is set for A1FT, A2FT,A3FT or A4FT and will go off if OFF is set for A1FT,A2FT, A3FT, or A4FT. The unit will enter failure mode if a sensor break occurs or if the A-D converter fails.

3.5 User Menu Configuration

Conventional controllers are designed with parameters in a fixed order .
If the user needs a more friendly menu operation to suit their application, most conventional controllers do not offer a solution. The C series controllers have the flexibility for the user to select those parameters which are most significant, and put these parameters in an easy access USER menu.

There are eight user friendly parameters from the below list that can be set for user menu configuration using the SEL1-SEL8 parameters.

1. SP2
2. SP3
3. SP4
4. SP5
5. SP6
6. SP7
7. INPt
8. Pb
9. Td
10. TI
11. o1HY
12. CPb
13. dB
14. A1HY
15. A1SP
16. A2HY
17. A2SP
18. A3HY
19. A3SP
20. A4HY
21. A4SP

When using the up-down key to select parameters, all of the above parameters may not be available. The number of visible parameters is dependent on the setup configuration.

Example:
OUT2 is set to DE.LO, PB = 100.0, SEL1 is set to INPT, SEL2 is set to UNIT, SEL3 is set to PB , SEL4 is set to TI, SEL5~SEL8 is set to NONE. Now, the USER menu display appears as below.



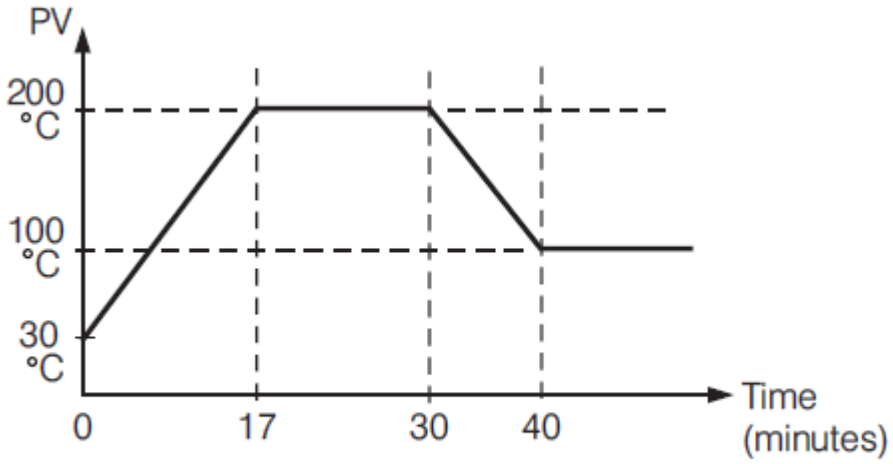
3-5.Configurable User Menu

3.6 Ramp

The ramping function is performed during power up as well as any time the set point is changed. Choose MINR or HRR for the RAMP setting, and the controller will perform the ramping function. The ramp rate is programmed by adjusting the RR setting. The ramping function is disabled as soon as the Failure mode, the Manual control mode, the Auto-tuning mode or the Calibration mode occur.

3.6.1 Example without Dwell Timer

Select MINR for RAMP, set °C for UNIT, set 1-DP for DP, Set RR= 10.0, SV is set to 200°C initially, and changed to 100°C after 30 minutes from power up. The starting temperature is 30°C. After power up the process is running like the curve shown below.

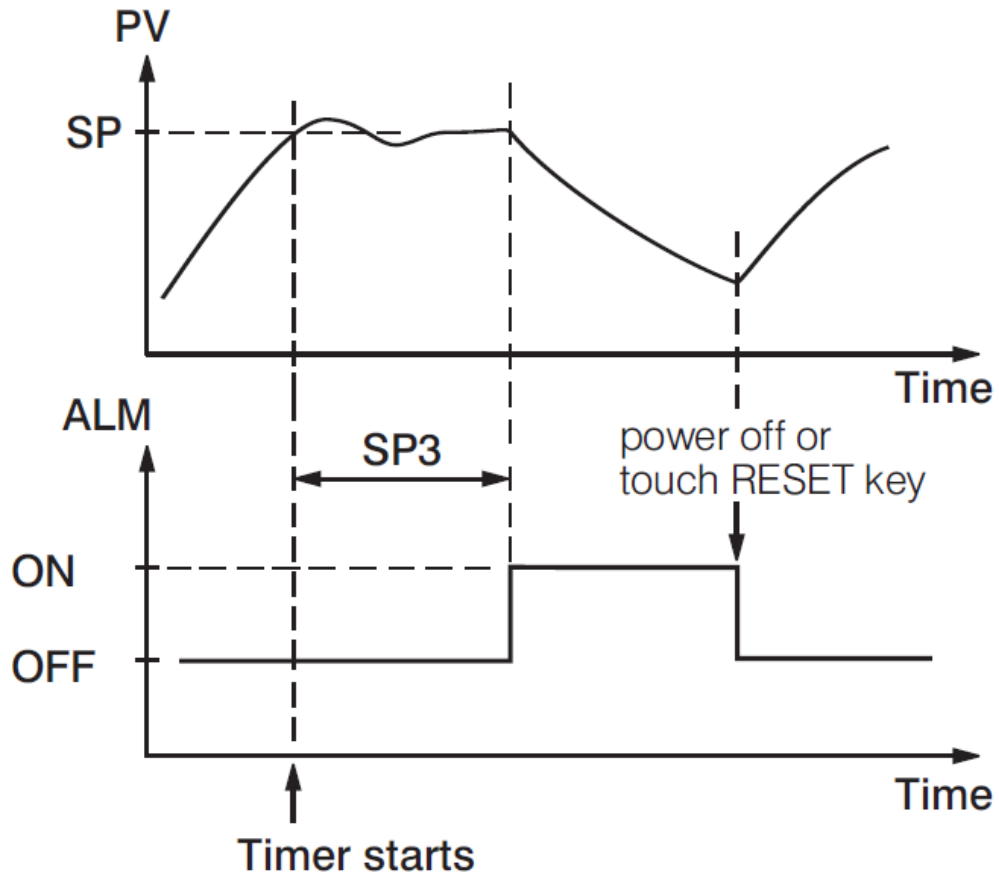


3-6.Ramp Function

Note: When the ramp function is used, the lower display will show the current ramping value. However it will revert to show the set point value as soon as the up or down key is touched for adjustment. The ramp rate is initiated at power on and/or when the setpoint is changed.. Setting the RR setting to zero means no ramping function at all.

3.7 Dwell Timer

The Dwell timer can be with or without a Ramp. Alarm outputs can be configured as dwell timers by selecting tIMr for A1FN. If A1FN is set to TIMR, Alarm 1 will act as a dwell timer. Similarly, Alarm 2, Alarm3 and Alarm4 will act as dwell timers if A2FN, A3FN, or A4FN is set to tIMr. When the dwell timer is configured, the parameter TIME is used for dwell time adjustment. The dwell time is measured in minutes ranging from 0.0 to 4553.6 minutes. The Timer starts to count as soon as the
Process Value (PV) reaches its set point (SV), and triggers an alarm output once the time has elapsed. The dwell timer operation is shown in the following diagram.



3-7.Dwell Timer

After the timer has finished, the dwell timer can be restarted by pressing the RESET key.

The timer stops counting during manual control mode, failure mode, calibration and auto-tuning.

If alarm1 is configured as a dwell timer, A1HY and A1MD are hidden. It is similar for other alarms as well.

3.8 User Calibration

Each unit is calibrated in the factory before shipment. The user can still modify the calibration in the field.

The basic calibration of the controller is highly stable and set for life. User calibration allows the user to offset the permanent factory calibration in order to:

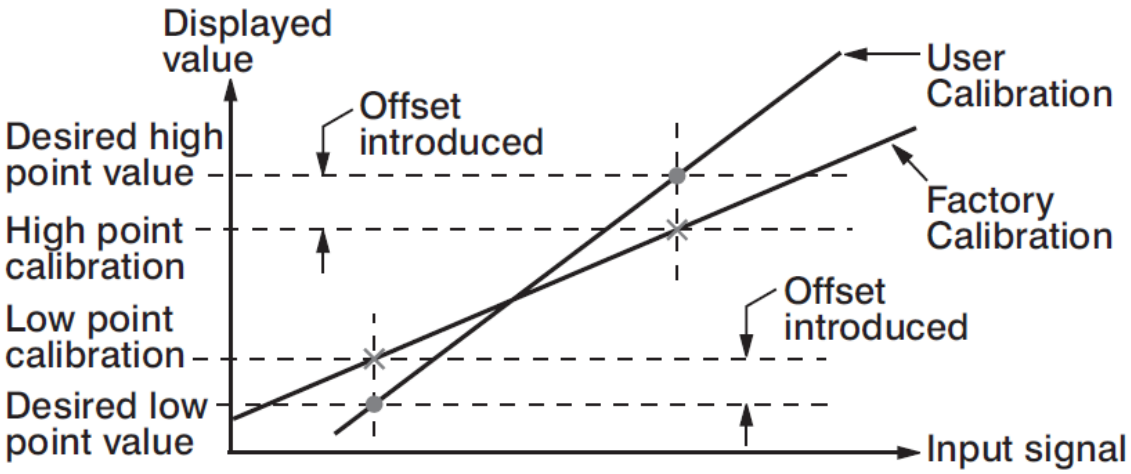
- ❖ Calibrate the controller to meet a user reference standard.
- ❖ Match the calibration of the controller to that of a particular transducer or sensor input.
- ❖ Calibrate the controller to suit the characteristics of a particular installation.
- ❖ Remove long term drift in the factory set calibration.

There are two parameters: Offset Low (OFSTL) and Offset High (OFSTH) for adjustment to correct an error in the process value.

There are two parameters for the sensor input. These two signal values are CALO and CAHI. The input signal low and high values are to be entered in the CALO and CAHI parameters respectively.

Refer to section 1.6 for key operation and section 1.7 for the operation flowchart. Press and hold the ⊡ key until the setup Menu page is obtained. Then, press and release the ⊡ key to navigate to the calibration low parameter OFSTL. Send your low signal to the sensor input of the controller, then press and release the ⊡ key. If the process value (the upper display) is different from the input signal, the user can use ⊡ and ⊡ keys to change the OFSTL value (the lower display) until the process value is equal to the value the user needs. Press and hold the ⊡ key for 5 seconds to complete the low point calibration. A similar procedure is applied for high scale calibration.

As shown below, the two points OFSTL and OFSTH construct a straight line. For the purpose of accuracy, it is best to calibrate with the two points as far apart as possible. After the user calibration is complete, the input type will be stored in the memory. If the input type is changed, a calibration error will occur and an error code CAEr is displayed.



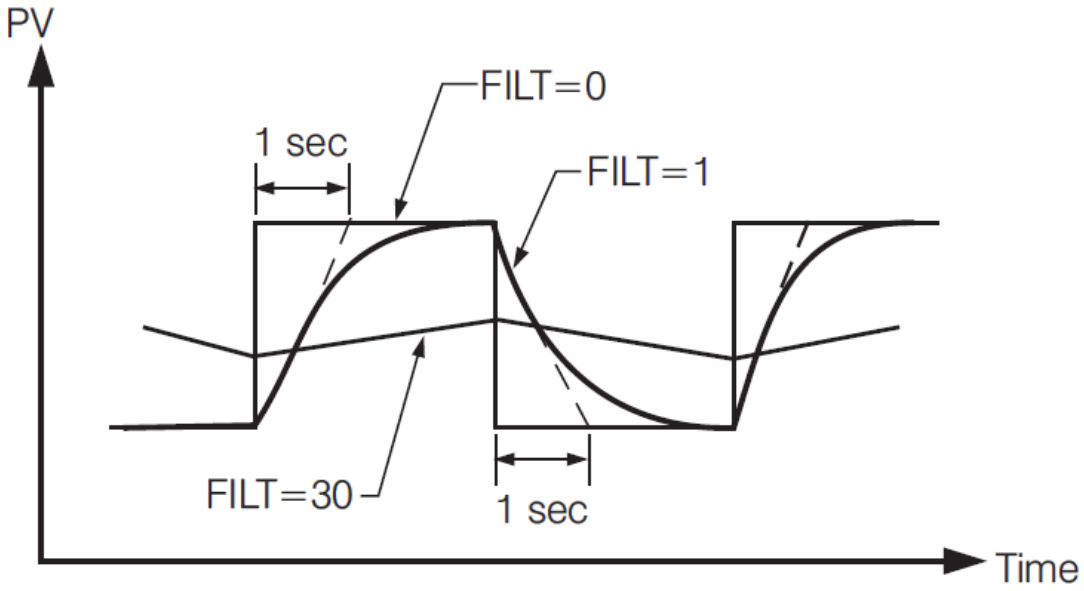
3-8.Two Point User Calibration

3.9 Digital Filter

In certain applications the process value is too unstable to be read. To improve this, a programmable low pass filter incorporated in the controller can be used. This is a first order filter with a time constant specified by the FILT parameter. A value of 0.5 seconds is used as a factory default. Adjust FILT to change the time constant from 0 to 60 seconds. 0 seconds represents no filter applied to the input signal. The filter is characterized by the following diagram.

Note

The Filter is available only for the process value (PV), and is performed for the displayed value only. The controller is designed to use an unfiltered signal for control even when a filter is applied. If a lagged (filtered) signal is used for control; it may produce an unstable process.



3-9.Filter Characteristics

3.10 Failure Transfer

The controller will enter failure mode if one of the following conditions occurs.

1. An SBER error occurs due to an input sensor break, an input current below 1mA for 4-20mA, or an input voltage below 0.25V for 1-5 V.
2. An ADER error occurs due to the A-D converter of the controller fails.

Output 1 and Output 2 will perform the failure transfer (O1.ft & O2.ft) function as the controller enters failure mode.

3.10.1 Output 1 Failure Transfer

If Output 1 Failure Transfer is activated, it will perform as follows:

1. If output 1 is configured as proportional control (PB≠0), and BPLS is selected for O1FT, then output 1 will perform a bumpless transfer. After that, the previous average value of MV1 will be used for controlling output 1.
2. If output 1 is configured as proportional control (PB≠0), and a value of 0 to 100.0 % is set for O1FT, then output 1 will perform failure transfer. After that the value of O1FT will be used for controlling output 1.
3. If output 1 is configured as ON-OFF control (PB=0), then output 1 will transfer to an off state if OFF is set for O1FT, and transfer to on state if ON is set for O1FT.

3.10.2 Output 2 Failure Transfer

If Output 2 Failure Transfer is activated, it will perform as follows:

1. If OUT2 is configured as COOL, and BPLS is selected for O2FT, then output 2 will perform a bumpless transfer. After that, the previous average value of MV2 will be used for controlling output 2.
2. If OUT2 is configured as COOL, and a value of 0 to 100.0 % is set for O2FT, then output 2 will perform a failure transfer. After that the value of O2FT will be used for controlling output 2.
3. If OUT2 is configured as an alarm function, and OFF is set for O2FT, then output 2 will transfer to an off state, otherwise, output 2 will transfer to an on state if ON is set for O2FT.

3.10.3 Alarm Failure Transfer

An alarm failure transfer is activated as the controller enters failure mode. After that, the alarm output will transfer to the ON or OFF state which is determined by the set value of A1FT, A2FT, A3FT, and A4FT.

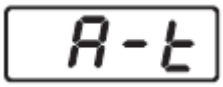
3.11 Auto-Tuning

The auto-tuning process will be performed at the set point (SP1). The process will oscillate around the set point during the tuning process. Set a set point to a lower value if overshooting beyond the normal process value will cause damage. It is usually best to perform auto-tuning at the setpoint the machine is expected to be operated at, with the process running normally (i.e. material in the oven, ect.)

Auto-Tuning is generally applied in the following cases:

- ❖ Initial setup for a new process
- ❖ The set point is changed substantially from the previous setpoint when auto-tuning was performed.
- ❖ The control result is unsatisfactory

3.11.1 Auto-Tuning Operation Steps

1. The system has been installed normally.
2. Do not use a zero value for PB or TI; otherwise, the auto-tuning program will be disabled. The LOCK parameter should be set to NONE.
3. Set the set point to a normal operating value or a lower value if overshooting beyond the normal process value will cause damage.
4. Press and hold the  key until  appears on the upper display, then let go.
5. Press and hold the  key for at least 5 seconds. The TUNE indicator will begin to flash, and the auto-tuning process has begun.

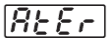
NOTE:

If the ramping function is used, it will be disabled once auto-tuning is started. The auto-tuning mode is disabled if either a failure mode or manual control mode occurs.

Procedures:

Auto-tuning can be applied either as the process is warming up (Cold Start) or as the process has been in steady state (Warm Start). After the auto-tuning process is completed, the TUNE indicator will stop flashing and the unit will revert to PID control by using its new PID values. The PID values obtained are stored in nonvolatile memory.

3.11.2 Auto Tuning Error

If auto-tuning fails, an ATER  message will appear on the upper display in any of the following cases.

- ❖ If PB exceeds 9000 (9000 PU, 900.0°F or 500.0°C)
- ❖ If TI exceeds 1000 seconds
- ❖ If the set point is changed during the auto-tuning process

3.11.3 Solution for Auto Tuning Error

1. Try auto-tuning once again.
2. Do not change the set point value during the auto-tuning process.
3. Do not set zero value for PB and TI.
4. Use manual tuning
5. Touch RESET [R] key to reset the [AtEr] message.

3.12 Manual Tuning

In certain applications (very few), using auto-tuning to tune a process may be inadequate for the control requirement. In this case, the user can try manual tuning.

If the control performance by using auto- tuning is still unsatisfactory, the following guidelines can be applied for further adjustment of PID values.

ADJUSTMENT SEQUENCE	SYMPTOM	SOLUTION
Proportional Band (PB)	Slow Response	Decrease PB
	High overshoot or Oscillations	Increase PB
Integral Time (TI)	Slow Response	Decrease TI
	Instability or Oscillations	Increase TI
Derivative Time (TD)	Slow Response or Oscillations	Decrease TD
	High Overshoot	Increase TD

3-3.PID Parameter Adjustment Guide

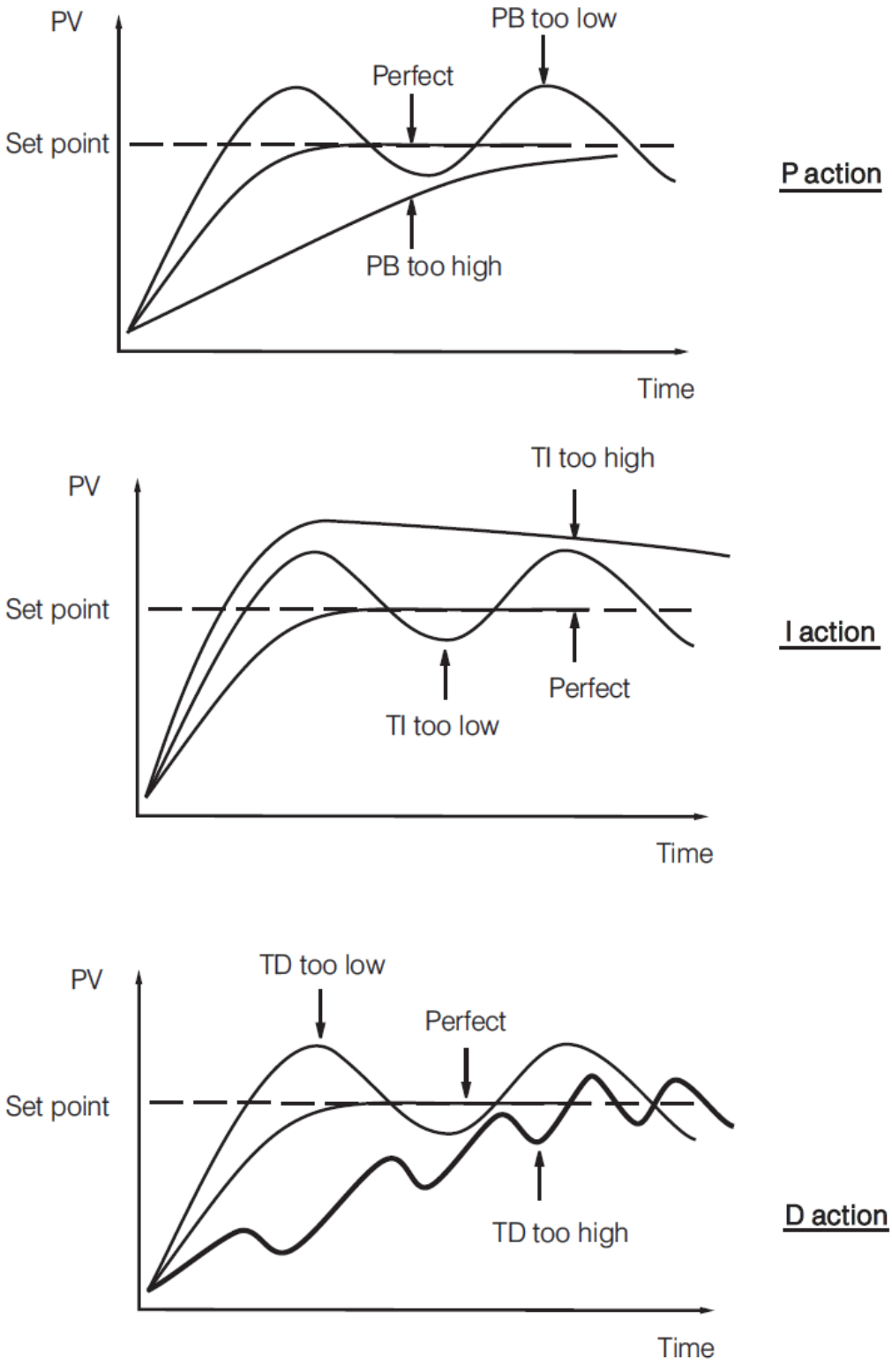
3.13 Manual Control

To enable manual control, ensure the LOCK parameter is set to NONE. Press and hold [⟲] for 6.2 seconds or until [HAnd] [----] (Hand Control) appears on the display. Press and hold [⟲] for 5 seconds or until the MAN indicator begins to flash. The lower display will show [H---]. The controller has now entered manual control mode. [H---] Indicates the output control variable for output 1, and [C---] indicates the control variable for output 2. The user can use the up-down keys to adjust the percentage values for the heating or cooling output. This % value is based on the CYC1 and CYC2 settings, where the associated output will stay on for the % of time the CYC1 & CYC2 values are set for.

The controller performs open loop control as long as it stays in manual control mode.

3.13.1 Exit Manual Control

Pressing the [R] key will revert the controller to its normal display mode.



3-10. Effects of PID Adjustment

3.14 Data Communication

The controllers support RS-485 Modbus RTU protocol for data communication. Using a PC for data communication is the most economical way. The signal is transmitted and received through the PC communication Port .Since a standard PC can't support an RS-485 port, a network adaptor such as an RS232 to RS485 Converter or USB to Serial Converter must be used to convert RS-485 to RS-232 or USB for a PC.. Many RS-485 units (up to 247 units) can be connected to one RS-232 port or USB Port .Therefore a PC with 4 comm. ports can communicate with up to 988 units. It is quite economical.

3.14.1 RS-485 Setup

- Enters the setup menu.
- Set individual addresses for units connected to the same port.
- Set the Baud Rate (BAUD), Data Bit (DATA), Parity Bit (PARI) and Stop Bit (STOP) such that these values are accordant with PC setup conditions.

3.15 PV Retransmission

The controller can output (retransmit) PV or SV via its retransmission terminals RE+ and RE- provided that the retransmission option is ordered. A correct signal type should be selected for RETS parameter to meet the retransmission option installed. RELO and REHI are adjusted to specify the low scale and high scale values of retransmission.

3.16 Heater Current Monitoring

A current transformer (CT98-1) is required to measure the heater current. The CT input signal conditioner measures the heater current when the heater is powered (output 1 is on), and the current value will remain unchanged the heater is unpowered (output 1 is off). There are 1 or 2 CT inputs that can be connected to the controllers depending on the model. The CT1R &CT2R will indicate the heater current.

Heater break detection is enabled by enabling heater break detection setting HBEN. A **Heater break alarm (H.bK)** alerts the user when the current measured by CT1 in CT1R is lower than HB1T-HBHY or CT2 in CT2R is lower than HB2T-HBHY. When the current measured by CT1 in CT1R is higher than HB1T-HBHY and CT2 in CT2R is lower than HB2T-HBHY, the heater break alarm will be off. The Heater break alarm will be off when both CT values are in normal range.

Heater short detection is enabled by enabling heater short detection setting HSEN. A **Heater short alarm (H.St)** alerts the user when the current measured by CT1 in CT1R is higher than HS1T+HSHY or CT2 in CT2R is higher than HS2T+HSHY. When the current measured by CT1 in CT1R is lower than HS1T+HSHY and CT2 in CT2R is lower than HS2T+HSHY, the heater short alarm will be off. The Heater short alarm will be off when both CT values are in normal range.

Accessory Installed
CT98-1

Required Setup Parameters
Heater Break

1. HBEN
2. HBHY
3. HB1T
4. HB2T

Heater Short

1. HSEN
2. HSHY
3. HS1T
4. HS2T

3.17 Event Input

There are 6 or 2 Event Inputs that are available in this series of controllers depending on the size of the controller. Refer section 2.8 for wiring an event input. The Event input accepts a digital (on/off) type signal.

Types of signals that can be used to switch the event input as below.

- ❖ Relay
- ❖ Switch contacts
- ❖ Open collector Pull Low
- ❖ TTL logic level

One of the below functions can be chosen by using **EIFN1 through EIFN6** contained in the setup menu. The same function cannot be set to more than one event input.

3.17.1 Event Input Functions

1. NONE
2. SP2
3. RS.A1
4. RS.A2
5. RS.A3
6. RS.AO
7. CA.LH
8. D.O1
9. D.O2
10. D.O1.2
11. LOCK
12. AU.MA
13. F.tra
14. AL.oN

NONE: No Event input function. If chosen, the event input function is disabled. The controller will use PB1, TI1 and TD1 for PID control and SP1 (or other values determined by SPMD) for the set point.
SP2: If chosen, the SP2 will replace the role of SP1 for control.
RS.A1: Reset Alarm 1 as the event input is activated. However, if the alarm 1 condition still exists, alarm 1 will be triggered again when the event input is released.
RS.A2: Reset Alarm 2 as the event input is activated. However, if the alarm 2 condition still exists, alarm 2 will be triggered again when the event input is released.
RS.A3: Reset Alarm 3 as the event input is activated. However, if the alarm 3 condition still exists, alarm 3 will be triggered again when the event input is released.
RS.AO: Reset all Alarms as the event input is activated. However, if the alarm condition still exists, the alarm will be triggered again when the event input is released.
CA.LH: Cancel the latched alarm as the event input is activated.
D.O1: Disable Output 1 as the event input is activated.

D.O2: Disable Output 2 as the event input is activated.
D.O1.2: Disable both Output 1 and Output 2.

> **Note**: When any of D.O1, D.O2 or D.O1.2 is selected for EIFN, output 1 and/or Output 2 will revert to their normal conditions as soon as the event input is released.

LOCK: All parameters are locked and unable to be changed.
AU.MA: Switch between auto tuning and manual tuning control mode.
F.tra: Switch to Failure Transfer Mode
AL.oN: EI1 or EI2 will activate Alarm Output

3.18 Remote Set Point

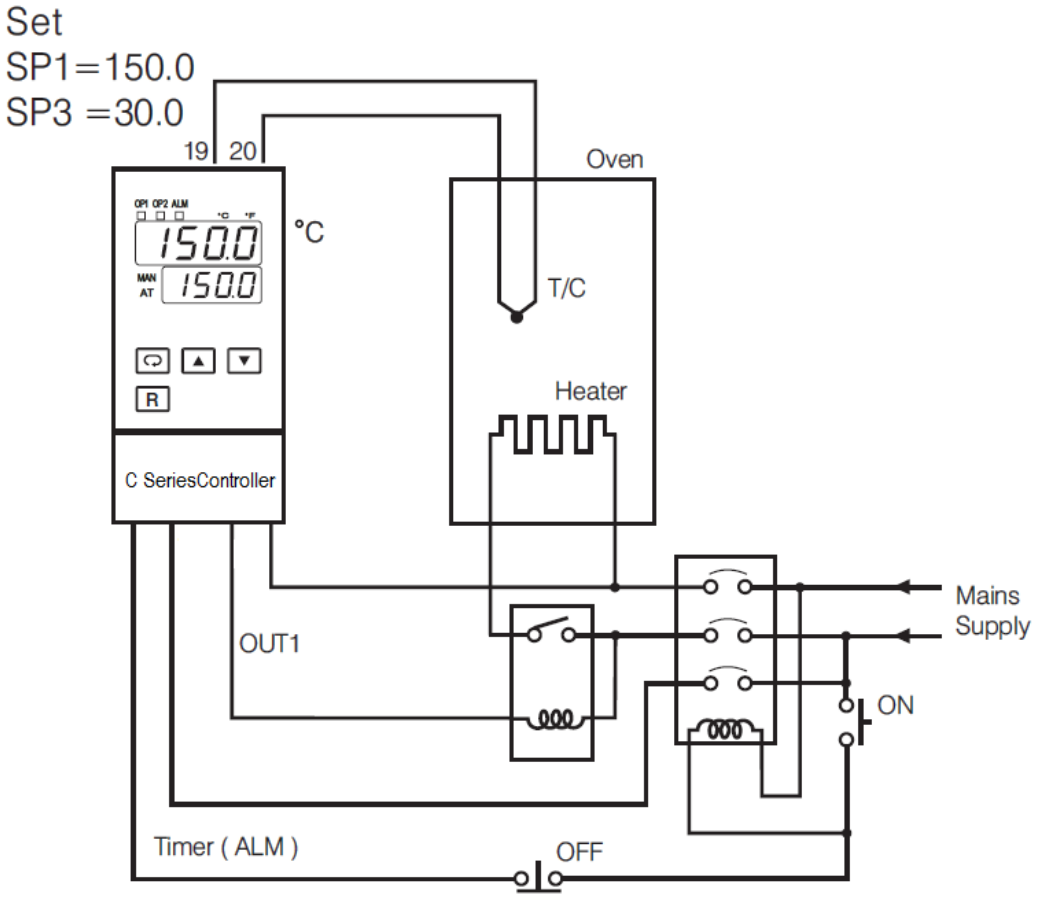
The setpoint will change proportionally with respect to the input given in the remote setpoint input terminals. The remote setpoint function needs the below parameters to be set properly.

1. RMSP
2. RINL
3. RINH

4 Applications

4.1 Heat Only Control with Dwell Timer

An oven is designed to dry the products at 150°C for 30 minutes, then stay unpowered for another batch. A C Series controller equipped with a dwell timer is used for this purpose. The system diagram is shown as below.



4-1.Heat Only Control with Dwell Timer

To achieve this function set the following parameters in the setup menu.

INPT=K_TC
UNIT=° C
DP=1_DP
OUT1=REVR
O1TY=RELY
CYC1=18.0
O1FT=BPLS
ALFN=TIMR
ALFT=ON

Auto-Tuning is performed at 150°C for a new oven.

4.2 Cool Only Control

A C Series Controller is used to control a refrigerator at a temperature below 0°C. Since the required temperature is lower than the ambient temperature, a cooling action is required. Hence, select DIRT for OUT1. Since output 1 is used to drive a magnetic contactor, O1TY is set to RELY. A small temperature oscillation is tolerable; therefore use ON-OFF control to reduce the over-all wear and cost. To achieve ON-OFF control, PB is set to zero and O1HY is set to 0.1°C.

Setup Summary:

INPT=PT.DN

UNIT= °C

DP=1-DP

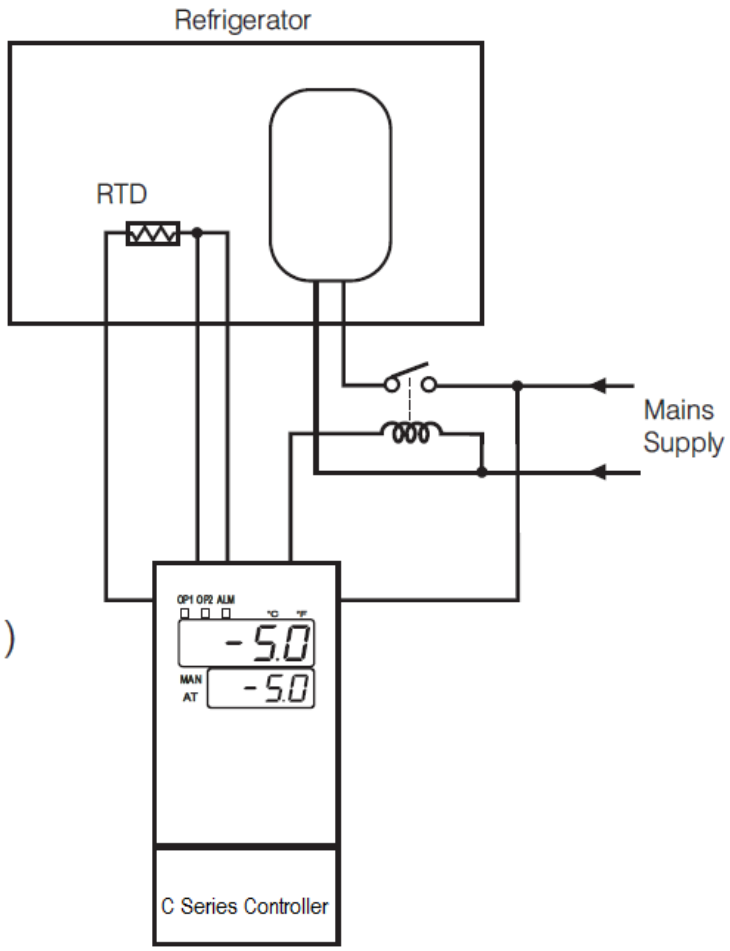
OUT1=DIRT

O1TY=RELY

User Menu:

PB = 0 (°C)

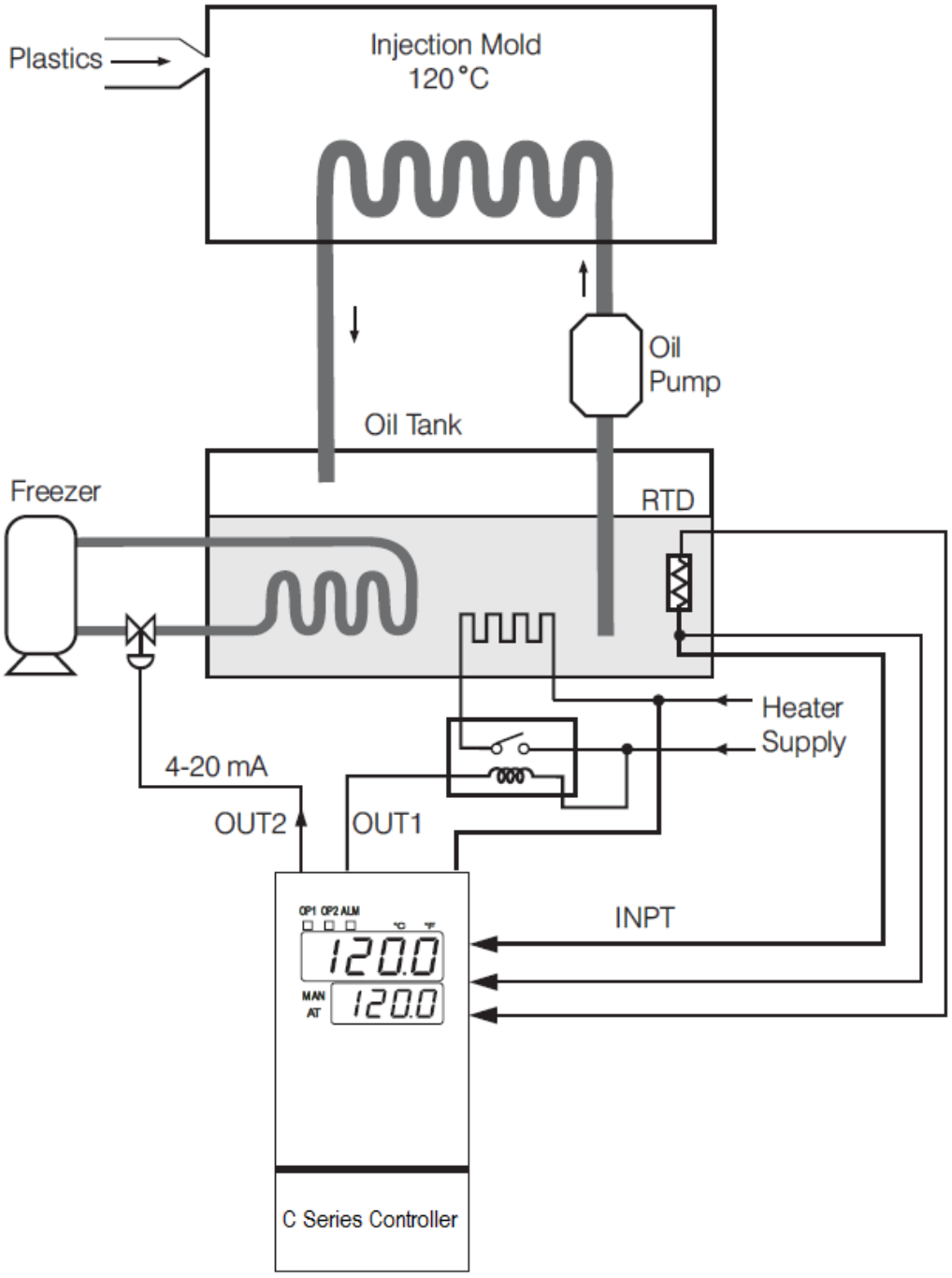
O1HY=0.1 (°C)



4-2.Cooling Control

4.3 Heat and Cool Control

An injection mold is required to be controlled at 120°C to ensure a consistent quality of the parts. An oil pipe is buried in the mold. Since plastic is injected at a higher temperature (e.g. 250°C), the circulation oil needs to be cooled as its temperature rises. Here is an example.



4-3.Heat Cool Control

The PID Heat-Cool control is used for the above example. To achieve this, set the following parameters in the Setup Menu

INPT=PT.DN
UNIT=° C
DP= 1-DP
OUT1=REVR
O1TY=RELY
CYC1=18.0 (sec.)
O1FT=BPLS
OUT2=COOL
O2TY=4-20
O2FT=BPLS

Adjust SV at 120.0° C, CPB at 125 (%) and DB at -4.0 (%).

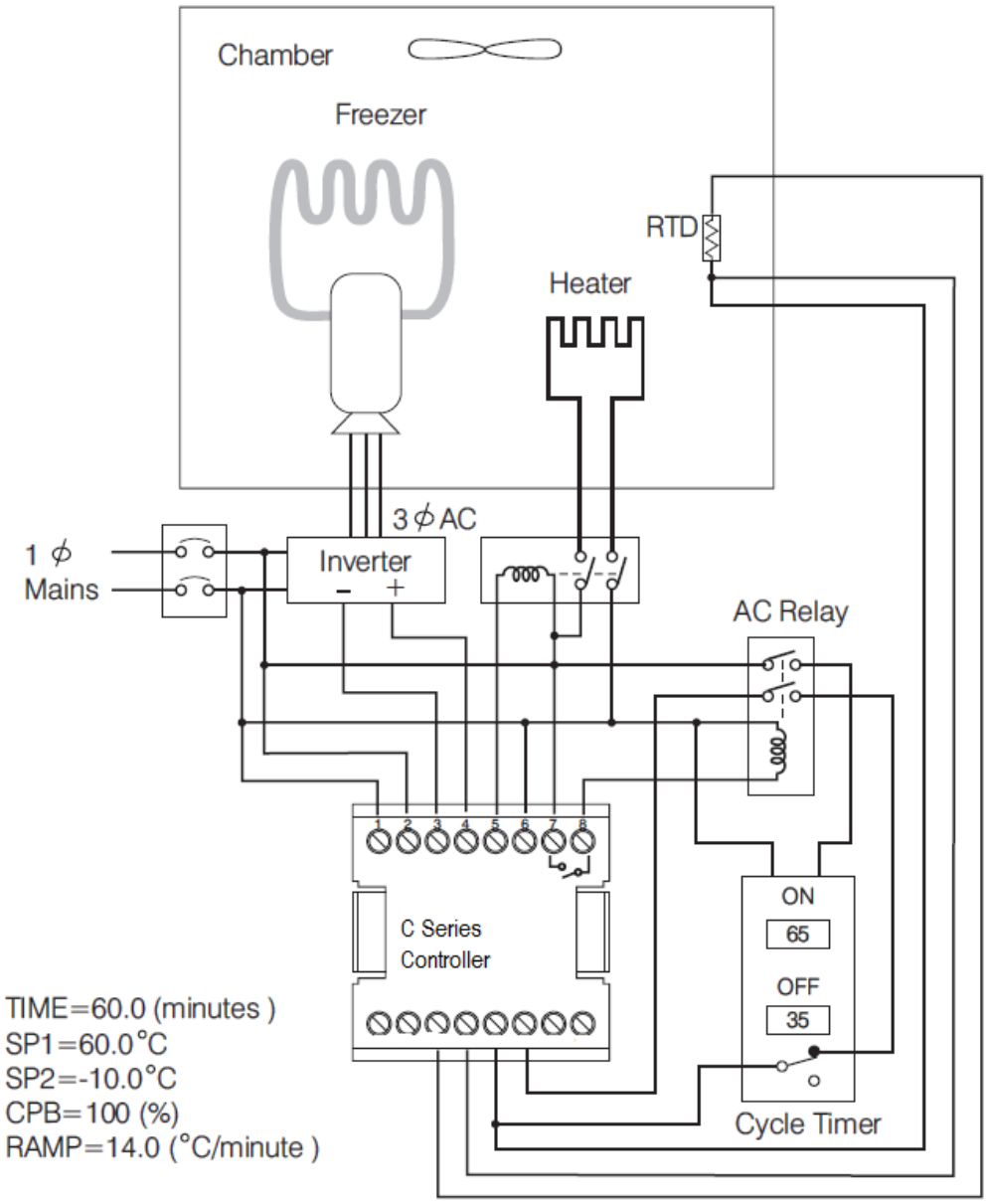
Apply Auto-tuning at 120°C for a new system to get an optimal PID values.

Adjustment of CPB is related to the cooling media used. If water is used as cooling media instead of oil, the CPB is set to 250 (%). If air is used as cooling media instead of oil, the CPB is set to 100 (%).
Adjustment of DB is dependent on the system requirements.
A more positive value of DB will prevent an unwanted cooling action, but will increase the temperature overshoot, while more negative value of DB will achieve less temperature overshoot, but will increase unwanted cooling action.

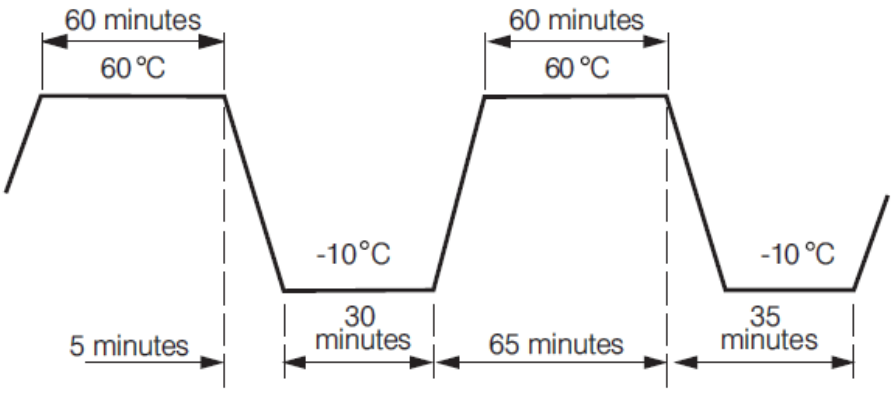
4.4 Ramp & Dwell

4.4.1 Temperature Cycling Chamber

A chamber is used to test the temperature cycling effect on personal computers. An external cycle timer is used to control the event input for switching the set point. The products under test are required to stay at 60°C for 1 hour and -10°C for 30 minutes. The transition interval between high-low temperatures is required to be 5 minutes. Make the following setup.
E1FN=SP2
A1FN=TIMR
OUT1=REVR, Relay Output
OUT2=COOL, 4-20mA Output
RAMP=MINR
UNIT=°C
DP=1-DP
The circuit diagram and its temperature profile are shown below.



4-4.Ramp & Dwell Temperature Cycling Chamber

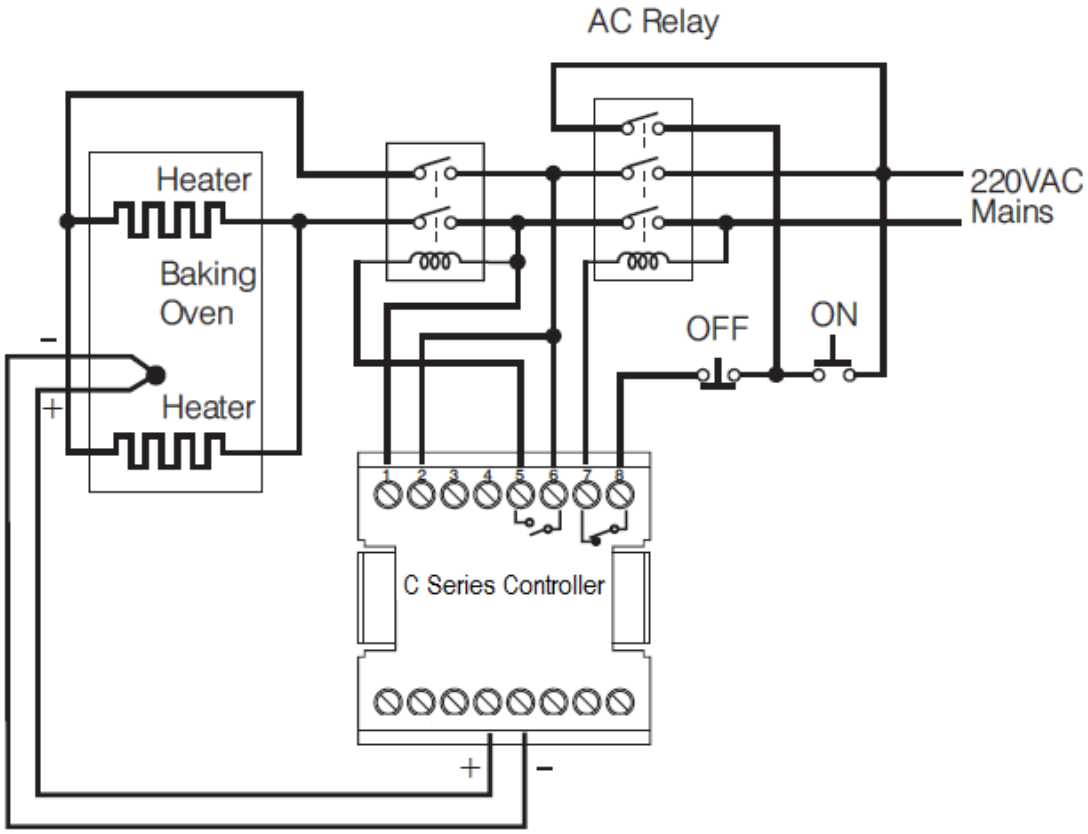


4-5.Temperature Profile for Temperature Cycling Chamber

A C Series Controller provides a 4-20 mA signal to control the speed of an Inverter. SP.P2 is chosen for EIFN for the purpose of accomplishing a dual PID control. You can perform auto-tuning once at SP1 and once at SP2 for initial setup to the dual PID values.

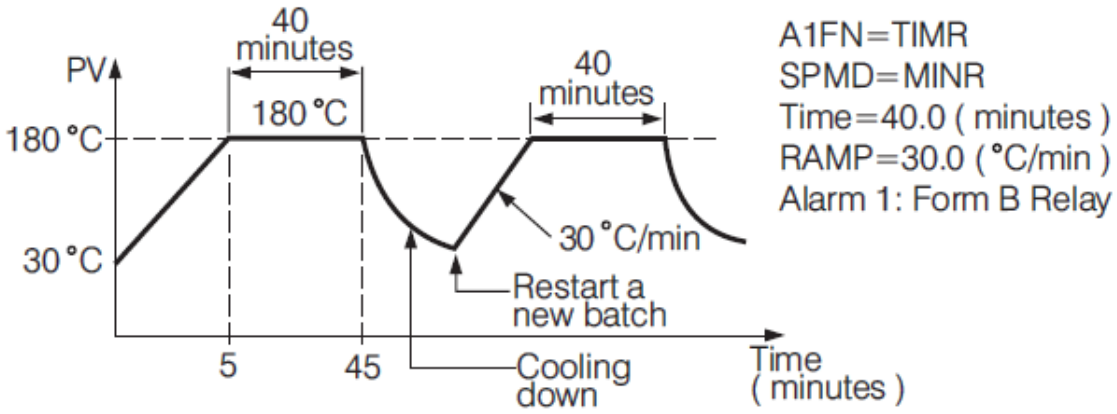
4.4.2 Programmable Bread Baking Oven

Bread is baked in batches. A ramp is incorporated to control the thermal gradient to suit for making the bread. A dwell timer is used to shut off the oven power and announce to the baker. The system is configured as shown in the following diagram.



4-6.Bread Baking Oven

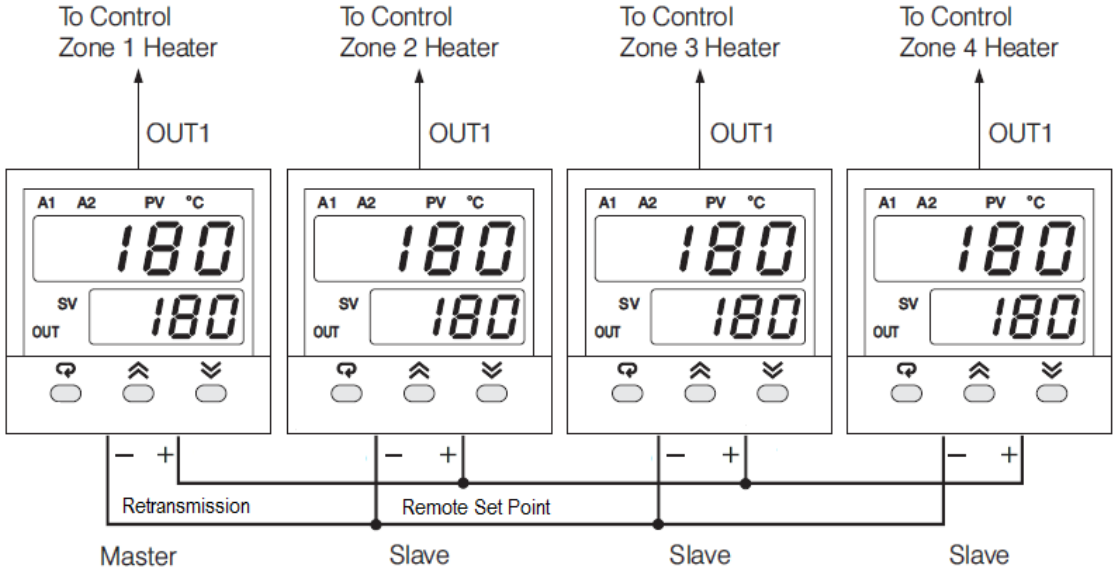
Order a form B relay for Alarm 1. Push the ON switch to start a batch. The temperature will rise with a ramp rate determined by the RAMP value. Bread is baked with the set point temperature for a pre-determined time which is programmed by the TIME value, then the power is shut off. The temperature profile is shown in the following figure.



4-7.Temperature Profile of Baking Oven

4.5 Remote Set Point

An on-line multiple zone oven is used to dry paint. Since heat demand varies at different positions in the production line, multiple zones with individual controls should be used to ensure a consistent temperature profile. If the user uses a C Series Controller with a retransmission output for the master controller and retransmits its set point to the remote setpoint input of the slave controllers, each zone will be synchronized with the same temperature. Here is an example.



4-8.Remote Set point Application

Set the following parameters in the setup menu.

For master unit
FUNC= FULL
OFS3=3(0-5V)
RETY=rE.sV
RELO= 0°C
REHI = 300°C

For slave units
FUNC= FULL
OFS1 or OFS2 or OFS3 has to be set for a proper retransmission option.
RMSP=2(0 – 5V)
RINL=0°C
RINH=300°C

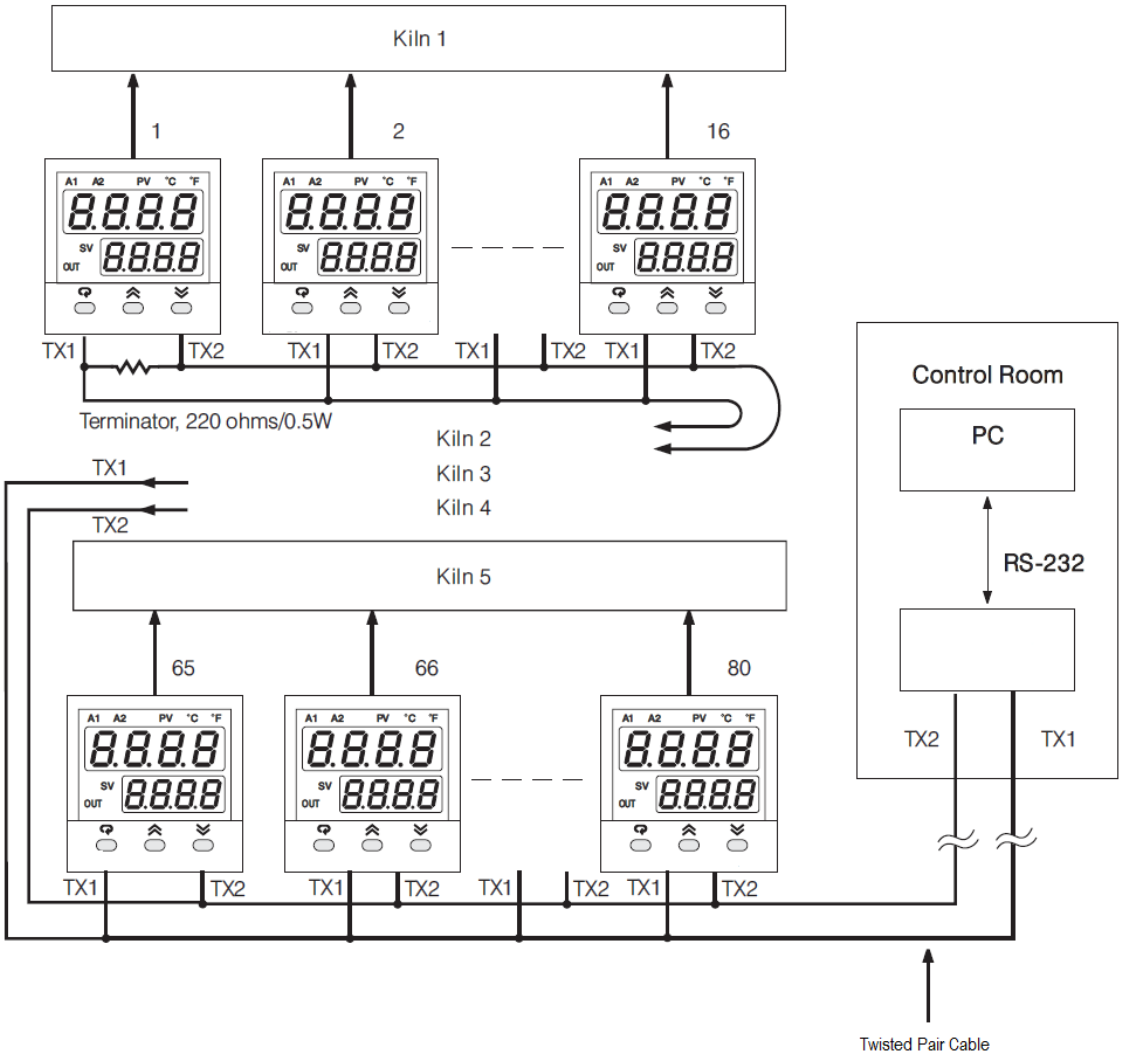
If a voltage signal (such as in the above example) is sent to slave units, the slave inputs must be connected in parallel. If a current signal (e.g. 4-20 mA) is sent to slave units, the slave inputs must be connected in series. The current retransmission is used widely since it can transmit to a longer distance without voltage drop.

Note: REHI and RINH should be set with values higher than the set point range used.

4.6 RS 485 Communication in Controller

A Tile making plant has 5 production lines. Each production line is equipped with 16 Controllers to control the temperature for the Kiln. The foreman wants to be able to program the controllers and monitor the process in the control room for the purpose of improving quality and productivity. A cost effective solution for the above application is to use 80 controllers with RS-485 communication plus a converter and PC based software for this application.

The system is installed as shown in the following diagram.



4-9.RS-485 Application

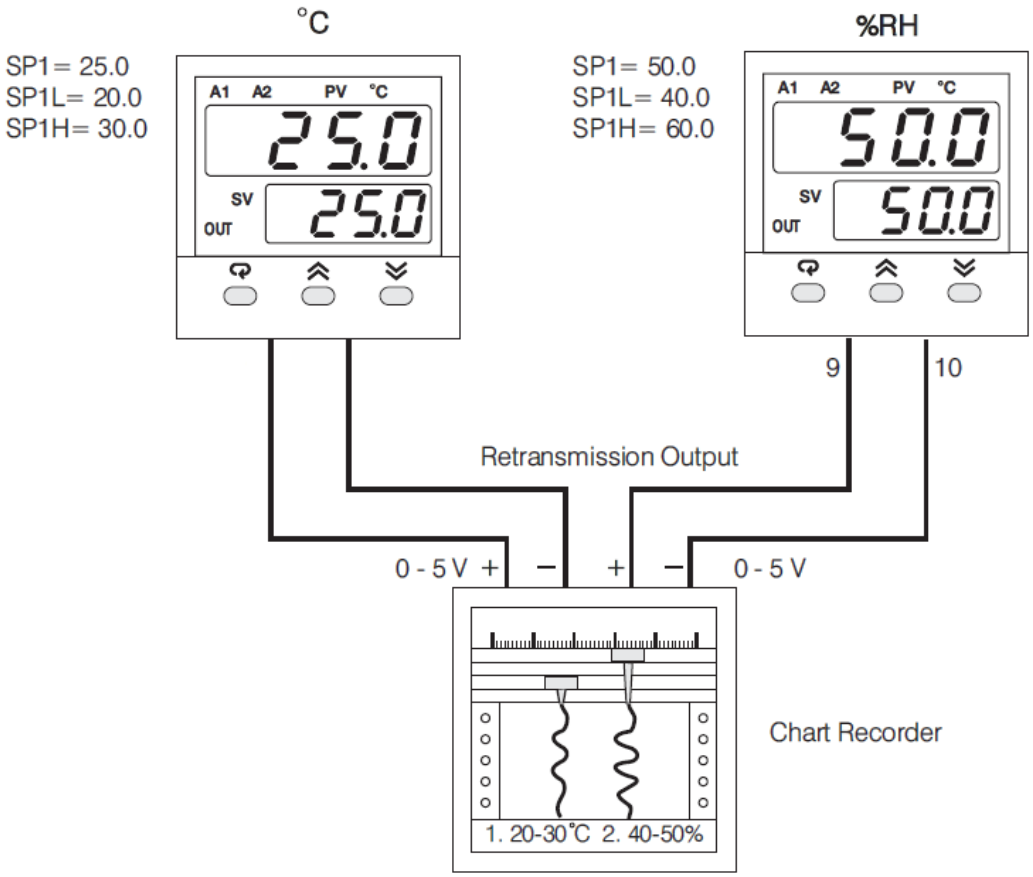
4.7 Retransmission Application

An air-conditioned room uses controllers to control its temperature and humidity. The temperature and humidity are required to be recorded on a recorder. The ranges of interest for these two quantities are: 20°C to 30°C and 40% RH to 60% RH. The recorder inputs accept 0 - 5 V signal.
To achieve this, set the following parameters in the Setup menu.

UNIT 1
FUNC= FULL
OFS3=3(0-5V)
RETY=rE.pV
RELO= 0°C
REHI = 300°C
INPT= PTDN
UNIT=°C
DP= 1-DP

UNIT 2
FUNC= FULL
OFS3=3(0-5V)
RETY=rE.pV
RELO= 0°C
REHI = 300°C
INPT= 0 - 1 V (According to humidity sensor)
UNIT= PU
DP= 1-DP

SP1L and SP1H are used to limit the adjustment range of the set point.



4-10.Retransmission Application

5 Calibration

Do not proceed through this section unless there is a definite need to re-calibrate the controller. All previous calibration data will be lost. Do not attempt recalibration unless you have appropriate calibration equipment. If calibration data is lost, you will need to return the controller to your supplier who may charge you a service fee to re-calibrate the controller.

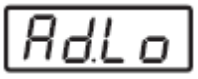
Entering calibration mode will break the control loop. Make sure that the system is allowable to apply calibration mode.

5.1 Equipments Required Before Calibration

1. A high accuracy calibrator (Fluke 5520A Calibrator recommended) with following functions
   - ❖ 0 - 100 mV millivolt source with 0.005 % accuracy
   - ❖ 0 - 10 V voltage source with 0.005 % accuracy
   - ❖ 0 - 20 mA current source with 0.005 % accuracy
   - ❖ 0 - 300 ohm resistant source with 0.005 % accuracy
2. A test chamber providing 25°C - 50°C temperature range
3. A switching network (SWU16K, optional for automatic calibration)
4. A calibration fixture equipped with programming units (optional for automatic calibration)
5. A PC installed with calibration software (optional for automatic calibration)

The calibration procedures described in the following section are step by step manual procedures. Since a controller needs 30 minutes to warm up before calibration, calibrating the units one by one is quite inefficient. An automatic calibration system for small quantity as well as for an unlimited quantity is available upon request.

5.1.1 Manual Calibration Procedure

Set the Lock parameter to the unlocked condition(CODE= 0). Press and hold the scroll key until  appears on the display, then release the scroll key. Press the scroll key for 2-3 seconds then release, the display will show  and the unit will enters the calibration mode .

5.1.1.1 Calibrate Zero of A to D Converter

Short the thermocouple input terminals, then press scroll key for at least 5 seconds. The display will blink a moment and a new value is obtained. If the display didn't blink or the obtained value is equal to -199.9 or 199.9, then the calibration failed.

5.1.1.2 Calibrate Gain of A to D Converter

Press scroll key until the display shows  . Send a 60 mV signal to the thermocouple input terminals in correct polarity. Press scroll key for at least 5 seconds. The display will blink a moment and a new value is obtained. If the display didn't blink or the obtained value is equal to -199.9 or 199.9, then the calibration fails.

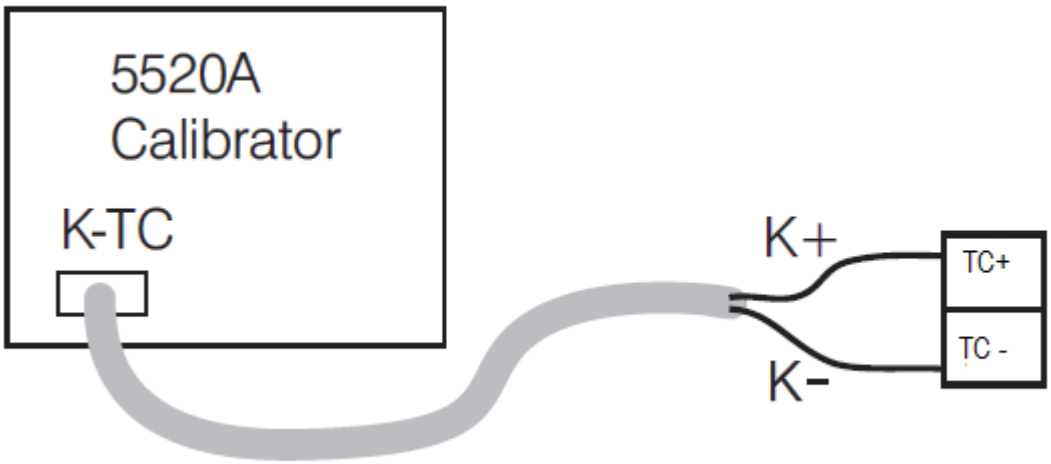
5.1.1.3 Calibrate RTD Input

Press the scroll key until the display shows . Send a 100 Ω signal to the RTD input terminals according to the connection. Press the scroll key for at least 5 seconds. The display will blink a moment, otherwise the calibration failed.

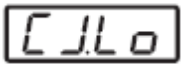
Press scroll key and the display will show . Change the resistance value to 300Ω .Press scroll key for at least 5 seconds. The display will blink a moment and two values are obtained for RTDH and RTDL. If the display didn't blink or the obtained value is equal to -199.9 or 199.9, then the calibration failed.

5.1.1.4 Calibrate Offset of Cold Junction Compensation

Setup the equipment according to the following diagram for calibrating the cold junction compensation. Note that a K type thermocouple must be used.



5-1.Cold Junction calibration Setup

Let controller sit at least 20 minutes in a room temperature of 25±3°C. The 5520A calibrator is to be configured as a K type thermocouple output with internal compensation. Send a 0.00°C signal to the controller. Perform the steps mentioned above to enter calibration mode, and then press scroll key until the display shows . Press up/down key to obtain 40.00. Press the scroll key for at least 5 seconds. The display will blink a moment and a new value is obtained. If the display didn't blink or the obtained value is equal to 5.00 or 40.00, then the calibration failed.

5.1.1.5 Calibrate Gain of Cold Junction Compensation

Setup the equipment same as during Offset calibration of Cold Junction Compensation . The unit under calibration is to be powered in a room with a temperature of 50±3°C for at least 20 minutes. The calibrator source is to be set to 0.00° C with internal compensation mode.

Perform steps mentioned above to enter calibration mode, and then press scroll key until the display shows . Press the scroll key for at least 5 seconds. The display will blink a moment and a new value is obtained. If the display didn't blink or the obtained value is equal to -199.9 or 199.9, then the calibration failed.

This setup is performed in a high temperature chamber, hence it is recommended to use a computer to perform the procedures

5.1.1.6 Calibrate Linear Input

Press the scroll key and the display will show VIL. Send a 0V signal to the V+ and V- terminals. Press scroll key for at least 5 seconds. The display will blink a moment and a new value is obtained. If the display did not blink or the obtained value is equal -199.9 or 199.9, the calibration failed.

Press scroll key and the display will show VIG. Send a 10V signal to the V+ and V- terminals. Press scroll key for at least 5 seconds. The display will blink a moment and a new value is obtained. If the display did not blink or the obtained value is equal -199.9 or 199.9, the calibration failed.

Press scroll key and the display will show MA1L. Send a 0mA signal to the mA+ and mA- terminals. Press scroll key for at least 5 seconds. The display will blink a moment and a new value is obtained. If the display did not blink or the obtained value is equal -199.9 or 199.9, the calibration failed.

Press scroll key and the display will show MA1G. Send a 20mA signal to the mA+ and mA- terminals. Press scroll key for at least 5 seconds. The display will blink a moment and a new value is obtained. If the display did not blink or the obtained value is equal -199.9 or 199.9, the calibration failed.

6 Communication

This chapter explains the Modbus Communication protocol of the controller using RS-485 communication. This supports only RTU mode. Data is transmitted as 8 bit binary bytes with 1 start bit,1 stop bit and optional parity checking (None,Odd,Even). Baud rate may be set to 2400, 4800, 9600, 14400,19200, 28800 and 38400 BPS.

6.1 Functions Supported

Only function code 03,06 and 16 are available for this series of controllers.The message formats for each function code are described as follows.

6.1.1 Function Code 03: Read Holding Registers

Query (From Master)	Response (From Slave)
Slave address(1-247)	←
Function code(3)	←
Starting address of register Hi (0)	Byte count
Starting address of register Lo (0-79)	Data1Hi
Starting address of register Lo (128-131)	Data1Lo
No.ofwordsHi(0)	Data2Hi
No.ofwordsLo(1-79)	Data2Lo
CRC16Hi	.
CRC16Lo	.
	.
	.
	CRC16Hi
	CRC16Lo

6-1.Function Code 03

6.1.2 Function Code 06: Preset Single Register

Query (From Master)	Response (From Slave)
Slave address (1-247)	←
Function code (6)	←
Register address Hi (0)	←
Register address Lo (0-79, 128-131)	←
Data Hi	←
Data Lo	←
CRC16 Hi	←
CRC16 Lo	←

6-2.Function Code 06

6.1.3 Function Code 16: Preset Multiple Register

Query (From Master)	Response (From Slave)
Slave address(1-247)	←
Function code(16)	←
Starting address of register Hi (0)	←
Starting address of register Lo (0-79)	←
Starting address of register Lo (128-131)	←
No.ofwordsHi(0)	←
No.ofwordsLo(1-79)	←
Bytes Count (2-158)	CRC16Hi
Data 1 Hi	CRC16Lo
Data 1 Lo	
Data 2 Hi	
Data 2 Lo	
.	
.	
.	
.	
CRC16Hi	
CRC16Lo	

6-3.Function Code 16

6.2 Exception Responses

If the controller receives a message which contains a corrupted character (parity check error, framing error etc.), or if the CRC16 check fails, the controller ignores the message. However, if the controller receives a syntactically correct message which contains an illegal value, it will send an exception response, consisting of five bytes as follows:

Slave address +offset function code + exception code + CRC16 Hi +CRC16 Lo

Where the offset function code is obtained by adding the function code with 128 (i.e. function 3 becomes H'83), and the exception code is equal to the value contained in the following table.

Exception Code	Description	Reason
1	Bad Function Code	Function code is not supported by the controller
2	Illegal Data Addresses	Register address out of range
3	Illegal Data Value	Data value out of range or attempt to write a read-only or protected data

6-4.Exception Code

6.3 Parameter Mapping

The parameter mapping of Modbus address is available in section 1.9

6.3.1 Error Code

The description of Error code is explained below

Error Code	Display Symbol	Description & Reason	Corrective Action
4	ER04	**Illegal setup values used:** COOL is used for OUT2 when DIRT (cooling action) is used for OUT1, or when PID mode is not used for OUT1 (PB =0 and/or TI=0)	Check and correct setup values of OUT2,PB1, PB2, TI1, TI2 and OUT1. IF OUT2 is needed for cooling control, the controller should use PID mode (PB≠ 0 and TI≠ 0) and OUT1 should use reverse mode (heating action), otherwise, OUT2 cannot be used for cooling control
10	ER10	**Communication error :** bad function code	Correct the communication software to meet the protocol requirements.
11	ER11	**Communication error :** register address out of range	Do not issue an over range address of register to the slave
14	ER14	**Communication error :** attempt to write a read only data	Do not write a read only data or a protected data to the slave.
15	ER15	**Communication error :** write a value which is out of range to a register	Do not write an over range data to the slave register
16	EIER	**Event Input Error:** Two or more event inputs are set to the same function	Do not set the same function in two or more Event Input Function parameters (E1FN through E6FN)
26	ATER	**Auto tuning Error:** Failed to perform auto-tuning function	1. The PID values obtained after auto-tuning process are out of range. Retry auto-tuning. 2. Do not change the set point value during auto-tuning process. 3. Use manual tuning instead of auto-tuning process. 4. Do not set a zero value for TI. 5. Do not set a zero value for PB. 6. Touch RESET key
29	EEPR	EEPROM can't be written correctly	Return to factory for repair.
30	CJER	Cold junction compensation for Thermocouple malfunction	Return to factory for repair.
39	SBER	Input sensor break, or input current below 1 mA if 4-20 mA is used, or input voltage below 0.25V if 1 - 5V is used	Replace input sensor.
40	AADER	A to D converter or related component(s) malfunction	Return to factory for repair.

6-5.Error Code

6.3.2 Mode

The Value of the Mode Register is as below.

Value	Mode
H'000X	Normal mode
H'010X	Calibration mode
H'020X	Auto-tuning mode
H'030X	Manual control mode
H'040X	Failure mode
H'0X00	Alarm status is off
H'0x01	Alarm status is on

6-6.Operation Mode

6.3.3 PROG Code

The Program Code is defined in the below table.

Program Code	Model No
22.XX	SC22
62.XX	SC62
82.XX	SC82
83.XX	SC83
72.XX	SC72
42.XX	SC42
23.XX	SR22

6-7.Program Code

6.3.4 Scaling

The scale high/low values are defined in the following table for SP1, INLO, INHI, SP1L, SP1H, PV, SV, RELO and REHI

Condition	Scale Low	Scale High
Non-Linear Input	-1999.9	4553.6
Linear Input DP=0	-19999	45536
Linear Input DP=1	-1999.9	4553.6
Linear Input DP=2	-199.99	455.36
Linear Input DP=3	-19.999	45.536

6-8.Scaling for PV, SV, SP1, INLO,INHI,SP1L,SP1H,RELO,REHI

The scale high/low values are defined in the following table for PB, O1HY, RR, O2HY and ALHY

Condition	Scale Low	Scale High
Non-Linear Input	0.0	6553.5
Linear Input DP=0	0	65535
Linear Input DP=1	0.0	6553.5
Linear Input DP=2	0.00	655.35
Linear Input DP=3	0.000	65.535

6-9.Scaling for PB, O1HY, RR, O2HY, ALHY

6.4 Data Conversion

The word data's are regarded as unsigned (positive) Integer data in the Modbus message. However, the actual value of the parameter may be a negative value with the decimal point. The high/low scale values for each parameter are used for the purpose of such conversion.

Let

M = Value of Modbus message
A = Actual value of the parameter
SL = Scale low value of the parameter
SH = Scale high value of the parameter

The conversion formulas are as follows:

M=$\big(65535 \div (SH - SL)\big) * (A - SL)$

A=$\big((SH - SL)/65535) * M\big) + SL$

6.5 Communication Examples

6.5.1 Read PV, SV, MV1 and MV2

Send the following command to the controller via communication port

	03	00	H'40 H'80	00	04	HI	LO
Slave Address	Function Code	Starting Address		No of Words		CRC16	

6.5.2 Perform Reset Function (same effect as pressing R key)

Query

	06	00	H'48	H'68	H'25	HI	LO
Slave Address	Function Code	Register Address		Data Hi /Lo		CRC16	

6.5.3 Enter Auto Tuning Mode

Query

	06	00	H'48	H'68	H'28	HI	LO
Slave Address	Function Code	Register Address		Data Hi /Lo		CRC16	

6.5.4 Enter Manual Control Mode

Query

	06	00	H'48	H'68	H'27	HI	LO
Slave Address	Function Code	Register Address		Data Hi /Lo		CRC16	

6.5.5 Read All Parameters

Query

	03	00	00	00	H'50	HI	LO
Slave Address	Function Code	Starting Address		No of Words		CRC16	

6.5.6 Modify Calibration Co-efficient

Preset the CMND register with 26669 before attempting to change the Calibration coefficient

	06	00	H'48	H'68	H'29	HI	LO
Slave Address	Function Code	Register Address		Data Hi /Lo		CRC16	