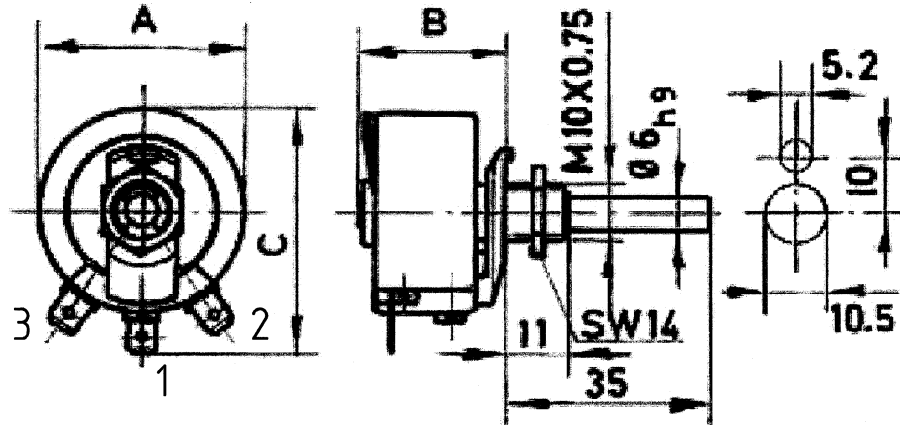


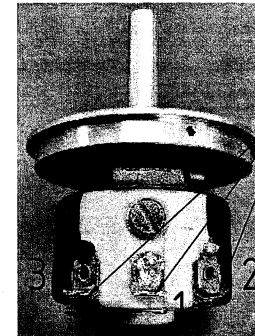
ORIGINAL COMPONENT FROM OEM

A - 34 MM
B - 28 MM
C - 40 MM



Qty: 190pcs

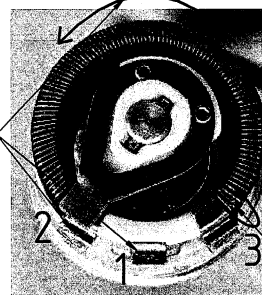
REVISIONS						
ZONE	REV	D/C/ECO NO.	DESCRIPTION	DATE	DFT	APVD
A9, F5 (10, H5)	B	D-DEN-ENG-00416	UPDATING OF NOTES AND ADDING IN OF NEW VIEW FOR MODIFICATION AND SURFACE TEXTURE	26 SEP 2024	BREATHAN, AS	JAN LP
E5	C	D-DEN-ENG-00426	ADDED IN SOLDER LUG TERMINAL BOTTOM CLIP PROFILE AND ORIENTATION IN MODEL FOR THE SHAFT MODIFICATION	12 NOV 2024	BREATHAN, AS	JAN LP



SEE STEP 1

STEP 1: TO CUT SOLDER LUG TERMINAL (90 DEGREE BEND TILL L SECTION) FOR TERMINAL NO. 1, 2 AND 3

STEP 2: TO FILE AWAY TRACK (CIRCLED IN PICTURE) OF THE BODY NEAR TERMINAL NO. 3



SEE STEP 3

STEP 3: ROTATE TOP SHAFT FULLY (SEE PICTURE FOR DIRECTION) AND THEN USE MULTIMETER TO ENSURE TERMINAL NO.1 AND 2 TO BE SHORTED (<1 Ω) AND TERMINAL 1 AND 3 TO BE OPENED

SEE STEP 2 & 3

MODIFIED AREA (BODY)

NOTES

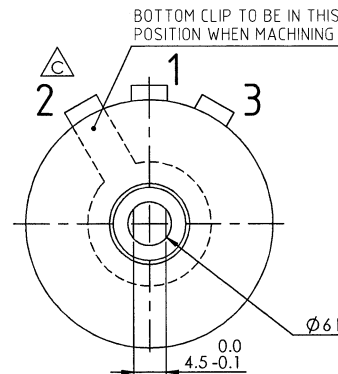
1. MODIFIED CUSTOMISED PART (BODY AND TOP SHAFT)

2. RHEOSTAT IS OFF THE SHELF FROM FRIZLEN PART NUMBER: R10-68

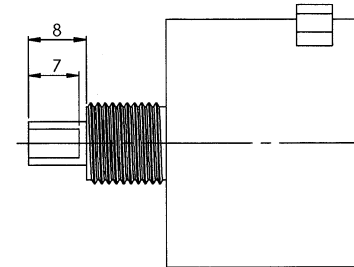
3. OPERATIONAL DATA:
RESISTOR: 68 Ω
LINE OF RESISTANCE: LINEAR
MAX. ALLOWABLE CONNECT: 20 W

NOMINAL VOLTAGE: 24 VDC
OPERATING TEMPERATURE: - 40° C to +80° C
STORAGE TEMPERATURE: +30° C to +40° C

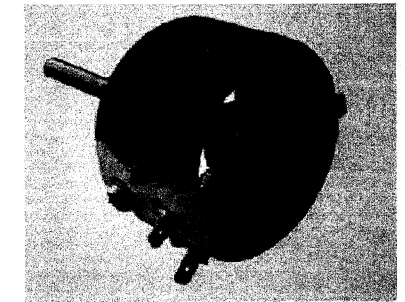
4. REMOVE ALL BURRS AND SHARP EDGES



MODIFIED AREA (TOP SHAFT)



PICTORIAL VIEW



RELEASED
By LAND MKO & SERVICES
02 Dec 2024 JAN LP
DATE & SIGNATURE

IF IN DOUBT PLEASE ASK				DO NOT SCALE DRAWING			
All dimensions are in mm		Surface Texture		Stage	Name	Date	Signature
Welded construction		N6		Design			
General Tolerances		ISO 2768-m		Maker			
Angular Tolerances		COMBINATION		Approver			
RHEOSTAT 68Ω		Scale		Sheet	1 of 1	Scale	2:1
Drawing Name		8000004495/C_01 DWG		Part No	8000004495	Rev	C