



Product designation

Power contactor

Product type designation

BF65

**Contact characteristics**

|                                                                                |                                                   |         |
|--------------------------------------------------------------------------------|---------------------------------------------------|---------|
| Number of poles                                                                | Nr.                                               | 3       |
| Rated insulation voltage $U_i$ IEC/EN                                          | V                                                 | 1000    |
| Rated impulse withstand voltage $U_{imp}$                                      | kV                                                | 8       |
| Operational frequency                                                          | min                                               | Hz 25   |
|                                                                                | max                                               | Hz 400  |
| IEC Conventional free air thermal current $I_{th}$                             | A                                                 | 100     |
| Operational current $I_e$                                                      | AC-1 ( $\leq 40^\circ\text{C}$ )                  | A 100   |
|                                                                                | AC-1 ( $\leq 55^\circ\text{C}$ )                  | A 80    |
|                                                                                | AC-1 ( $\leq 70^\circ\text{C}$ )                  | A 70    |
|                                                                                | AC-3 ( $\leq 440\text{V} \leq 55^\circ\text{C}$ ) | A 65    |
|                                                                                | AC-4 (400V)                                       | A 31    |
| Rated operational power AC-3 ( $T \leq 55^\circ\text{C}$ )                     | 230V                                              | kW 18.5 |
|                                                                                | 400V                                              | kW 30   |
|                                                                                | 415V                                              | kW 37   |
|                                                                                | 440V                                              | kW 37   |
|                                                                                | 500V                                              | kW 37   |
|                                                                                | 690V                                              | kW 45   |
|                                                                                | 1000V                                             | kW 30   |
| Rated operational current AC-3 ( $T \leq 55^\circ\text{C}$ )                   | 230V                                              | A 65    |
|                                                                                | 400V                                              | A 65    |
|                                                                                | 415V                                              | A 65    |
|                                                                                | 440V                                              | A 65    |
|                                                                                | 500V                                              | A 53    |
|                                                                                | 690V                                              | A 47    |
|                                                                                | 1000V                                             | A 25    |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series | $\leq 24\text{V}$                                 | A 50    |
|                                                                                | 48V                                               | A 50    |
|                                                                                | 75V                                               | A 50    |
|                                                                                | 110V                                              | A 8     |
|                                                                                | 220V                                              | A –     |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series | $\leq 24\text{V}$                                 | A 70    |
|                                                                                | 48V                                               | A 70    |
|                                                                                | 75V                                               | A 70    |
|                                                                                | 110V                                              | A 60    |
|                                                                                | 220V                                              | A 9     |
| IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series |                                                   |         |

|                                                                      |          |      |      |
|----------------------------------------------------------------------|----------|------|------|
|                                                                      | ≤24V     | A    | 70   |
|                                                                      | 48V      | A    | 70   |
|                                                                      | 75V      | A    | 70   |
|                                                                      | 110V     | A    | 60   |
|                                                                      | 220V     | A    | 90   |
| IEC max current Ie in DC1 with L/R ≤ 1ms with 4 poles in series      |          |      |      |
|                                                                      | ≤24V     | A    | 70   |
|                                                                      | 48V      | A    | 70   |
|                                                                      | 75V      | A    | 70   |
|                                                                      | 110V     | A    | 70   |
|                                                                      | 220V     | A    | 110  |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series |          |      |      |
|                                                                      | ≤24V     | A    | 35   |
|                                                                      | 48V      | A    | 25   |
|                                                                      | 75V      | A    | 25   |
|                                                                      | 110V     | A    | 3    |
|                                                                      | 220V     | A    | –    |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series |          |      |      |
|                                                                      | ≤24V     | A    | 45   |
|                                                                      | 48V      | A    | 40   |
|                                                                      | 75V      | A    | 40   |
|                                                                      | 110V     | A    | 30   |
|                                                                      | 220V     | A    | 5    |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series |          |      |      |
|                                                                      | ≤24V     | A    | 55   |
|                                                                      | 48V      | A    | 50   |
|                                                                      | 75V      | A    | 50   |
|                                                                      | 110V     | A    | 35   |
|                                                                      | 220V     | A    | 52   |
| IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series |          |      |      |
|                                                                      | ≤24V     | A    | 60   |
|                                                                      | 48V      | A    | 60   |
|                                                                      | 75V      | A    | 60   |
|                                                                      | 110V     | A    | 50   |
|                                                                      | 220V     | A    | 65   |
| Short-time allowable current for 10s (IEC/EN60947-1)                 |          | A    | 640  |
| Protection fuse                                                      |          |      |      |
|                                                                      | gG (IEC) | A    | 125  |
|                                                                      | aM (IEC) | A    | 80   |
| Making capacity (RMS value)                                          |          | A    | 650  |
| Breaking capacity at voltage                                         |          |      |      |
|                                                                      | 440V     | A    | 520  |
|                                                                      | 500V     | A    | 425  |
|                                                                      | 690V     | A    | 376  |
| Resistance per pole (average value)                                  |          | mΩ   | 0.8  |
| Power dissipation per pole (average value)                           |          |      |      |
|                                                                      | Ith      | W    | 8    |
|                                                                      | AC-3     | W    | 3.4  |
| Tightening torque for terminals                                      |          |      |      |
|                                                                      | min      | Nm   | 4    |
|                                                                      | max      | Nm   | 5    |
|                                                                      | min      | Ibin | 2.95 |
|                                                                      | max      | Ibin | 3.69 |

Tightening torque for coil terminal

|     |      |      |
|-----|------|------|
| min | Nm   | 0.8  |
| max | Nm   | 1    |
| min | lbin | 0.8  |
| max | lbin | 0.74 |

Max number of wires simultaneously connectable

Nr. 2

Conductor section

Flexible w/o lug conductor section

|     |                 |     |
|-----|-----------------|-----|
| min | mm <sup>2</sup> | 1.5 |
| max | mm <sup>2</sup> | 35  |

Flexible c/w lug conductor section

|     |                 |     |
|-----|-----------------|-----|
| min | mm <sup>2</sup> | 1.5 |
| max | mm <sup>2</sup> | 35  |

Power terminal protection according to IEC/EN 60529

IP20 front

### Mechanical features

Operating position

normal  
allowable

Vertical plan  
±30°

Fixing

Screw / DIN rail  
35mm

Weight

g 1020

### Operations

Mechanical life

cycles 15000000

Electrical life

cycles 1400000

### Safety related data

Performance level B10d according to EN/ISO 13489-1

|                 |        |          |
|-----------------|--------|----------|
| rated load      | cycles | 1400000  |
| mechanical load | cycles | 15000000 |

EMC compatibility

yes

### AC coil operating

Rated AC voltage at 50/60Hz

V 230

AC operating voltage

of 50/60Hz coil powered at 50Hz  
pick-up

|     |     |     |
|-----|-----|-----|
| min | %Us | 80  |
| max | %Us | 110 |

drop-out

|     |     |    |
|-----|-----|----|
| min | %Us | 20 |
| max | %Us | 55 |

of 50/60Hz coil powered at 60Hz  
pick-up

|     |     |     |
|-----|-----|-----|
| min | %Us | 85  |
| max | %Us | 110 |

drop-out

|     |     |    |
|-----|-----|----|
| min | %Us | 40 |
| max | %Us | 55 |

AC average coil consumption at 20°C

of 50/60Hz coil powered at 50Hz

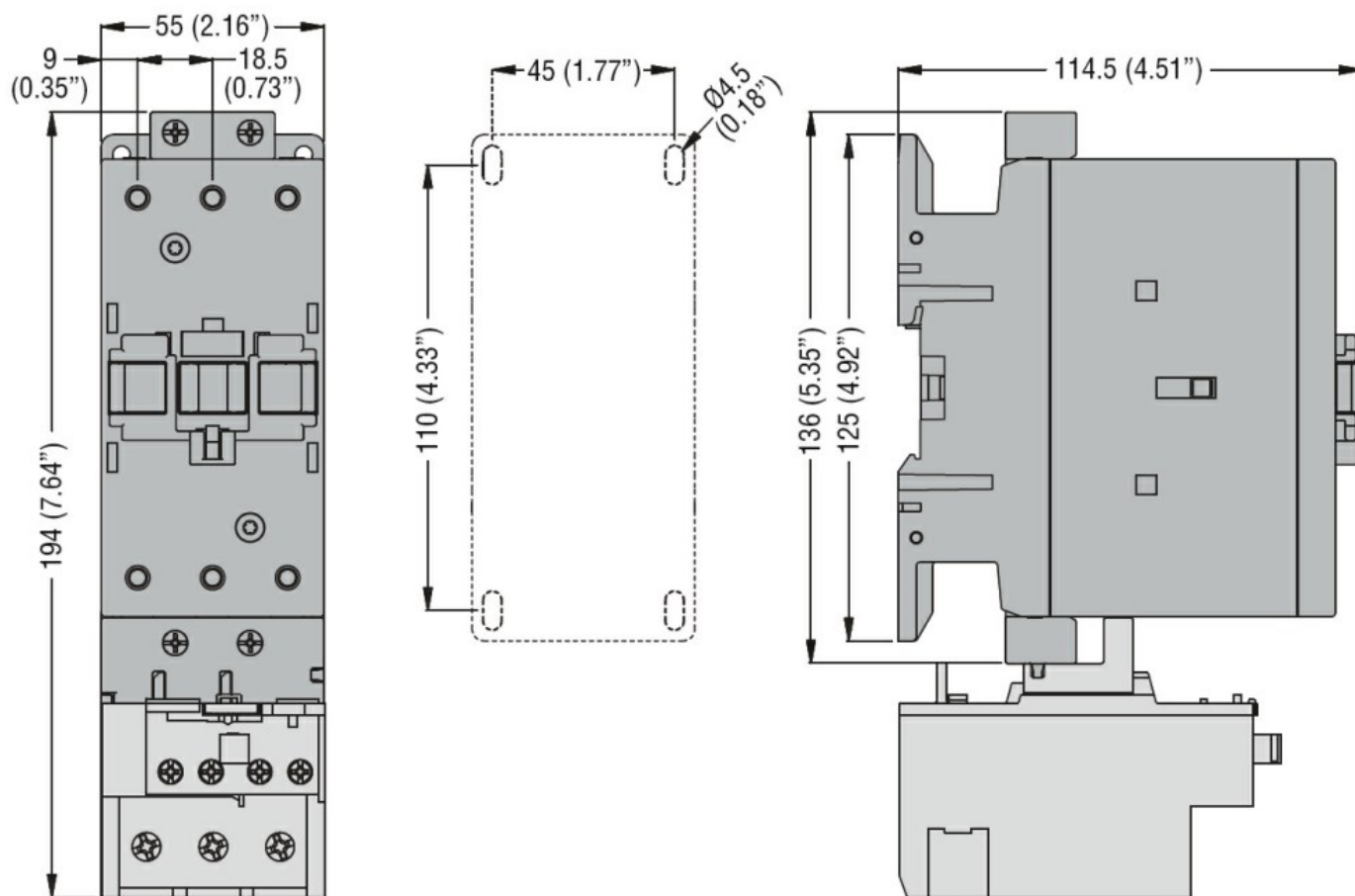
|         |    |     |
|---------|----|-----|
| in-rush | VA | 210 |
| holding | VA | 15  |

of 50/60Hz coil powered at 60Hz

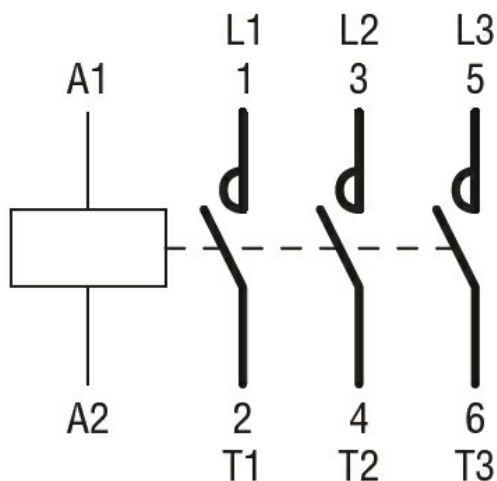
|         |    |     |
|---------|----|-----|
| in-rush | VA | 195 |
| holding | VA | 13  |

of 60Hz coil powered at 60Hz

|                                                       |                          |                       |                    |      |
|-------------------------------------------------------|--------------------------|-----------------------|--------------------|------|
|                                                       |                          | in-rush               | VA                 | 210  |
|                                                       |                          | holding               | VA                 | 15   |
| Dissipation at holding $\leq 20^{\circ}\text{C}$ 50Hz |                          |                       | W                  | 5    |
| Max cycles frequency                                  |                          |                       |                    |      |
| Mechanical operation                                  |                          |                       | cycles/h           | 3600 |
| Operating times                                       |                          |                       |                    |      |
| Average time for $U_s$ control                        |                          |                       |                    |      |
| in AC                                                 |                          |                       |                    |      |
|                                                       | Closing NO               |                       |                    |      |
|                                                       |                          | min                   | ms                 | 12   |
|                                                       |                          | max                   | ms                 | 28   |
|                                                       | Opening NO               |                       |                    |      |
|                                                       |                          | min                   | ms                 | 8    |
|                                                       |                          | max                   | ms                 | 22   |
| UL technical data                                     |                          |                       |                    |      |
| Rated operational voltage AC (UL)                     |                          |                       | V                  | 600  |
| Full-load current (FLA) for three-phase AC motor      |                          |                       |                    |      |
|                                                       |                          | at 480V               | A                  | 65   |
|                                                       |                          | at 600V               | A                  | 62   |
| Yielded mechanical performance                        |                          |                       |                    |      |
|                                                       | for three-phase AC motor |                       |                    |      |
|                                                       |                          | 200/208V              | HP                 | 20   |
|                                                       |                          | 220/240V              | HP                 | 25   |
|                                                       |                          | 460/480V              | HP                 | 50   |
|                                                       |                          | 575/600V              | HP                 | 60   |
| General USE                                           |                          |                       |                    |      |
|                                                       | Contactor                |                       |                    |      |
|                                                       |                          | AC current            | A                  | 100  |
| Short-circuit protection fuse, 600V                   |                          |                       |                    |      |
|                                                       | High fault               |                       |                    |      |
|                                                       |                          | Short circuit current | kA                 | 100  |
|                                                       |                          | Fuse rating           | A                  | 200  |
|                                                       |                          | Fuse class            |                    | J    |
|                                                       | Standard fault           |                       |                    |      |
|                                                       |                          | Short circuit current | kA                 | 10   |
|                                                       |                          | Fuse rating           | A                  | 200  |
|                                                       |                          | Fuse class            |                    | RK5  |
| Ambient conditions                                    |                          |                       |                    |      |
| Temperature                                           |                          |                       |                    |      |
|                                                       | Operating temperature    |                       |                    |      |
|                                                       |                          | min                   | $^{\circ}\text{C}$ | -50  |
|                                                       |                          | max                   | $^{\circ}\text{C}$ | 70   |
|                                                       | Storage temperature      |                       |                    |      |
|                                                       |                          | min                   | $^{\circ}\text{C}$ | -60  |
|                                                       |                          | max                   | $^{\circ}\text{C}$ | 80   |
| Max altitude                                          |                          |                       | m                  | 3000 |
| Resistance & Protection                               |                          |                       |                    |      |
| Pollution degree                                      |                          |                       |                    | 3    |
| Dimensions                                            |                          |                       |                    |      |



## Wiring diagrams



## Certifications and compliance

### Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

### Certificates

CCC

---

cULus

ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching