6 Maintenance

INTORQ

6.3 Spare parts order

Example: Electromagnetic clutch **INTORQ 14.105 10. Item 1 - 24 V / 28W**

Type

Size

Spare part

Example: Electromagnetic brake **INTORQ 14.115 16. Item 6**

Type

Size

Spare part

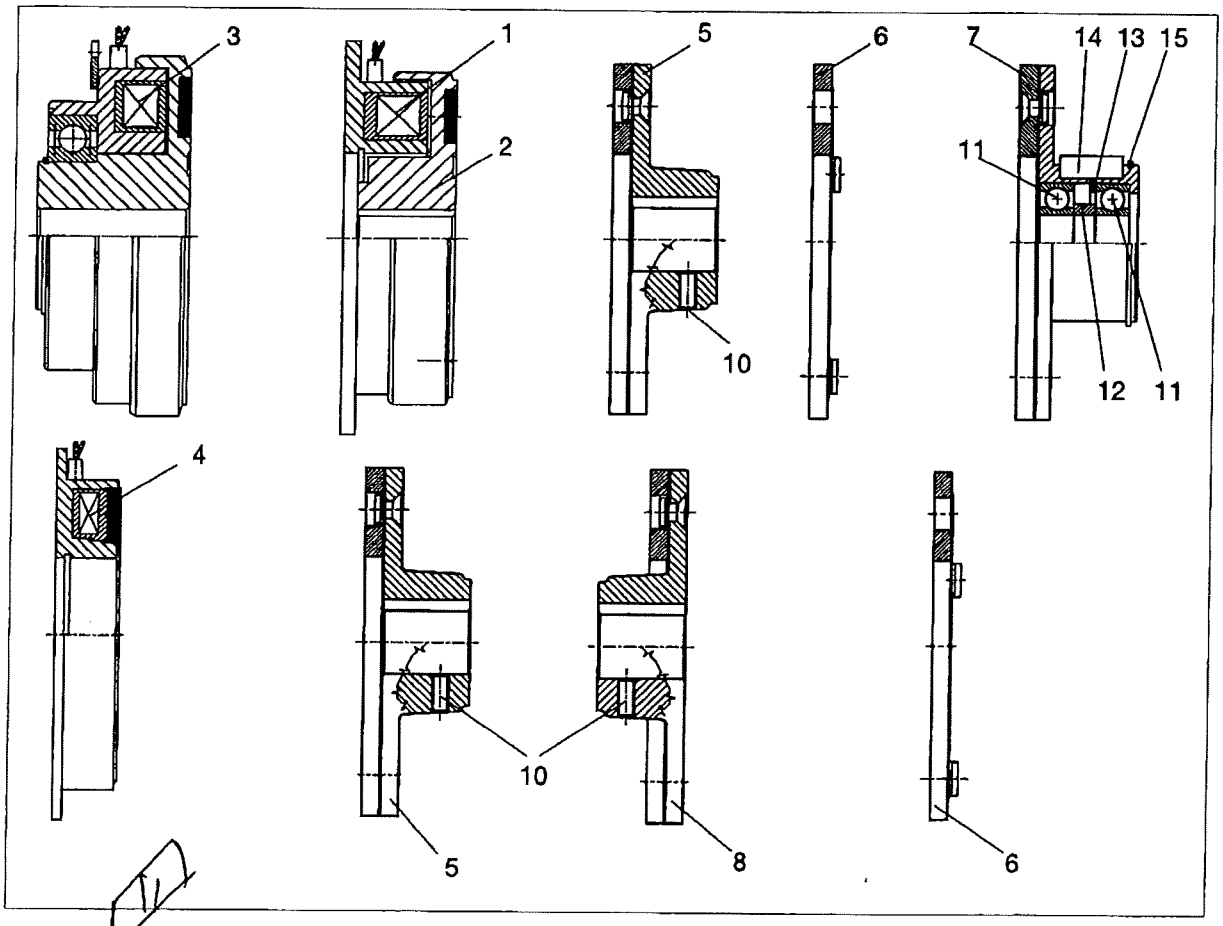
- When you order stators, you also have to indicate the coil voltage and power (see section Electrical connection).
- When ordering rotors and armature assemblies of designs 1 and 2, also specify the bore diameter.

6 Maintenance

6.2 Spare-parts list

The clutches and brakes have a wear reserve of several millimeters. When these are used up after several readjustments, the rotor and armature assembly of clutches and the stator and armature assembly of brakes must be replaced **in pairs**.

- When ordering spare parts, indicate the designation of the parts according to the illustration and list below.



Item	Designation
1	Clutch-stator design 1
2	Rotor design 1
3	Clutch - stator + rotor
4	Brake - stator 14.115
5	Armature assembly design 1
6	Armature assembly design 3
7	Armature assembly design 5

Item	Designation
8	Armature assembly design 2
10	Setscrew
11	Deep-groove ball bearing 2RS
12	Spacer
13	Circlip
14	Key
15	Spring ring