

Solenoid operated valves pilot operated poppet type 2-way normally closed Common cavity, Size 08

VEI-16-08A-NC

OD.15 - X - 18 - Y - Z

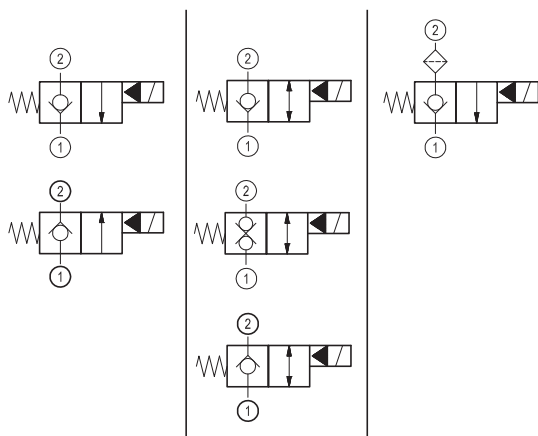
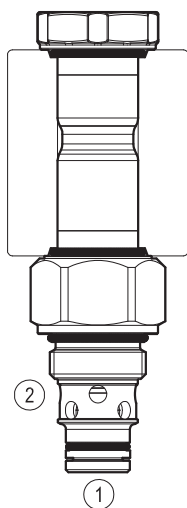
RE 18323-25

Edition: 06.2019

Replaces: 04.2018



PATENT PENDING



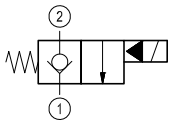
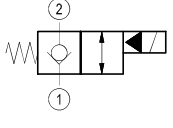
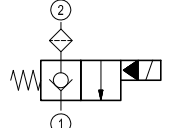
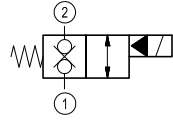
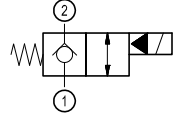
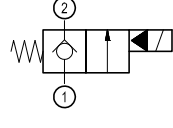
Technical data

New VEI-16 family incorporates a new solenoid concept providing excellent performance and enables cartridges to work in severe environment. Cartridges also incorporates advanced design of hydraulic parts providing excellent hydraulic performance.

Technical data

General	
Weight	0.15 kg (0.33 lbs)
Installation orientation	Unrestricted
Storage ambient temperature range	-40 to 100 °C (-40 to 212 °F)
Operating ambient temperature range	-30 to 90 °C (-22 to 194 °F)
Hydraulic	
Max. operating pressure	350 bar (5000 psi)
Flow range	0.5 - 40 l/min (0.1 - 11 gpm)
Fatigue cycle life	2 million cycles at 350 bar 150000 cycles at 420 bar
Max. internal leakage:	5 drops/min. for X= 01,05,07 20 drops/min. for X= 31,03,09
Switching time	Opening ≤ 50 ms
	Closing ≤ 100 ms
Fluid temperature range	-20 to 80 °C (-4 to 176 °F)
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)	
Installation torque	39 - 51 Nm (29 - 38 ft-lbs)
Recommended degree of fluid contamination	Nominal value max. 10 µm (NAS 8) ISO 4406 19/17/14
MTTFd	150 years see RE 18350-51
Cavity	CA-08A-2N see 18325-70
Seal kit for X=01,05,07	code RG08A2010520100 material no. R901101437
Seal kit for X=31,03,09	code RG08A2010530100 material no. R901101544
Seal kit coil and standard cap	code RG02Z0010000100 material no. R930067869
Seal kit coil and protective cap only for Y=D	code RG03Z0010000100 material no. R930067870
Other technical data	See data sheet 18350-50
Electrical	
Type of voltage	DC voltage
Coil type	D36
Supply voltage	See data sheet 18325-90
Voltage tolerance against ambient temperature	See characteristic curve
Power consumption	20 W
Type of protection	See data sheet 18325-90
Note: Coils must be ordered separately	

Ordering code

OD.15		X	18	Y	Z	0000	*
Solenoid operated valves pilot operated poppet type 2-way normally closed							Series O/A to L unchanged performances and dimensions
monodirectional type							0 = With buna seal 8 = With buna seal and extra spring only for 03, 05, 31 V = With Viton seal P = With buna seal and protective cap for override version D T = With Viton seal and protective cap for override version D
						01	
bidirectional type							
						05	
monodirectional type with filter							
						07	
bidirectional type							A = Standard D = Knob style manual override E = Pull style manual override F = Hand operated pull style manual override
						31	
bidirectional type							
						03	
monodirectional type							
						09	
							Common cavity: CA-08A-2N

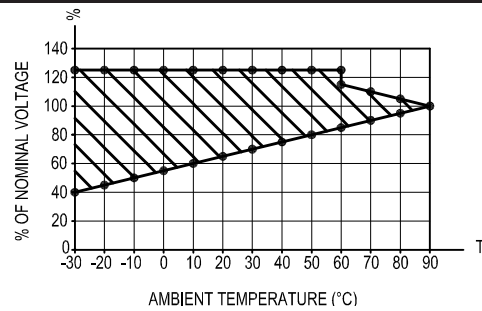
Preferred types

Type	Material number
OD150118A000000	R930058697
OD150118D000000	R930059941
OD150518A000000	R930058427
OD150518D000000	R930058344
OD150518DP00000	R930059757
OD150718A000000	R930058338
OD150718D000000	R930058336
OD150718DP00000	R930058529
OD150118E000000	R930060958
OD150518E000000	R930060966
OD150718E000000	R930060973
OD153118A000000	R930058334

Type	Material number
OD153118D000000	R930058898
OD153118E000000	R930065030
OD150518A800000	R930063229
OD150318A000000	R930062828
OD150918A000000	R930064361
OD153118DP00000	R930066685
OD150518D800000	R930063959
OD150318D000000	R930065238
OD150918D000000	R930066189
OD150318A800000	R930065856
OD150518A800000	R930063229
OD153118A800000	R930066547

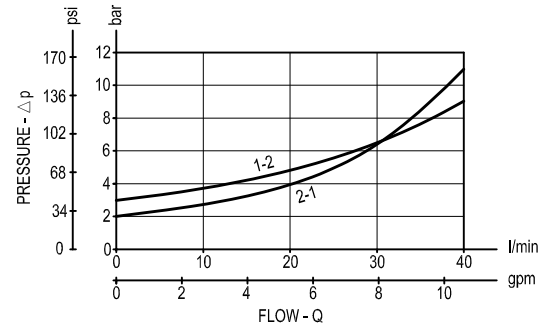
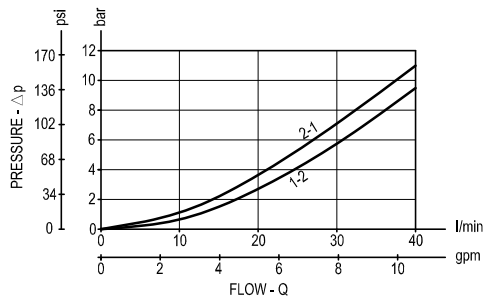
Characteristic curves

All Versions - Admissible supply voltage Vs. Ambient temperature at 100% duty cycle



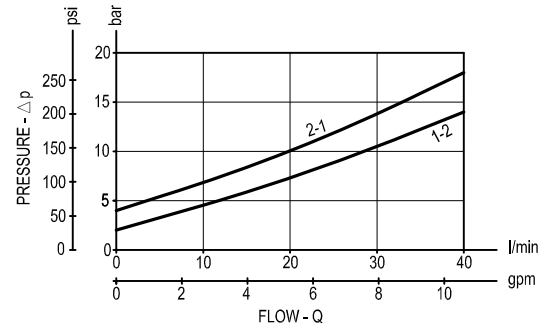
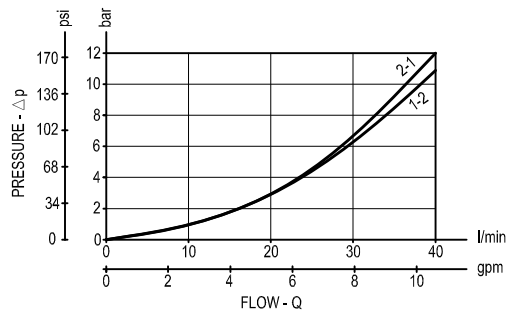
Versions 01, 05, 07

Version 05 with extra spring



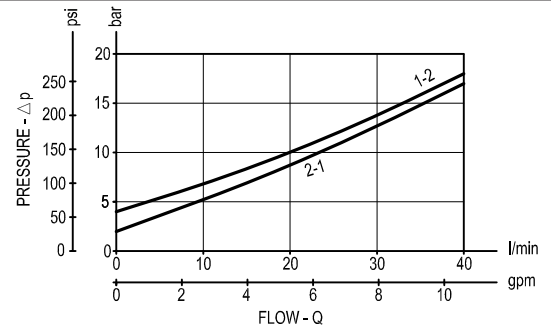
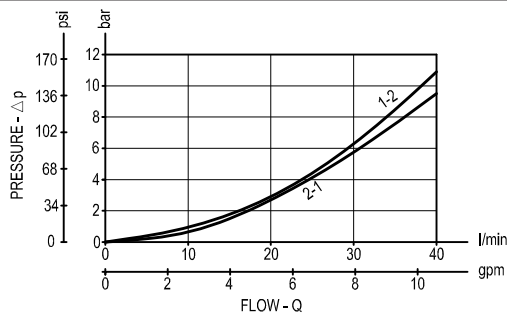
Version 31

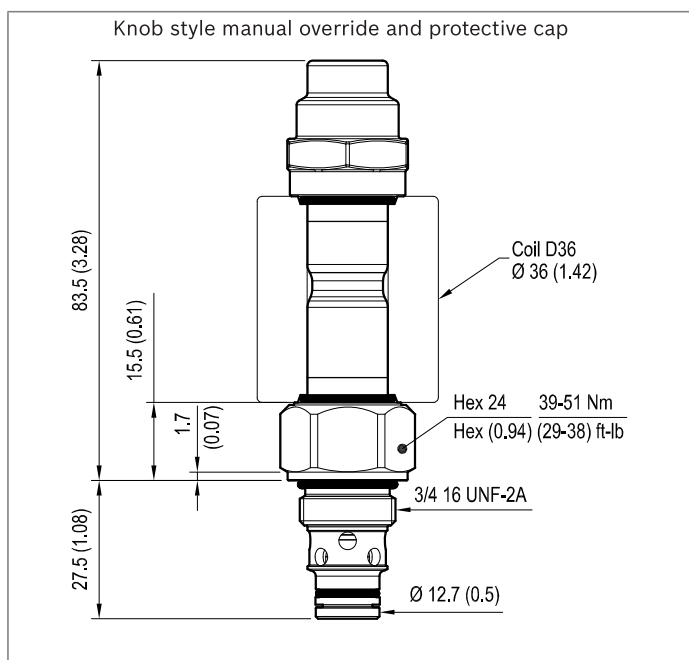
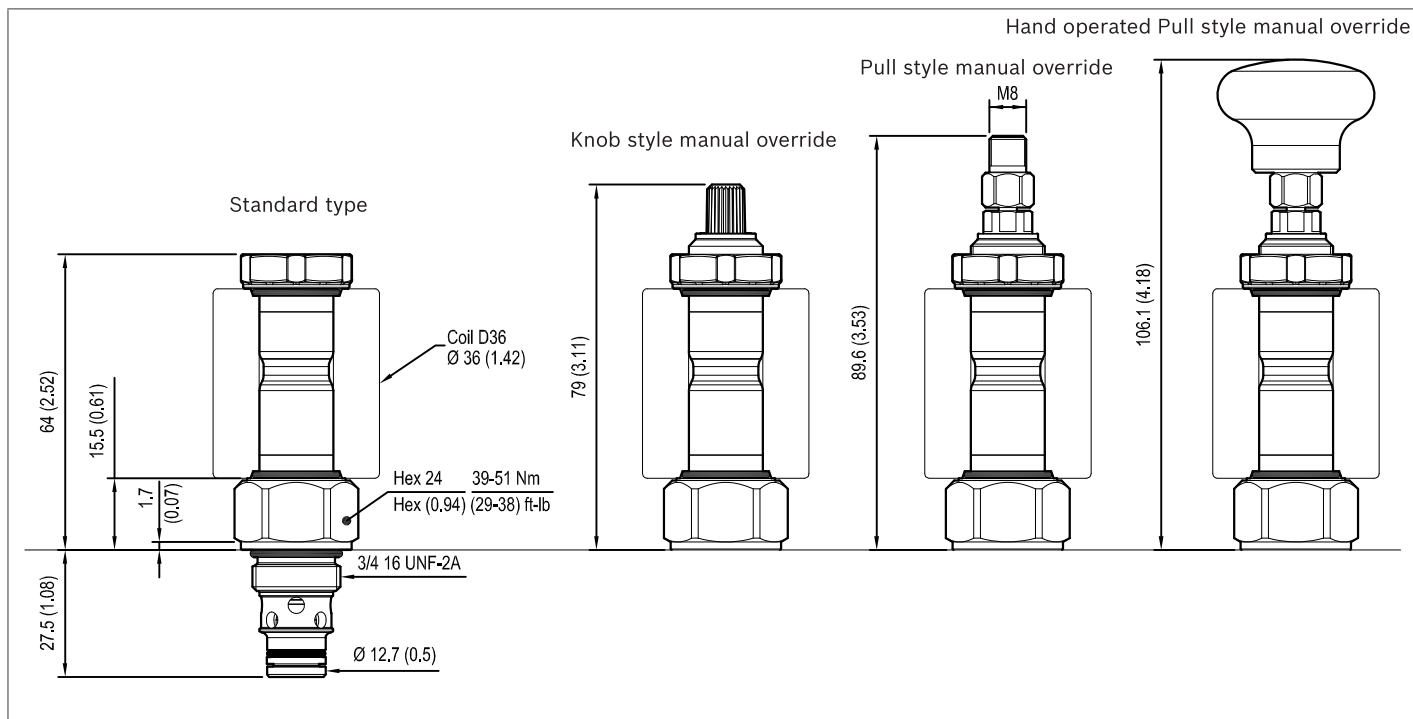
Version 31 with extra spring



Versions 03, 09

Version 03 with extra spring



Dimensions**Solenoid operated valves, poppet 2-way
normally closed****Bosch Rexroth Oil Control S.p.A.**

Via Leonardo da Vinci 5
P.O. Box no. 5
41015 Nonantola – Modena, Italy
Tel. +39 059 887 611
Fax +39 059 547 848
compact-hydraulics-cv@boschrexroth.com
www.boschrexroth.com/compacthydraulics

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.