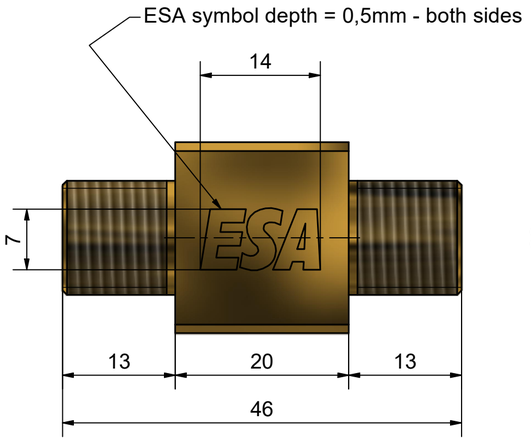
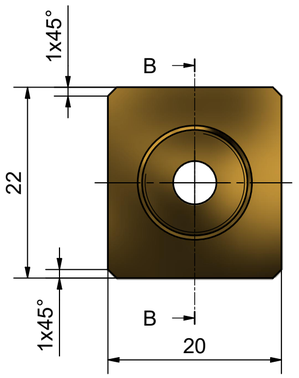
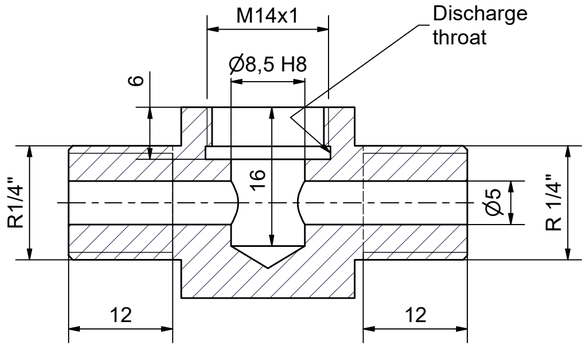
POS.	DESCRIPTION	Q.TY	CODE	MATERIAL
1	2TO-M5 R1/4" throttle valve	1		Generico
2	2TO-M5 R1/4" throttle valve	1	12423_102	Generico
3	2TO-M5 R1/4" throttle valve	1	12423_103	Generico
4	2TO-M5 R1/4" throttle valve	1	12423_104	Generico
5	2TO-M5 R1/4" throttle valve	1	12423_105	Generico
6	O-ring OR3014 FPM ID3.63 Ø2.62	1	100556	FPM

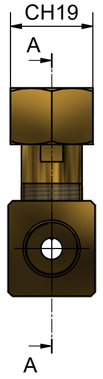


100555_001 (2 : 1)

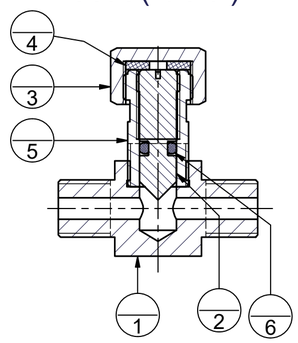


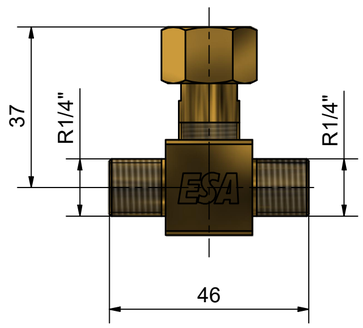
B-B (2 : 1)





A-A (1 : 1)





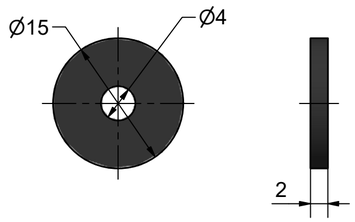
100555_002 (2 : 1)

100555_005 (2 : 1)

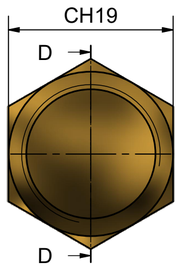
C-C (2 : 1)

NOTES:
1 - Remove burrs and sharp edges
2 - Make a Ø8.5 H8 hole after having assembled the two parts (screw body and seat), lining the thread with a minimal amount of LOXEAL 18-10 paste.
3 - Grease the regulation screw and the O-RING.

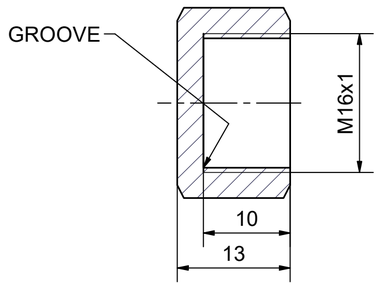
100555_004 (2 : 1)



100555_003 (2 : 1)



D-D (2 : 1)



Rev.	Date	Description	Rev. By	App'd By
02	19/05/2022	drawing number replaced	ABA	ABA

ESA PYRONICS INTERNATIONAL
SIAD Group

Title: 2TO-M5 R1/4" throttle valve

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Superficial treatment	Painting		Project No.	Client
Specification	Old Reference: 100555	Tolerances: ISO-2768-fH	Weight (kg): 0,13	Client Ref.

Code No.	Rev.	Date	Drawn	Size	Sheet	Scale
12423	02	07/12/2021	ABA	A2	1 / 1	1 : 1

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