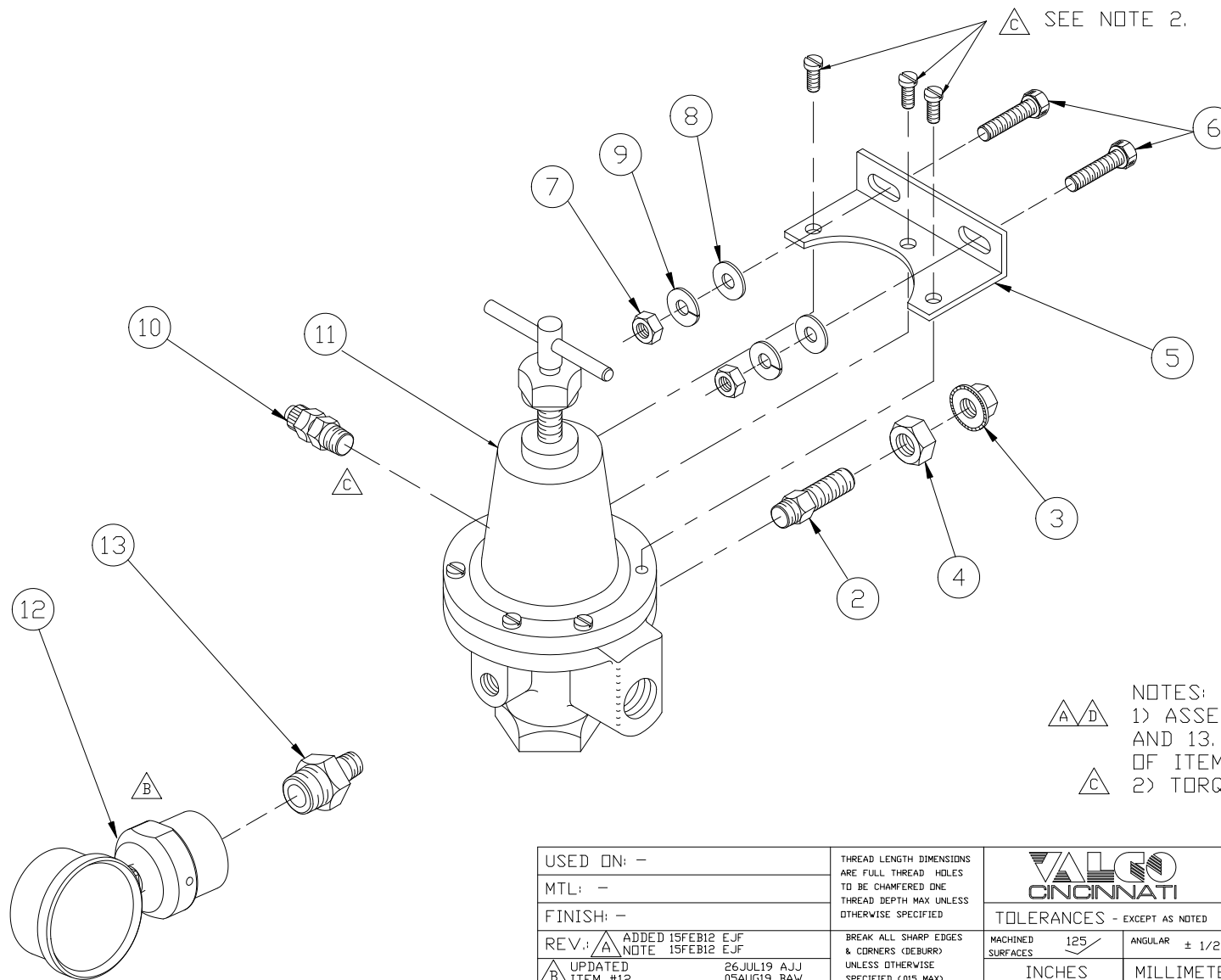




- NOTES:
- 1) ASSEMBLE BUT DO NOT ATTACH ITEMS 12 AND 13. APPLY THREAD TAPE TO BOTH SIDES OF ITEM 13. BUBBLE WRAP SEPARATELY.
- 2) TORQUE TO 50 IN-LBS

USED ON: -		THREAD LENGTH DIMENSIONS ARE FULL THREAD HOLES TO BE CHAMFERED ONE THREAD DEPTH MAX UNLESS OTHERWISE SPECIFIED		VALCO CINCINNATI		PROPERTY CONTAINING PROPRIETARY INFORMATION WHICH MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT WRITTEN PERMISSION AND MUST BE RETURNED UPON DEMAND.			
MTL: -									
FINISH: -		TOLERANCES - EXCEPT AS NOTED		TITLE FLUID REGULATOR ASSY 832LPGPB					
REV. A ADDED 15FEB12 E.J.F. NOTE 15FEB12 E.J.F.				MACHINED SURFACES 125 ✓		ANGULAR ± 1/2 DEG.		-----	
B UPDATED ITEM #12 26JUL19 AJJ 05AUG19 BAW		BREAK ALL SHARP EDGES & CORNERS (DEBURR) UNLESS OTHERWISE SPECIFIED (.015 MAX)		INCHES		MILLIMETERS			
C UPDATED ORIENTATION OF ITEM 11, ADDED NOTE 2 26SEP23 RTH 9OCT23 EMR		DRAWN BY BAW		DECIMAL .X ± .030		DECIMAL X, ± .76		DATE 11/18/08	
D UPDATED NOTE 1 15JAN25 ASH 15JAN25 BNF ADDED THREAD TAPE		CHECKED -		DECIMAL .XX ± .010		DECIMAL X,X ± .25		SCALE 1=2	
		APPROVED BAW		DECIMAL .XXX ± .005		DECIMAL X,XX ± .13		SHEET 1 OF 1	
						SUPERSEDES		SUPERSEDED BY	