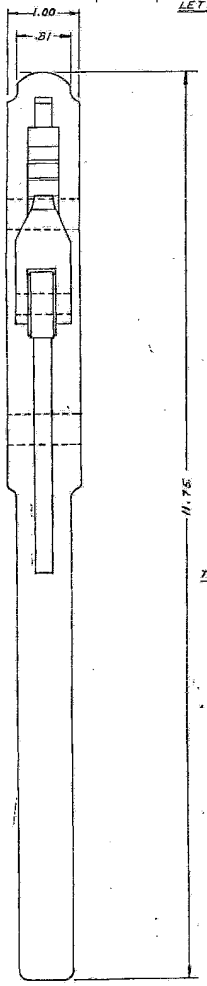
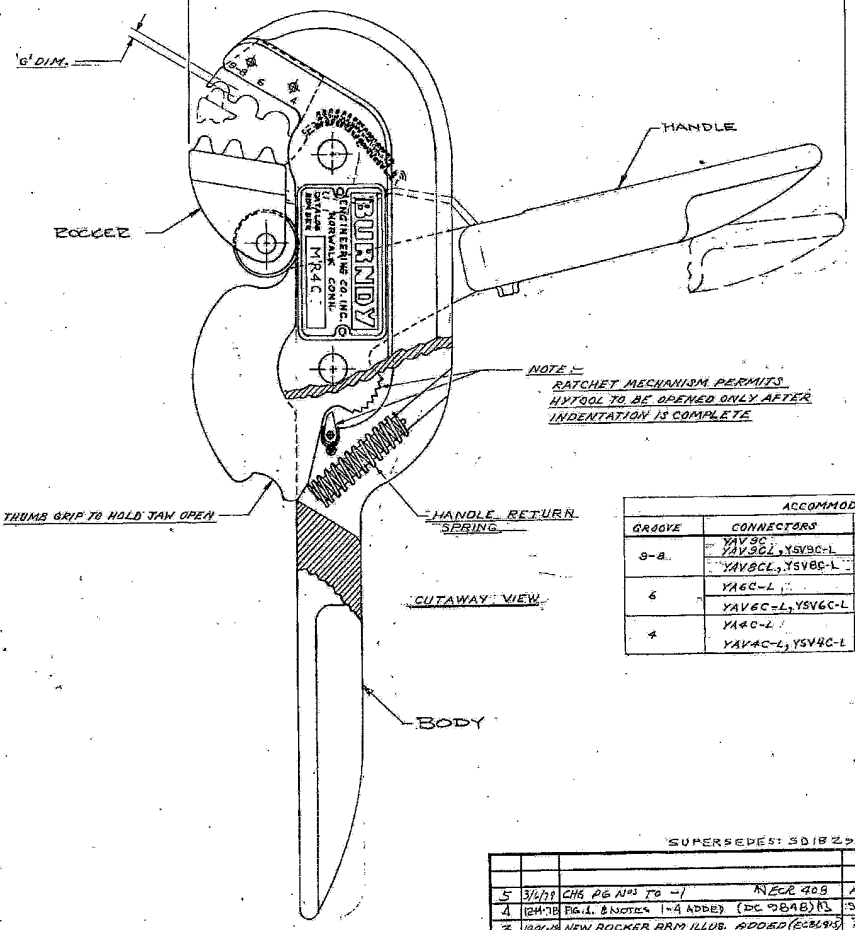


LETTERING VIEW



8.91 APPROX.



NOTE:- RATCHET MECHANISM PERMITS HYTOOL TO BE OPENED ONLY AFTER INDENTATION IS COMPLETE

CUTAWAY VIEW

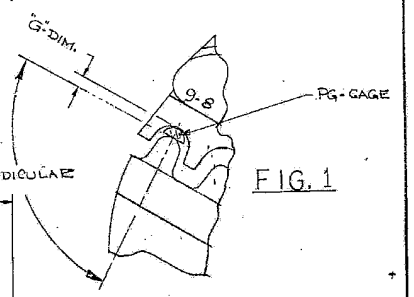


FIG. 1

TO VERIFY "G" DIMENSION.

1) CLOSE AND HOLD HANDLE FIRMLY AGAINST BODY OF THE TOOL.
2) PULL ROCKER UNTIL THE ROLLER BEARING MAKES FIRM CONTACT WITH CAM.
3) CHOOSE THE PROPER "PG" GAGE AND INSERT IT INTO THE MATCHING GROOVE IN SUCH A MANNER THAT THE FLAT SIDE OF THE GAGE IS PERPENDICULAR TO THE PEAK OF THE INDENTOR. SEE FIG. 1.
4) THE "GO" END (DESIGNATED GREEN) MUST PASS BETWEEN THE INDENTOR AND REST DIE. THE "NO GO" END (DESIGNATED RED) MUST NOT PASS BETWEEN THE INDENTOR AND REST DIE.

ACCOMMODATES			'G' DIM.	PG. GAGE CAT. No.
GROOVE	CONNECTORS	CONDUCTORS		
9-8	YAV9C YAV9CL, YSV9C-L	#9-19 STR. (.127 DIA.) CONTROL WIRE	.077 .091	PG-121-1
	YAV8CL, YSV8C-L	#8 STR. (.146 DIA.) #8 AIR. (.169 DIA.)		
6	YA6C-L	#6 STR. (.184 DIA.)	.099 .113	PG-125-1
	YAV6C-L, YSV6C-L	#6 AIR. (.218 DIA.)		
4	YA4C-L YAV4C-L, YSV4C-L	#4 STR. (.232 DIA.) #4 AIR. (.272 DIA.)	.155 .169	PG-133-1

MATERIAL:
BODY AND HANDLE: HEAT TREATED ALUMINUM ALLOY.
ALL WORKING PARTS: HEAT TREATED ALLOY
REFERENCE: FACTORY ASSEMBLY - FD 28569

SUPERSEDES: SD18293-7

MARK	DATE	REVISION	BY	CK'D
5	3/4/79	CHG PG NOS TO -1 NECR 409	MV	MV
4	12-11-78	FIG. 1 & NOTES 1-4 ADDED (DC 9848)	SZ	SZ
3	10-26-68	NEW ROCKER ARM ILLUS. ADDED (EC 8945)	PC	CAN
2	6-12-58	SEE REV. REF. PRINT (E C. 15341)	H.F.G.	H.F.G.
1	5-26-58	SEE REV. REF. PRINT (EC 3949)	GJE	LAS

HYTOOL
TYPE MR4C
SCALE FULL SIZE
DRAWN GJE 7-17-53
CHECKED 11-23-53 FGM
BURNDY
DRAWING NO. SD28819
REV. 5