

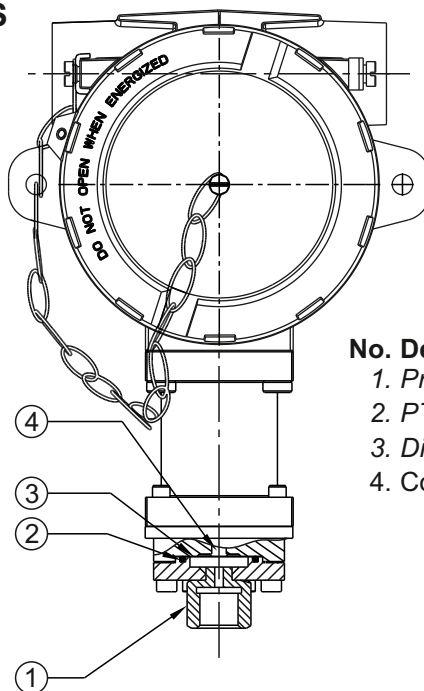
FC/FE HYDRAULIC DIAPHRAGM RANGES



FC



PRESSURE CAPSULE DETAILS

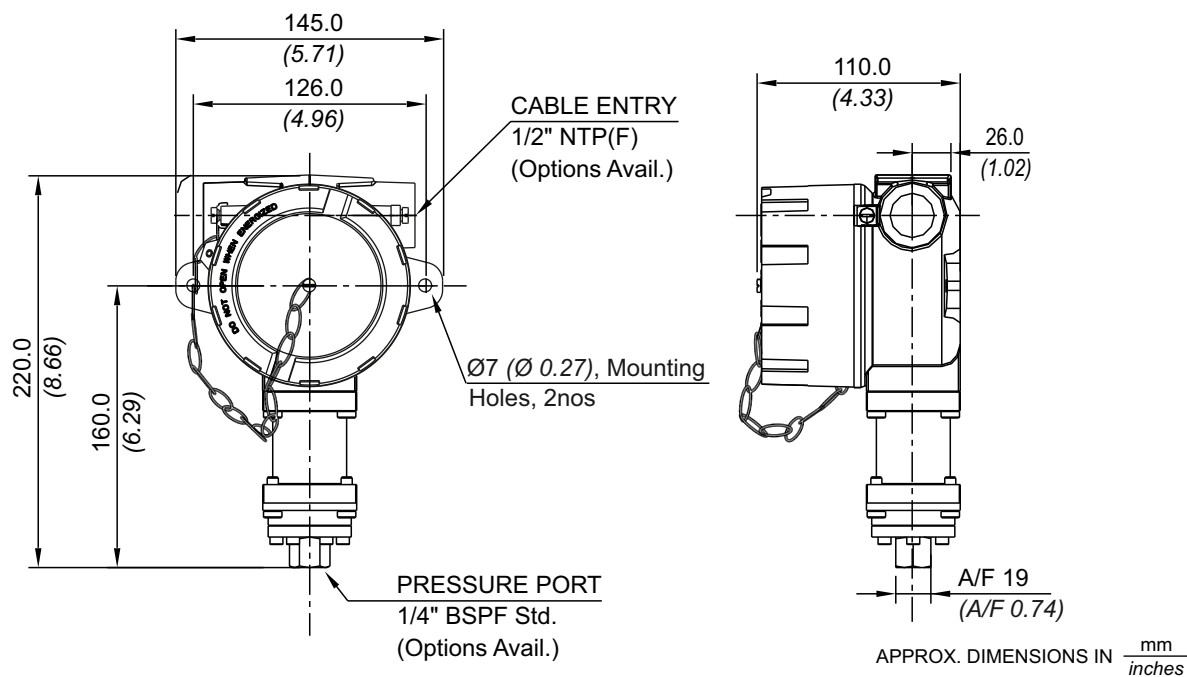


No. Description

1. Pressure Port
2. PTFE O-Ring
3. Diaphragm
4. Conical Plunger

Note : *wetted parts* are mentioned in italics.

INSTALLATION DRAWING



FC/FE HYDRAULIC DIAPHRAGM RANGES

RANGE SELECTION TABLE

Range Code	Range bar (psi)	Differential* bar (psi)	Maximum Working Pressure bar (psi)
		Approximate Maximum for "A8" microswitch	
H1T	0.5 - 10 (7.25 - 145.04)	1 (14.50)	150 (2175.51)
H2T	2 - 20 (29.00 - 290.07)	2 (29.00)	200 (2900.76)
H4T	5 - 40 (72.52 - 580.15)	5 (72.52)	200 (2900.76)
H1H	10 - 100 (146.04 - 1450.38)	12 (174.05)	200 (2900.76)
H2H	7 - 200 (101.52 - 2900.76)	24 (348.09)	400 (5801.52)
H4H	40 - 400 (580.15 - 5801.52)	50 (725)	500 (7251.88)
H7H	70 - 700 (1015.26 - 10152.64)	60 (870)	800 (11603)
H1K	100 - 1000 (1450.37 - 14503.77)	70 (1015.26)	1100 (15954.15)

Note:

1. The minimum differential increases with the setpoint. The differential values mentioned in the above table are approximate maximum for FSR. The differential value will vary according to the pressure range selected and microswitch type. For actual values of differential please contact sales office.



Note: Welded diaphragm also available as shown

2. When using 2SPDT switching arrangement, both microswitches may not actuate and/or deactuate at the same point. A small stage gap, normally upto +/- 5% FSR (depending on range code) may be observed. The On-Off differential (hysteresis) typically tends to be atleast double of those published for 1SPDT pressure switches.

If actuation and/or deactuation at same point is critical part of operation, then it can be achieved by using a separate DPDT relay. This relay will need a separate power supply for it's coil.

HOW TO ORDER FLAMEPROOF HYDRAULIC RANGE PRESSURE SWITCHES

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
Non standard allocation	Model	Cable Entry Size	Switch Type	Range Code (values in bar)	Microswitch Type	Pressure Port Material / Size	Diaphragm
☐ Reserved for non-standard options not covered in catalogue. Will be given by manufacturer, only after agreement of supply details with customer.	FC = IP66 Flameproof pressure switch, ATEX, IECEx & PESO approved FE = IP66 Flameproof pressure switch, PESO approved	1 = Al. head ½" NPT threads 2 = Al. head ¾" NPT threads 3 = Al. head M20 x 1.5 threads *4 = Grey CI head ½" NPT threads *5 = Grey CI head ¾" NPT threads *6 = Grey CI head M20 x 1.5 threads 7 = SS head ½" NPT threads 8 = SS head ¾" NPT threads 9 = SS head M20 x 1.5 threads * Not available in FE models	P 1 = pressure switch, fixed differential without scale P2 = pressure switch, fixed differential with scale in bar P3 = pressure switch, fixed differential with scale in psi For adjustable differential please select microswitches A6 or C6 in group 6	H1T = (0.5 - 10) H2T = (2 - 20) H4T = (5 - 40) H1H = (10 - 100) H2H = (7 - 200) H4H = (40 - 400) H7H = (70 - 700) H1K = (100 - 1000)	A1 = General purpose microswitch rated at 15 A; 250 VAC *A6 = elements with adjustable deadband *A7 = 2SPDT switching elements A8 = General purpose microswitch rated at 5 A, 250 VAC; 5 A, 28 VDC *B7 = 2SPDT Switching Elements C6 = 1SPDT Adjustable Differential Please refer Page No. 122 for Microswitch options * Please refer note under Range Selection Table	S1 = SS316 / ¼" BSP(F) S2 = SS316 / ¼" NPT(F) S3 = (welded diaphragm) SS316 / 1" BSP(M) S4 = SS316 / 1/2" NPT(F) S5 = SS316 / 1/2" NPT(M) H1 = Hastelloy C / ¼" BSP(F) H2 = Hastelloy C / ¼" NPT(F) N1 = Monel / ¼" BSP(F) N2 = Monel / ¼" NPT(F) Please refer Page No. 118 for Pressure Port options	0 = Neoprene 1 = PTFE 2 = SS 316L 3 = Hastelloy C 4 = Monel 5 = Titanium 6 = Tantalum 7 = Inconel

eg. A flameproof switch for gas group IIC, with ½" NPT cable entry in aluminium housing as 1SPDT pressure switch, having 5 bar to 40 bar pressure range, with 15Amp. microswitch, SS316 pressure housing with ¼" BSP port size & SS316L diaphragm shall be specified by

Group 1	Group 2	Group 3	Group 4	Group 5	Group 6	Group 7	Group 8
☐	FC	1	P1	H4T	A1	S1	2

Please specify full model number to avoid ambiguity. If only the first two groups are specified while ordering, uncalibrated switches with standard wetted parts and enclosures will be supplied.