INTORQ

setting the standard

Spring-applied brake BFK458

The versatile modular system

1.1 – 443 lb-ft

German Design for North American requirements

www.intorq.com/us

We set the standards

The INTORQ brand stands for reliable brake solutions of the highest standard. Whether in electric vehicles, cranes, wind turbines or lift systems – INTORQ products are used in the most diverse of applications. Rely on us to create the right solution for your drive – individually and reliably.

With its broad scope of different versions, the modular range of INTORQ products is used in many motors and geared motors and has set standards worldwide. With the establishment of facilities in Shanghai and Atlanta, we have also consistently expanded our international presence. So wherever you are in the world, our network of sales and service staff is always close at hand to support you.

INTORQ at a glance

- Products: electromagnetic brakes and clutches
- Sales volume $ 60 million per year
- 800,000 units per year
- 86.000 square feet production area
- Development and production in Aerzen
- Companies in Shanghai and Atlanta
- 200 employees
- 63 sales partners in 49 countries
- Certified to DIN ISO 9001 and DIN ISO 14001
- UL, CSA, RU available

BFK458 – The modular system

This modular system forms the basis for a product range that offers versions tailored for almost any task. The BFK458 spring-applied brake, as a standard product, can be used anywhere, but its modular structure also meets the requirements of specific industries. Its strength lies in its versatility.

Electromagnetically released spring-applied brakes are used wherever masses in motion have to be decelerated as quickly as possible or where masses must be held in a defined position. The braking force is applied by tappet springs. Thus the braking torque generated by friction locking remains available in the deenergised status – even in the event of mains failure. The brake is released electromagnetically.

The main components of the modular system are the two basic modules E (adjustable braking torque) and N (non-adjustable braking torque).

The greatest degree of flexibility is achieved for a broad range of applications by combining the basic modules with specific modules. This catalogue is designed to assist you in selecting and ordering your desired spring-applied brake quickly and easily.

Fields of application

- Brake motors
- Conveyors
- Cranes
- Storage technology
- Industrial trucks
- Wood working machines
- Stage machinery
- Vehicles for the disabled
- Automation technology
- Controlled drives
- Gate drives
- Escalators

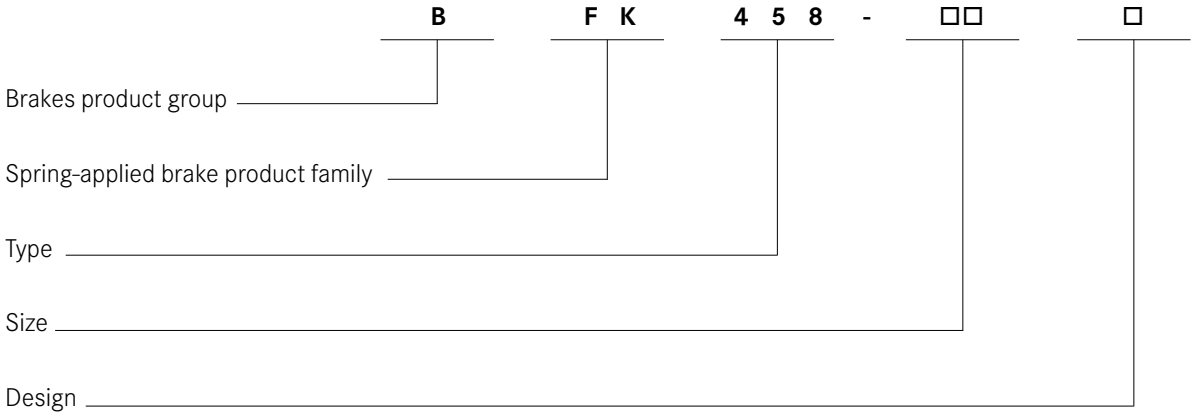
Wind turbines

Cranes

Industrial trucks

Stage machinery

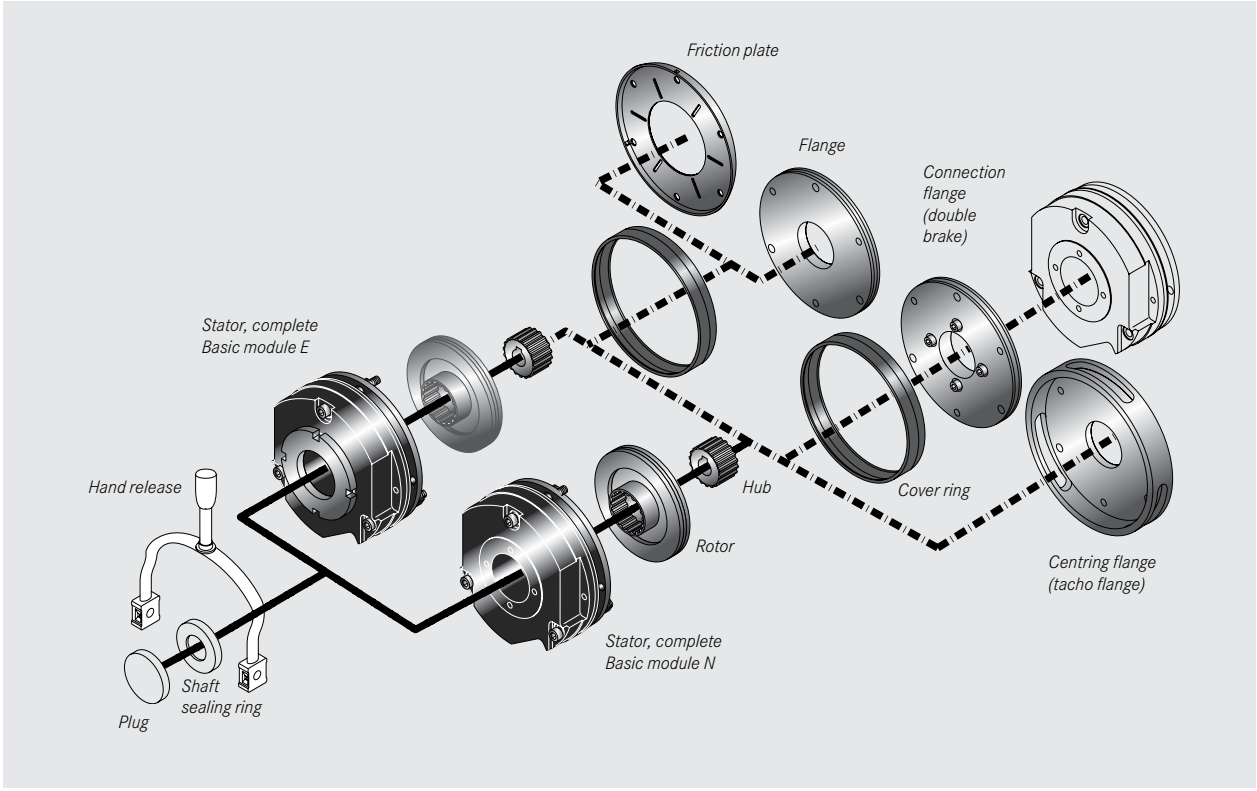
INTORQ BFK458-□□□ product key



Size
06, 08, 10, 12, 14, 16, 18, 20, 25

Stator design
E – Adjustable (braking torque can be reduced using torque adjustment ring)
N – Non-adjustable
L – Non-adjustable, LongLife design

Not coded:
Supply voltage, hub bore, options



Contents

Product key 4
List of abbreviations 5
Product information 6
Functional principle 7

Technical data
Rated torques 8
Basic module E 10
Basic module N 12
2 x basic module N + connection flange 14
Basic module N + tacho flange 15
Rated data 16
Operating times 16/17
Service life and wear 18

Accessories
Hand release/flange/friction plate 19
Centring flange/connection flange/cover ring 20
Brake cover 21
Microswitch 22
Terminal box 23
Rectifier type code 24
Spark suppressor 14.198.00 24
Bridge rectifier + half-wave rectifier 25
Fastening options 29
Connection plans 30
Supply voltage selection table 31

Dimensioning
Basics 32
Example calculation 33

Overview 34

List of abbreviations

P_N	[W]	Rated coil power at rated voltage and 68°F
U_N	[V DC]	Rated coil voltage
M_K	[lb-ft]	Rated torque of the brake at a relative speed of 100 r/min
Δn_0	[r/min]	Initial relative speed of the brake
Q	[J]	Heat/energy
Q_E	[J]	Maximum permissible friction work per switching cycle, thermal rating of the brake
Q_{smax}	[J]	maximum permissible friction work during cyclic switching, depending on the operating frequency
S_h	[1/h]	Operating frequency, the number of repeated operations per unit time
S_{hmax}	[1/h]	Maximum permissible operating frequency, depending on the friction work per operation
S_{LN}	[in]	Rated air gap
S_{HL}	[in]	Hand-release air gap, setting dimension of hand-release
t_1	[s]	Engagement time, the total of the reaction delay and torque rise time $t_1 = t_{11} + t_{12}$
t_2	[s]	Disengagement time, time from switching the stator until the torque has reduced to 0.1 M_K
t_3	[s]	Slipping time to standstill (after t_{11})
t_{11}	[s]	Delay time when connecting, time from disconnecting the voltage until the torque begins to rise
t_{12}	[s]	Rise time of braking torque, time from beginning of rise of torque until braking torque is reached

Product information

C US

INTORQ 155-1
E318895

A powerful and complete range
- 9 sizes
- Standard voltages [V DC] 24, 96, 103, 170, 180, 190, 205
- Graduated torque range from 1.1 – 443 lb-ft
- Short delivery times for the complete range thanks to optimised logistics
- Enclosure according to IP00 ... IP55, depending on the special operating conditions, see technical data sheet
- **ATEX:** In accordance with Group II, Category 3G/D, the product is suitable for use in potentially explosive atmosphere of zone 2 (gases and vapours) and zone 22 (dust) for steady-state operation (holding or parking brake) and temperature class T4.

Versatile
- Modular structure for virtually all applications

Torque transmission
- Designed for dry running

Quick and easy mounting
- Preset air gap
- Special machining of the friction surfaces ensures that the rated torques are achieved after very few switching operations
- No locating bearing is required on the brake

Durable
- The insulation system to temperature class F (311 °F) ensures that the winding has a long service life
- The brakes are designed for 100% duty time (current applied to the brake)

Low maintenance
- Long rotor/hub connection with low rate of wear and a tried-and-tested involute gear
- Asbestos-free and solvent-free friction lining with low rate of wear

Reliable
- The certified ISO 9001 and ISO 14001 quality assurance system provides the basis for consistently high-quality products
- Production and testing to VDE 0580

Options
- Hand release for all sizes, both directions can be used for release and mounting (exception: tacho brake)
- Noise-reduced designs
- Various types of corrosion protection and enclosures
- Microswitches used to monitor air gap and wear (size 12 and above)
- Monitoring of Hand release function
- Non-standard voltages and bores on request
- Pulse width modulation (PWM), sizes 06 – 18
  Partial discharge free brake has been developed for operation with the pulse width modulated DC bus voltage of a frequency inverter
  Rated coil voltage U_N=103V DC

LongLife design BFK458-L
- Armature plate with low backlash and reinforced torque support
- Tappet springs with guide pins for protection against shearing forces
- Aluminium rotor with toothed intermediate ring: friction lining and tooth system with low rates of wear

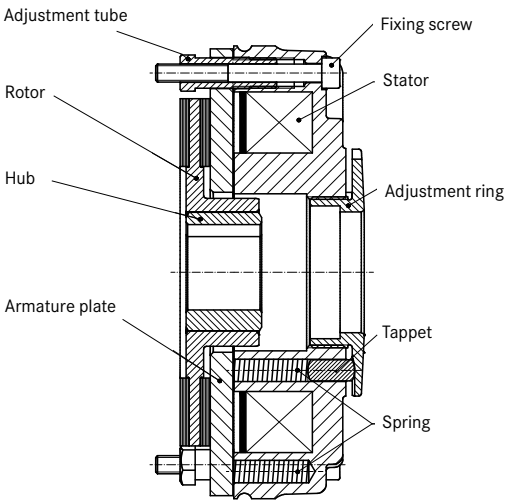
❄ to -40°F

CCV (Cold Climate Version), temperature-resistant up to -40˚F
- CCV design configurable for all sizes in the modular system
  - Use of chrome-plated friction surfaces (armature plate and flange)
  - Use of temperature-resistant fixing screws is essential

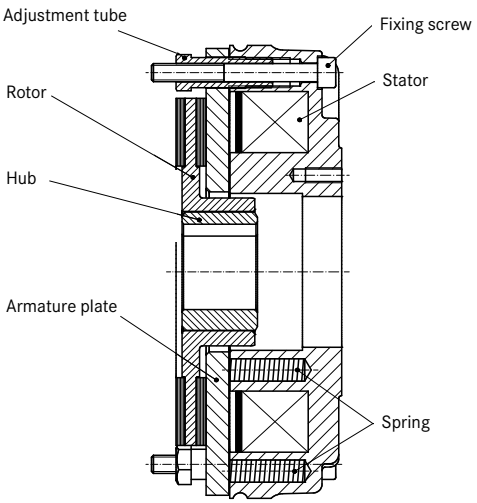
- The following components are also approved for use up to -40˚F
  - Rotor with sleeve (noise-reduced)
  - Hand release
  - Terminal box
  - Microswitch
  - Caps E and N
  - Shaft sealing rings

Functional principle

Basic module E



Basic module N



INTORQ BFK458 spring-applied brakes are single-disk brakes with two friction surfaces. When deenergised, several springs are used to generate the braking torque through friction locking. The brake is released electromagnetically. During braking, the springs use the armature plate to press the rotor (which can be shifted axially on the hub) against the counter friction face. When the brakes are applied, an air gap s_L is present between the armature plate and the stator. The stator's coil is energised with DC voltage in order to release the brake.

The resulting magnetic flux works against the spring force to draw the armature plate to the stator. This releases the rotor from the spring force and allows it to rotate freely. Basic module E supports the use of the torque adjustment ring to reduce the braking torque.

BFK458, redundant and noise-reduced

BFK458, with terminal box

BFK458-L, LongLife for high switching cycles

Technical data

Rated torques

The basic modules E and N are available in the graduated torques listed below. A pole shim (brass film) must be placed between the stator and the armature plate if you want to achieve short engagement times at low torques. INTORQ brakes are dimensioned so that the specified rated torques can usually be achieved reliably after a short running-in period. However, as the organic friction linings used do not all have identical properties and because environmental conditions can vary, deviations from the specified braking torques are possible. These must be taken into account in the form of appropriate dimensioning tolerances. Increased breakaway torque is common in particular after long downtimes in humid environments where temperatures vary. If the brake is being used on friction surfaces provided by the customer, the rated torque must be checked. If the brake is to be used solely as a holding brake without dynamic load, the friction lining must be reactivated at regular intervals.

Size	**06**	**08**	**10**	**12**	**14**	**16**	**18**	**20**	**25**
								59 E	
	1.1 E	2.6 N/E			18 N/E	26 N/E	48 N/E	85 N/E	129 N/E
	1.5 N/E	2.9 E	5.2 N/E	10 N/E	26 N	33 N/E	59 N/E	107 N/E	162 N
	1.8 N/E	3.7 N/E	6.7 N/E	13 N/E	30 N/E	41 N/E	74 N/E	125 N/E	195 N/E
	2.3 N/E	4.4 N/E	8.1 N/E	17 N/E	33 N/E	44 N/E	85 N/E	148 N/E	221 N/E
Rated torque M_k [lb-ft] **of the brake, rated value at a relative speed of 100 r/min**	2.6 N/E	5.2 N/E	10 N/E	20 N/E	41 N/E	52 N/E	96 N/E	169 N/E	258 N/E
	2.9 N/E	**5.9 N/E**	**12 N/E**	**24 N/E**	**44 N/E**	**59 N/E**	**111 N/E**	**192 N/E**	**295 N/E**
	3.3 N/E	6.6 N/E	13 N/E	27 N/E	48 N/E	66 N/E	122 N/E	214 N/E	328 N/E
	3.7 E	7.4 E	15 E	30 E	55 N/E	74 N/E	136 N/E	232 N/E	361 N/E
	4.1 E	8.1 E	17 N/E	34 N/E	59 N/E	77 N/E	148 N/E	255 N/E	391 N/E
	4.4 N/E	8.8 N/E				92 N/E	173 N/E	295 N/E	443 N/E

- N ... Braking torque for the N design (without torque adjustment ring)
- E ... Braking torque for the E design (with torque adjustment ring)
- L ... LongLife design

Operating brake (S_{Lmax} approx. 2.5 x S_{LN})

Standard braking torque

Holding brake with emergency stop (S_{Lmax} approx. 1.5 x S_{LN})

Basic module L, LongLife design

The LongLife design can be configured for sizes 06 to 12 in combination with the specified rated torques in the modular system. The stator corresponds to design N; bores and built-on accessories are not possible at the rear side. It is not possible to configure a microswitch for size 12.

Basic module E, reduced rated torque

The rated torque on basic module E can be reduced using the torque adjustment ring located in the stator. The torque adjustment ring may only be unscrewed to a maximum dimension of h_{1max} (see table on page 11). It should be noted that the engagement and disengagement times change in accordance with the rated torque. Torque reduction is independent of the rated torque used.

Size	06	08	10	12	14	16	18	20	25
Torque reduction per detent position [lb-ft]	0.15	0.26	0.59	0.96	1.3	1.2	2.7	4.1	4.6

Noise-reduced designs

The noise reduction required in many applications can be achieved in two ways:

1. Impact-noise-reduced armature plate

The brake's operating noise can be minimised using special damping elements, which are installed between the pole face and the armature plate as shock absorbers.

2. Noise-reduced aluminium rotor

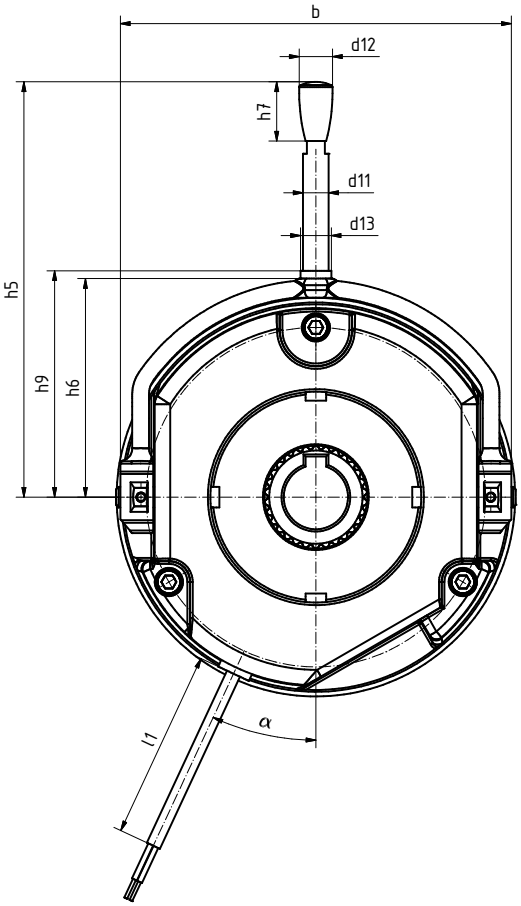
The rotor with plastic sleeve reduces the rattling noises in the rotor/hub connection. At the same time, this increases the service life of this connection.

Features and advantages

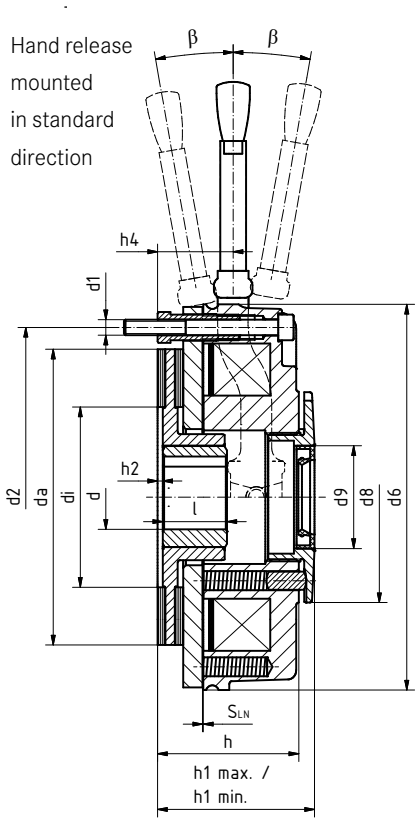
- Low rate of wear between rotor and hub thanks to lower backlash
- Recommended for frequency inverter operation
- Noise-reduced design
- Also available in combination with CCV

Technical data

Basic module E (with torque adjustment ring)



Without counter friction surface, hand release (as option)



Size	b	d^{J7} 1) spec.	d^{H7} 2) max	d_1	d_2	d_5	d_{6j7}	d_7	d_8	d_9	d_{10}	d_{11}	d_{12}	d_{13}	d_{16}	d_{17}	d_{18}	di	da
06	3.46	3/8	5/8	3xM4	2.83	3.58	3.43	3.43	2.05	0.94 ^{H9}	1.22	0.315	0.511	0.378	3x0.17	3.38	1.41	1.57	2.36
08	4.19	3/8	3/4	3xM5	3.54	4.29	4.13	4.13	2.36	1.02 ^{H9}	1.61	0.315	0.511	0.378	3x0.21	4.17	1.77	1.85	3.03
10	5.20	3/8	3/4	3xM6	4.41	5.28	5.12	5.12	2.68	1.38 ^{H9}	1.77	0.394	0.512	0.472	3x0.26	5.19	2.04	2.60	3.74
12	5.98	9/16	1	3xM6	5.20	6.10	5.91	5.91	3.23	1.57 ^{H9}	2.05	0.394	0.512	0.472	3x0.26	6.02	2.67	2.76	4.53
14	6.65	9/16	1 1/8	3xM8	5.71	6.65	6.50	6.50	3.62	2.05 ^{H9}	2.17	0.472	0.945	0.551	3x0.35	6.65	3.07	3.15	4.88
16	7.66	9/16	1 1/4[3]	3xM8	6.69	7.68	7.48	7.48	4.02	2.05 ^{H9}	2.76	0.472	0.945	0.551	3x0.35	7.63	3.54	4.09	5.87
18	8.74	3/4	1 3/4	6xM8	7.72	8.74	8.54	8.54	4.57	2.44 ^{H9}	3.03	0.551	0.945	0.610	4x0.35[6]	-	-	5.08	6.85
20	10.2	1	1 15/16	6xM10	9.06	10.2	10	10	5.31	2.83 ^{H9}	3.54	0.551	0.945	0.650	4x0.43[6]	-	-	5.83	8.11
25	11.9	1 1/8	2 1/2[3]	6xM10	10.9	12.1	11.9	11.9	6.50	3.35 ^{H9}	4.72	0.630	0.945	0.724	6x0.43	-	-	7.83	10

[1] Pilot bored without keyway

[2] Standard keyway in accordance with DIN 6885/1 P9, selection of the shaft diameter dependent upon type of load (see the operating instructions)

[3] Ø 1.49 and Ø 2.75 in, keyway in accordance with DIN 6885/3 P9

[4] Hand release angle tolerance +3°

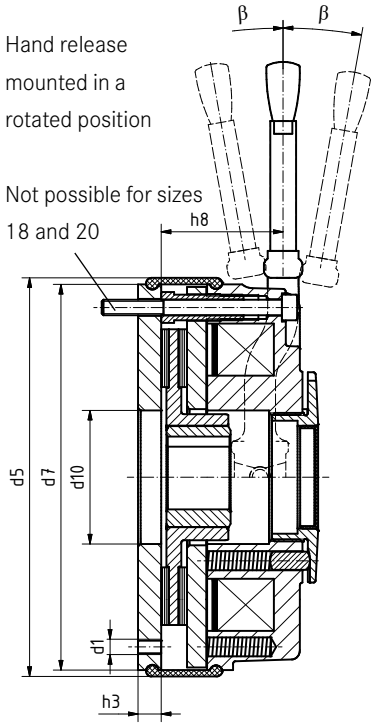
[5] Recommended lever length for 1.5 M_K

[6] The thread in the mounting surface is offset by 30° in relation to the centre axis of the manual release lever

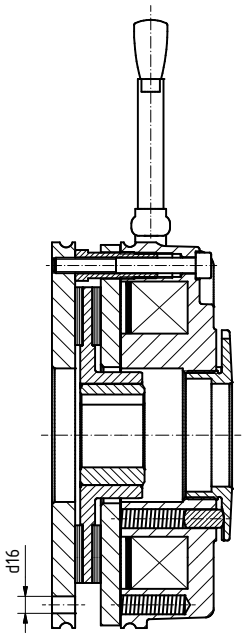
Recommended ISO shaft tolerances: up to Ø 1.96 in = k6
over Ø 1.96 in = m6

Dimensions in inches

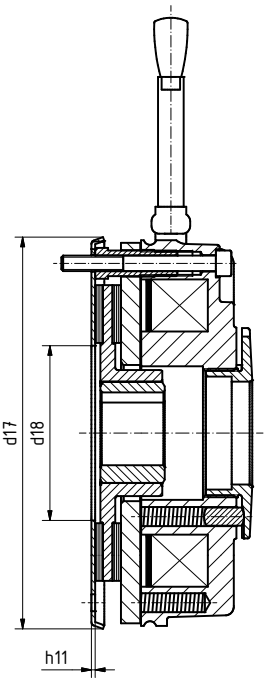
With flange,hand release and seal ring (as option)



With flange, hand release (as option), mounted on flange



With friction plate, hand release (as option)

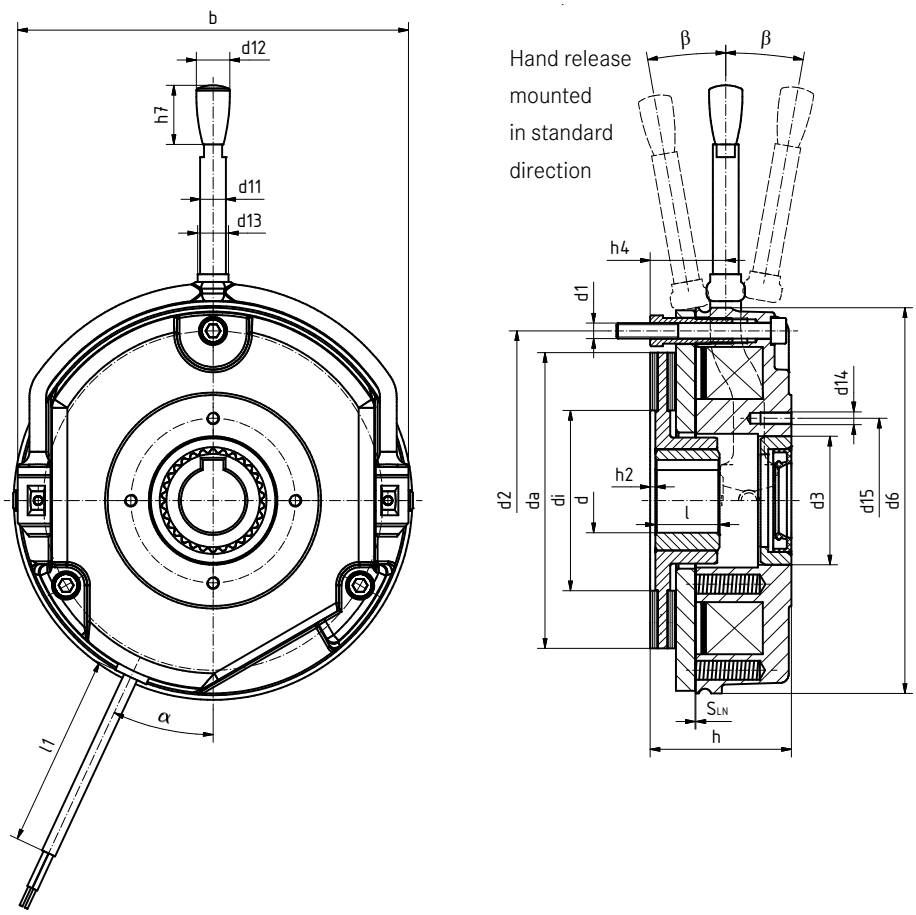


Size	h	h_1 min.	h_1 max.	h_2	h_3	h_4	h_5 standard	h_5 [5] max.	h_6	h_7	h_8	h_9	l	l_1	S_{LN}	α	β [4]
06	1.43	1.55	1.70	0.039	0.236	0.622	4.21	–	2.15	0.906	1.29	2.22	0.709	16	0.0079	25°	12°
08	1.69	1.84	2.00	0.059	0.276	0.642	4.57	–	2.48	0.906	1.63	2.56	0.787	16	0.0079	25°	10°
10	1.91	2.06	2.20	0.079	0.354	1.08	5.20	–	2.91	0.906	1.67	3.06	0.787	16	0.0079	25°	9°
12	2.16	2.32	2.66	0.079	0.354	1.16	6.34	–	3.35	0.906	1.87	3.48	0.984	16	0.0118	25°	10°
14	2.61	2.81	3.04	0.079	0.433	1.30	7.68	–	3.86	1.26	1.97	4.00	1.18	16	0.0118	25°	9°
16	2.85	3.05	3.37	0.089	0.433	1.48	9.45	–	4.49	1.26	2.11	4.57	1.18	24	0.0118	25°	10°
18	3.27	3.51	3.82	0.108	0.433	1.62	11.0	15.5	4.88	1.26	2.33	5.06	1.38	24	0.0157	25°	9°
20	3.84	4.12	4.51	0.138	0.433	1.87	12.6	16.4	5.75	1.26	2.70	5.89	1.57	24	0.0157	25°	10°
25	4.20	4.56	5.03	0.177	0.492	2.27	17.5	19.7	6.69	1.26	3.49	6.91	1.97	24	0.0197	25°	10°

Technical data

Basic module N (without torque adjustment ring)

Without counter friction face, hand release (as option)



Size	b	d^{J7} 1) spec.	d^{H7} 2) max.	d_1	d_2	d_{3H7}	d_5	d_{6j7}	d_7	d_{10}	d_{11}	d_{12}	d_{13}	d_{14} 4)	d_{15}	d_{16}	d_{17}	d_{18}	di	da
06	3.46	3/8	5/8	3xM4	2.83	0.98	3.58	3.43	3.43	1.22	0.315	0.511	0.378	4xM4	1.49	3x0.17	3.38	1.41	1.57	2.36
08	4.19	3/8	3/4	3xM5	3.54	1.25	4.29	4.13	4.13	1.61	0.315	0.511	0.378	4xM5	1.92	3x0.21	4.17	1.77	1.85	3.03
10	5.20	3/8	3/4	3xM6	4.41	1.65	5.28	5.12	5.12	1.77	0.394	0.512	0.472	4xM5	2.12	3x0.26	5.19	2.04	2.60	3.74
12	5.98	9/16	1	3xM6	5.20	1.96	6.10	5.91	5.91	2.05	0.394	0.512	0.472	4xM5	2.51	3x0.26	6.02	2.67	2.76	4.53
14	6.65	9/16	1 1/8	3xM8	5.71	2.36	6.65	6.50	6.50	2.17	0.472	0.945	0.551	4xM6	2.95	3x0.35	6.65	3.07	3.15	4.88
16	7.66	9/16	1 1/4 3)	3xM8	6.69	2.67	7.68	7.48	7.48	2.76	0.472	0.945	0.551	4xM6	3.34	3x0.35	7.63	3.54	4.09	5.87
18	8.74	3/4	1 3/4	6xM8	7.72	2.95	8.74	8.54	8.54	.03	0.551	0.945	0.610	4xM8	3.74	4x0.35 6)	-	-	5.08	6.85
20	10.2	1	1 15/16	6xM10	9.06	3.34	10.2	10	10	3.54	0.551	0.945	0.650	4xM10	4.33	4x0.43 6)	-	-	5.83	8.11
25	11.9	1 1/8	2 1/2 3)	6xM10	10.9	4.52	12.1	11.9	11.9	4.72	0.630	0.945	0.724	4xM10	5.51	6x0.43	-	-	7.83	10

1) Pilot bored without keyway

2) Standard keyway in accordance with DIN 6885/1 P9, selection of the shaft diameter dependent upon type of load (see the operating instructions)

3) Ø 1.49 and Ø 2.75 in, keyway in accordance with DIN 6885/3 P9

4) Hand release angle tolerance +3°

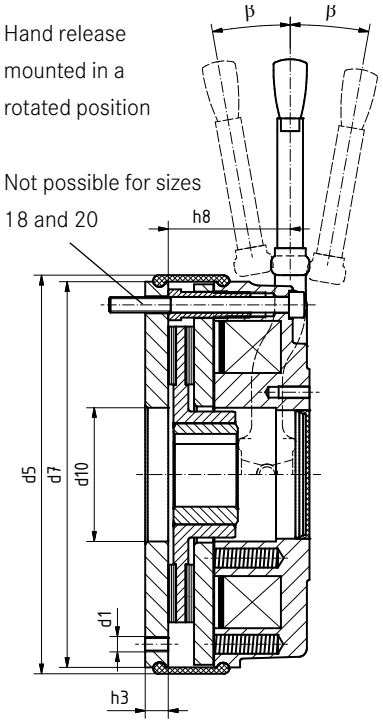
5) Recommended lever length for 1.5 M_K

6) The thread in the mounting surface is offset by 30° in relation to the centre axis of the manual release lever

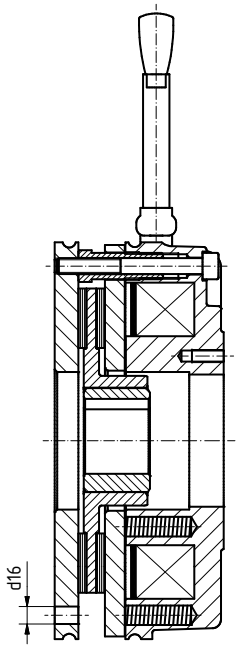
Recommended ISO shaft tolerances: up to Ø 1.96 in = k6
over Ø 1.96 in = m6

Dimensions in inches

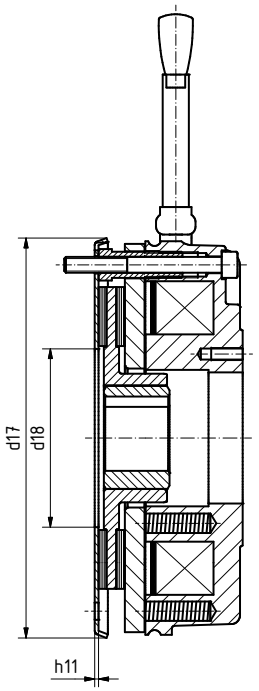
With flange, hand release and seal ring (as option)



With flange, hand release (as option), mounted on flange



With friction plate, hand release (as option)

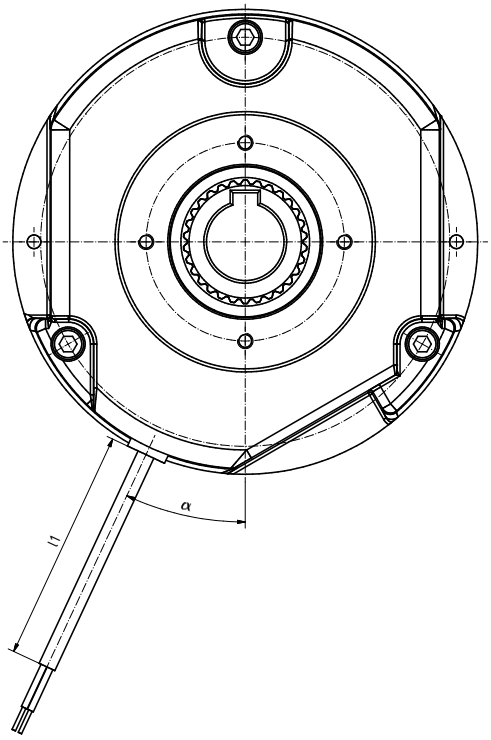


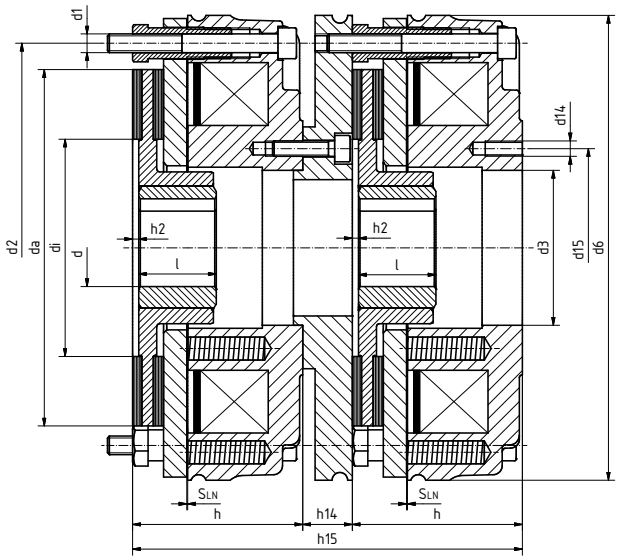
Size	h	h_2	h_3	h_4	h_5 standard	h_5 max. [5]	h_6	h_7	h_8	h_9	l	l_1	S_{LN}	α	β [4]
06	1.43	0.039	0.236	0.622	4.21	–	2.15	0.906	1.29	2.22	0.709	16	0.0079	25°	12°
08	1.69	0.059	0.276	0.642	4.57	–	2.48	0.906	1.63	2.56	0.787	16	0.0079	25°	10°
10	1.91	0.079	0.354	1.08	5.20	–	2.91	0.906	1.67	3.06	0.787	16	0.0079	25°	9°
12	2.16	0.079	0.354	1.16	6.34	–	3.35	0.906	1.87	3.48	0.984	16	0.0118	25°	10°
14	2.61	0.079	0.433	1.30	7.68	–	3.86	1.26	1.97	4.00	1.18	16	0.0118	25°	9°
16	2.85	0.089	0.433	1.48	9.45	–	4.49	1.26	2.11	4.57	1.18	24	0.0118	25°	10°
18	3.27	0.108	0.433	1.62	11.0	15.5	4.88	1.26	2.33	5.06	1.38	24	0.0157	25°	9°
20	3.84	0.138	0.433	1.87	12.6	16.4	5.75	1.26	2.70	5.89	1.57	24	0.0157	25°	10°
25	4.20	0.177	0.492	2.27	17.5	19.7	6.69	1.26	3.49	6.91	1.97	24	0.0197	25°	10°

Technical data

2 x basic module N + connection flange

Double brake as redundant braking system, suitable for use in stage machinery and many other areas of application. Available with hand release as an option.





Size	d^{J7} 1) spec.	d^{H7} 2) max.	d_1	d_2	d_{3H7}	d_{6j7}	d_{14}	d_{15}	di	da	h	h_2	h_{14}	h_{15}	l	l_1	S_{LN}	α
06	3/8	5/8	3xM4	2.83	0.98	3.43	4xM4	1.49	1.57	2.36	36.3	0.039	0.47	3.34	0.709	15.7	0.0079	25°
08	3/8	3/4	3xM5	3.54	1.25	4.13	4xM5	1.92	1.85	3.03	42.8	0.039	0.47	3.85	0.787	15.7	0.0079	25°
10	3/8	3/4	3xM6	4.41	1.65	5.12	4xM5	2.12	2.60	3.74	48.4	0.079	0.51	4.33	0.787	15.7	0.0079	25°
12	9/16	1	3xM6	5.20	1.97	5.91	4xM5	2.51	2.76	4.53	54.9	0.079	0.62	4.96	0.984	15.7	0.0118	25°
14	9/16	1 1/8	3xM8	5.71	2.36	6.50	4xM6	2.95	3.15	4.88	66.3	0.079	0.66	5.90	1.18	15.7	0.0118	25°
16	9/16	1 1/4 3)	3xM8	6.69	2.68	7.48	4xM6	3.34	4.09	5.87	72.5	0.089	0.78	6.49	1.18	23.6	0.0118	25°
18	3/4	1 3/4	6xM8	7.72	2.95	8.54	4xM8	3.74	5.08	6.85	83.1	0.108	0.78	7.32	1.38	23.6	0.0154	25°
20	1	1 15/16	6xM10	9.06	3.35	10.0	4xM10	4.33	148.1	5.83	8.11	0.138	0.78	8.46	1.57	23.6	0.0154	25°
25	2 1/8	2 1/2 3)	6xM10	10.9	4.53	11.9	4xM10	5.51	199.1	7.83	10.0	0.177	0.98	9.37	1.97	23.6	0.0197	25°

1) Pilot bored without keyway

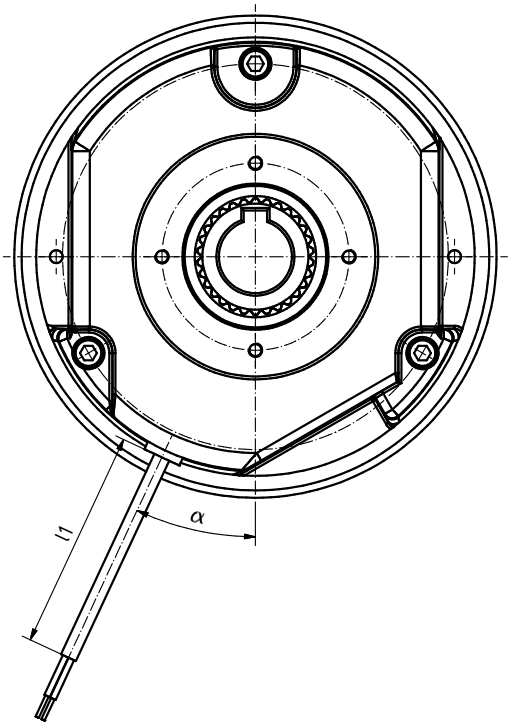
2) Standard keyway in accordance with DIN 6885/1 P9, selection of the shaft diameter dependent upon type of load (see the operating instructions)

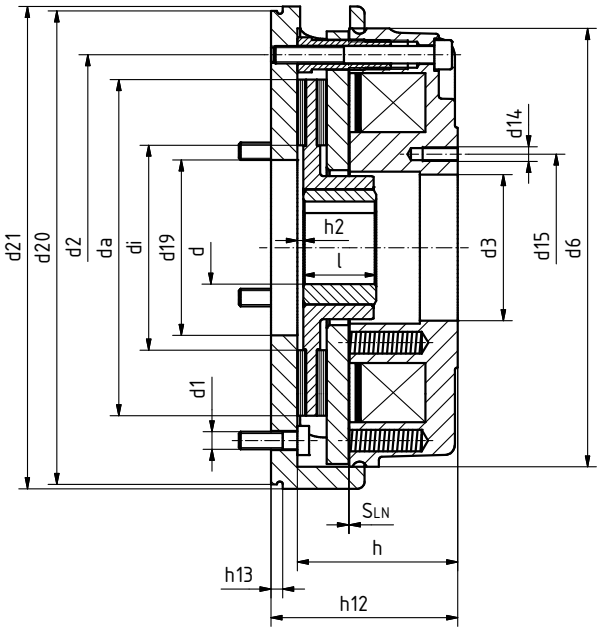
3) Ø 1.49 and Ø 2.75 in, keyway in accordance with DIN 6885/3 P9

Dimensions in inches

Technical data

Basic module N + tacho flange





Size	d_{j7} [1] spec.	d_{H7} [2] max.	d_1	d_2	d_{3H7}	d_{6j7}	d_{14}	d_{15}	d_{19H7}	d_{20h7}	d_{21}	di	da	h	h_2	h_{12}	h_{13}	l	l_1	S_{LN}	α
06	3/8	5/8	3xM4	2.83	0.984	3.43	4xM4	1.49	1.57	3.74	3.85	1.57	2.36	1.43	0.039	1.65	0.15	0.709	15.7	0.0079	25°
08	3/8	3/4	3xM5	3.54	1.26	4.13	4xM5	1.92	1.96	4.52	4.56	2.20	3.03	1.69	0.039	1.96	0.15	0.787	15.7	0.0079	25°
10	3/8	3/4	3xM6	4.41	1.65	5.12	4xM5	2.12	2.36	5.51	5.55	2.59	3.74	1.91	0.079	2.24	0.15	0.787	15.7	0.0079	25°
12	9/16	1	3xM6	5.20	1.97	5.91	4xM5	2.51	2.36	6.37	6.49	2.75	4.53	2.16	0.079	2.12	0.15	0.984	15.7	0.0118	25°
14	9/16	1 1/8	3xM8	5.71	2.36	6.50	4xM6	2.95	3.14	6.96	7.12	3.14	4.88	2.58	0.079	3.03	0.15	1.18	15.7	0.0118	25°
16	9/16	1 1/4[3]	3xM8	6.69	2.68	7.48	4xM6	3.34	3.34	8.03	8.11	4.09	5.87	2.85	0.089	3.27	0.15	1.18	23.6	0.0118	25°
18	3/4	1 3/4	6xM8	7.72	2.95	8.54	4xM8	3.74	3.54	9.17	9.33	5.07	6.85	3.27	0.108	3.70	0.15	1.38	23.6	0.0154	25°
20	1	1 15/16	6xM10	9.06	3.35	10.0	4xM10	4.33	3.54	10.7	10.7	5.82	8.11	3.84	0.138	4.29	0.15	1.57	23.6	0.0154	25°
25	1 1/8	2 1/2[3]	6xM10	10.9	4.53	11.9	4xM10	5.51	4.72	12.7	12.7	7.83	10.0	4.20	0.177	4.68	0.15	1.97	23.6	0.0197	25°

[1] Pilot bored without keyway

[2] Standard keyway in accordance with DIN 6885/1 P9, selection of the shaft diameter dependent upon type of load (see the operating instructions)

[3] Ø 1.49 and Ø 2.75 in, keyway in accordance with DIN 6885/3 P9

Dimensions in inches

Technical data

Rated data

Size	P_N 68° F [W]	$S_{LN\ max}$ **Operating brake** [in]	$S_{L\ max}$ **Holding brake** [in]	**max. Adjustment** [in]	**min.**[1] **Rotor thickness** [in]	$J_{aluminium\ rotor}$ [lb-in^2]
06	20	0.0197	0.0118	0.0591	0.1772	0.0513
08	25	0.0197	0.0118	0.0591	0.2165	0.2084
10	30	0.0197	0.0118	0.0591	0.2953	0.6834
12	40	0.0295	0.0177	0.0787	0.3150	1.5377
14	50	0.0295	0.0177	0.0984	0.2953	2.1527
16	55	0.0295	0.0177	0.1378	0.3150	5.1255
18	85	0.0394	0.0236	0.1181	0.3937	9.9093
20	100	0.0394	0.0236	0.1575	0.4724	24.944
25	110	0.0492	0.0295	0.1772	0.6102	68.340

[1] The friction lining is dimensioned so that the brake can be readjusted at least five times.

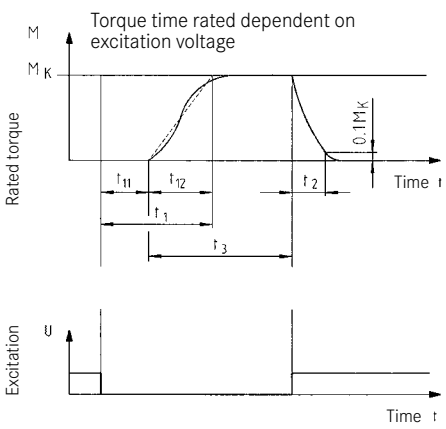
Rated torques

Size	**Rated torque M_k** [Nm]	**Reduction of rated torque at specified speed to x%**		**Maximum speed**	
		1500 r/min	**3000** r/min	**max.**	n_{max} [r/min]
06	2.95	87%	80%	74%	6000
08	5.90	85%	78%	73%	5000
10	11.8	83%	76%	73%	4000
12	23.6	81%	74%	73%	3600
14	44.3	80%	73%	72%	3600
16	59.0	79%	72%	70%	3600
18	111	77%	70%	68%	3600
20	192	75%	68%	66%	3600
25	295	73%	66%	66%	3000

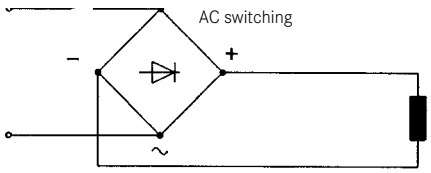
As speed increases, so does wear.

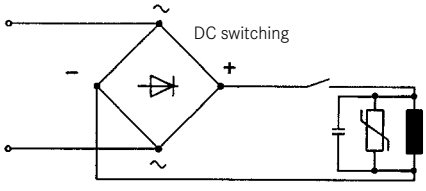
Operating times

The listed operating times are guide values which apply to DC switching with rated air gap s_{Lr}, warm coil and standard rated torque. The times specified are mean values. The engagement time t_1 is approximately 8 to 10 times longer for AC switching.



t_{11} = Delay time when connecting
t_{12} = Rise time of braking torque
t_1 = Engagement time
t_2 = Disengagement time
t_3 = Slipping time





Technical data

Operating times

Size	Rated torque M_K [lb-ft]	Q_E [J]	S_{hue} [1/h]	Operating times[1] [ms]			
				Connection on the DC side			Disconnection
				t_{11}	t_{12}	t_1	t_2
06	2.95	3000	79	15	13	28	45
08	5.90	7500	50	15	16	31	57
10	11.8	12,000	40	28	19	47	76
12	23.6	24,000	30	28	25	53	115
14	44.3	30,000	28	17	25	42	210
16	59.0	36,000	27	27	30	57	220
18	111	60,000	20	33	45	78	270
20	192	80,000	19	65	100	165	340
25	295	120,000	15	110	120	230	390

[1] The operating times specified relate to the use of INTORQ rectifiers and coils with a supply voltage of 205 V DC

The maximum permissible friction work per switching cycle Q_E relates to the standard friction lining

Aluminium rotor design with low rate of wear

The wear values in the table apply to the friction lining with low rate of wear and to the standard rated torque. The friction energies specified up to the point of maintenance are rough guide values that are subject to a high degree of variation depending on various influencing factors.

Size		06	08	10	12	14	16	18	20	25
Q_E Maximum permissible friction work per switching cycle [J]										
	100 r/min	3000	7500	12000	24,000	30,000	36,000	60,000	80,000	120,000
	1000 r/min	3000	7500	12,000	24,000	30,000	36,000	60,000	80,000	120,000
	1200 r/min	3000	7500	12,000	24,000	30,000	36,000	60,000	80,000	120,000
	1500 r/min	3000	7500	12,000	24,000	30,000	36,000	60,000	24,000	36,000
	1800 r/min	3000	7500	12,000	24,000	30,000	36,000	36,000	on request	
	3000 r/min	3000	7500	12,000	24,000	18,000	11,000	on request		
	3600 r/min	3000	7500	12,000	7000	on request				
Q_{BW}	[10^6 J]	85	158	264	530	571	966	1542	2322	3522
S_{hue}	[h^{-1}]	79	50	40	30	28	27	20	19	15

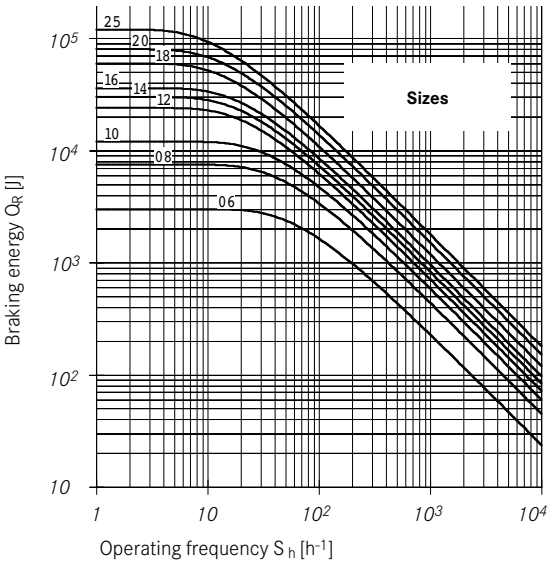
Q_{BW} = Friction energy of brake until maintenance
S_{hue} = Transitional operating frequency

In the region of the load limit (operation > 50 % Q_E) the value for Q_{BW} can drop as low as 40%.

Technical data

Service life and wear

Friction energy and operating frequency



$$S_{hmax} = \frac{-S_{hue}}{\ln\left(1 - \frac{Q_R}{Q_E}\right)} \qquad Q_{smax} = Q_E \left(1 - e^{-\frac{S_{hue}}{S_h}}\right)$$

The maximum permissible operating frequency S_{hmax} depends on the braking energy Q_R. The operating frequency S_h results in the maximum permissible friction work during cyclic switching Q_{smax}. Higher speed and switching energy values increase wear, because the friction surfaces are briefly subjected to very high temperatures.

Maintenance

Brakes are components which are subject to a great deal of wear. When installing the brake, it must be ensured that it can be easily accessed for inspection and maintenance purposes. Intervals between inspections should be set in accordance with the expected service life and load. For more information, please see the operating instructions.

The brake has to be adjusted when s_{Lmax} is reached. The friction energy to be withstood up to this point is dependent on a number of factors: in particular, the inertias to be braked, the braking speed, the operating frequency and the resulting temperature on the friction surfaces. For this reason, no universal value for all operating conditions can be given in respect of the amount of friction energy that can be handled before adjustment is required. In addition, increased wear should be expected with a vertical brake shaft. The BFK458 can be adjusted when the maximum permissible working air gap is reached (s_{Lmax}). The dimensioning of the friction lining allows it to be readjusted at least 5 times .

Where the amount of friction energy per switching operation is low, the brake's mechanical components can impose limitations in terms of service life. In particular, the rotor/hub connection, springs, armature plate and sleeves are subject to operational wear. The expected service life of the standard design is around 1 million load alternations. Solutions that are optimised in terms of service life are available in cases where a longer service life is required (consult the manufacturer).

BFK458-L

Guaranteed performance data for the LongLife design

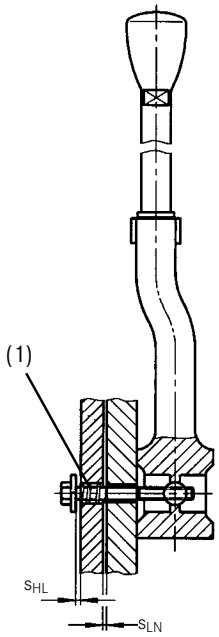
- Guaranteed service life of brake mechanism:
  $10x10^6$ repetitive cycles of operation
  $15x10^6$ reversing cycles of operation
- The brake warranty covers either a period of two years or the guaranteed number of cycles – whichever is reached first.
- The scope of the warranty in the event of premature failure covers replacement of the brake, including a flat-rate replacement fee

Accessories

Hand release

The hand release is used to release the brake by hand and can be retrofitted. The hand release springs back to its base position automatically after operation (1). The hand release requires an additional air gap S_{HL} in order to function; this is factory-set prior to delivery. Dimension S_{HL} (see the mounting instructions) must be checked once the equipment has been mounted.

Size	s_{LN} $^{+0.1}_{-0.05}$ [in]	s_{HL} $^{+0.1}$ [in]
06 08 10	0.0079	0.0349
12 14 16	0.0118	0.0591
18 20	0.0154	0.0787
25	0.0197	0.0984



Flange

A flange can be used if no suitable counter friction face is available. The flange can also be fitted with a cover ring.

Friction plate

A friction plate is available for sizes 06 up to and including 16. This should be used if the counter face is smooth and machined, but is not suitable as a friction surface. The plate can be combined with a cover ring.

Flange

Friction plate
(sizes 06 – 16)

Accessories

Centring flange (tacho brake)

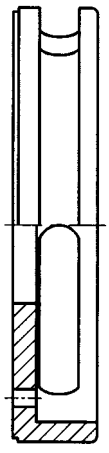
Basic module N combined with a centring flange is suitable for mounting a tacho generator.

Connection flange (double brake)

The connection flange can be used to adapt a second basic module to basic module N; the resulting double brake is suitable for use in stage machinery or other applications with increased safety requirements.

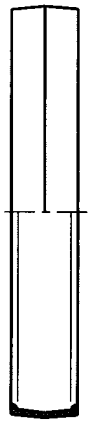
Seal

To a large extent, the cover ring prevents the exit or ingress of dust, humidity, dirt, etc., out of or into the braking area. The seal is inserted into the groove on the stator. If no suitable groove is available on the counter friction face, we recommend the use of a flange or a friction plate.



Centring flange

Connection flange

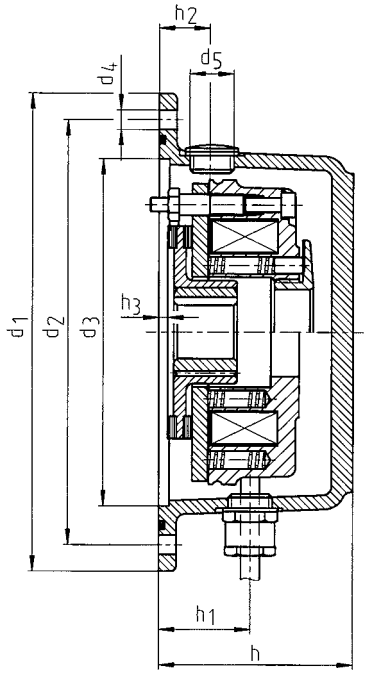


Seal

Accessories

Brake cover

A brake cover can be mounted onto basic module E and basic module N as an option, to protect the brake from water and dust (degree of protection acc. to IP65). This design is not available in conjunction with a hand release and a flange.



Size	d_1	d_2	d_3^{H8}	d_4	d_5	h	h_1	h_2	h_3 [1)]
06	5.31	4.72	3.86	4x0.217	M16x1.5	2.17	1.10	0.650	0.118
08	6.10	5.59	4.65	4x0.217	M20x1.5	2.40	1.34	0.787	0.118
10	7.28	6.54	5.63	4x0.217	M20x1.5	2.83	1.54	0.823	0.118
12	8.07	7.56	6.42	4x0.260	M20x1.5	3.23	1.65	0.906	0.118
14	8.86	8.35	7.20	4x0.260	M20x1.5	3.62	2.01	0.945	0.118
16	9.84	9.29	8.19	4x0.260	M20x1.5	3.86	2.05	0.984	0.118
18	11.2	10.6	9.37	4x0.260	M20x1.5	4.53	2.36	1.14	0.118
20	13.0	12.4	11.1	4x0.354	M20x1.5	5.16	2.72	1.38	0.118
25	15.4	14.5	12.9	4x0.354	M20x1.5	5.59	3.07	1.57	0.118

[1)] Recommended recess length on motor end shield

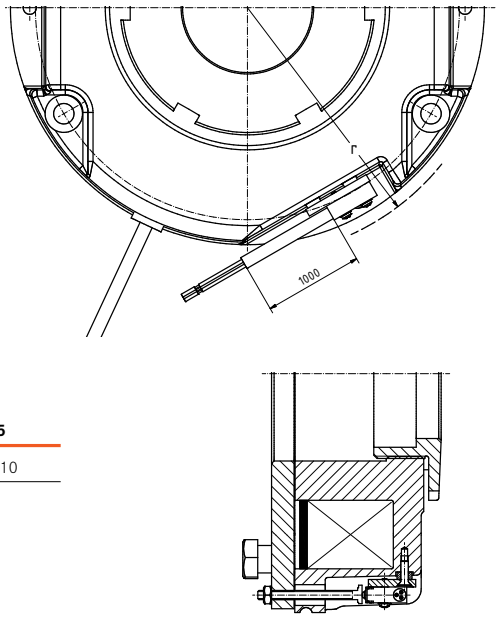
Accessories

Microswitch

The brake can be fitted with a microswitch for the purpose of monitoring the release or wear. The microswitch can be built into the circuit as an NC contact or an NO contact.

As of June 2012, a new small microswitch (with UL acceptance) is in use, which is perfectly adapted to the contour of the brake. The old switch design can be converted by connecting an adapter to the same threaded holes.

Mounting the microswitch onto basic module E



Dimensions

Size	12	14	16	18	20	25
Overall radius r	3.17	3.48	3.90	4.43	5.23	6.10

Dimensions in inches

Microswitch for hand release monitoring in combination with basic module N

Gate drives, for instance, are provided with brakes with hand release, and a microswitch for monitoring the hand release. In this case, the hand release must make it possible to move the gate to the desired position in manual operation, e.g. using a crank. This manual operation has to be detected via a microswitch, whose switching signal must be combined with the motor control so that the motor can be prevented from starting (thus also preventing any possible injury to the operator). The microswitch for hand release monitoring is a built-on option.

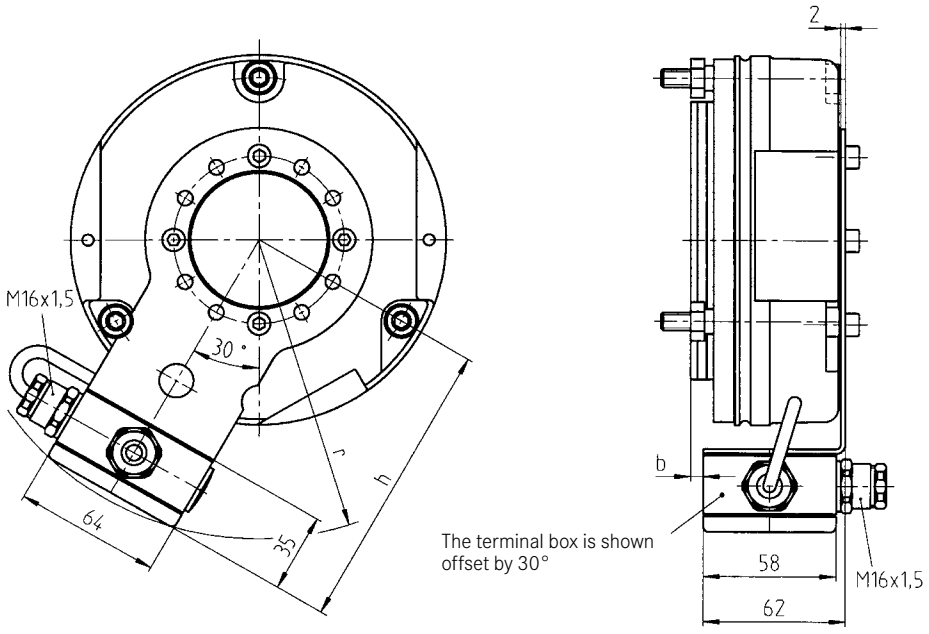
The fixing bracket is screwed onto the stator via the threaded holes on the rear face. The fixing bracket enables a microswitch to be fastened to it. The two directions of release, towards and away from the motor, can be implemented by using different fixing brackets and microswitch settings.

Accessories

Terminal box in combination with basic module N

The connecting cables can easily be integrated into higher-level controls via the terminal box (brake sizes 12-25) in order to support different wiring options (total of 3 inputs/outputs). 2/4-pole terminal strips, 4-pole half-wave and bridge rectifiers and a microswitch connection can be integrated into the terminal box at the customer's request.

The terminal box is mounted on the spring-applied brake using a fixing bracket and screws, as shown in the illustration. You can select the mounting angle according to your requirements by using the assembly kit.



Size	12	14	16	18	20	25
b	-0.197	0.217	0.492	0.906	1.48	1.79
h	4.80	5.12	5.59	6.10	6.85	7.80
r	4.96	5.28	5.75	6.24	6.97	7.91

Dimensions in inches

Accessories

Bridge rectifiers and half-wave rectifiers

Type code **B E G – 5 6 1 – 440**

Brake
Electronics
Rectifier

1-Bridge rectifier
2-Half-wave rectifier
5-Bridge/half-wave rectifier

4-pole
6-pole

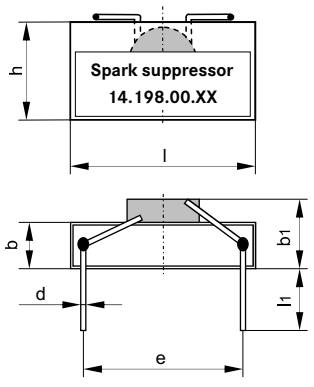
1-Mounting position horizontal
2-Mounting position vertical
3-Mounting position horizontal with snap-in stud

440 Voltage 440 V AC

INTORQ 14.198.00 universal spark suppressor
The universal spark suppressor limits the induced voltage arising when inductive direct current consumers are switched off on the DC side. These induced voltages can damage coils and switches. VDE 0580 therefore requires that, in order to avoid impermissibly high switch-off voltages and overvoltages, suitable protective measures must be provided by the user. The universal spark suppressor is available in 4 versions for the following voltage ranges:

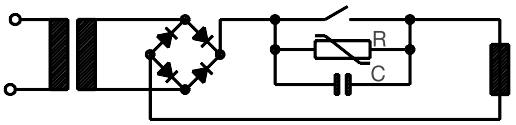
INTORQ	Coil voltage [V DC]	Max. connection voltage	Max. coil power [W]	Capacitor-voltage	b	b_1 approx.	d	e approx.	h	l	l_1 approx.	m [lb]
14.198.00.01	24 – 50	60 V~	110	250 V~	0.335	0.492	0.027	0.886	0.728	1.04	0.984	0.015
14.198.00.02	50 – 120	250 V~	110	630 V~	0.591	0.827	0.027	1.48	1.02	1.63	0.787	0.049
14.198.00.03	120 – 200	400 V~	110	1000 V~	0.511	0.787	0.027	1.48	0.945	1.63	0.591	0.037
14.198.00.04	200 – 250	555 V~	110	1000 V~	0.511	0.787	0.027	1.48	0.945	1.63	0.591	0.022

Dimensions

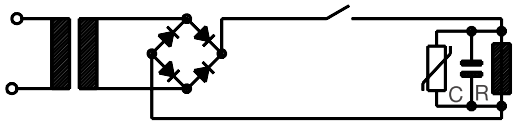


Wiring example

Parallel to contact



Parallel to coil

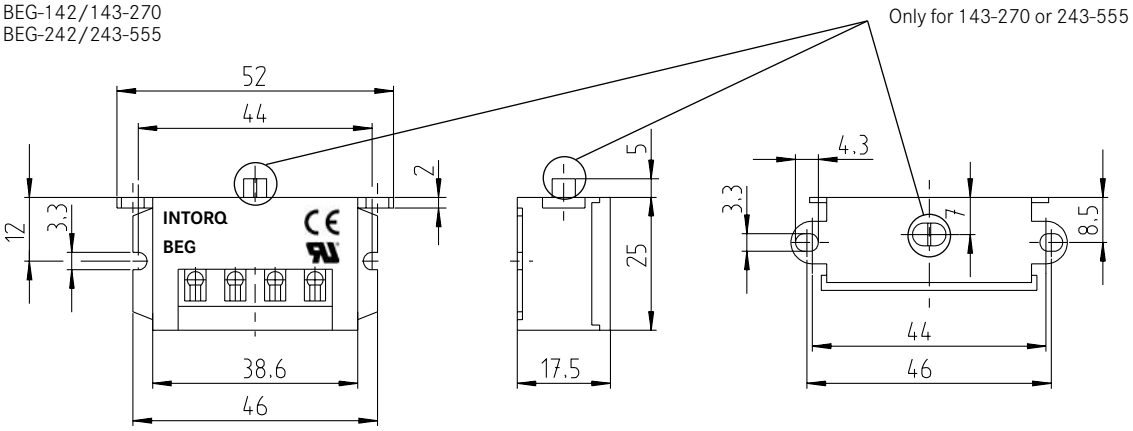


Accessories

Bridge rectifiers and half-wave rectifiers, 4-pole

Dimensions

BEG-142/143-270
BEG-242/243-555



Bridge rectifiers, 4-pole

BEG-142-270 vertical mounting position
BEG-143-270 horizontal mounting position with snap-in stud

Application area

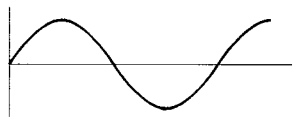
Current supply for spring-applied brakes from AC mains (normal excitation)
Example: 103 V coil on 110 V mains

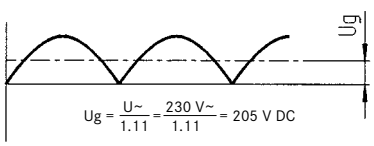
Technical data

Max. supply voltage	270 V~
Max. DC current at 140°F	1.0 A
Max. ambient temperature	-13°F to +176°F

For the selection of associated coil voltages, please refer to the table

The rectifiers are protected against overvoltage by input and output varistors.





Half-wave rectifiers, 4-pole

BEG-242-555 vertical mounting position
BEG-243-555 horizontal mounting position with snap-in stud

Application area

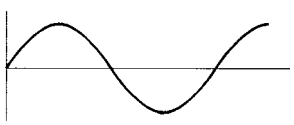
Current supply for spring-applied brakes from AC mains (normal excitation)
Example: 205 V coil on 460 V mains

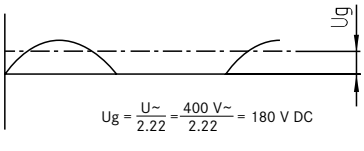
Technical data

Max. supply voltage	555 V~
Max. DC current at 140°F	1.0 A
Max. ambient temperature	-13°F to +176°F

For the selection of associated coil voltages, please refer to the table

The rectifiers are protected against overvoltage by input and output varistors.



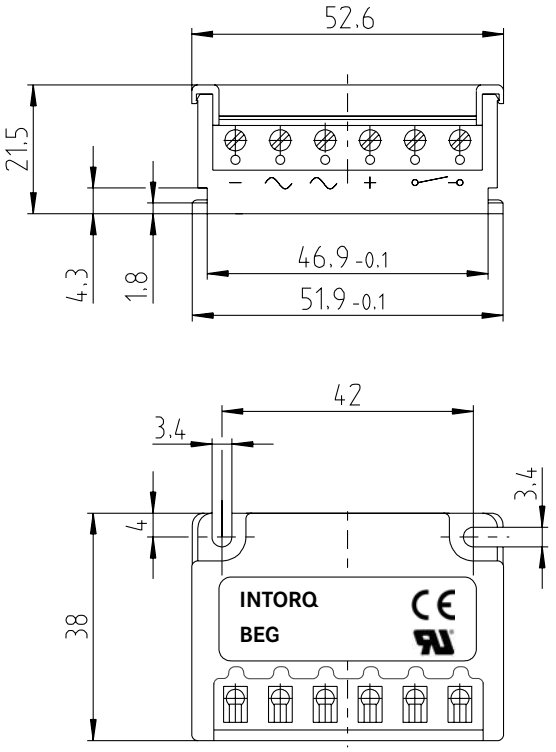


Accessories

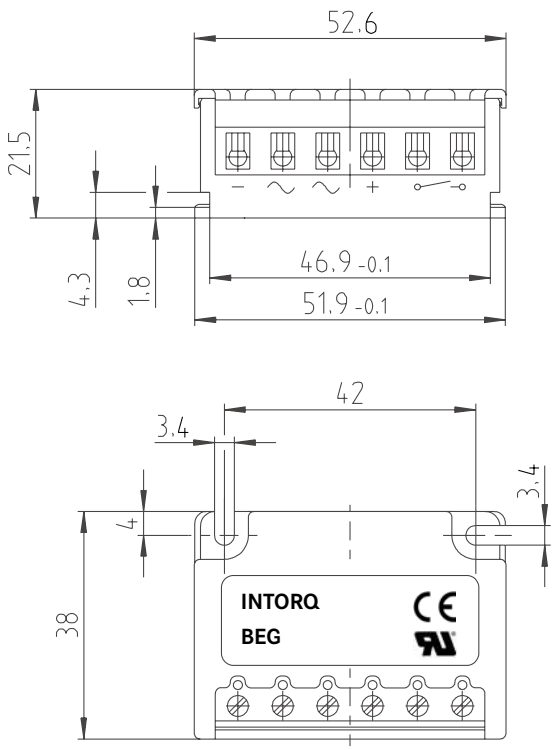
Bridge rectifiers, 6-pole

Dimensions

BEG-162-270



BEG-161-270



Bridge rectifiers, 6-pole

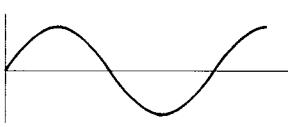
BEG-162-270 vertical mounting position

BEG-161-270 horizontal mounting position

Application area

Current supply for spring-applied brakes from AC mains (normal excitation)

Example: 103 V coil on 110 V mains



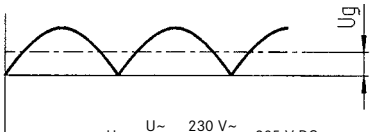
Technical data

Max. supply voltage	270 V~
Max. DC current at 140°F	0.75 A
Max. ambient temperature	-13°F to +176°F

The rectifiers are protected against overvoltage by input and output varistors.

BEG-162-270/161-270/ 262-460/261-460 rectifiers also contain the required spark suppressor.

For the selection of associated coil voltages, please refer to the table



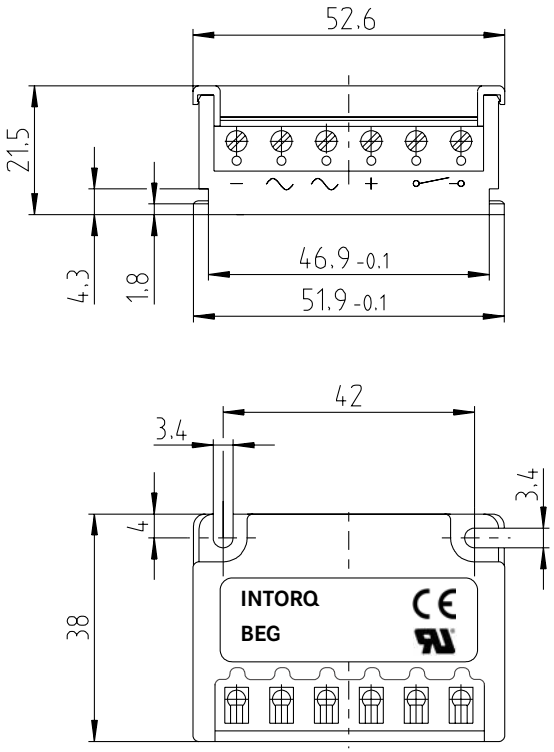
$Ug = \frac{U\sim}{1.11} = \frac{230\ V\sim}{1.11} = 205\ V\ DC$

Accessories

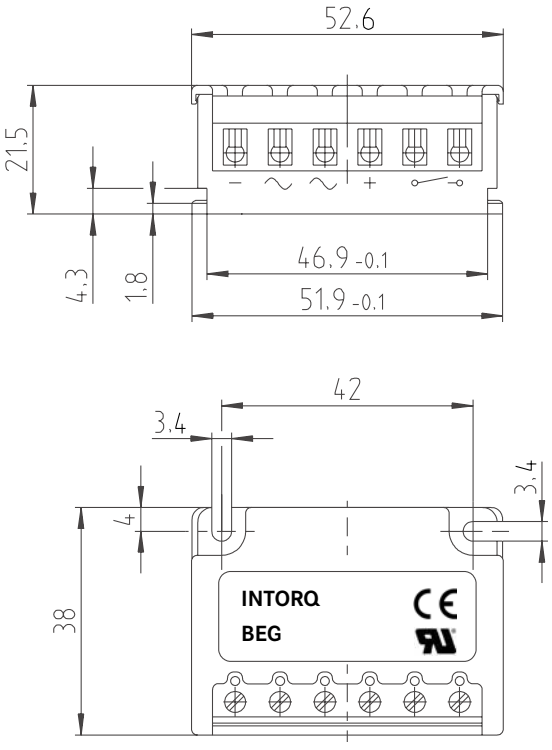
Half-wave rectifiers, 6-pole

Dimensions

BEG-262-460
BEG-262-555



BEG-261-460
BEG-261-555



Half-wave rectifiers, 6-pole

BEG-262-460 vertical mounting position
BEG-261-460 horizontal mounting position
BEG-262-555 vertical mounting position
BEG-261-555 horizontal mounting position

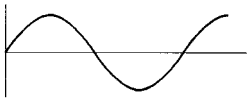
Application area

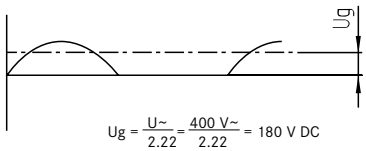
Current supply for spring-applied brakes from AC mains (normal excitation)
Example: 205 V coil on 460 V mains

Technical data

Max. supply voltage	460 V~/555 V~
Max. DC current at 140°F	0.75 A
Max. ambient temperature	-13°F to +176°F

The rectifiers are protected against overvoltage by input and output varistors. BEG-162-270/161-270/262-460/261-460 rectifiers also contain the required spark suppressor.
For the selection of associated coil voltages, please refer to the table





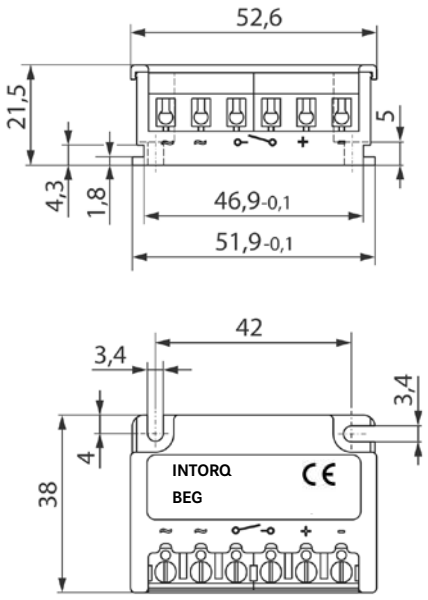
Accessories

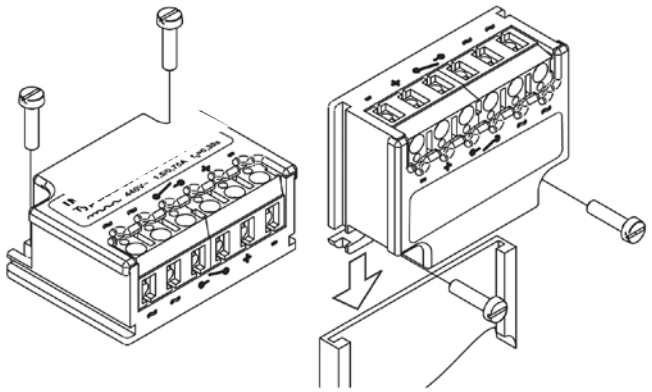
Bridge/half-wave rectifier

Once a set overexcitation time has elapsed, the bridge/half-wave rectifiers switch from bridge rectification to half-wave rectification. This makes it possible to improve switching performance or reduce power in accordance with coil dimensioning.

Rectifier type	Supply voltage	Overexcitation		Holding current derating	
		Coil voltage	Size	Coil voltage	Size
	[V AC]	[V DC]		[V DC]	
BEG-561-255-030	230	103	06 to 25	205	06 to 14
BEG-561-255-130					16 to 25
BEG-561-440-030-1	400	180	06 to 25		–

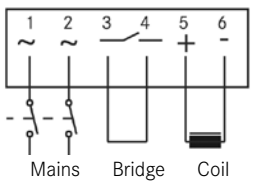
The information in this table is valid for the BFK458 with standard rated torque and for designs without pole shim (assignment for other brakes on request).



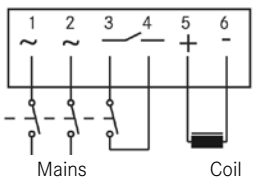


Connection diagrams

AC switching



DC switching



Technical data

Rectifier type	
Output voltage with bridge rectification	0.9xU1
Output voltage with half-wave rectification	0.45xU1
Ambient temperature (storage/operation) [°F]	-13° to +176°

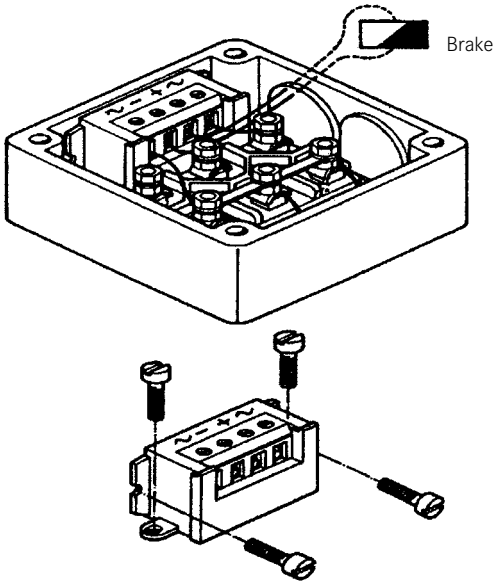
In the case of switching on the DC side (fast engagement), switching must also occur on the supply side. Otherwise, overexcitation will not occur on restarting.

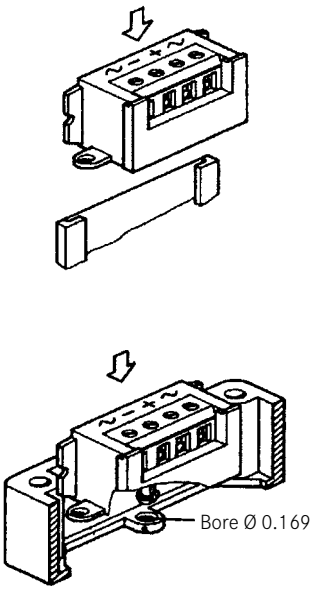
Type	Input voltage U1 (40 Hz to 60 Hz)			Max. current $I_{max.}$		Overexcitation time t_o (±20%)		
	min [V~]	Rated [V~]	max [V~]	Bridge [A]	Half-wave [A]	at U 1 $_{min}$ [s]	at U 1 $_{Rated}$ [s]	at U 1 $_{max}$ [s]
BEG-561-255-030	160	230	255	3.0	1.5	0.430	0.300	0.270
BEG-561-255-130						1.870	1.300	1.170
BEG-561-440-030-1	230	400	440	1.5	0.75	0.500	0.300	0.270

Accessories

Fastening options

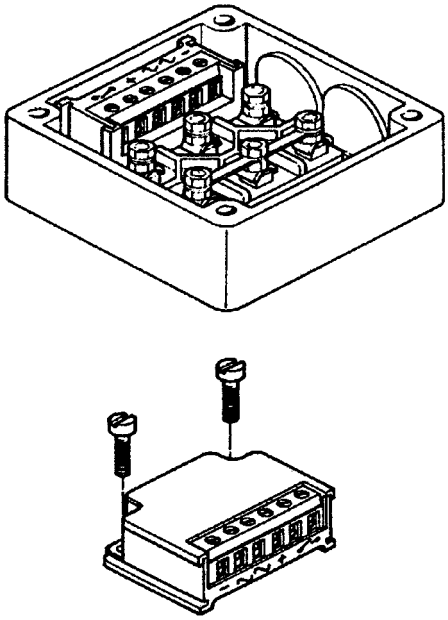
4-pole rectifier

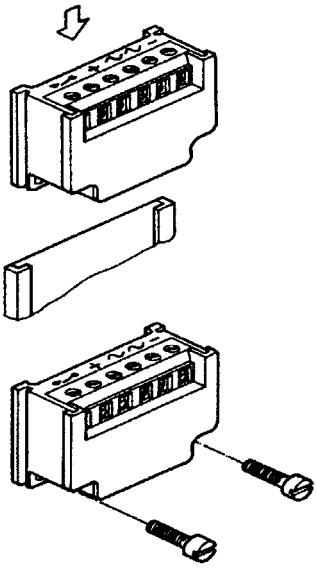




Fastening options

6-pole rectifier and bridge/half-wave rectifier

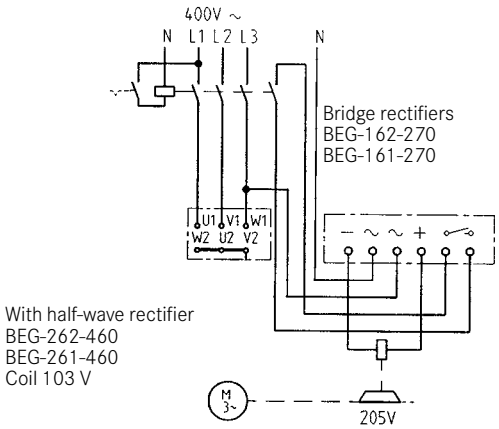


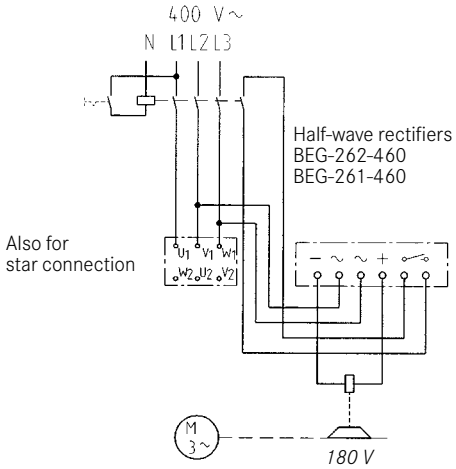


Accessories

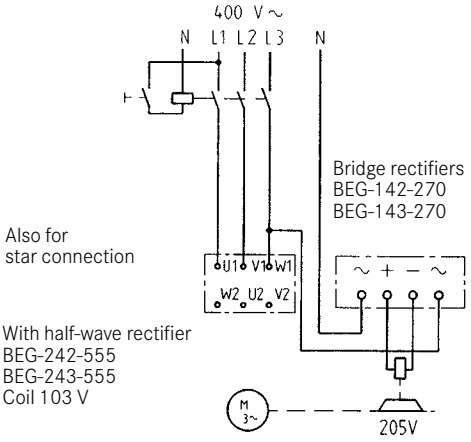
Connection diagrams

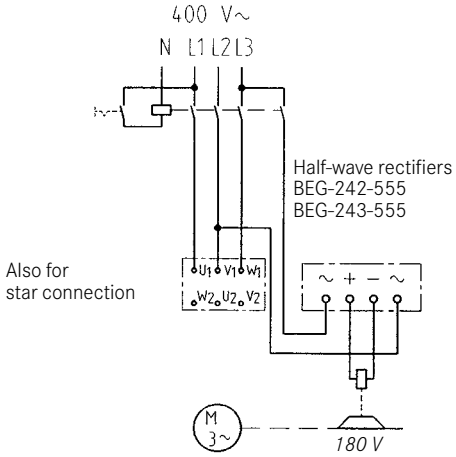
DC switching



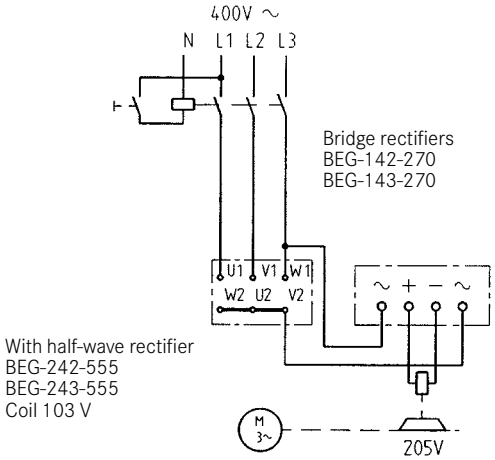


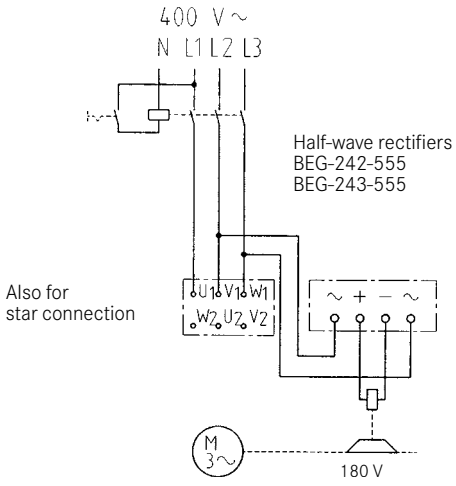
AC switching





AC switching parallel to the motor





When using AC switching parallel to the motor, the engagement time is increased further by the motor voltage in generator mode.

Accessories

Supply voltage selection table for bridge rectifiers and half-wave rectifiers

Rectifier type and rated coil voltage for mains voltage

AC voltage V AC	Rectifier	Rectifier type 4-pole 1 A at 140°F	Spark suppressor INTORQ	Rectifier type 6-pole 0.75 A at 140°F	Coil rated voltage ± 10% V DC
42 V	Half-wave	BEG-243/242-555	14.198.00.01	BEG-262/261-460	20 V
48 V	Bridge Half-wave	BEG-142/143-270 BEG-243/242-555	14.198.00.01 14.198.00.01	BEG-162/161-270 BEG-262/261-460	42 V 20 V
110 V	Bridge	BEG-142/143-270	14.198.00.02	BEG-162/161-270	103 V
220 V	Bridge Half-wave	BEG-142/143-270 BEG-243/242-555	14.198.00.04 14.198.00.02	BEG-162/161-270 BEG-262/261-460	205 V 103 V
230 V	Bridge Half-wave	BEG-142/143-270 BEG-243/242-555	14.198.00.04 14.198.00.02	BEG-162/161-270 BEG-262/261-460	205 V 103 V
240 V	Bridge Half-wave	BEG-142/143-270 BEG-243/242-555	14.198.00.04 14.198.00.02	BEG-162/161-270 BEG-262/261-460	215 V 103 V
255 V	Bridge	BEG-142/143-270	14.198.00.04	BEG-162/161-270	225 V
277 V	Half-wave	BEG-243/242-555	14.198.00.03	BEG-262/261-460	127 V
290 V	Half-wave	BEG-243/242-555	14.198.00.03	BEG-262/261-460	127 V
380 V	Half-wave	BEG-243/242-555	14.198.00.03	BEG-262/261-460	180 V
400 V	Half-wave	BEG-243/242-555	14.198.00.03	BEG-262/261-460	180 V
415 V	Half-wave	BEG-243/242-555	14.198.00.03	BEG-262/261-460	180 V
420 V	Half-wave	BEG-243/242-555	14.198.00.03	BEG-262/261-460	180 V
440 V	Half-wave	BEG-243/242-555	14.198.00.04	BEG-262/261-460	205 V
460 V	Half-wave	BEG-243/242-555	14.198.00.04	BEG-262/261-460	205 V
480 V	Half-wave	BEG-243/242-555	14.198.00.04	BEG-262/261-555*	215 V
500 V	Half-wave	BEG-243/242-555	14.198.00.04	BEG-262/261-555*	225 V
555 V	Half-wave	BEG-243/242-555	14.198.00.04	BEG-262/261-555*	250 V

* Spark suppressor without capacitor. For optimum interference suppression, we recommend the use of spark suppressor 14.198.00.04.

Max. rated coil voltage: 250 V

Standard coil rated voltages: 24, 96, 103, 170, 180, 190, 205 V

Model overview

BFK458 spring-applied brake

INTORQ BFK458-□□□

Size	☐ 06 ☐ 08 ☐ 10 ☐ 12 ☐ 14 ☐ 16 ☐ 18 ☐ 20 ☐ 25
Design	☐ E (with torque adjustment ring) ☐ N (without torque adjustment ring)
Voltage	☐ 24 V ☐ 96 V ☐ 103 V ☐ 170 V ☐ 180 V ☐ 190 V ☐ 205 V
Braking torque	1.1 – 443 lb-ft (see torque graduations)
Cable length	☐ Standard (from 4 inches – 40 inches in 4 inches steps, from 40 inches – 100 inches in 10 inches steps)
Armature plate	☐ Standard ☐ Hard chrome-plated (size 06 and above) ☐ Noise-reduced ☐ With pole shim/brass film (O-ring design)
Microswitch	☐ Switching function monitoring (size 12 and above) ☐ Wear monitoring (size 12 and above) ☐ Hand release monitoring, direction of release away from motor (sizes 06-25) ☐ Hand release monitoring, direction of release towards motor (sizes 06-10)
Terminal box	☐ Mounted (size 12 and above)

INTORQ

Temperature resistance -40 °F
- ☐ With hard chrome-plated friction surfaces (armature plate and flange are essential)
- ☐ With temperature-resistant fixing screws

Rotor
- ☐ Aluminium
- ☐ Noise-reduced (rotor with sleeve)

Low rate of wear
- ☐ Aluminium
- ☐ Noise-reduced (rotor with sleeve)

Hub
For bore diameter, see Dimensions

Fixing screw set
- ☐ For mounting onto the flange
- ☐ For mounting onto the motor/friction plate
- ☐ For flange with through hole (up to and including size 16)
- ☐ For connection flange/double brake

Terminal box
- ☐ As mounting kit

Flange
- ☐ Friction plate (up to and including size 16)
- ☐ Flange
- ☐ Tacho flange
- ☐ Connecting flange double brake

Sealing
- ☐ Seal
- ☐ Shaft sealing ring (shaft diameter on request)
- ☐ Cap
- ☐ Brake cover

Electrical accessories

Bridge rectifier
- ☐ 4-pole without snap-in stud
- ☐ 4-pole with snap-in stud
- ☐ 6-pole vertical, integrated spark suppressor
- ☐ 6-pole horizontal, integrated spark suppressor

Half-wave rectifier
- ☐ 4-pole without snap-in stud
- ☐ 4-pole with snap-in stud
- ☐ 6-pole vertical, integrated spark suppressor
- ☐ 6-pole horizontal, integrated spark suppressor

Spark suppressor
- ☐ Yes

Example applications

INTORQ brake systems have been key players in the growth market of wind energy from the very beginning

Whenever and wherever cranes move, INTORQ brakes ensure secure braking and precise stops

We are available to our customers at all times and all locations. Major customers and projects are supported directly by our Key Account Sales Team at our HQ in Aerzen (Germany) or by our locations in Shanghai (China) and Atlanta (USA).

In addition to this, we work with a global network of local trading partners.

Please send service requests directly to your local sales partner or to our HQ in Aerzen, Germany:

E-mail service@intorq.de
Tel: +49 5154 705 34-444
Fax: +49 5154 705 34-200

You can find more information on our products, as well as catalogues and operating instructions available for download on our website at www.intorq.com/us

INTORQ locations and trading partners throughout the world

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