

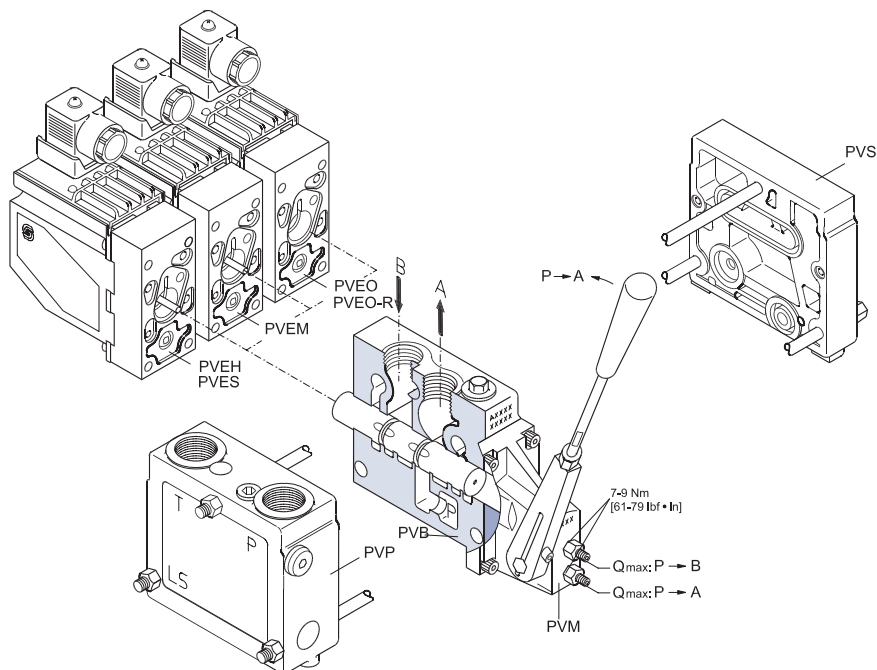
Hirschmann versions:

Oliestrømmens retning for standard monterede grupper.

Oil flow direction for standard assembled groups.

Richtung des Ölstroms für Standard-Baugruppen.

Sens du débit pour ensembles standard.



157-567.11

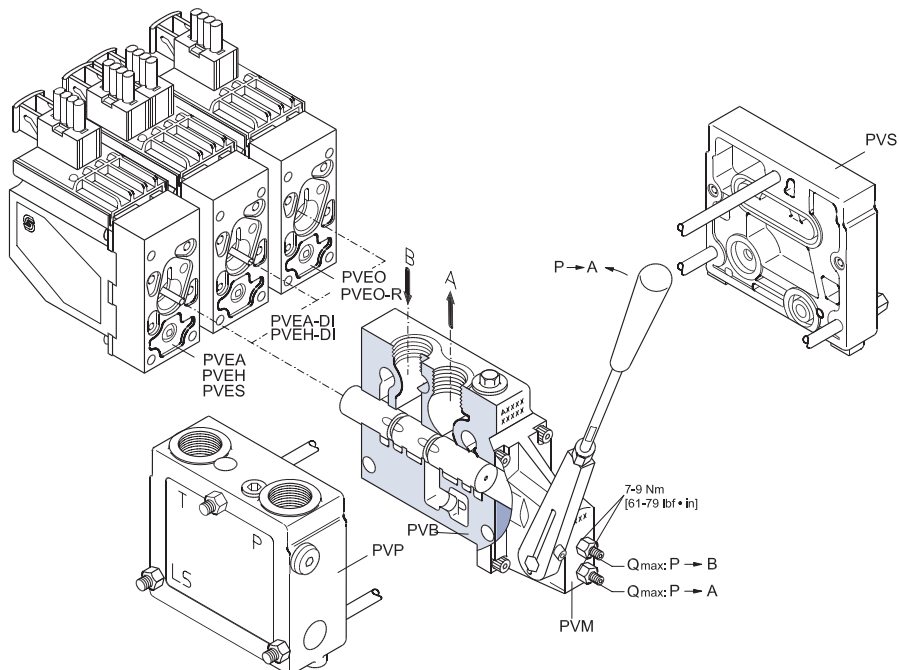
AMP versions:

Oliestrømmens retning for standard monterede grupper.

Oil flow direction for standard assembled groups.

Richtung des Ölstroms für Standard-Baugruppen.

Sens du débit pour ensembles standard.



157-566.12

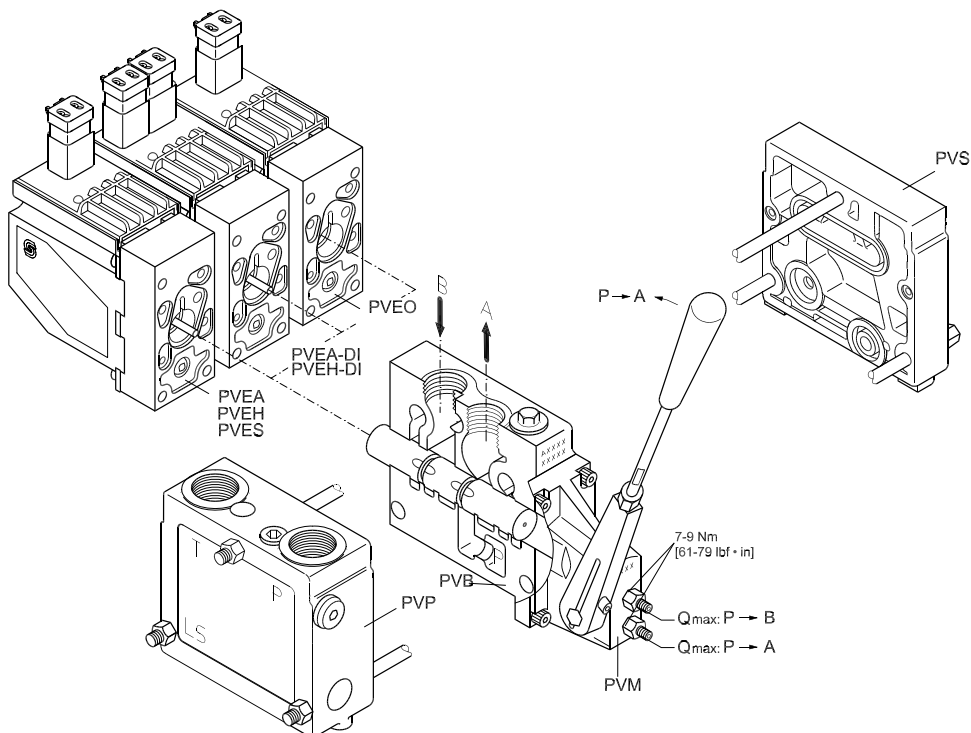
Deutsch versions:

Oliestrømmens retning for standard monterede grupper.

Oil flow direction for standard assembled groups.

Richtung des Ölstroms für Standard-Baugruppen.

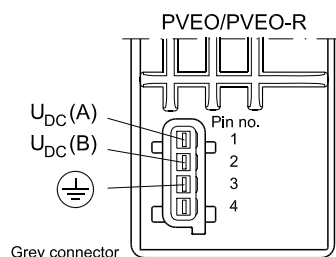
Sens du débit pour ensembles standard.



157-758.10

AMP version on/off

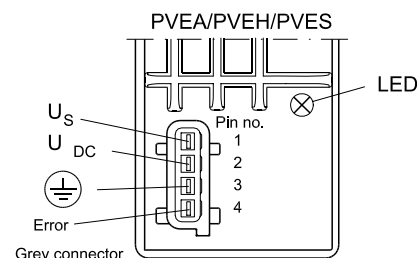
Function	Signal voltage (A or B)	
	A (pin 1)	B (pin 2)
Neutral	0	0
Q: P → A	U_{DC}	0
Q: P → B	0	U_{DC}



157-498.10

AMP version proportional

Function	Signal voltage (U_S)
Neutral	U_S (pin 1) = $0.5 \cdot U_{DC}$
Q: P → A	U_S (pin 1) = $(0.5 \rightarrow 0.25) \cdot U_{DC}$
Q: P → B	U_S (pin 1) = $(0.5 \rightarrow 0.75) \cdot U_{DC}$



157-500.10

Til DI udførelserne er det nødvendigt at have 2 U_{DC} -tilslutninger (U_{DC} og U_{DC2}):

- U_{DC} forsyner elektronikken og
- U_{DC2} forsyner magnetventilerne

De to jordforbundne stikben (mærket 3) er internt forbundet.

Der kan med fordel anvendes to separate strømforsyninger

(jvf. tekniske informationer for PVE serie 4)

On DI versions two UDC connections (UDC and UDC2) are necessary.

- U_{DC} will supply the electronics and
- U_{DC2} will supply the solenoid valves

The two ground pins (pin 3) are internally connected.

With advantages two separate power supplies can be used, see also Technical information for PVE serie 4.

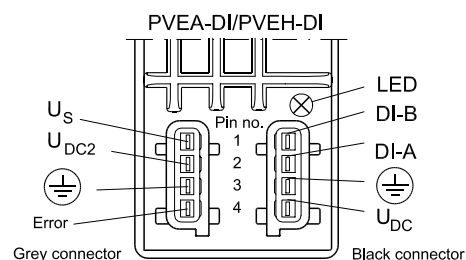
Die DI Ausführungen fordern zwei U_{DC} -Anschlüsse (U_{DC} und U_{DC2}):

- U_{DC} versorgt die Elektronik und
- U_{DC2} versorgt die Magnetventile

De zwei Erdungsstecker (vermerkt 3) sind intern verbunden.

Es kann mit Vorteil zwei separate Stromversorgungen verwendet werden

(vgl. technische Informationen für PVE Serie 4)



157-499.10

Pour les versions DI deux raccordements U_{DC} (U_{DC} et U_{DC2}) sont nécessaires.

- U_{DC} alimente l'électronique
- U_{DC2} alimente les électro distributeurs

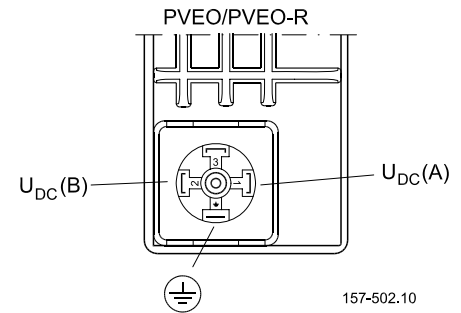
Les deux bornes masse (borne 3) sont reliées intérieurement

L'emploi de deux sources d'alimentation séparées a des avantages, voir Information

Technique pour PVE série 4

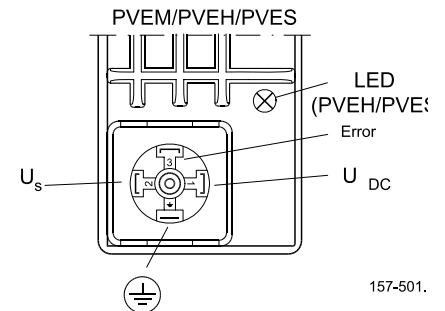
Hirschmann version on/off

Function	Signal voltage (A or B)	
	A (pin 1)	B (pin 2)
Neutral	0	0
Q: P -> A	U_{DC}	0
Q: P -> B	0	U_{DC}



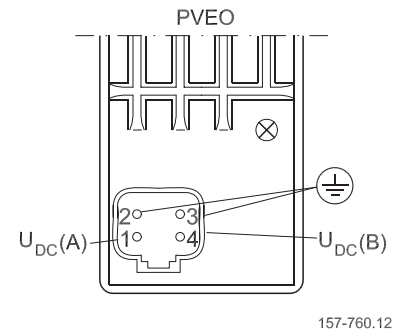
Hirschmann version proportional

Function	Signal voltage (U_S)
Neutral	$U_S(\text{pin } 2) = 0.5 \cdot U_{DC}$
Q: P -> A	$U_S(\text{pin } 2) = (0.5 \rightarrow 0.25) \cdot U_{DC}$
Q: P -> B	$U_S(\text{pin } 2) = (0.5 \rightarrow 0.75) \cdot U_{DC}$



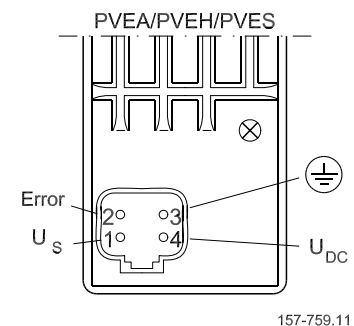
Deutsch version on/off

Function	Signal voltage (A or B)	
	A (pin 1)	B (pin 2)
Neutral	0	0
Q: P -> A	U_{DC}	0
Q: P -> B	0	U_{DC}



Deutsch version proportional

Function	Signal voltage (U_S)
Neutral	$U_S(\text{pin } 2) = 0.5 \cdot U_{DC}$
Q: P -> A	$U_S(\text{pin } 2) = (0.5 \rightarrow 0.25) \cdot U_{DC}$
Q: P -> B	$U_S(\text{pin } 2) = (0.5 \rightarrow 0.75) \cdot U_{DC}$



Til DI udførelserne er det nødvendigt at have 2 U_{DC} -tilslutninger (U_{DC} og U_{DC2}):

- U_{DC} forsyner elektronikken og
- U_{DC2} forsyner magnetventilerne

De to jordforbundne stikben er internt forbundet.

Der kan med fordel anvendes to separate strømforsyninger (jvf. tekniske informationer for PVE serie 4)

On DI versions two U_{DC} connections (U_{DC} and U_{DC2}) are necessary.

- U_{DC} will supply the electronics and
- U_{DC2} will supply the solenoid valves

The two ground pins are internally connected.

With advantages two separate power supplies can be used, see also Technical information for PVE series 4.

Die DI Ausführungen fordern zwei U_{DC} -Anschlüsse (U_{DC} und U_{DC2}):

- U_{DC} versorgt die Elektronik und
- U_{DC2} versorgt die Magnetventile

Die zwei Erdungsstecker sind intern verbunden.

Es kann mit Vorteil zwei separate Stromversorgungen verwendet werden (vgl. technische Informationen für PVE Serie 4)

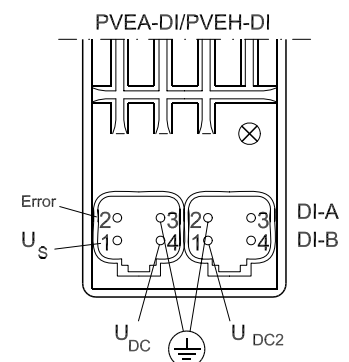
Pour les versions DI deux raccordements U_{DC} (U_{DC} et U_{DC2}) sont nécessaires.

- U_{DC} alimente l'électronique
- U_{DC2} alimente les électrodistIBUTEURS

Les deux bornes masse sont reliées intérieurement

L'emploi de deux sources d'alimentation séparées a des avantages, voir Information Technique pour PVE série 4

Deutsch-version DI-function



Technical data

Følgende tekniske data bygger på typiske testresultater. Der anvendes mineralisk olie med en viskositet på 21 mm²/s (102 SUS) og en temperatur på 50°C (122°F).

The following technical data are from typical test results. For the hydraulic system a mineral based hydraulic oil with a viscosity of 21 mm²/s [102 SUS] and a temperature of 50° C [122° F] were used.

Folgende technische Daten bauen auf typische Testergebnisse. Es wurde Erdöl mit einer Viskosität von 21 mm²/s (102 SUS) und einer Temperatur von 50°C (122°F) verwendet.

Les caractéristiques techniques suivantes sont tirées de résultats de tests typiques. Pour le système hydraulique, on a utilisé une huile minérale d'une viscosité de 21 mm²/s [102 SUS] et à une température de 50° C [122° F].

PVEO and PVEM

		PVEO and PVEM	
Supply voltage U _{DC}	rated	12 V DC	24 V DC
	range	11 V to 15 V	22 V to 30 V
	max. ripple	5%	
Current consumption at rated voltage		0.65 A @ 12 V	0.33 A @ 24 V
Signal voltage (PVEM)	neutral	0.5 x U _{DC}	
	A-port ↔ B-port	0.25 • U _{DC} to 0.75 • U _{DC}	
Signal current at rated voltage (PVEM)		0.25 mA	0.50 mA
Input impedance in relation to 0.5 • U _{DC}		12 KΩ	
Power consumption		8 W	

PVEA, PVEH and PVES

		PVEA, PVEH and PVES	
Supply voltage U _{DC}	rated	11 V to 32 V	
	range	11 V to 32 V	
	max. ripple	5%	
Current consumption at rated voltage		PVEH/PVES (PVEA)	0.57 (0.28) A @ 12 V 0.3 (0.15) A @ 24 V
Signal voltage	neutral	0.5 x U _{DC}	
	A-port ↔ B-port	0.25 • U _{DC} to 0.75 • U _{DC}	
Signal current at rated voltage		0.25 mA to 0.70 mA	
Input impedance in relation to 0.5 • U _{DC}		12 KΩ	
Input capacitor		100 nF	
Power consumption		PVEH/PVES (PVEA)	7 (3.5) W

Oil viscosity

Oil viscosity	range	12 - 75 mm ² /s [65 - 347 SUS]
	min.	4 mm ² /s [39 SUS]
	max.	460 mm ² /s [2128 SUS]

Bemærk: Maksimum opstartviskositet

Note: Max. start up viscosity 2500 mm²/s

Beachte: Maximale Viskosität bei Inbetriebnahme

Remarque: Viscosité maximale au démarrage 2500 mm²/s

Filtering

Filtering in the hydraulic system	Max. allowed degree of contamination (ISO 4406, 1999 version): 18/16/13
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Version with Hirschmann connector	
Grade of enclosure *	IP 65

* According to the international standard IEC 529

Oil temperature

Oil temperature	range	30 - 60°C [86 - 140°F]
	min.	-30°C [-22°F]
	max.	90°C [194°F]

Pilot pressure

Pilot pressure (relative to T pressure)	nom.	13.5 bar [196 psi]
	min.	10 bar [145 psi]
	max.	15 bar [217 psi]

Version with AMP JPT connector

Grade of enclosure *	IP 66
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Version with Deutsch connector

Grade of enclosure *	IP 66
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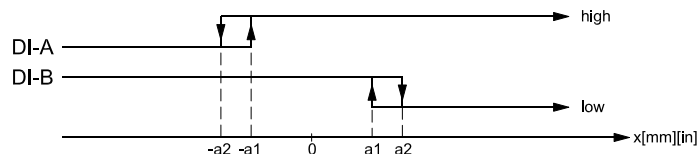
Bemærk: I særligt udsatte maskiner anbefales der beskyttelse i form af screening

Beachte: In besonders ausgesetzten Maschinen wird Schutz in Form von elektrischer Abschirmung empfohlen.

NB: In particularly exposed applications, protection in the form of screening is recommended.

Remarque: Pour les applications particulièrement exposées, il est recommandé d'installer une protection par écran.

Direction indicator



157-435.10

	A-port	B-port
Direction signals "a1", "a2"	$-0.8 \pm 0.4 \text{ mm}$ [$0.031 \pm 0.015 \text{ in}$]	$0.8 \pm 0.4 \text{ mm}$ [$0.031 \pm 0.015 \text{ in}$]
Max. load of "Dir_A", "Dir_B"	50 mA	
Voltage "High" value with load of "Dir_A" or "Dir_B" = 20 mA	Minimum. $U_{DC} - 1.5 \text{ V}$	
Voltage "High" value with load of "Dir_A" or "Dir_B" = 50 mA	Minimum. $U_{DC} - 2.0 \text{ V}$	

As shown in the figure, both "Dir_A" and "Dir_B" signals are "High" when the spool is in Neutral position. When the spool is moving in the A direction, the "Dir_A" signal goes "Low" and the "Dir_B" signal stays "High". The reverse is true when the spool is moved in the B direction.

Type	Fault monitoring	Delay before error out	Error mode	Error output status	Fault output on PVE 1)	LED light	Memory (reset needed)
PVEO PVEM	No fault monitoring	-	-	-	-	-	-
PVEA PVEH PVES	Active	500 ms (PVEA: 750ms)	No fault	Low	< 2 V	Green	-
			Input signal faults	High	~U _{DC}	Flashing red	Yes
			Transducer (LVDT)			Constant red	
			Close loop fault				
	Passive	250 ms (PVEA: 750ms)	No fault	Low	< 2 V	Green	-
			Input signal faults	High	~U _{DC}	Flashing red	No
			Transducer (LVDT)			Constant red	
Close loop fault							

1) Measured between fault output pin and ground

⚠ WARNING

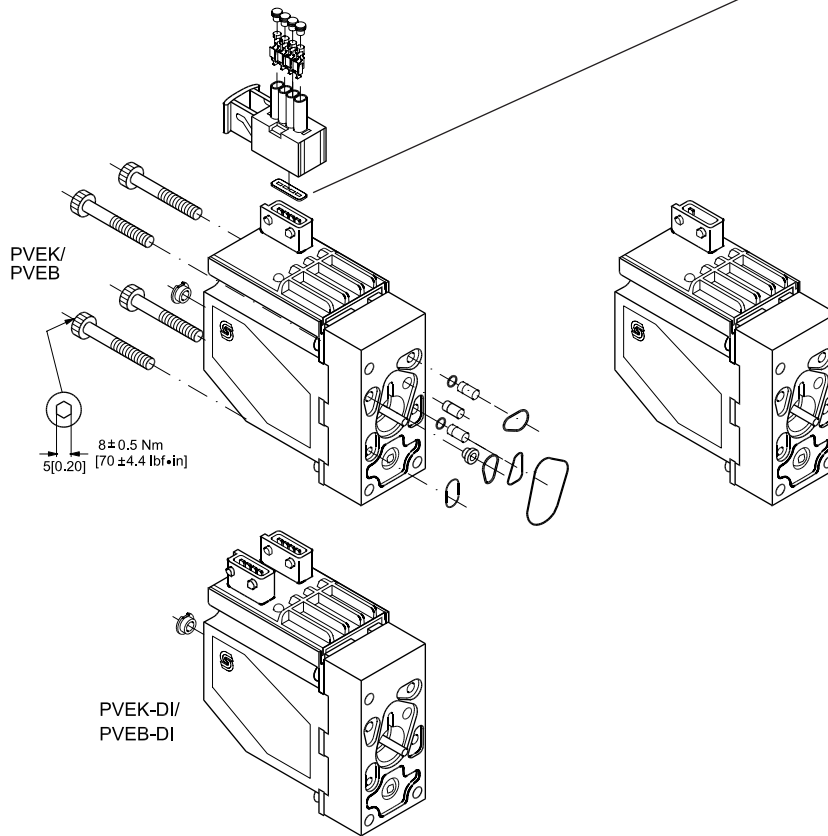
Alle mærker og typer af retningsventiler – også proportional ventiler – kan svigte og forårsage alvorlig skade. Det er derfor vigtigt at analysere maskinen i alle enkeltheder. Da proportionalventiler anvendes under mange forskellige driftsbetingelser og i mange forskellige maskiner, er det alene maskinproducentens ansvar at træffe det endelige produktvalg og sikre at samtlige maskinens krav til ydelse, sikkerhed og advarsler er opfyldt. Ved valg af reguleringssystem – og sikkerhedsniveau – kan man f.eks. støtte sig til EN954-1 (sikkerhedsrelaterede bestanddele i reguleringssystemet.)

Alle Fabrikate und Typen von Wegeventilen – einschließlich Proportionalventile – können versagen und schlimme Unfälle verursachen. Es ist daher wichtig, die Anwendung in allen Details zu analysieren. Weil Proportionalventile unter vielen unterschiedlichen Arbeitsbedingungen und in vielen verschiedenen Anwendungen benutzt werden, trägt allein der Maschinenhersteller die Verantwortung für seine endgültige Wahl von Produkt, und er ist ebenfalls dafür verantwortlich, dass alle Leistungs-, Sicherheits- und Warnungsanforderungen an seine Maschine erfüllt sind. Zur Wahl vom Reglersystem und Sicherheitsniveau kann man sich z.B. auf EN954-1 stützen

All marks and all types of directional control valves – inclusive proportional valves – can fail and cause serious damage. It is therefore important to analyse all aspects of the application. Because the proportional valves are used in many different operation conditions and applications, the manufacturer of the application is alone responsible for making the final selection of the products – and assuring that all performance, safety and warning requirements of the application are met. The process of choosing the control system – and safety level – could e.g. be governed by EN 954-1 (Safety related parts of control system). See also Technical information for PVE series 4

Tous les distributeurs - y compris les distributeurs proportionnels - peuvent tomber en panne et entraîner de sérieux dommages. C'est la raison pour laquelle il est important d'analyser chaque aspect de l'application. Les vannes proportionnelles étant utilisées dans de nombreuses conditions d'exploitation et applications différentes, le fabricant de l'application porte l'entière responsabilité de la sélection finale des produits et du respect des exigences en matière de rendement, de sécurité et d'avertissement. Le choix du système de commande – et du niveau de sécurité – peut être fait par exemple sur la base de la norme EN 954-1 (parties du système de commande relatives à la sécurité). Se reporter également à Information technique pour PVE série 4

Montage af PVE
Installation of PVE
Montage von PVE
Installation de PVE



AMP versions:

Pakningen i PVE stikket samt pakningerne til de enkelte ledninger, er afgørende for at korrekt tæthed af stikket opnås.

The seal in the PVE connector and the seals for individual conductors are crucial for correctly sealing the connector.

Die Dichtung im PVE-Stecker sowie die Dichtungen für die einzelnen Drähte sind für die Dichtheit des Steckers von entscheidendem Einfluss.

Le joint de la prise PVE ainsi que les joints de chaque conducteur, jouent un rôle essentiel dans la qualité de l'étanchéité de la prise.

157-346.12

Udluftning

Hvis gruppen er monteret vertikalt, anbefales det at udlufte ved justerskruer (Pos.A)
 Bemærk: Ved PVEA kan det, pga.dens hydrauliske opbygning, være påkrævet at foretage udluftning.

Bleeding

If the group is installed vertically, it is recommended to bleed it at the adjusting screws (Pos.A)
 Note: Because of the hydraulic build-up of PVEA, it may be necessary to bleed the PVEK.

Entlüftung

Wenn die Gruppe vertikal montiert ist, empfehlen wir an den Justierschrauben zu entlüften (Pos.A)
 Beachte: Wegen des hydraulischen Aufbaus von PVEA kann eine Entlüftung erforderlich sein.

Purge

Si l'ensemble est monté verticalement, il est recommandé de le purger au moyen des vis d'ajustage (Pos.A)
 Nb! En raison du système hydraulique des PVEAs il peut s'avérer nécessaire de purger.

Beskyttelse

Alle PVE-moduler overholder tæthedegrad IP65 i henhold til IEC 529.
 Det anbefales dog, at PVE'en på særligt udsatte steder beskyttes i form af en afskærmning eller lignende.

Schutzart

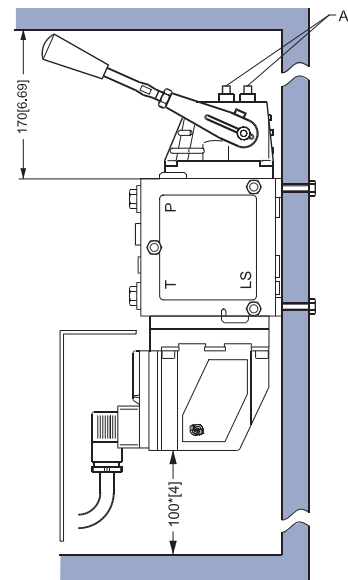
Alle PVE-Module erfüllen die Schutzart IP65 gemäß IEC 529.
 Es ist jedoch empfehlenswert, der PVE in besonders ausgesetzten Einsatzbereichen mit einer Abschirmung oder dergleichen zu schützen.

Protection

All PVE modules comply with protection class IP65 in accordance with IEC 529.
 However, in particularly exposed applications protection in the form of screening is recommended.

Protection

Tous les modules PVE possèdent le degré de protection IP65 conformément à la IEC 529.
 Dans les zones particulièrement exposées, il est cependant conseillé de protéger le PVE à l'aide d'un écran ou d'un dispositif similaire.



157-323.12

Justering af PVE når max. håndtagsvandring overskrides (PVEK/PVEB er forjusteret fra fabrik)
Adjustment of PVE when max. lever travel is exceeded (PVEK/PVEB is factory-preset)
Justierung der PVE wenn max. Hebelwanderung überschritten wird (PVEK/PVEB ist vorjustiert ab Werk)
Ajustage de la PVE quand la course maximale est excédée (est pré réglé à l'usine)

Kontroller max. håndtagsvandring i neutralstilling

1. Sæt hydraulisk tryk på systemet
2. Tilslut forsyningsspænding (UDC)
(Signalspænding = 0,5 × UDC), eller afbryd
signalspænding (US).

Check max. lever travel in neutral position

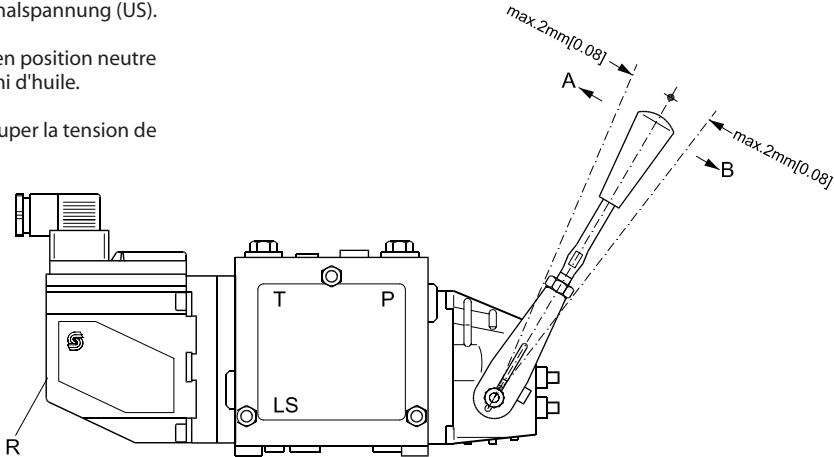
1. Make sure the system is supplied with hydraulic power
2. Connect supply voltage (UDC)
(Signal voltage = 0,5 × UDC), or cut off the signal voltage (US).

Max. Hebelwanderung in Neutralstellung kontrollieren:

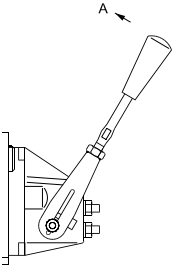
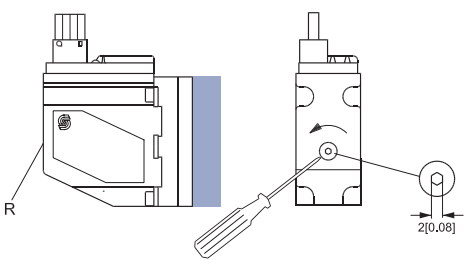
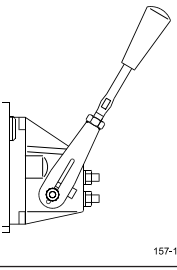
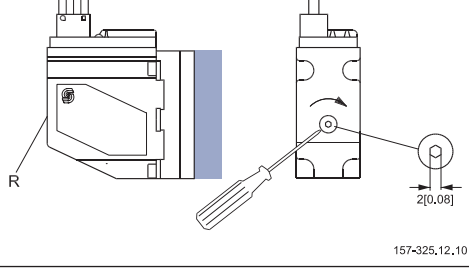
1. Das System unter hydraulischen Druck setzen
2. Versorgungsspannung anschliessen (UDC)
(Signalspannung = 0,5 × UDC), oder die Signalspannung (US).

Contrôler la course maximale du manipulateur en position neutre

1. S'assurer que le circuit hydraulique est fourni d'huile.
2. Connecter la tension d'alimentation (UDC)
(Tension de commande = 0,5 × UDC), ou couper la tension de
commande (US).

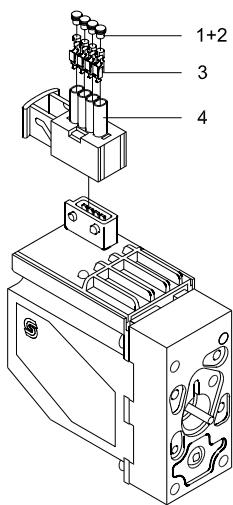


157-324.13

Overskridelse i Lever travel exceeded in Überschreitung der Hebelwanderung in La course maximale est excédée du	PVG 32	Omdrejningsretning for justering af positionstransducer Direction of rotation for adjustment of position transducer Drehrichtung beim Justieren des Positionstransducers Sens de rotation pour l'ajustage du transducteur de position
A-retning Direction A A-Richtung Sense A	 157-164.10.10	 157-325.12.20
B-retning Direction B B-Richtung Sense B	 157-164.10.20	 157-325.12.10

Transducer omdrejning Turn of transducer Transducerdrehung Rotation du transducteur	Håndtagsbevægelse Movement of lever Hebelweg Mouvement du manipulateur
1/4	1,5 mm (0.06 in)
1/2	3,0 mm (0.12 in)
3/4	4,5 mm (0.18 in)

AMP-stik til PVE serie 4
AMP connector for PVE series 4
AMP-Stecker für PVE Serie 4
Kit AMP pour PVE serie 4



157-361.12

PVE function (grey)

Pos.	Description	Qty.	AMP Code no.	Sauer-Danfoss Code no.	Sauer-Danfoss Code no with 4 mm cable
1	Wire sealing (blue)	4*	828904-1	157B4992 min. 5 pcs	157B4994 min. 5 pcs.
2	Blind plug (transparent)	1	828922-1		
3	JPT contact (loose piece)	4*	929930-1		
4	JPT housing keying B (gray)	1	2-967059-1		

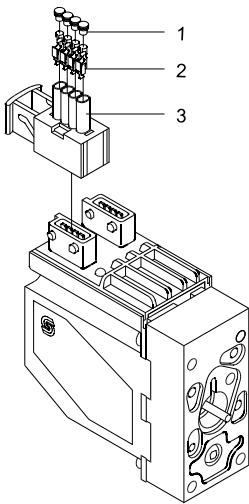
JPT = AMP Junior Power Timer

DI function (black)

Pos.	Description	Qty.	AMP Code no.	Sauer-Danfoss Code no.	Sauer-Danfoss Code no with 4 mm cable
1	Wire sealing (blue)	4	828904-1	157B4993 min. 5 pcs	157B4995 min. 5 pcs.
3	JPT contact (loose piece)	4	929930-1		
4	JPT housing keying A (black)	1	1-967059-1		

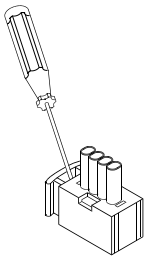
AMP crimp tool incl. crimp insert for JPT-contact

157B4989



157-377.12

Åbning af AMP-stik
Opening of AMP-connector
Öffnen des AMP-Steckers
Ouverture des kit AMP

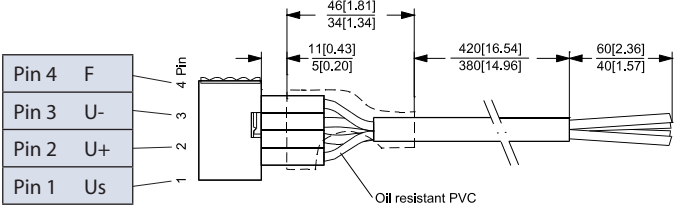


157-378.10

Kabel med stik
Cable with connector
Kabel mit Stecker
Câble avec connecteur

PVE-funktion (gråt stik)
PVE-function (grey connector)
PVE-Funktion (Grauer Stecker)
PVE-Fonction (Support gris)

Code: 157B4994
(min. 5 pcs.)

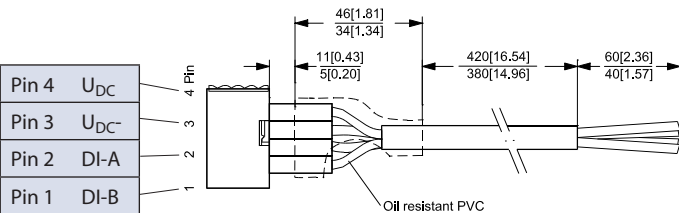


157-376.10

Pin 1	Hvid, White, Weiß, Blanche
Pin 2	Blå, Blue, Blau, Bleu
Pin 3	Gul, Yellow, Gelb, Jaune
Pin 4	Rød, Red, Rot, Rouge

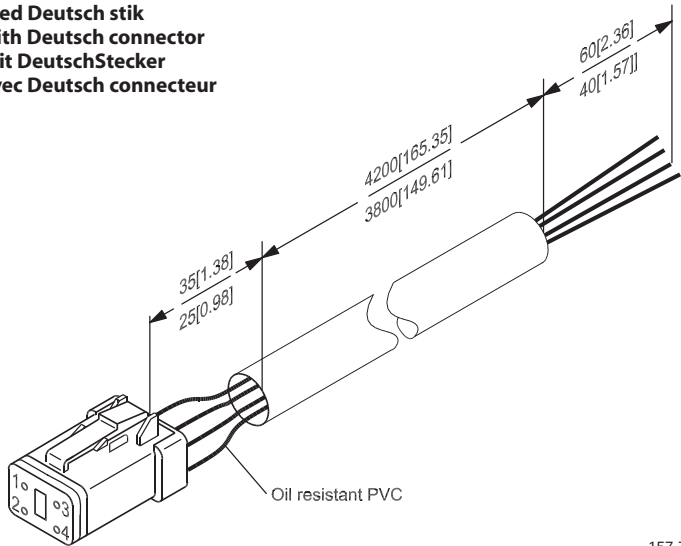
DI-funktion (sort stik)
DI-function (black connector)
DI-Funktion (Schwarzer Stecker)
DI-fonction (Support noir)

Code: 157B4995
(min. 5 pcs.)



157-376.10

Kabel med Deutsch stik
Cable with Deutsch connector
Kabel mit DeutschStecker
Câble avec Deutsch connecteur



157-754.10

Pin 1	Hvid, White, Weiß, Blance
Pin 2	Blå, Blue, Blau, Bleu
Pin 3	Gul, Yellow, Gelb, Jaune
Pin 4	Rød, Red, Rot, Rouge

Sample of wiring diagram

