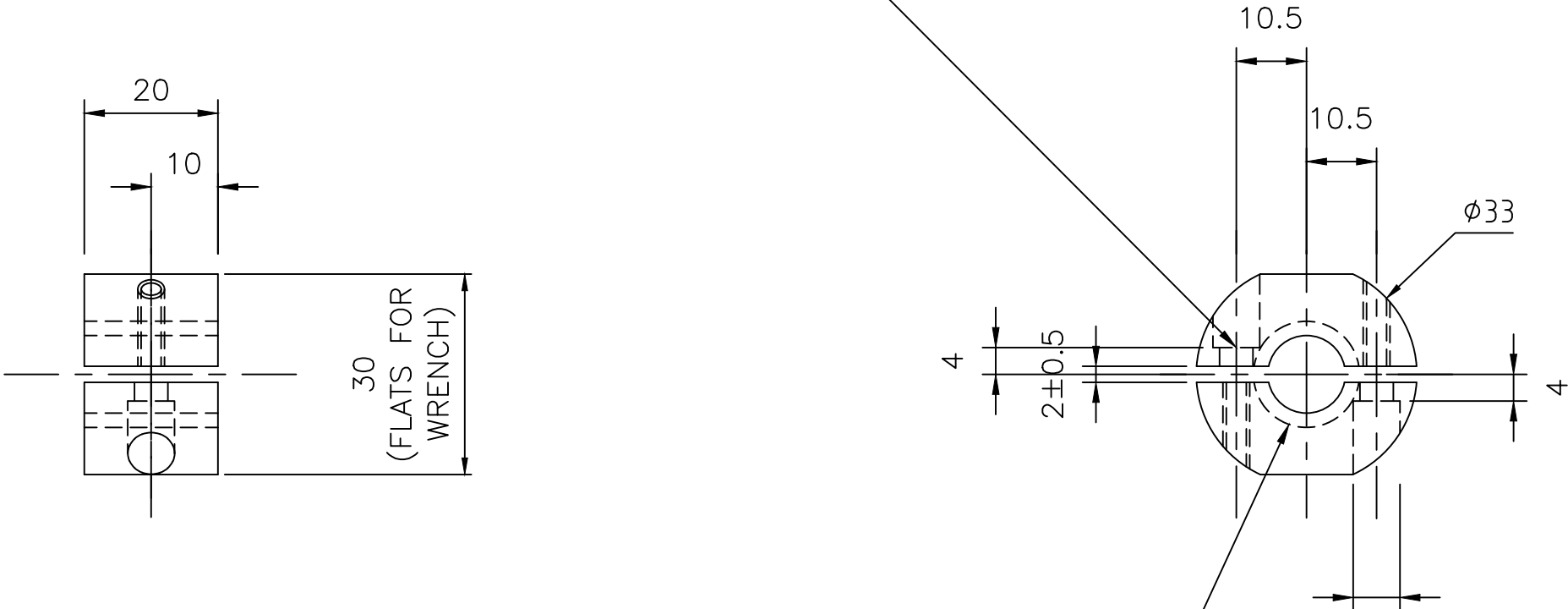


MATERIAL: AISI 1018 STEEL (NOOK INDUSTRIES) Ra 1.6

2- M4 TAP THRU BOTTOM HALF
DRILL Ø4.2 THRU TOP HALF



5/8"-8 LH ACME THREAD SINGLE START, 0.125" LEAD, 0.125" PITCH, 8 THREADS PER INCH

Parts shall be made to MICHELIN specifications						Index	Nomenclature		Rev	Date	By	Checked By	See or Plant	Modifications			
TOLERANCES (Unless otherwise indicated)						Affected Documents											
DIMENSIONAL OVER TO						MICHELIN TIRE CORPORATION Manufacturing Division 1401 Antioch Church Rd. P.O. Box 2846 Greenville, S.C. 29602-2846 USA						Checked By:		Filename:	Date No. Issued:	REV	
0 10 ±0.2 ±0.5 ±1.0 ±0.5						This drawing and the concepts represented hereon are the exclusive property of the entity named below, or an affiliate of that entity (the "Owner"). This drawing is provided on the condition that it shall not be published, disclosed, reproduced, copied, either in whole or in part, or used for making other drawings, apparatus, or parts without the prior written approval of the Owner in each instance. Recipient shall take all reasonable steps to ensure that this document and the concepts represented hereon are not disclosed to others. Recipient agrees to return this drawing and all copies to the Owner upon the Owner's request, and to inform the Owner of any other persons or firms who have received any copies hereof.						USER					
10 100 ±0.5 ±1.0 ±1.5 ±1.0												Dwg Size		22 TO 24.5 ETV-RR-PL TAMBOUR			
100 500 ±1.5 ±2.0 ±3.0 ±2.0												Scale:		1=1 LH ET BEARING LOCKNUT			
500 OVER ±2.0 ±3.0 ±4.0 ±3.0														436 0049 US0			
ANGULAR ±1/2' ±1' ±1' ±1/2'						Creation Date: 12AUG1994 By: JOHN F. COLLINS Checked By: Not Checked Filename: 4360049M.DWG						AUTOCAD 12					
SURFACE TEXTURE CONVERSION (Ra MICROMETER X 40 = AA MICROINCH)						Michelín Tire Corporation Copyright 1994											
Ra MICROMETER 6.3 3.2 1.6 0.8 0.4																	
AA MICROINCH 250 125 63 32 16																	
CAUTION: This is a metric drawing. All dimensions are in millimeters unless otherwise indicated.																	
(European Projection)																	