RIVKLE® Standard blind rivet nuts

Steel zinc-plated | Flat head | Plain | Cylindrical | Closed

Note: Thread according to ISO 6h (ISO 68-1) - Corrosion resistance 400 h salt spray | Cr(VI)-free

Technical information can be found on the last page.



Diameter (d)	Article number	Drilling diameter d nominal size	B	E nominal size	L_2	e min.	e max.	Length (l) nominal size	S
M 3	23321030030	5	7.5	1	9.2	1.5	3.0	14.30	S = 4.1 - e
M 4	23321040020	6	9.0	1	10.4	1.0	2.0	15.25	S = 5.2 - e
	23321040040				10.4	2.0	4.0	16.75	S = 5.6 - e
	23321040060				10.3	4.0	6.0	18.80	S = 7.6 - e
M 5	23321050030	7	10.0	1	14.0	0.5	3.0	19.70	S = 5.0 - e
	23321050055				14.0	3.0	5.5	22.70	S = 7.5 - e
	23321050080				15.1	5.5	8.0	25.70	S = 9.6 - e
M 6	23321060030	9	13.0	1.5	16.3	0.5	3.0	22.70	S = 4.9 - e
	23321060055				17.0	3.0	5.5	25.70	S = 7.7 - e
	23321060080				17.0	5.5	8.0	28.70	S = 10.2 - e
M 8	23321080030	11	16.0	1.5	19.0	0.5	3.0	25.70	S = 5.7 - e
	23321080055				19.0	3.0	5.5	28.70	S = 8.2 - e
	23321080080				19.0	5.5	8.0	31.70	S = 10.7 - e
	23321080105				20.4	8.0	10.5	34.80	S = 12.9 - e
M 10	23321100035	13	19.0	2	25.0	1.0	3.5	32.70	S = 6.5 - e
	23321100060				25.4	3.5	6.0	35.80	S = 8.4 - e
	23321100085				25.6	6.0	8.5	38.80	S = 11.2 - e
M 12	23321120040	16	23.0	2	29.6	1.0	4.0	38.80	S = 7.2 - e
	23321120070				29.4	4.0	7.0	41.80	S = 10.4 - e

All technical data refer to the measure mm

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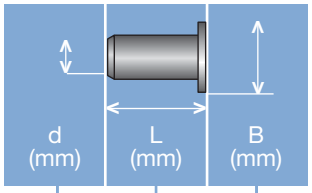
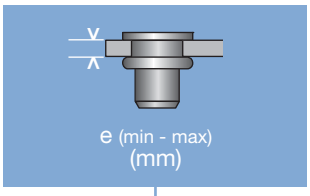
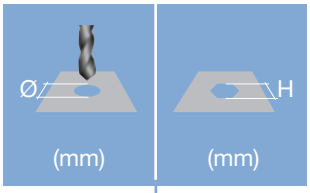


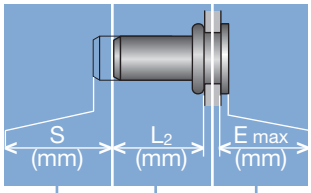
Head diameter
Overall length
Thread size



Grip range
Defines the range of total thickness of the customers part (even if it consists of more than one layer)



Hole geometry
If round –> diameter
If hexagonal –> wigth across flats

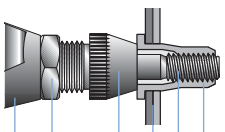


Head projection after setting
Variable according to the application (setting load, material substrate, etc.)

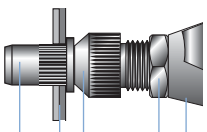
Blind side projection after installation
Defines the clearance needed on the blind side (cannot be used for quality control)

Setting stroke
Difference of total length before and after installation

RIVKLE® Nut



RIVKLE® Stud



RIVKLE®
Mandrel*
Customers part
Anvil*
Counter nut
Setting tool

in accordance to chosen RIVKLE®

All technical data refer to the measure mm

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