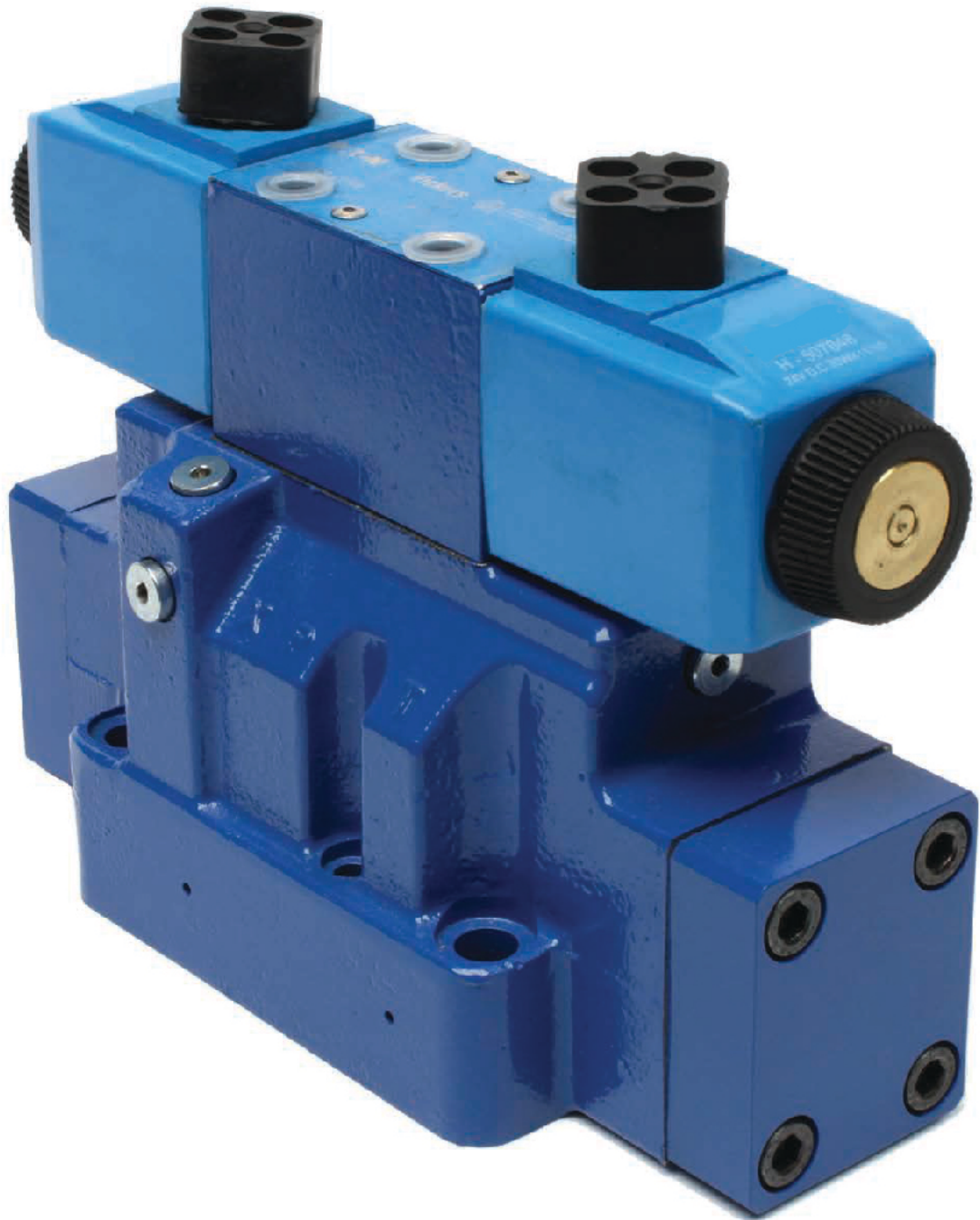


Pilot Operated Directional Valves Catalog

ISO 4401 Size 07; ANSI/B93.7M-D07
Remote Pilot Operated Directional Valve
DG3V-7, 30 Design
Solenoid Controlled Pilot Operated Directional Valve
DG5V-7, 50 Design

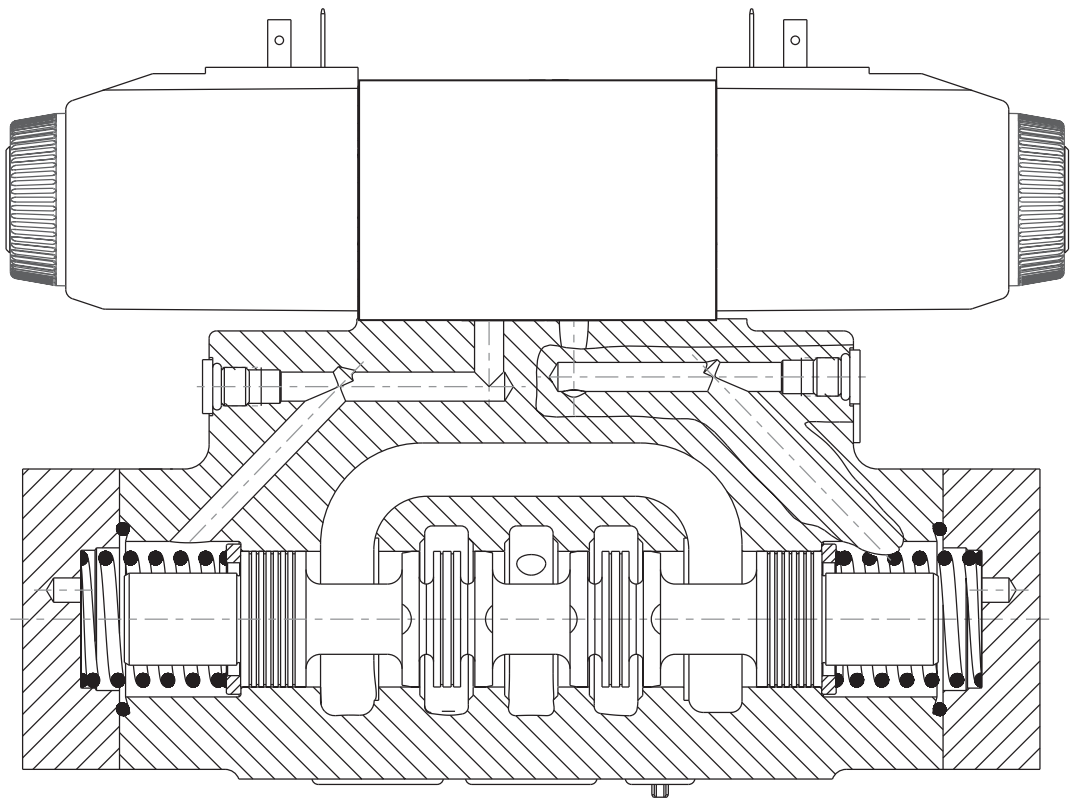


BC439478752116en-000103

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DG5V-7 50 Design, Solenoid Controlled Pilot Operated Directional Valve
DG3V-7 30 Design, Remote Pilot Operated Directional Valve

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Introduction

General Description

DG*V-7 valves are used primarily for controlling the starting, stopping and direction of fluid flow.

Two series of valves, DG5V solenoid controlled, pilot operated and DG3V pilot operated models are available with a wide selection of spools. These include meter-in and meter-out spools and a regeneration type that can obviate extra valves essential in traditional circuit arrangements.

All spools have been designed to provide low shock, fast response characteristics which can be enhanced by optional stroke and/or pilot choke adjustments.

Models include spring offset, spring centered and detented versions.

DG5V valves can be arranged for Internal or External pilot pressure and /or drain connections

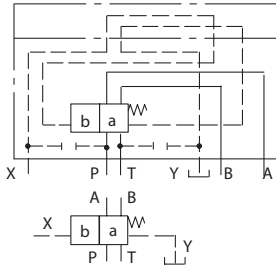
Highlights/Benefits

- 50 design will only have high performance pilot valves.
- High pressure and flow capability for maximum cost-effectiveness.
- Performance upgrade for rated pressure of 350 bar & flow up to 300 lpm.
- Low pressure drop in P-A, P-B, B-T, A-T to minimize power wastage
- Low shock characteristics to maximize machine life.
- Facility to change solenoid coil without disturbing the hydraulics envelop.
- A lower pressure drop reduces the amount of energy required from the pump to meet the desired pressure and flows needed to move cylinders/ equipment. This in turn can save the customer money by reducing the amount of electricity drawn from their machine.
- Tank port pressure up to 250 bar.
- External / Internal, Pilot pressure & Drain Plug accessible from the top face & without removing the end cover
- The many optional features, particularly for DG5V valves, permit matching to virtually every application within the valve's power capacity.
- Optional mainstage spool position monitoring switch (CE marked) for Spool 35A-EN600

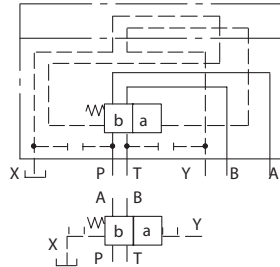
Functional Symbols

DG3V-7, Remote Pilot operated Models
Comprehensive and simplified symbols.

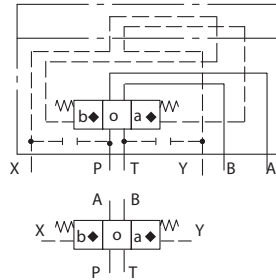
Spring Offsets, End-to-End,
DG3V-7-*A



Spring Offsets, End-to-End,
Opposite Hand, DG3V-7-*AL



Spring Centered, DG3V-7-*C

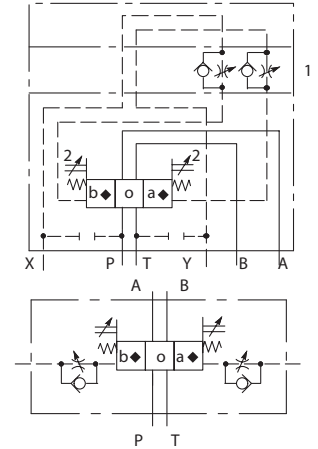


DG3V-7 Options

The following are shown in a
DG3V-7-*C example:

1. Pilot choke module
2. Stroke adjusters at either or at both ends (shown at both ends in example)

One or more options can be
built into any DG3V-7 series
valve.



Spool types : A▲

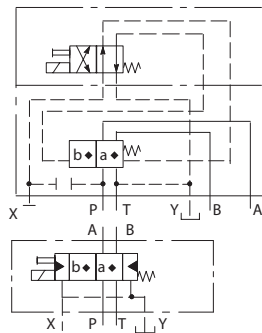
- ◆ "a" and "b" interchanged for spool type 8.
- ▲ X' and Y' spools require a stroke adjuster at one or both ends, dependent on the application, to limit stroke towards positions "a" and/or "b".

Functional Symbols

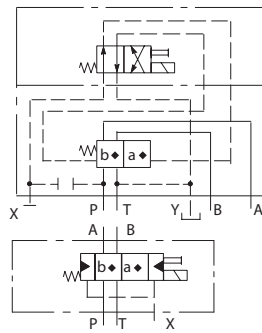
DG5V-7, Solenoid Controlled, Pilot Operated Models

Comprehensive and simplified symbols shown configured for external pilot supply and internal drain

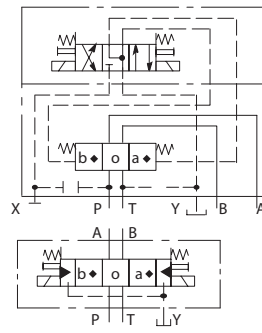
Spring Offset, End-to-End,
DG5V-7-*A



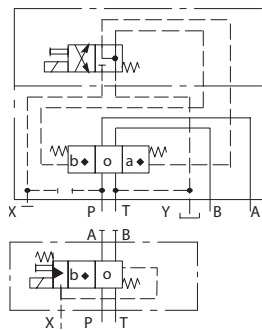
Spring Offset, End-to-End,
Opposite Hand, DG5V-7-*AL



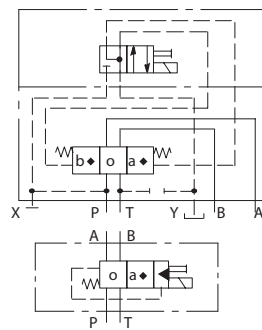
Spring Centered, DG5V-7-*C



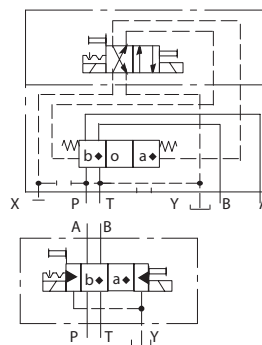
Spring Offset, End-to-Center
DG5V-7-*B



Spring Offset, End-to-Center,
Opposite Hand
DG5V-7-*BL



Detented, DG5V-7-*N

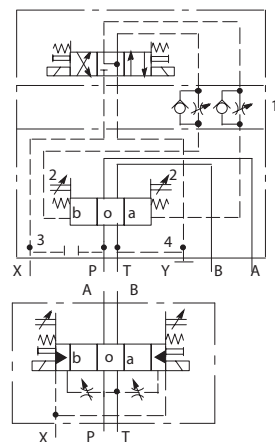


DG5V-7 Options

The following are shown in a DG5V-7-*C example:

1. Pilot choke module
2. Stroke adjusters, at either or at both ends (shown at both ends in example)
3. External pilot connection
4. Internal drain

One or more options can be built into any DG5 series valve.



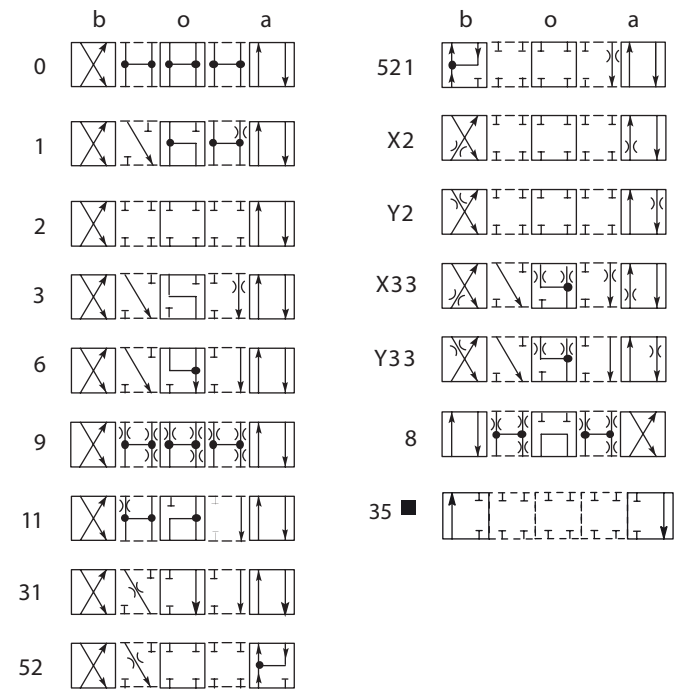
Spool types : All

◆ "a" and "b" interchanged for spool type 8.

▲ X' and Y' spools require a stroke adjuster at one or both ends, dependent on the application, to limit stroke towards positions "a" and/or "b".

Functional Symbols

Spool Types DG3V-7 and DG5V-7
Shown in 3-position form, plus 2 transients.



Notes:
In certain 2-position valves, the “o” position becomes an additional transient, i.e. in DG5V-7-*A(L) and DG5V-7-*N valves.

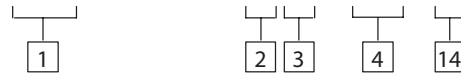
■ Only 35A available

Model Codes

DG3V-7 30 Series, Remote Pilot Operated Directional Valve

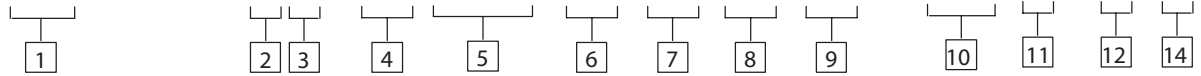
DG5V-7 50 Design, Solenoid Controlled Pilot Operated Directional Valve

For Remote Pilot operated valves : (F 3) - DG3 V-7- * ** - (**) -30



For solenoid controlled, pilot operated valves:

(F 3) - DG5V-7- * ** - (**) - (P **) - (E) - (T) - (*) - (V) M - * **** (L) - * 7 - 50



1 Fluid Compatibility
Blank = S standard BUNA-Nitrile Seals
F3 = Viton Seals

Note: For further information see "Hydraulic Fluids" section on page 13.

2 Spool Type
See "Functional Symbols" section on pages 7

3 Spool Spring Arrangement
A = Spring offset, end-to-end (P to B when operated)
AL = As "A" but left-hand build (P to A when operated)
B = Spring offset, end-to-center (P to B when operated) ■

BL = As "B" but left-hand build (P to A when operated) ■
C = Spring centered
N = Two-position detented

■ DG5V option. Same function from DG-7-*C valves by alternating pilot supply to one port (X or Y) and permanently draining the other

4 Spool Control
1 = Stroke adjustment at both ends ▲■
2 = Pilot choke adjustment both ends
3 = "1" and "2" combined ▲■
7 = Stroke adjustment, port A end only ▼
8 = Stroke adjustment, port B end only ▼
27 = "2" and "7" combined ▼

28 = "2" and "8" combined

Omit if not required

▲ Not applicable to DG5V7-*B(L) models.

▼ Not applicable to models shown in the

"Spring offset, end-to-center, opposite had" section on page 6

■ Not applicable for spool "8" models

5 Main Stage Spool Monitoring Switch
Only with "35A" spool (Omit if not required.)

PPA - Offset sensing proximity switch "A" port end

* The spool position monitoring switch shown on this technical document is CE marked and certified and complies to European Standard EN 61000-4-42001 (Emissions) for Class A and European Standard EN 61000-6-22001 (Immunity).

6 External Pilot Supply.
DG5V Valve Option
Omit for internal pilot supply

7 Internal Pilot Drain, DG5V Valve Option

Omit for external drain, which is also mandatory for 1, 8 and 9 spool-type valves

8 Manual Override Option

Blank = Plain override in solenoid end(s) only ▲

H = Water-resistant manual override on solenoid end(s) ▲

Z = No override at either end

▲ No override in non-solenoid end of single-solenoid valves

9 Solenoid Energization Identity

V = Solenoid "A" is at port A end of pilot valve and/or solenoid "B" at port B end independent of main-stage valve port locations or spool type; German practice.

Omit (except as noted below) for US ANSI B93.9 standard whereby solenoid "A" is that which, when energized, connects P to A in main-stage valve, and/or solenoid "B" connects P to B. Note: Energization identities on valves with type 8 spools are identical under US and German practices. In such cases the "V" code is used.

10 Solenoid Type/Connection(s)

U = ISO 4400 (DIN 43650) mounting

U1 = ISO4400 fitted with PG11 plug

U6 = ISO4400 with fitted DIN plug with lights

KU = Top exit flying lead (150mm)

KUP4 = Junior timer (Amp) connector

KUP5 = Integral Deutsch Connector

FW = Flying lead with 1/2" NPT thread wiring housing

FTW = Flying lead with 1/2" NPT thread junction box and terminal strip

■ Some female plug connect options available separately from Danfoss. Others available from electrical stock lists.

◆ Female connector to be supplied by user.

11 Indicator Lights, Option for Codes FTW, in item 10.

L = Lights fitted

Omit if lights not required

For U-code solenoids use plug with integral light.

12 Coil Rating

See "Operating Data" on page 11 for further information.

B = 110V AC 50 Hz/ ◆
120V AC 60 Hz

BL = 110V AC 50 Hz/ ◆
120V AC 60 Hz
- Low Power

D = 220V AC 50 Hz/ ◆
240V AC 60 Hz

DS = 28V DC 30 Watt

ED = 250V AC 50 Hz

G = 12V DC

GL = 12V DC 18 Watt

H = 24V DC

HL = 24V DC 18 Watt
◆ For 60 Hz or dual frequency

14 Design Number

30 series for DG3V valves.
50 series for DG5V valves.

Subject to change.

For Mounting Subplate and Fastener Kit Options See "Supporting products" on page 11

Application Notes DG5V-7 50 Design

Pilot Pressure

- a. Pilot pressure must always exceed tank line pressure by at least the requisite minimum pilot pressure. This also applies when combining open center spools (0, 1, 8, 9 and 11) with internal pilot pressure, but they should be used only with externally drained valves.
- b. Internally drained valves should be used only when surges in the tank line cannot possibly overcome the minimum pilot pressure differential referred to above. When the possibility of pressure surges in the tank line exist, externally drained valves are recommended.
- c. When DG5V-7-*N valves are de-energized the pilot and main spools remain in the last selected position, provided that pilot pressure is maintained. If pilot pressure fails, or falls below the minimum, the main spool will spring center.

Caution: Because of this in-built feature the flow conditions of the center position must be selected with care, for the effect on both the direction of flow and the pilot pressure

Stroke Adjustment Options

These control the maximum opening of the main spool/body passages by adjusting the limits of spool stroke. By this means, the response time and the pressure drop across the valve for any particular flow rate can be controlled. Stroke adjusters can be fitted at either or both ends of the main-stage valve for adjusting the stroke in one or both directions. One use of stroke adjusters is for controlling the metering characteristics of "X*" or "Y*" - type spools. (See model code #4.)

Pilot Choke Adjustment Options

These provide a meter-out flow control system to the fluid in the pilot chambers of main-stage valves. It allows the velocity of the mainstage spool to be controlled, thereby reducing transient shock condition. For optimum results, a constant reduced pilot pressure is recommended.

Control Data, General

- a. Dependent on the application and the system filtration, any sliding spool valve, if held shifted under pressure for long periods of time, may stick and not move readily due to fluid residue formation. It may therefore need to be cycled periodically to prevent this from happening.
- b. Surges of fluid in a common drain line serving two or more valves can be of sufficient magnitude to cause inadvertent shifting of the spools. It is recommended that circuit protection be used, such as separate drain lines.
- c. Control by stroke adjusters, pilot chokes and minimum-pilot-pressure generator options is described on this page.

Operating Data

Performance data typical under standard test conditions
which use antiwear hydraulic oil (Class L-HM) at 21 cSt (102 SUS) and 50°C (122°F).

MAXIMUM PRESSURES:

DG3V-7 valves; ports:

P, A, B	350 bar (5000 psi)
T	300 bar (4351 psi)
X and Y	250 bar (2636 psi)

DG5V-7-**(L)(-*)(-E)(-*) valves, (externally drained); ports:

P, A, B	350 bar (5000 psi)
T	300 bar (4351 psi)
Y	210 bar (3045 psi) *
X	250 bar (3626 psi) **

DG5V-7-**(L)(-*)(-E)-T(-*) valves, (internally drained); ports:

P, A, B	350 bar (5000 psi)
T and Y	210 bar (3045 psi) *
X	250 bar (3626 psi) **

*Restricted by Pilot valve core tube rating

**A pressure reducer valve must be used for higher pressures.

MAXIMUM FLOW RATES, L/MIN (USGPM) AT THE MINIMUM PILOT PRESSURES, AND WITH SPOOL TYPE:

Operating Pressure in bar (psi)	50(725)	100(1450)	150(2175)	200(1900)	250(3625)	300(4351)	350(5076)
0*,2,3,6,8*,9**,31,33,52,521,X2,X33,Y2,Y33,35A	300(80)	300(80)	300(80)	300(80)	300(80)	300(80)	300(80)
1*,11*	300(80)	300(80)	300(80)	300(80)	175(47)	125(34)	70(20)

** SUBJECT TO P-T PRESSURE SATURATION.

* Open centred spools

Pilot pressures

See "Pilot Pressures" on page 12

Control (swept) volume(s), DG3V and main-stage of DG5V valves:

Center-to-end	4.9 cm ³ (0.29 in ³)
End-to-end	9.8 cm ³ (0.60 in ³)

ELECTRICAL INFORMATION:

Coil Voltage ratings, DG5V valves

See 12 in "Model Code" on page 8

Coil Voltage limits, DG5V valves:

Maximum voltage	See "Temperature limits", on page 11	
Minimum voltage	90% of rated voltage	

Power consumption, DG5V valves with AC solenoids:

	Initial VA rms	Holding VA rms
Single-frequency coils, 50 Hz types "A" and "C"	225	39
Dual-frequency coils at 50 Hz, types "B" and "D"	265	49
Dual-frequency coils at 60 Hz, types "B" and "D"	260	48

Power consumption, DG5V valves with DC solenoids

30W at rated voltage and 20 C (68 F)

Relative duty factor, DG5V valves

Continuous; ED = 100%

Type of protection, DG5V valves:

ISO 4400 coils with plug fitted correctly	IEC 144 class IP65
Junction box	IEC 144 class IP65 (NEMA 4)
Coil winding	Class H
Lead wires (coil types "F****")	Class H
Coil encapsulation	Class F

Operating Data

Pressure drop characteristics See page 12, 13

Response times, DG5V valves:

Typical values for a DG5V-7-2C-E-50 based on a 100% rated voltage from energisation/ de-energisation of the coil to full displacement of mainstage spool. At 150 lt/min. and 175 bar.

Coil rating:	Pilot pressure, bar (psi):	Energizing	Time, ms ♦ De-energizing
110V50Hz AC	15 (218)	60	40*
	100 (1450)	25	40*
	250 (3600)	15	40*
24V DC	15 (218)	95	60*
	100 (1450)	60	60*
	250 (3600)	50	60*

♦ From applying a signal at the solenoid until the main-stage spool completes its travel.

*Based on pure switched circuit condition, devoid of effects of any suppression diodes.

TEMPERATURE LIMITS:

Fluid temperature limits -20°C (-4°F) to +70°C (158°F)

Ambient temperature limits: -20°C (-4°F) to +70°C (158°F)

Maximum ambients, DG5V valves with coils listed in 12 in "Model Code" two pages back, and under conditions stated below:

Dual-frequency coils:

at 50 Hz and 107% of rated voltage	65°C (150°F)
at 50 Hz and 110% of rated voltage	65°C (150°F)
at 60 Hz and 107% of rated voltage	65°C (150°F)
at 60 Hz and 110% of rated voltage	65°C (150°F)
Single-frequency (50 Hz) coils at 50 Hz and 110% of rated voltage	65°C (150°F)
DC coils at 110% of rated voltage	70°C (158°F)

INSTALLATION DIMENSIONS:

Valves	See page 14
Mounting Surface	See page 14
Mass (weight), basic models:	kg (lb) approx.
DG3V-7	7,3 (16.1) ♦
DG5V-7-*A/B (AC voltages)	8,4 (18.5) ♦
DG5V-7-*A/B (DC voltages)	8,5 (18.7) ♦
DG5V-7-*C/N (AC voltages)	8,7 (19.2) ♦
DG5V-7-*C/N (DC voltages)	9,1 (20.0) ♦
♦ Add 1,1 kg (2.4 lb) when pilot chock adjustment is fitted.	
Supporting products:	
Subplate	See catalog 2425
Fastener kits	See catalog 2314 for available metric bolt kit options, i.e. BKDG7-858918 and BKDG7-858919.
Installation and start-up (commissioning):	
Mounting attitudes, DG3V series	Optional for models shown.
Mounting attitudes, DG5V series	Optional for DG5V-7-*B(L)/C/D models, but horizontal mounting is recommended for DG5V-7-*A(L)/N models
After-sales service:	
Spare-parts data for DG3 valves and main stages of DG5 valves, and pilot choke modules	Consult your local Danfoss representative
Spare-parts data for DG4V-3S pilot stages of DG5 models	Ask for spares leaflet I-3886-S (minimal text, in English).

Performance Characteristics

Pilot Pressures

Maximum: 350 bar (5000 psi). Typical minimum differential pilot pressure characteristics, shown below, are based on looped flow through P to A to B to T under standard test conditions.

Spool Type	0	1	2	3	6	8	9	11	31	33	52	X*	Y*	35A
Minimum Differential Pilot Pressure (bar)	9	9	12	12	12	9	9	9	12	12	12	12	12	12

Pressure Drop Characteristics

The following typical pressure drops (Δp) at flow rates (Q) are based on standard test conditions, using oil of 0,865 specific gravity. Except where otherwise stated, for any other flow rate (Q) the pressure drop (Δp_1) will be approximately $\Delta p_1 = \Delta p (Q_1/Q)^2$.

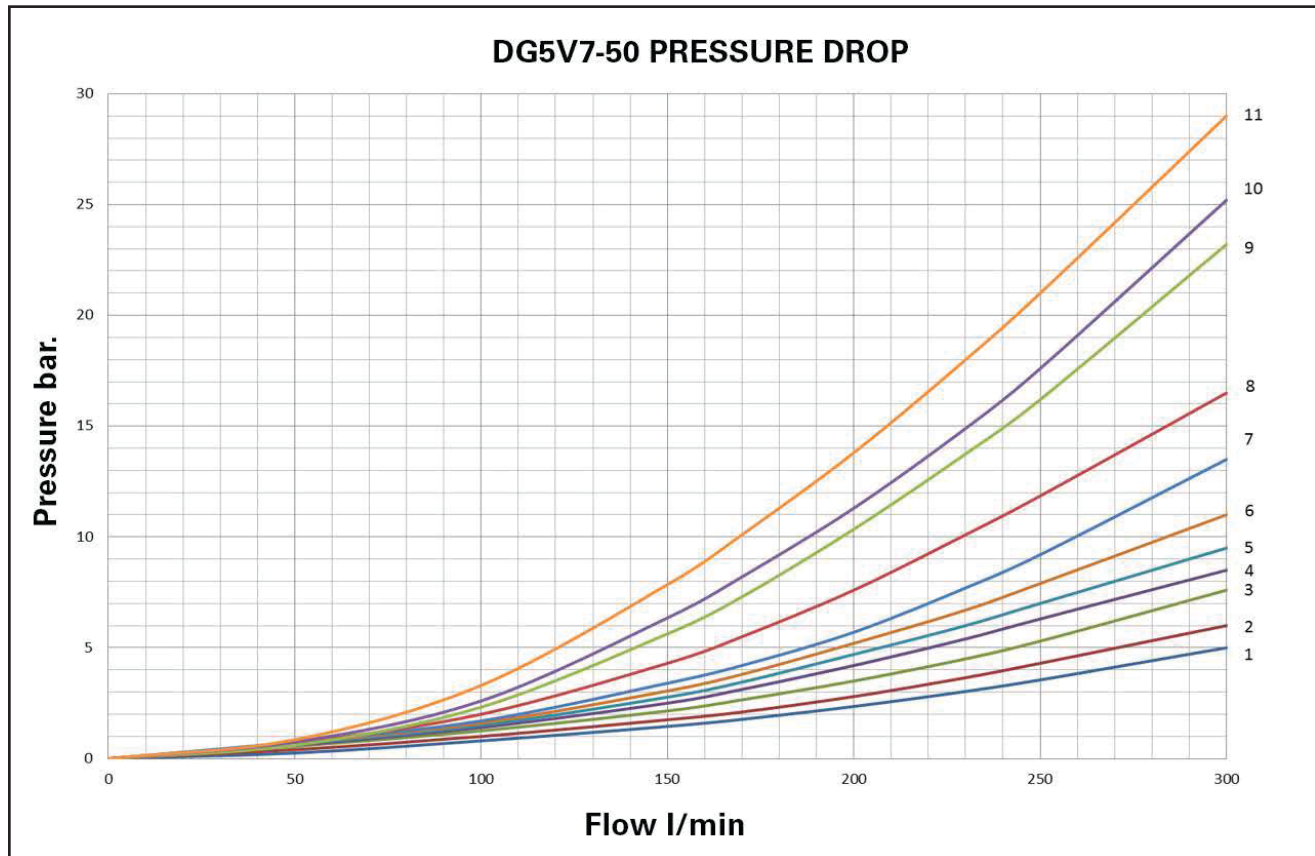
SPOOL TYPE	SPOOL POSITION COVERED	P-A	B-T	P-B	A-T	P-T
0	All	1	5	1	4	5
1	Energised	1	4	1	4	
	De-energised	7♦♦			4♦	8**
2	All	1	4	1	1	
3	Energised	1	4	1	4	
	De-energised				7	
6	Energised	1	5	1	4	
	De-energised		8		8	
8	All	3	3	3	7	9
9	Energised	2	5	3	3	
	De-energised	-	-	-	-	** ..
11	Energised	1	5	1	1	
	De-energised		4♦	7♦♦		8*
31	Energised	1	5	1	1	
	De-energised		8			
33	Energised	1	5	1	3	
	De-energised		-		-	
35A	Energised		8			
	De-energised	6				
52	Energised P-A	3*		6**		
52	Energised P-B			3	2	
X2	All	*	5	*	2	
X33	Energised	*	5	*	2	
	De-energised		-		-	
Y2	All	3	11	3	8	
Y33	Energised	2	10	2	8	
	De-energised		-		-	

* 65 bar @300l/min.

** 70 bar @150l/min.

- Port B blocked
- ♦♦ Port A blocked
- ♦ Port P blocked
- ♦♦♦ Port T blocked

Performance Characteristics



Hydraulics Fluids
Contamination Control
Requirements

Recommendations on
Hydraulic Fluids and
contamination control
methods and the selection
of products to control fluid
condition are included in
Danfoss Hydraulics Fluid
Recommendation
03-401-2010 rev 1

Fluid Temperatures

For petroleum oil:

Min. -20°C (-4°F)

Max.* +70°C (+158°F)

*To obtain optimum service
life from both fluid and
hydraulic system, 65°C
(150°F) normally is the
maximum temperature.

For other fluids where
limits are outside those
of petroleum oil, consult
fluid manufacturer or Danfoss
representative.

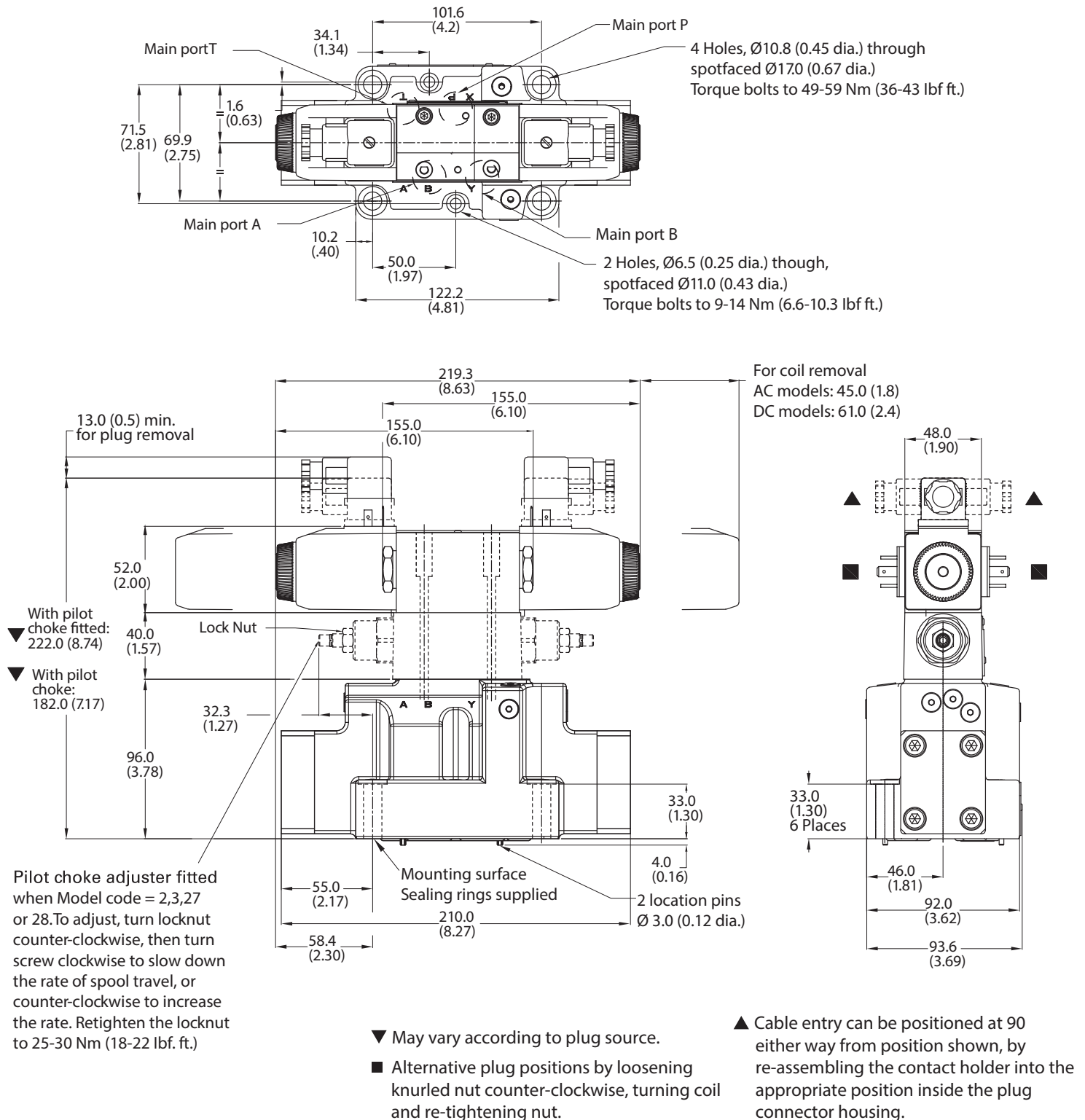
Whatever the actual
temperature range, ensure
that viscosities stay within
those specified under
"Hydraulic Fluids".

Installation Dimensions

Millimeters (inches)

Solenoid Controlled Models with ISO 4400 (DIN 43650)
Electrical Connections and Pilot Choke

DG5V-7-**(L)(-2)(-E)(-T)(-*)-(V)M-U example
For stroke adjusters see page 15



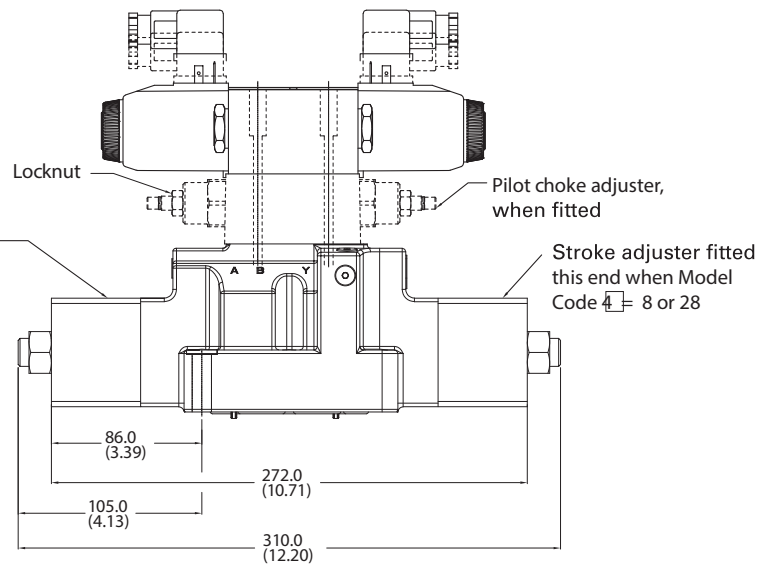
Optional Features

Solenoid Controlled Models with Stroke Adjusters

DG5V-7-***(-L)(-2)(-E)(-T)(-*)-(V)M-U example

Stroke adjuster fitted both end
when Model Code 4 = 1 or 3

Stroke adjuster fitted this end
when Model Code 4 = 7 or 27



To Adjust:

Turn locknut counter-clockwise, then turn screw clockwise to shorten stroke, or counter-clockwise to increase stroke. Re-tighten locknut.

Solenoid Controlled Models with Junction Box having Optional Terminal Strip and Indicator Lights

DG5V-7-***(-L)(-*)(-E)(-T)(-*)-(V)MF**(L) example.

Available also with other options shown above and on previous page.

1/2 NPT for F(T)W options, at both ends. Closure plug fitted at one end.

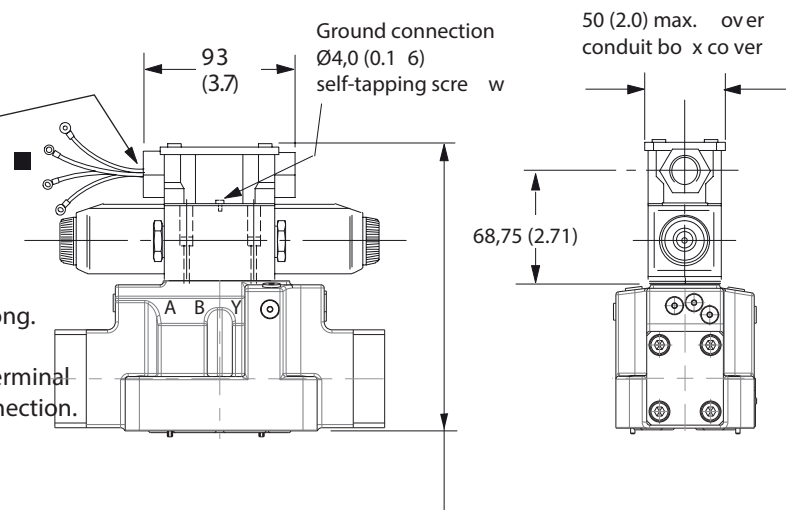
For other options see 9 & 10 in "Model Code"

■ Ref. "Model Code": 10

Codes "FW": 2 lead wires for each solenoid, approx. 150 (6.0) long.

M3 (#6) terminals provided for customer connection.

Codes "FTW": Valve supplied with lead wires connected into terminal strip suitable for M3 (#6) terminals provided for customer connection.

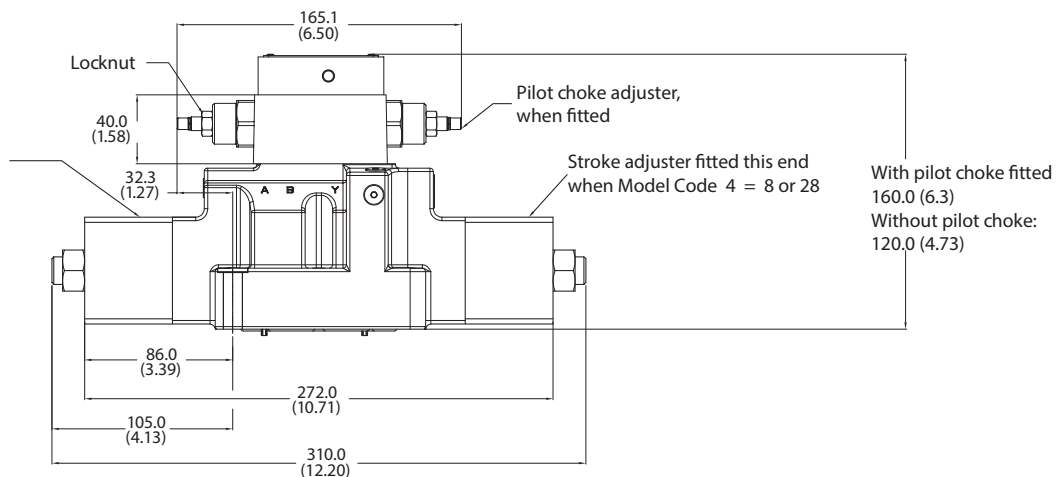


Pilot Operated Models with Optional Pilot Choke and/or Stroke Adjusters

DG3V-7-**-(-2)(-**) examples

Stroke adjuster fitted both end
when Model Code 4 = 1 or 3

Stroke adjuster fitted this end
when Model Code 4 = 7 or 27

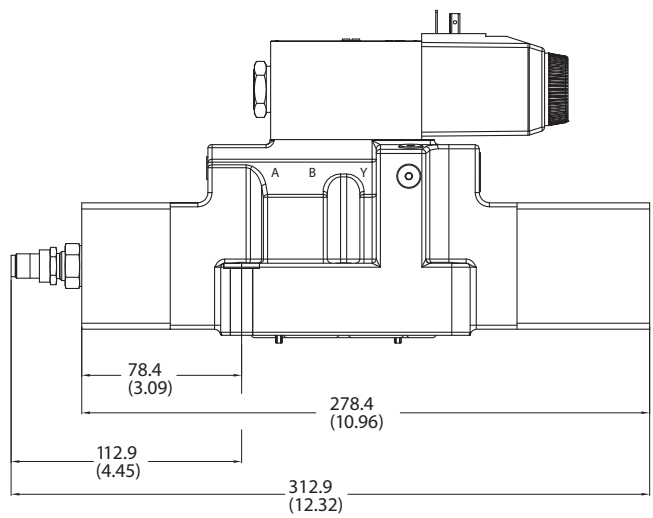


With pilot choke fitted: 227,0 (8.94)
Without pilot choke: 187,0 (7.36)

With pilot choke fitted
160,0 (6.3)
Without pilot choke:
120,0 (4.73)

Electrical Information

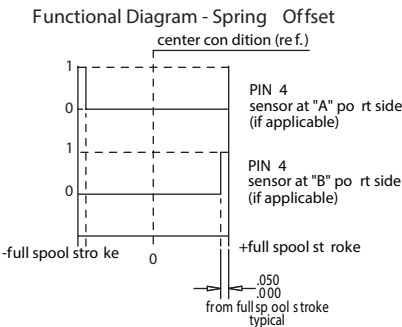
DG5V-7-35A-PPA-(-E)(-T)-*****-50 Valve with Spool Position Monitor



SPECIFICATIONS

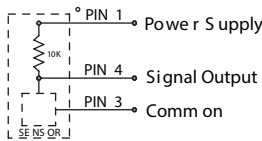
Supply Voltage (Vs)	10 to 30 Vdc
Supply Current (Is)	8 mA at 24 Vdc (plus load current)
Supply Over-voltage Rating:	35 Vdc continuous
Supply Reverse Polarity Rating	-35 Vdc (with no shorts)
Short Circuit Tolerance:	Continuous short between any two pins
High Potential Test, Pin to Case:	300 Vdc
Electromagnetic Compatibility:	ISO 7637 Parts O and I worst case and Immunity to Radiated Electromagnetic Fields, 10 KHZ to 1 GHZ per SAE J1113/25 Sep 95
Pins to Case Resistance	50 Megohms
Load Dump Tolerance:	80 Vdc Peak, 400 ms Decay, with 1.5 Ohm Source Impedance
Switching Frequency:	0 to 3K Hz
Output:	Open collector PNP sourcing, normally open
Sensing Distance (offset position):	1.27 ± 0.25 mm (.050" ± .010")
Hysteresis:	0.25 mm (.010") Max.
Rise/Fall Time:	6.5/1.5 microsec R1=820 Ohm, C1=20 pF @ 8Vdc
Output Leakage Current	10µa Max.
Output Voltage High:	+Vs – 2.2 Vdc minimum
Output Load Current:	200 mA Max.
Operating Pressure:	350 bar (5000 psi)
Operating Temperature:	-40° to 110°C
Humidity:	0 to 100%

Electrical information shown in this window is for offset sensing, Proximity Switch "PPA" Model

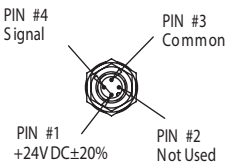


0=voltage at pin 4 0.5V min.
1=voltage at pin 4 (Vs – 2.2V) min.

Output Circuit Wiring Instructions



Connector Detail



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