Material :

Steel 25 CrMoS4 or AISI 4130

Heat treat (quench and temper) to tensile strength of Rm 650 - 800 MPa.

Heat treatment :
Everywhere

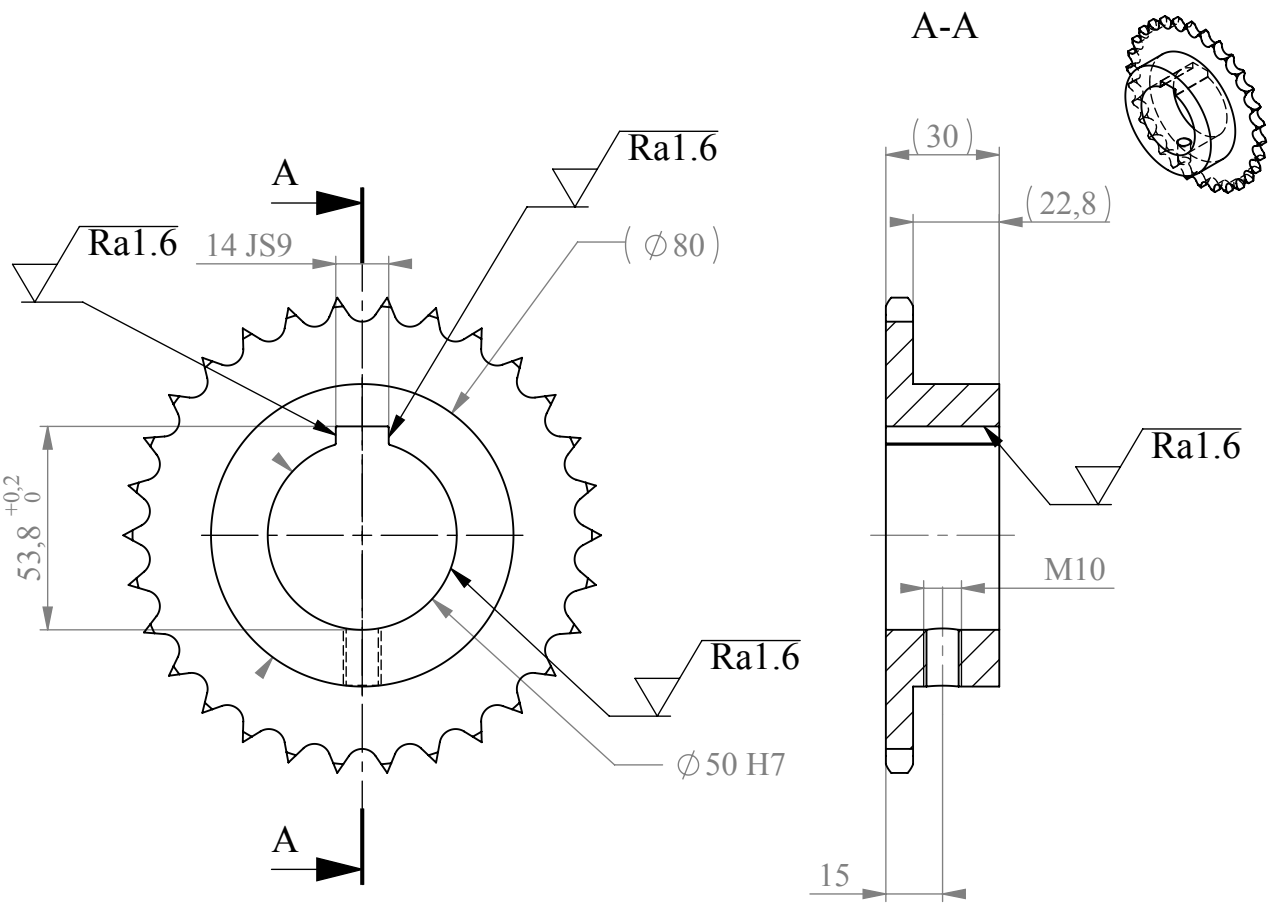
Protection of surf : Zinc plating white 8 to 10 µm thick

Fournisseur / *Manufacturer* : SEDIS

Réf. fournisseur / *Manufacturer ref* : 30 S 07

Unless Otherwise Indicated

ECHELLE 1 : 5



Casser les angles vifs / *Remove sharped edges*

EXEPT OTHER INDICATION		Mod	Date	By	Modifications
General tolerances to be respected :	WA +10	a	02/05/17	FX12962	Add Zinc plating white
ISO 2768 : m & k		-	23/03/2017	FX12962	Document creation
Welding : v					
Sheet Metal : v					
Mould : ISO 8062					
Surface texture : ISO 1302					
Welding Symbols : ISO 2553					

CAUTION :
All dimensions are in millimeters and projected view in ISO std

Reference Number

Mass (Kg) : 1.026

MOTORE SPROCKET / PIGNON MOTEUR

26413-22322-MPE

Drawing Number

Rev : **a**

MICHELIN

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DTM Class : 2-01-07	DTE Class : ...	D3	Sheet : 1/1
Size : A4	Scale : 1:2	Units : mm	SolidWorks 2012